

Filter Matrix

J-LX & J-LXL Series (2011+)

Model Year	Hot Tubs	Complete Filter Assy.	Pro-Clarity Circulation Pump Cartridge	Pro-Clarity Disposable Depthload Cartridge	Pro-Clear Plus Bag	Jet Pump 1 ProClear II Cartridge	Pro-Clarity Debris Bag	Page
2023-2025	J-LX J-LXL	2472-234* (Note 1)	6473-157J*	6473-161J*	N/A	6000-383AJ	6570-392	36
Model Year	Hot Tubs		Circulation Pump Cartridge	Jet Pump 1 Cartridge	Pro-Clear Plus Bag	Skimmer Weir Filter	Debris Trap/Net	Page
2011-2019	J-LX/J-LXL		6000-383AJ		N/A	6540-188	6570-392	36

Note: Can use 2012 J-400 Filter Assembly 2472-234* as substitute.

J-500 Series

Model Year	Hot Tubs	Complete Filter Assy.	Pro-Clarity Circulation Pump Cartridge	Pro-Clarity Disposable Depthload Cartridge	Pro-Clear Plus Bag	Jet Pump 1 ProClear II Cartridge	Pro-Clarity Debris Bag	Page
2015+	All	2472-234*	6473-157J*	6473-161J*	N/A	6000-383AJ	6570-398	37

J-400 Series

Model Year	Hot Tubs	Complete Filter Assy.	Pro-Clarity Circulation Pump Cartridge	Pro-Clarity Disposable Depthload Cartridge	Pro-Clear Plus Bag	Jet Pump 1 ProClear II Cartridge	Pro-Clarity Debris Bag	Page
2013-2025	All	2472-234* (Note 1)	6473-157J*	6473-161J*	N/A	6000-383AJ	6570-398	37

Note 1: This assembly can also be used as a substitute for the circulation pump filter cartridge used in J-LX models and J-300 models (6000-383AJ).

J-300 Series

Model Year	Hot Tubs	Circulation Pump Cartridge	Jet Pump 1 Cartridge	Debris Trap / Net	Page
2002+	All	6000-383AJ	6000-383AJ	6570-398 (2014+)	38

Note: Can use the 2012 J-400 Filter Assembly 2472-234* as a substitute.

J-200 Series

Model Year	Hot Tubs	Jet Pump Cartridge	Debris Trap / Net	Page
Rev K+*	All	6541-853J	6570-392	38
2007-Rev J*	J-280	2540-381J	6570-392	39
2012-Rev J*	J-275, J-245, J-235	373045J	N/A	39
2016-Rev J*	J-215, J-225			
2005+	J-210			

J-100 Series

Model Year	Hot Tubs	Jet Pump Cartridge	Debris Trap / Net	Page
2016+	J-115, J-125	373045J	N/A	39

Play Series

Model Year	Hot Tubs	Jet Pump Cartridge	Debris Trap / Net	Page
2020+	Soul, Echo, Mood	461269 (Oval), 361274RND (Round) used on a small number of 2021 models	N/A	39

*For information on how to find spa Rev info, please see [page 8](#).

Filter Matrix							
J5 Series (2026+)							
Model Year	Hot Tubs	Square Filter Cartridge	Round Filter Cartridge	Alternate Round Cartridge	Filter Grating	Filter Housing	Page
2026+	J508, J508L, J509	6542-082J (x2)	6542-083J	6542-168J	6542-178	6542-081	35
J4 Series (2026+)							
Model Year	Hot Tubs	Pro-Clarity Circulation Pump Cartridge	Pro-Clarity Disposable Cartridge	Jet Pump 1 ProClear II Cartridge	Pro-Clarity Debris Bag	Page	
2026+	J404L, J408, J408L	6473-157J*	6473-161J*	6000-383AJ	6570-392	35	

J5 Series (2026+)

6542-081, Housing: Filter, J5



6542-178, Grating, Filter, J5



6570-725, Clip: Filter, Frog, JHT



6542-082J, Filter: JZ ProClear 50sf, 2 per spa



6542-083J, Filter: JZ ProClarity



6542-168J, Filter: JZ 20sf Pleated, optional replacement for 6542-083J



J4 Series (2026+)

6473-157J, LIMITED STOCK, ProClarity Filter Cartridge, 40 sq ft, can be replaced by 6542-245J

6473-161J, LIMITED STOCK, Canister Filter Cartridge, Disposable, can be replaced by 6542-246J

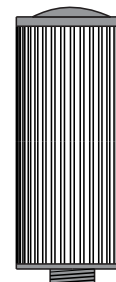
6542-241J, Filter, ProClarity Complete: Includes 6542-245J & 6542-246J

6542-245J, Filter, ProClarity Outer

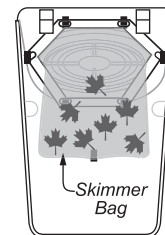
6542-246J, Filter, ProClarity Inner

6000-383AJ (See Note): Filter Cartridge with Cap, 60ft²:

6540-164J, Filter Cartridge: 75ft², Optional replacement for 6000-383AJ



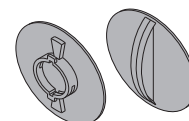
6570-392, Trap: Debris Attachment (Mesh Skimmer Bag)



6570-391, Clip: Debris Bag Attachment (For Mesh Skimmer Bag), 11 Required



6541-384, Cap: Compatible with filters 60000-383AJ & 6540-164J above



J-LX Series (2023-2025)

All J-LX & J-LXL Models

A1. 2472-234, LIMITED STOCK, Filter Assembly (Complete), Includes Items B1, C, D1, E

A2. 6542-241J, Filter, ProClarity Complete, Includes B2, D2

B1. 6473-157J, LIMITED STOCK, ProClarity Filter, 40ft² (Ht: 8.5", Dia: 6", Hole: 2.375")

B2. 6542-245J, Filter, ProClarity Outer

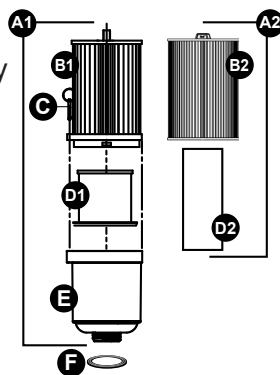
C. 6473-159, Filter Pin

D1. 6473-161J, LIMITED STOCK, Canister Filter Cartridge

D2. 6542-246J, Filter, ProClarity Inner

E. 6473-160, Canister Housing

F. 6000-750, Washer: 2.5" ID x 3.25" OD x .125" Foam, Replaced Dbl O-Ring 6541-088



6000-383AJ (See Note):
Filter Cartridge with Cap, 60ft²:

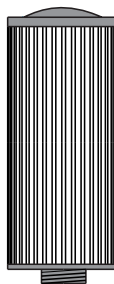
A. Used on all 2013+ models

B. Height: 15.47"

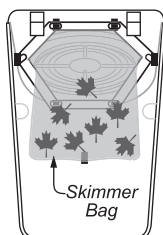
C. Diameter: 6.693"

D. Hole: 2.375"

6540-164J, Filter Cartridge: 75ft²,
Optional replacement for 6000-383AJ



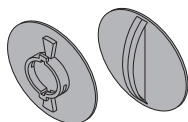
6570-392, Trap: Debris Attachment (Mesh Skimmer Bag)



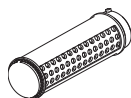
6570-391, Clip: Debris Bag Attachment (For Mesh Skimmer Bag), 11 Required



6541-384, Cap: Compatible with filters 60000-383AJ & 6540-164J above



2472-673, Dispenser: Chemical (Optional)



J-LX & J-LXL Series (2011-2019)

All J-LX & J-LXL Models

6000-383AJ (See Note):
Filter Cartridge with Cap, 60ft²:

A. Used on all 2013+ models

B. Height: 15.47"

C. Diameter: 6.693"

D. Hole: 2.375"

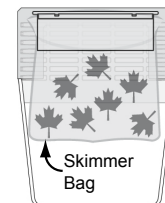
6540-164J, Filter Cartridge: 75ft²,
Optional replacement for 6000-383AJ



6540-188, Filter: Skimmer Weir Filter (Hinged)



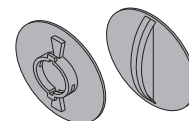
6570-392, Trap: Debris Attachment (Mesh Skimmer Bag)



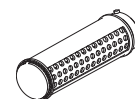
6570-391, Clip: Debris Bag Attachment (For Mesh Skimmer Bag), 6 Required



6541-384, Cap: Compatible with filters 60000-383AJ & 6540-164J above



2472-673, Dispenser: Chemical (Optional)



J-500 Series (2015+)

All J-585 & J-575, Models

A1. 2472-234, LIMITED STOCK, Filter Assembly (Complete), Includes Items B1, C, D1, E

A2. 6542-241J, Filter, ProClarity Complete, Includes B2, D2

B1. 6473-157J, LIMITED STOCK, ProClarity Filter, 40ft² (Ht: 8.5", Dia: 6", Hole: 2.375")

B2. 6542-245J, Filter, ProClarity Outer

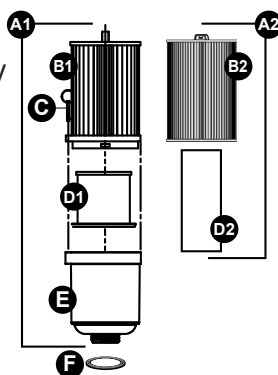
C. 6473-159, Filter Pin

D1. 6473-161J, LIMITED STOCK, Canister Filter Cartridge

D2. 6542-246J, Filter, ProClarity Inner

E. 6473-160, Canister Housing

F. 6000-750, Washer: 2.5" ID x 3.25" OD x .125" Foam, Replaced Dbl O-Ring 6541-088



6000-383AJ (See Note):
Filter Cartridge with Cap, 60ft²:

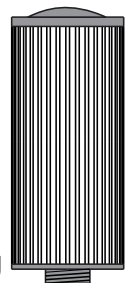
A. Used on all 2013+ models

B. Height: 15.47"

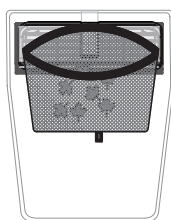
C. Diameter: 6.693"

D. Hole: 2.375"

6540-164J, Filter Cartridge: 75ft², Optional replacement for 6000-383AJ



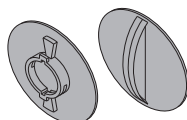
6570-398, Trap: ProClarity Debris Attachment Bag (Mesh Material)



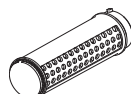
6570-391, Clip: Debris Bag Attachment (For Mesh Skimmer Bag), 11 Required



6541-384, Cap: Compatible with filters 60000-383AJ & 6540-164J above



2472-673, Dispenser: Chemical (Optional)



J-400 Series (2013-2025)

All J-495, J-480, J-470, J-465, J-445, J-435, J-425, J-415 Models

A1. 2472-234, LIMITED STOCK, Filter Assembly (Complete), Includes Items B1, C, D1, E

A2. 6542-241J, Filter, ProClarity Complete, Includes B2, D2

B1. 6473-157J, LIMITED STOCK, ProClarity Filter, 40ft² (Ht: 8.5", Dia: 6", Hole: 2.375")

B2. 6542-245J, Filter, ProClarity Outer

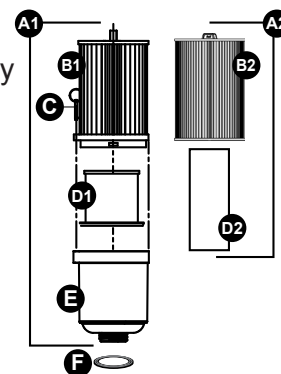
C. 6473-159, Filter Pin

D1. 6473-161J, LIMITED STOCK, Canister Filter Cartridge

D2. 6542-246J, Filter, ProClarity Inner

E. 6473-160, Canister Housing

F. 6000-750, Washer: 2.5" ID x 3.25" OD x .125" Foam, Replaced Dbl O-Ring 6541-088



6000-383AJ (See Note):
Filter Cartridge with Cap, 60ft²:

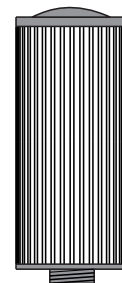
A. Used on all 2013+ models

B. Height: 15.47"

C. Diameter: 6.693"

D. Hole: 2.375"

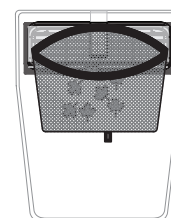
6540-164J, Filter Cartridge: 75ft², Optional replacement for 6000-383AJ



6570-398, Trap: ProClarity Debris Attachment Bag:

A. Used on all 2013+ models

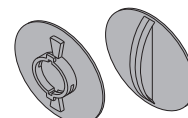
B. Mesh bag material



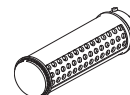
6570-391, Clip: Debris Bag Attachment (For Mesh Skimmer Bag), 11 Required



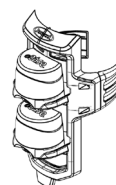
6541-384, Cap: Compatible with filters 60000-383AJ & 6540-164J above



2472-673, Dispenser: Chemical (Optional)



6473-316, Holder: Frog @ease, 2021+ J-400



J-300 Series (2002+)

6000-383AJ (See Note), Filter Cartridge with Cap, 60ft²:

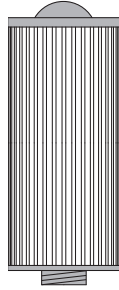
A. Height (without Cap): 15.45"

B. Diameter: 6.697"

C. Hole: 2.375"

D. Case Qty. 6 Pieces

6540-164J, Filter Cartridge: 75ft², Optional replacement for 6000-383AJ



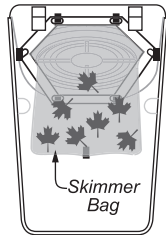
6540-329, Fitting: Filter Fill (2002+ J-300 Series)



6000-285, Plug: Filter Fill



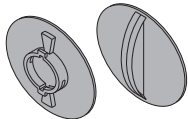
6570-398 (2014+) or **6570-392 (2002-2013)** Trap: Debris Attachment (Mesh Skimmer Bag)



6570-391, Clip: Debris Bag Attachment (11 Used 2014+, 7 Used 2006-2013)



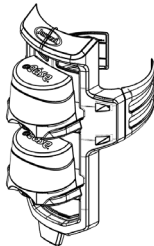
6541-384, Cap: Compatible with filters 60000-383AJ & 6540-164J above



2472-673, Dispenser: Chemical (Optional)



6473-316, Holder; Frog @ease, 2021+ J-300



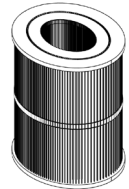
J-200 Series (2023 Rev K+)

*For information on how to find spa Rev info, please see [page 8](#).

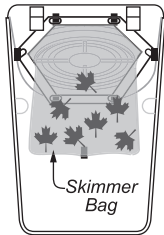
6541-799, Filter: Core Assembly, J200



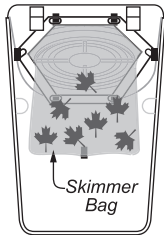
6541-967, Nut: Filter Core



6541-853J, Filter: JZ Pro Classic



6570-392, Trap: Debris Attachment (Mesh Skimmer Bag)



6473-333, Kit: @ease 2in1 holder J200 '23

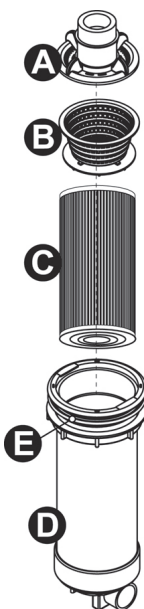


J-200 Series (2005-2022 Rev J)

*For information on how to find spa Rev info, please see [page 8](#).

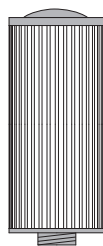
2012+ J-275, J-245, J-235, J-210 Canister Assembly

- A1. 6541-017**, Weir: EL
Filter Assembly, 11/16/17+
- A2. 6000-741**, Weir: EL
Filter Assembly (Limited Stock); *Both Weirs Are Interchangeable*
- B1. 6541-018**, Basket: EL
Filter Assembly, 11/16/17+
- B2. 6000-740**, Basket: EL
Filter Assembly (Limited Stock); *Both Baskets are Interchangeable*
- C. 373045J** (See Note), Filter Cartridge, 50ft² (Height: 13.625", Diameter: 5.0", Hole: 2.25")
- D. 6541-016**, Canister: EL Assembly. Replaces 6541-157
- E. 6000-128**, Double O-Ring, 6.77" I.D. EDPM



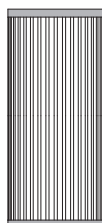
2540-381J (See Note), Filter Cartridge, 95ft² (Blind End):

- A. Used on 2008-2012 J-230
- B. Used on 2007+ J-280, J-270
- C. Height: 15.5"
- D. Diameter: 8.0"
- E. Hole: 2.125"

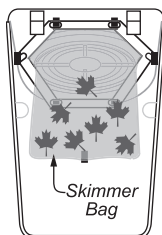


373045J (See Note), Filter Cartridge, 50ft² (Open Both Ends):

- A. Used on 2016+ J-225, J-215
- B. Used on 2012+ J-275, J-245, J-235 models.
- C. Used on 2005+ J-210
- D. Used on 2005-2008 J-220
- E. Used on 2005-2007 J-230
- F. Height: 13.625"
- G. Diameter: 5"
- H. Hole: 2.25"



6570-392, Trap: Debris Attachment (Mesh Skimmer Bag). Used on 2007+ J-280, J-270 models and 2008-2012 J-230 models.



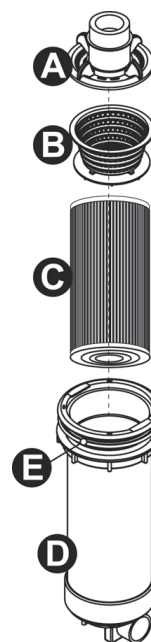
6570-391, Clip: Debris Bag Attachment (7 Used)



J-100 Series (2016+)

2016+ J-145, J-135, J-125, J-115 Canister Assembly

- A1. 6541-017**, Weir: EL
Filter Assembly, 11/16/17+
- A2. 6000-741**, Weir: EL
Filter Assembly (Limited Stock); *Both Weirs Are Interchangeable*
- B1. 6541-018**, Basket: EL
Filter Assembly, 11/16/17+
- B2. 6000-740**, Basket: EL
Filter Assembly (Limited Stock); *Both Baskets are Interchangeable*
- C. 373045J** (See Note), Filter Cartridge, 50ft² (Height: 13.625", Diameter: 5.0", Hole: 2.25")
- D. 6541-016**, Canister: EL Assembly. Replaces 6541-157
- E. 6000-128**, Double O-Ring, 6.77" I.D. EDPM



Australia and New Zealand Export J200/J100 Filter Kits

6541-434: Kit, Filter: Weir / Turbine Cage. For J200/J100 series spas using filter 373045J filter sold in Australia and New Zealand. Replaces part A in above diagrams.



Play Series (2020+)

461269, Filter: ROTO Oval 6/cs PDM30

361273, Filter: ROTO Round, PDM 28, Used on a small # of 2021 models



409020, Adapter: Filter 2" w/O-Rings



461277, Assembly: Top nut & Cover, WHT



Spas Made 2020-1/2022:

461274, Assembly: Oval Core & Standpipe w/ Valve

361274RND, Assembly, Round Core used on a small # of 2021 models



Spas Made 2/2022 and after:

361281, Assembly: Oval core & standpipe w/Valve