



Jacuzzi®

2025 Hot Tub Parts Catalog

Volume II: 2016-2025 Model Years*

**Some information regarding spas manufactured before 2016 is listed in this book, but it may be incomplete. For earlier models, please use Volume I of the 2025 parts catalog.*

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Terms and Conditions

Effective January 1, 2018

PARTS ORDERS: For prompt and accurate service, please order all items by the Jacuzzi Hot Tubs part number provided in this catalog. All orders may be faxed directly to the order department at (866) 924-7727, or to the service department at (909) 606-7830.

All parts orders will be shipped C.O.D. unless otherwise authorized.

Policies

Jacuzzi Hot Tubs has a \$25.00 order minimum for non-warranty orders. Any merchandise not in stock at the time of the shipment will be automatically placed on back order and shipped as soon as possible.

Returns

All defective and non-defective parts must be accompanied by a Returned Goods/Labor (RGA) tag. All non-defective returns will be subject to a 25% restocking fee.

Warranty

All service parts are warranted to the original purchaser for 180 days (6 months), parts only, no labor. The purchaser agrees to accept all parts with the understanding that our liability does not exceed the invoice value of the merchandise shipped.

Catalog

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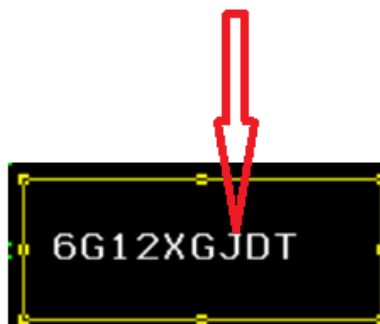
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Important Note Regarding Spa Model Revision:

Throughout this book, you may see references to a specific spa model revision or “Rev” instead of just a model year. This usually occurs when a spa series had modifications made part way through the production year, and not necessarily on the same date. In these cases, check the spa’s part number, either through the online warranty registration system or on the serial number placard on the spa itself. The year model code or “Rev” is located in this part number. See the example below.

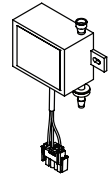


CLEARRAY® PRO3TECT™ Aftermarket Kits

120/240V Ozone Generators

6473-327, OZONE:CD 120/240V 25MG AMP CON. Factory installed after May 2022 on all J-400, J-300, & J-200 models up to Rev H. Can be used in place of any AMP connector ozone model.

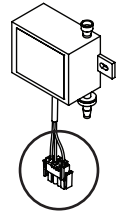
6473-473, Kit: Ozone 120/240V AMP connector. Includes 6473-327 and all necessary installation hardware.



240V Kits AMP Kits

6472-526, CLEARRAY® PRO3TECT™ Ozone Unit, 240V 50/60Hz 25MG (AMP); Fits all 240V J-500, 2016+ J-400, 2016+ J-300, 2018+ J-200, and 2018+ J-100 series hot tubs using AMP circuit board connectors only.

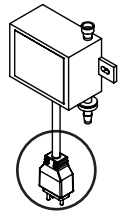
6472-529, Kit (Not Shown): CLEARRAY® PRO3TECT™ 240V 50/60 TE AMP (Complete); This kit is offered for customers that want to add an ozone generator to their existing CLEARRAY® system. The kit includes all necessary components, hardware and instructions for installation. This kit is compatible with all 240V J-500, 2016+ J-400, 2016+ J-300, 2018+ J-200, and 2018+ J-100 series hot tubs using AMP circuit board connectors.



240V Kits DSM&T Kits

6472-515, CLEARRAY® PRO3TECT™ Ozone Unit, 240V 50/60Hz 25MG Output-DSM&T; Fits 2011-2019 J-LX and J-LXL, and 2017 and earlier 240V J-200 and J-100 Models with DSM&T circuit board connectors.

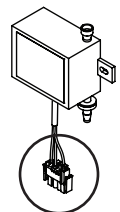
6472-683, Kit (Not Shown): CLEARRAY® PRO3TECT™ 240V 50/60Hz 25MG-DSM&T (Complete); This kit is offered for customers that want to add an ozone generator to their existing CLEARRAY® system. The kit includes all necessary components, hardware and instructions for installation. This kit is compatible with all 2011-2019 J-LX and J-LXL, and 2017 and earlier 240V J-200 and J-100 models using DSM&T circuit board connectors.



120V Kits AMP Kits

6472-740, CLEARRAY® PRO3TECT™ Ozone Unit, 120V 60Hz 25MG (AMP); Fits All 2016+ J-325, J-315, 2018+ J-225, J-215, J-210, and 2018+ J-125, J-115 convertible models using AMP circuit board connectors only.

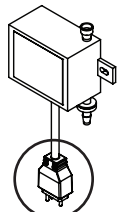
6472-697, Kit (Not Shown): CLEARRAY® PRO3TECT™ 120V 60Hz 25MG-AMP (Complete); This kit is offered for customers that want to add an ozone generator to their existing CLEARRAY® system. The kit includes all necessary components, hardware and instructions for installation. This kit is compatible with all 2016+ J-325, J-315, 2018+ J-225, J-215, J-210, and 2018+ J-125, J-115 convertible models using AMP circuit board connectors only.



120V Kits DSM&T Kits

6472-696, CLEARRAY® PRO3TECT™ Ozone Unit, 120V 60Hz 25MG Output-DSM&T; Fits All 2017 and older convertible J-200 and J-100 models.

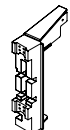
6472-686, Kit (Not Shown): CLEARRAY® PRO3TECT™ 120V 60Hz 25MG-DSM&T (Complete); This kit is offered for customers that want to add an ozone generator to their existing CLEARRAY® system. The kit includes all necessary components, hardware and instructions for installation. Fits All 2017 and older convertible J-200 and J-100 models.



CLEARRAY® PRO3TECT™ Frame Mount

6570-286, Mount, UV/Ozone for 10/17-2018 J-445 Models Only

6570-291, Mount, Wiring Clamp for 10/17-2018 J-445 Models Only (Not Shown)



Cover Lifts and Components

Jacuzzi Cover Lifts

6473-236, Cover Lift, Manual

6473-238, Cover Lift, Hydraulic Assist, includes shim kit for ProFinish siding, may require additional hardware (below) depending on spa model

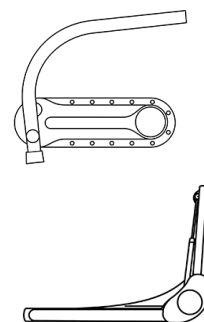
6473-306, Kit, Cover Lift, Hydraulic Assist for J-400 models EXCEPT J-495, includes shim kit for ProFinish siding and J-400 corner brackets

6473-307, Kit, Cover Lift, Hydraulic Assist for J-495, includes shim kit for ProFinish siding, J-400 corner brackets, and extension arms

6000-518, Corner Bracket Extension, J-500, Required to fit 6473-238 to J-500 models (not shown)

6000-513, Pivot Arm Extension, required to fit 6473-238 to J-495 (not shown)

6000-514, Corner Bracket Extension, J-400, Required to fit 6473-238 to J-400 models (not shown)



Replacement Parts

6000-566	Coupler, Center, Manual lift	6000-580	Coupler, Center, Hydraulic lift
6000-568	Support Arm, Manual lift	6000-582	Mount Bracket, Right, Hydraulic lift
6000-569	Pivot Arm, Manual lift	6000-584	Mount Bracket, Left, Hydraulic lift
6000-570	Mount Bracket, Manual lift	6542-014	Cap, Right Cover, Plastic, Hydraulic lift
6570-701	Kit, Plastic parts, Manual lift	6542-015	Cap, Left Cover, Plastic, Hydraulic lift
6570-702	Kit, Hardware, Manual lift	6542-016	Cap, Right Cover, Long, Plastic, Hydraulic lift
6000-572	Support Arm, Right, Hydraulic lift	6542-017	Cap, Left Cover, Long, Plastic, Hydraulic lift
6000-573	Support Arm, Left, Hydraulic lift	6570-703	Kit, Plastic parts, Hydraulic lift
6000-574	Pivot Arm, 31", Hydraulic lift	6570-704	Kit, Hardware, Hydraulic lift
6000-576	Pivot Arm, 43", Hydraulic lift	6570-705	Kit, Shock set, Hydraulic lift
6000-578	Pivot Arm, 46", Hydraulic lift	6570-706	Kit, Hardware, Versastep

ULTRALIFT Cover Lifts

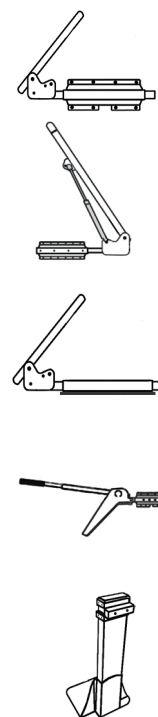
6473-255, Cover Lift, ULTRALIFT Manual

6473-214, Cover Lift, ULTRALIFT Hydraulic Assist

6473-256, Cover Lift, ULTRALIFT Undermount (mounts to bottom of spa)

6473-280, Cover Lift, ULTRALIFT Drop-Behind

6473-281, Mounting Posts for cover lifts 6473-255, 6473-214, or 6473-280; Eliminates the need to drill into cabinets



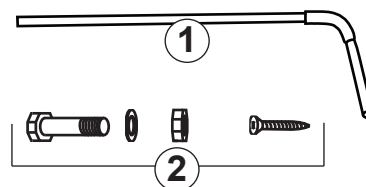
Older Cover Lift Components

CoverMate I Components

- 1a. **6000-805**, Pivot Arm; See Note 1
- 1b. **6000-525**, Pivot Arm; Fits cover 6473-237
- 2. **6000-840**, Screw Kit
- 3. **6000-457**, Mount Bracket, Left, CoverMate I (Not shown)
- 4. **6000-458**, Mount Bracket, Right, CoverMate I (Not shown)

Note 1: Part is universal for all CoverMate I lifts.

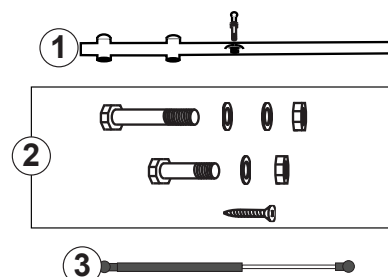
Note 2: Unlisted components are not available as service parts for CoverMate I.



CoverMate III Components

- 1A. **6000-803**, LIMITED STOCK Pivot Arm 31" with Stop
- 1B. **6000-804**, LIMITED STOCK Pivot Arm 38" with Stop for J-400 models except J-495
- 2. **6000-808**, Screw kit
- 3a. **6000-842**, Shock
- 3b. **6000-485**, Shock, Locking
- 6000-453**, Support arm: Left, CoverMate III (Not shown)
- 6000-454**, Support arm: Right, CoverMate III (Not shown)

Unlisted components are not available as service parts for CoverMate III.



Cover Lift Shim Kit (For ProFinish™ Cabinets)

6473-211, Kit; Shim, Cover Lift J-300 2020+ / J-400 2019+

Replacement Cover Clip Kits

- 1. **6475-000**, Ideal Spa Cover Clip Kit (Includes 4 Black Clips and Hardware - For Ideal Covers Only)
- 2. **6475-004**, SunStar Spa Cover Clip Kit (Includes 4 Black Clips, 2 Keys and Hardware - For SunStar Covers Only)
- 3. **400000-1**, Play Series cover clip kit (Contains clips and keys).



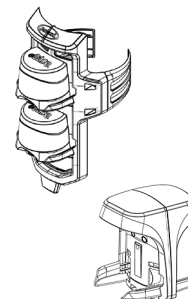
Frog @ease Holder

6473-316, Kit: Aftermarket Frog @ease holder. Fits 2021+ JLX, 2016+ J400 & J-300, 2015+ J-500, 2023+ J-200. Contains holder and instructions.

6473-294, Mineral; Ease system, box (not shown)

6473-295, Mineral; Ease Smartchlor, 3pk (not shown)

6473-333, Frog @ease Holder, floating

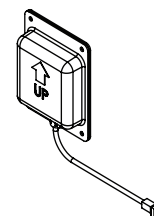


ProLink™ Remote Monitoring System Kit

2473-000, ProLink™ Remote Monitoring System Kit (Complete);

This kit includes the following components:

6600-278 WiFi Controller (shown), Installation Instructions (not shown), Mounting Screws (not shown) and Cable Zip Ties (not shown)



Note: The ProLink™ Remote Monitoring System kit is factory installed as standard equipment on all 2015-2017 J-500 series hot tubs. It is also offered as a factory installed option on all 2016-2017 J-400, and J-300 series hot tubs but can also be installed as an aftermarket accessory on these models after delivery. This kit is not compatible with 2015 and previous J-400, J-300, series hot tubs. Replaced on North American models by SmartTub™ System on 2018+ spas.

SmartTub™ Controllers

(North American Models only 2018-2019, North American and Export models 2020+)

(**NOT** Interchangeable with Prior ProLink™ Systems)

6000-487, SmartTub™ North American Kit: Aftermarket, Complete.

Includes current versions of items 1, 2, & 3 below.

6000-487E, SmartTub™ Export Kit: Aftermarket, Complete. Includes current versions of items 1, 2, & 3 below.*

6473-498, Wireless sensor kit, aftermarket, fits controller models 6600-553, 6600-634, 6600-554, or 6600-638

1a. 6600-634, Controller: IoT, LTE/BLE Expanded Carrier Model, 3/2024+ 60Hz North American models only. LIMITED AVAILABILITY

1b. 6600-553, Controller: IoT, 23 Model LTE/BLE, 60Hz North American models only. Replacement for 6600-521.

1c. 6600-524, Controller: IoT, 4G/LTE Model, 10/2020+ 60Hz models.

1d. 6600-638, Controller: IoT, Expanded Carrier BLE Model, 50Hz Export models only. LIMITED AVAILABILITY

1e. 6600-554, Controller: IoT, 23 LTE/BLE Export. Replaces 6600-285*.

1f. 6600-285, Controller: IoT with current sensor (Standard on 2018-9/2020 60Hz J-500, Optional for 2018-9/2020 60Hz J-400, J-300, and J-200, used on all eligible 2020+ 50Hz models.)*

2. 6600-299, Sensor: Current for SmartTub controller.*

3a. 6600-308, Controller: Translator, Balboa (Standard on J-500, Optional on J-400, J-300, J-200 2018-6/2021). replaced by 6560-381.

3b. 6560-381, Adapter; Control to IoT, standard on SmartTub models and kits made after 6/7/2021. If used on earlier models that originally had a translator, you must contact technical support for software update.

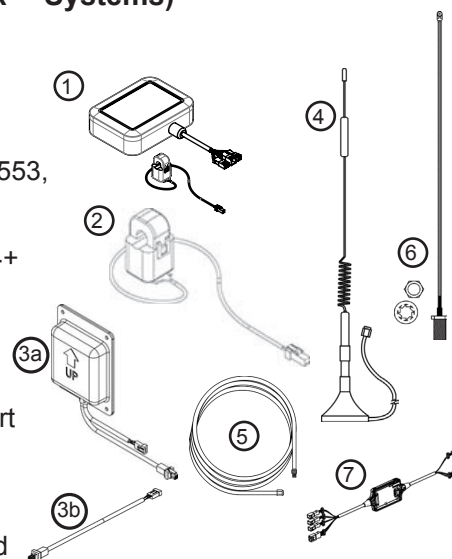
4. 6560-266, Booster antenna, SmartTub, 12.5ft cable & SMA Male

5. 6560-267, Cable: Extension 15ft RG58 with SMA M/F

6. 6472-963, Antenna: Board connector

7. 6600-508, Controller: IoT SmartTub™ 3-Phase adapter for 50Hz Export units

*3-Phase adapter not included. Must be ordered separately for 50Hz Export models when necessary.



ProLink™ & SmartTub™ Availability Chart*

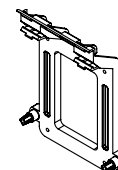
ProLink™			
Domestic 60Hz		Export 50Hz	
2015-2017 J-500	Standard	2015-2019	Standard
2016-2017 J-400 & J-300	Optional	2016-2019 J-400 & J-300	Optional
SmartTub™			
Domestic 60Hz		Export 50Hz	
2018+ J-500	Standard	2020+ J-500	Standard
2018+ J-400, J-300 & J-200	Optional	2020+ J-400, J-300 & J-200	Optional
2018+ J-100	Dealer Installed	2020+ J-100	Dealer Installed

***Note:** A SmartTub kit can be installed as an aftermarket accessory on any spa compatible with either SmartTub or ProLink, whether the spa originally came with the option or not. Installation of SmartTub on a spa originally equipped with ProLink requires complete kit 6000-487, as there are no interchangeable components between ProLink and SmartTub. A ProLink kit can be installed on any SmartTub compatible spa (EXCEPT 2018+ J-200/J-100 models) for instances where SmartTub is not a good fit for a consumer, such as areas with poor cellular service, using kit 2473-000.

6570-290, Mount: WiFi for 10/17-2018 J-445 Models Only

6570-291, Mount: Wiring Clamp for 10/17-2018 J-445 Models Only (Not Shown)

6570-373, Mount: IoT Molded for 10/17-2018 J445 Models Only (Not Shown)



Exterior Light Kits

6473-213, Aftermarket exterior light kit, for 2019+ J-435, J-445, J-475, J-485, and 2020+ J-425, and J-495 models. Contains all 4 corner lights and associated hardware.

6473-217, Aftermarket exterior light kit, for 2020+ J-300 models. Contains all 4 corner lights and associated hardware.

North America Replacement Circuit Board Matrix (60Hz)				
Series	Model Year	Affected Models	Part #	Page
J-LX & J-LXL	2023+	All J-LX & J-LXL	6600-597	15
	2011-2019	ALL J-LX & J-LXL Models	6600-726	15
J-500 LCD	06/2018+	J-585, J575	6600-427 (Note 1)	15
	2015-05/2018	J-585, J-575	6600-885	15
J-400 LCD	2023+	J-495	6600-639	15
	2023+	J-435, J-445, J-475, J-485	6600-597	15
	2020-2022	J-425	6600-518 (Note 1)	16
	2019-2022	J-485, J-475, J-445, J-435	6600-518 (Note 1)	16
	04/2018-2018	J-445 & J-435 Only	6600-430 (Note 1)	16
	04/2018-2022	J-495	6600-516 (Note 1)	16
	04/2018-2019	J-480, J-470, J-425, J-415 (Not for J-445 & J-435)	6600-422 (Note 1)	
	10/2017-03/2018	J-445 & J-435 Models Only	6600-266	17
	09/2015-03/2018	J-495	6600-768	17
		J-480, J-470, J-465, J-425, J-415 (Not for J-445 & J-435)	6600-766	
J-300 LCD	2025+	J-385, J-375, J-365, J-355, J-345, J-335, Dedicated 240V J-325 & J-315	6600-645 & 6600-608 (Note 3)	17
		Convertible J325 & J-315	6600-647 & 6600-608 (Note 3)	
	2020-2024	J-385, J-375, J-365, J-355, J-345, J-335	6600-505 (Note 1)	18
		J-325, J-315 (Convertible and 240V Models)	6600-499 (Note 1)	
	06/2018-2019	J-385, J-375, J-365, J-355, J-345, J-335	6600-505 (Note 1)	18
		J-325, J-315 (Convertible and 240V Models)	6600-499 (Note 1)	
	2016-05/2018	J-385, J-375, J-365, J-355, J-345, J-335	6600-784	18
		J-325, J-315 (Convertible and 240V Models)	6600-786	
J-200 LCD	Rev "J"++	J-280, J-275, J-245, J-235	6600-566	19
		J-225, J-215	6600-581	
J-200 LCD	2018 - Rev "H"*	J-280, J-275, J-245, J-235 (No Circ.)	6600-268	19
		J-225, J-220, J-215, J-210 (Convertible Models)		
J-200 LED	2014-2017	J-280, J-275, J-245, J-235 (No Circ.)	6600-720	19
		J-225, J-220, J-215, J-210 (Convertible Models)	6600-722	
J-100 LCD	2018+	J-115, J-125, J-135, J-145	6600-268	19
J-100 LED	2016-2017	J-115, J-125	6600-722	19
		J-135, J-145	6600-720	
Play	2020+	Soul 240V 2P, Echo 240V 2p	403600 (Note 2)	20
		Soul 120V 1P, Echo 120V 1P, Mood	405005-1 (Note 2)	
Note 1: Encrypted Board, not compatible with older model control panels. Can be reprogrammed with Pick-iT Kit. Note 2: Complete control box. Note 3: 6600-608 is expander board				
*For information on how to find spa Rev info, please see page 8 .				

Export Replacement Circuit Board Matrix (50Hz)

Spa Series	Model Year	Affected Models	Part #	Page
J-LX & J-LXL	2023+	All J-LX & J-LXL	6600-598	15
	2011-2019	All J-LX & J-LXL Models	6600-726	15
J-500 LCD	06/2018+	J-585, J-575	6600-426 (Note 1)	15
	2015-05/2018	J-585, J-575	6600-884 (Note 1)	15
J-400 LCD	2023+	J-495	6600-640	15
	2023+	J-435, J-445, J-475, J-485	6600-598	15
	2020-2023	J-425	6600-517 (Note 1)	16
	2019-2023	J-485, J-475, J-445, J-435	6600-517 (Note 1)	16
	04/2018-2018	J-445 & J-435 Only	6600-429 (Note 1)	16
	04/2018-2022	J-495	6600-515 (Note 1)	16
	04/2018-2019	J-480, J-470, J-425, J-415 (Not for J-445 & J-435)	6600-421 (Note 1)	
	10/2017-03/2018	J-445 & J-435 Models Only	6600-267	17
	09/2015-03/2018	J-495	6600-767	17
		J-480, J-470, J-465, J-425, J-415 (Not for J-445 & J-435)	6600-765	
J-300 LCD	2025+	J-385, J-375, J-365, J-355, J-345, J-335, J-325, J-315	6600-646 & 6600-608 (Note 2)	17
	2020-2024	J-385, J-375, J-365, J-355, J-345, J-335	6600-502 (Note 1)	18
		J-325, J-315 (Convertible and 240V Models)	6600-498 (Note 1)	
	06/2018-2019	J-385, J-375, J-365, J-355, J-345, J-335	6600-502 (Note 1)	18
		J-325, J-315 (Convertible and 240V Models)	6600-498 (Note 1)	
	2016-05/2018	J-385, J-375, J-365, J-355, J-345, J-335	6600-785	18
		J-325, J-315	6600-783	
J-200 LCD	Rev "J" +*	J-280, J-275, J-245, J-235	6600-568	19
		J-225, J-215	6600-567	
J-200 LCD	2018 - Rev "H" **	J-280, J-275, J-245, J-235 (No Circ. Pump)	6600-269	19
		J-225, J-215, J-210 Models (No Circ. Pump)		
J-200 LED	2014-2017	J-280, J-275, J-245, J-235 (No Circ. Pump)	6600-720	19
		J-225, J-215, J-210 Models (No Circ. Pump)	6600-722	
J-100 LCD	2018+	J-125, J-115	6600-269	19
		J-145, J-135		
J-100 LED	2016-2017	J-125, J-115	6600-722	19
		J-145, J-135	6600-720	
Play	2020+	Soul 2P, Echo 2P	303605-1	20
		Soul 1P, Echo 1P, Mood	305013-1	

Note 1: Encrypted Board, not compatible with older model control panels. Can be reprogrammed with Pick-iT Kit.
 Note 2: 6600-608 is expander board.

*For information on how to find spa Rev info, please see [page 8](#).

J-LX Series (2023+)**J-LX & J-LXL North American 60Hz Models**

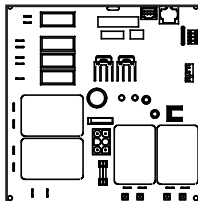
6600-597, Circuit board, JLX Series 2023+ 60Hz North American, with IR (no image available)

J-LX & J-LXL Export 50Hz Models

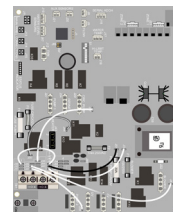
6600-598, Circuit board, JLX Series 2023+ 50Hz Export, with IR (no image available)

J-LX & J-LXL Series (2011-2019)**J-LX & J-LXL North American And Export 50/60Hz Models**

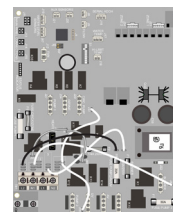
6600-726, All 2014+ J-LX & J-LXL models, Micro Chip 3.61A Included (See [page 21](#) for details); *Note: Replaced 6000-167 circuit board on early models. The 6000-167 and 6600-726 board are the same boards with Different Micro Chips.*

**J-500 LCD Series (2015-05/2018)****J-500 North American 60Hz Models**

6600-885, All 2015-05/2018 2-Pump J-500 models. Board is microprocessor controlled, includes factory installed jumper wires, and does not require an Eprom.

**J-500 Export 50Hz Models**

6600-884, All 2015-05/2018 2-Pump J-500 models. Board is microprocessor controlled, includes factory installed jumper wires, and does not require an Eprom.

**J-400 Series (2023+)****J-400 North American 60Hz Models**

6600-597, Circuit board, J400 Series 2-Pump Models 2023+ 60Hz North American, with IR (no image available)

6600-639, Circuit board, J400 Series 3-Pump Models 2023+ 60Hz North American, with IR (no image available)

J-400 Export 50Hz Models

6600-598, Circuit board, J400 Series 2-Pump Models 2023+ 50Hz Export, with IR (no image available)

6600-640, Circuit board, J400 Series 3-Pump Models 2023+ 50Hz Export, with IR (no image available)

J-500 LCD Series (06/2018+)**J-500 North American 60Hz Models**

6600-427, All 2-Pump J-500 models 06/2018+. Encrypted board. Will not work with older control panels. When used in pre-06/2018 spas, will need to be reprogrammed with Pick-iT kit.

**J-500 Export 50Hz Models**

6600-426, All 2-Pump J-500 models 06/2018+. Encrypted Board. Will not work with older control panels. When used in pre-06/2018 spas, will need to be reprogrammed with Pick-iT kit.



J-400 LCD Series (04/2018-2022)**J-400 North American 60Hz Models**

6600-518, All 6/15/20-2022 J485, J475, J445, J435, J425 models. Encrypted board. Will not work with non-encrypted control panels. Replaces 6600-478.



6600-478, LIMITED STOCK. All 2019-2022 J485, J475, J445, J435, and 2020+ J425 models. Encrypted board. Will not work with older control panels. Replaced by 6600-518.

6600-422, All 1 or 2-Pump J-400 models 04/2018 - 2019, EXCEPT J-435/J-445/J-475/J-485. Encrypted board. Will not work with older control panels. When used in pre-04/2018 spas needs to be reprogrammed with Pick-iT kit.

6600-430, J-435/J-445 models 04/2018-2018. Encrypted board. Will not work with older control panels. When used in pre-04/2018 spas needs to be reprogrammed with Pick-iT kit.

6600-516, All 3 Pump J-400 models 6/15/20-2022. Encrypted board, will not work with non-encrypted control panel. When used in pre-04/2018 spas needs reprogrammed with Pick-iT kit. Replaces 6600-476.

6600-476, LIMITED STOCK. All 3 Pump J-400 models 04/2018-2022. Encrypted board. Will not work with older control panels. When used in pre-04/2018 spas needs reprogrammed with Pick-iT kit. Replaces 6600-424. Replaced by 6600-516.

6600-424, All 3 Pump J-400 models 04/2018-2022. Encrypted board. Will not work with older control panels. When used in pre-04/2018 spas needs reprogrammed with Pick-iT kit. Replaced by 6600-516.

J-400 LCD Series (4/2018-2022)**J-400 Export 50Hz Models**

6600-517, All 6/15/20-2022 J485, J475, J445, J435, J425 models. Encrypted board. Will not work with non-encrypted control panels. Replaces 6600-477.



6600-477, All 2019-2022 J485, J475, J445, J435, and 2020+ J425 models. Encrypted board. Will not work with older control panels.

6600-421, All 1 or 2-Pump J-400 models 04/2018 - 2019, EXCEPT J-435/J-445/J-475/J-485. Encrypted board. Will not work with older control panels. When used in pre-04/2018 spas needs to be reprogrammed with Pick-iT kit.

6600-429, J-435/J-445 models 04/2018-2018. Encrypted board. Will not work with older control panels. When used in pre-04/2018 spas needs to be reprogrammed with Pick-iT kit.

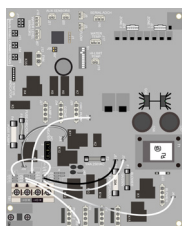
6600-515, All 3 Pump J-400 models 6/15/20-2022. Encrypted board, will not work with non-encrypted control panel. When used in pre-04/2018 spas needs reprogrammed with Pick-iT kit. Replaces 6600-475.

6600-475, LIMITED STOCK. All 3 Pump J-400 models 04/2018-2022. Encrypted board. Will not work with older control panels. When used in pre-04/2018 spas needs to be reprogrammed with Pick-iT kit. Replaced by 6600-515.

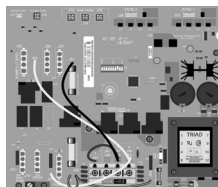
6600-423, All 3 Pump J-400 models 04/2018-2022. Encrypted board. Will not work with older control panels. When used in pre-04/2018 spas needs to be reprogrammed with Pick-iT kit. Replaced by 6600-515.

J-400 LCD Series (09/2015-03/2018)**J-400 North American 60Hz Models**

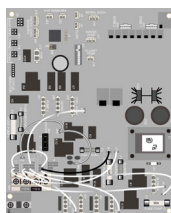
6600-766, All 09/2015-03/2018 1&2 Pump J-400 models (Not Compatible with 10/2017+ J-445 & J-435 models). Board is microprocessor controlled, includes factory installed jumper wires and does not require an Eprom.



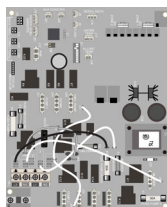
6600-266, For 2-Pump Domestic 60Hz J-445 & J-435 10/2017-3/2018 models only. Board is microprocessor controlled, includes factory installed jumper wires and does not require an Eprom.



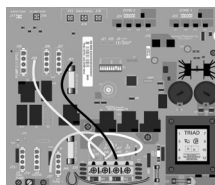
6600-768, All 09/2015-03/2018 3-Pump J-495 models. Board is microprocessor controlled, includes factory installed jumper wires and does not require an Eprom.

**J-400 Export 50Hz Models**

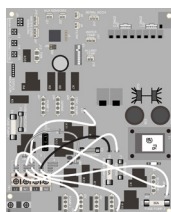
6600-765, All 09/2015-03/2018 1&2 Pump J-400 models (Not Compatible with 10/2017+ J-445 & J-435 models). Board is microprocessor controlled, includes factory installed jumper wires and does not require an Eprom.



6600-267, For 2-Pump Export 50Hz J-445 & J-435 10/2017-3/2018 models only. Board is microprocessor controlled, includes factory installed jumper wires and does not require an Eprom.



6600-767, All 09/2015-03/2018 3-Pump J-495 models. Board is microprocessor controlled, includes factory installed jumper wires and does not require an Eprom.

**J-300 Series (2025+)****J-300 North American 60Hz Models**

6600-645, Circuit Board BP2K for all 240V North American 60Hz J-300 models (including dedicated 240V J-325 & J-315) 2025+

6600-647, Circuit Board BP2K for all 120V Convertible North American 60Hz J-300 Models 2025+

6600-608, Expander Board: All 2025+ J300 Domestic and Export models

6473-590, Harness: Splitter, 1 to 5, RS-485

6560-483, Harness: Splitter, 1 to 2, for connecting additional accessories

J-300 Export 50Hz Models

6600-646, Circuit Board BP2K for all Export 50Hz J-300 models 2025+

6600-608, Expander Board: All 2025+ J300 Domestic and Export models

6473-590, Harness: Splitter, 1 to 5, RS-485

6560-483, Harness: Splitter, 1 to 2, for connecting additional accessories

J-300 LCD Series (2020-2024)**J-300 North American 60Hz Models**

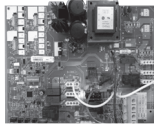
6600-505, All 2 pump J-300 models 2020-2024. Encrypted board. Will not work with older control panels. When used in pre-06/2018 spas needs to be reprogrammed with a Pick-iT kit.



6600-499, All 1 pump J-300 models 2020-2024. Encrypted board. Will not work with older control panels. When used in pre-06/2018 spas needs to be reprogrammed with a Pick-iT kit.

J-300 Export 50Hz Models

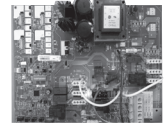
6600-502, All export 2 pump J-300 models 2020-2024. Encrypted board. Will not work with older control panels. When used in pre-06/2018 spas needs to be reprogrammed with a Pick-iT kit.



6600-498, All export 1 pump J-300 models 2020-2024. Encrypted board. Will not work with older control panels. When used in pre-06/2018 spas needs to be reprogrammed with a Pick-iT kit.

J-300 Series (06/2018-2019)**J-300 North American 60Hz Models**

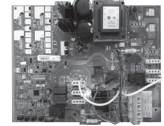
6600-412, All 1 Pump J-300 models 06/2018-2019. Encrypted board. Replaced by 6600-499.



6600-420, All 2 Pump J-300 models 06/2018-2019. Encrypted board. Replaced by 6600-505.

J-300 Export 50Hz Models

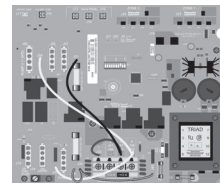
6600-406, All 1 Pump J-300 models 06/2018-2019. Encrypted board. Replaced by 6600-498.



6600-419, All 2 Pump J-300 models 06/2018-2019. Encrypted board. Replaced by 6600-502.

J-300 LCD Series (2016-05/2018)**J-300 North American 60Hz Models**

6600-784, All 2016-05/2018 2-Pump Domestic 60Hz J-385, J-375, J-365, J-355, J-345, J-335 Models. Board is microprocessor controlled, includes factory installed jumper wires and does not require an Eprom.



6600-786, All 2016-05/2018 1-Pump Domestic 60Hz J-325, J-315 Models. Board is microprocessor controlled, includes factory installed jumper wires and does not require an Eprom.

J-300 Export 50Hz Models

6600-785, All 2016-05/2108 2-Pump Export 50Hz J-385, J-375, J-365, J-355, J-345, J-335 Models. Board is microprocessor controlled, includes factory installed jumper wires and does not require an Eprom.

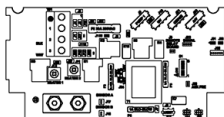
6600-783, All 2016-05/2018 1-Pump Export 50Hz J-325, J-315 Models. Board is microprocessor controlled, includes factory installed jumper wires and does not require an Eprom.

J-200 Series (Rev "J"++)

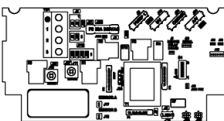
*For information on how to find spa Rev info, please see [page 8](#).

J-200 North American 60Hz Models

6600-581, PWA: J-200 2022
BP100-G1 1-Pump, 60Hz, Kit*



6600-566, PWA: J-200 2022
BP100-G2 Main Board,
2-Pump, 60Hz, does not
include daughter board.*

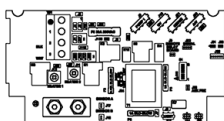


6600-569, PWA; J-200 2022
Daughter Board, 2-Pump, 60Hz

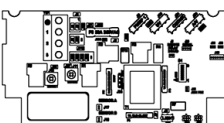


J-200 Export 50Hz Models

6600-567, PWA: J-200 2022
BP200-G1 1-Pump, 50Hz*



6600-568, PWA: J-200 2022
BP200-G2 Main Board,
2-Pump, 50Hz, does not
include daughter board.*



6600-996, PWA; J-200 2022
Daughter Board, 2-Pump, 50Hz



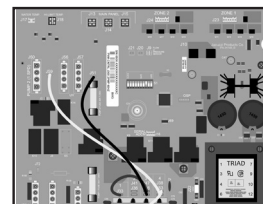
**Overtemp feature became available on these part numbers during the Rev K updates. Boards made prior to this will not have the ability to put the spa into overtemp mode. If using older boards from your stock for a repair on a spa with overtemp functionality, make sure that the board is not from the time before this feature was offered. Overtemp enabled boards will be marked with "V62_OR"*

J-200 & J-100 LCD Series (2018 - Rev "H")

*For information on how to find spa Rev info, please see [page 8](#).

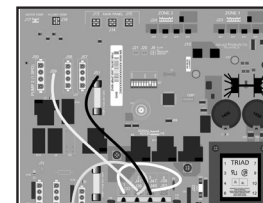
J-200 North American 60Hz Models

6600-268, All 2018+ 1 &
2-Pump J-200 & J-100
Models (Microprocessor
Based)



J-200 Export 50Hz Models

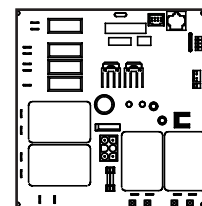
6600-269 All 2018+ 1
& 2-Pump J200 & J100
Models (Microprocessor
Based)



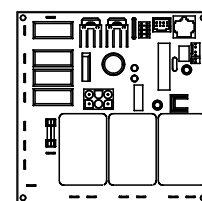
J-200 LED Series (2014-2017) & J-100 LED Series (2016-2017)

North American 60Hz & Export 50Hz Non-Circulation Pump Models

6600-720, All 2014-2017
J-280, J-275, J-245, J-235
2-Pump Models, Micro Chip
5.60A Included (See [page 21](#));
Note: Replaced 6600-046
board for J-280, J-275, J-245 and
J-235 models only.



6600-722, All 2014-2017 J-210
and 2016-2017 J-225, J-215
1-Pump Models, Micro Chip
5.60A Included (See [page 21](#));
Note: Replaced 6600-042 board for
J-210 models only.

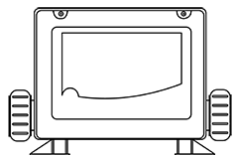


Play Series (2020+)**North American 60Hz Models**

405005-1, Controller: All 1 Pump Play models, 120V convertible, with 2" heater

403600, Controller: All 2 Pump Play models, 240V, with 2" heater

409113, Jumper Wire: 2ft

**Export 50Hz Models**

305013-1, Controller: All 50Hz 1 pump Play models, with heater

303605-1, Controller: All 50Hz 2 pump Play models, with heater

Control Box Cover Replacements

6000-529, Lid; Controller, fits 2016+ J-300, and 2018+ J-200/J-100

6000-533, Lid; Controller, fits 2015+ J-500 and 2016+ J-400

Replacement Logic Chip Matrix

Chip Identifier

Hot Tub	Model Year	Compatible Models	Chip Part #	Chip Type	Chip Rev.	Chip Details	Page
J-LX J-LXL	2011-2019	All J-LX & J-LXL Boards	6660-285	Micro Chip	3.61A (Note 1)	1/2 Hour Filter Cycles Overtemp 106°F Programmable Circ. Smart Logic (Note 3)	15
J-200 LED	2012-2017	All Boards (Spas without Circulation Pumps)	6660-287	Micro Chip	5.60A (Note 2)	1/2 Hour Filter Cycles Overtemp 106°F (Note 2)	19
J-100 LED	2016-2017	All Boards (Spas without Circulation Pumps)	6660-287	Micro Chip	5.60A	1/2 Hour Filter Cycles Overtemp 106°F	19

Note 1: 3.61A chip replaces 3.60, 3.59 & 3.58, 3.53 chips. New chip includes Smart Logic. The Smart Logic feature automatically deducts any circulation pump run time occurring after the programmed filter cycle ends from the next cycle to save energy.

Note 2: Chip replaces version 5.60, 5.59, 5.58 and 5.54.

Note 3: Smart logic feature deducts non-programmed heat call run times from next day's filter cycle program to save energy.

Replacement Control Panel Matrix

Hot Tub	Model Year	Affected Models	Pumps	Main Panel	Page
J-LX J-LXL	2023+	J-LX & J-LXL Models	2	6600-658	23
J-LX J-LXL	2013-2019	J-LX & J-LXL Models	2	6600-504	23
J-500 LCD	06/2018+	J-585, J-575	2	6600-381 (Note 1)	23
J-500 LCD	2015-05/2018	J-585, J-575	2	6600-348	23
J-400	2024+	J-435, J-445, J-475, J-485, J-495	2 or 3	6600-612	24
J-400	2020+	J-425	1	6600-509	24
J-400	2019-2023	J-495, J-485, J-475, J-445, J-435	2 or 3	6600-509	24
J-400	04/2018-2019	J-445, J-435, J-495, J-480, J-470, J-425, J-415	1, 2, or 3	6600-379 (Note 1)	24
J-445 J-435	10/2017-03/2018 (N. America 60Hz)	J-445/J-435 Models Only	2	6600-238	24
	10/2017-03/2018 (Export 50Hz)	J-445/J-435 Models Only	2	6600-250	
J-400 LCD	09/2015-03/2018 (N. America 60Hz)	J-495, J-480, J-470, J-465, J-425, J-415	1, 2 or 3	6600-760	24
	09/2015-03/2018 (Export 50Hz)	J-495, J-480, J-470, J-465, J-425, J-415	1, 2 or 3	6600-769	
J-300	2025+	J-385, J-375, J-365, J-355, J-345, J-335, J-325, J-315	1 or 2	6600-659	25
J-300 LCD	2020-2024	J-385, J-375, J-365, J-355, J-345, J-335	2	6600-489 (Note 1)	24
		J-325, J-315	1	6600-490 (Note 1)	
J-300 LCD	06/2018-2019	J-385, J-375, J-365, J-355, J-345, J-335	2	6600-383 (Note 1)	25
		J-325, J-315	1	6600-382 (Note 1)	
J-300 LCD	2016-05/2018 (All)	J-385, J-375, J-365, J-355, J-345, J-335	2	6600-339	25
		J-325, J-315	1	6600-341	
J-200 LCD	Rev "J" + *	J-280, J-275, J-245, J-235	2	6600-561	26
		J-225, J-215	1	6600-560	
J-200 LCD	2018 - Rev "H" + * (All)	J-280, J-275, J-245, J-235	2	6600-232	26
		J-225, J-215, J-210	1	6600-229	
J-200 LED	2013-2017 (All)	J-280, J-275, J-245, J-235	2	6600-501	26
		J-225, 2016+ J-215, J-210	1	6600-500	
J-100 LCD	2018+ (All)	J-135, J-145	2	6600-232	26
		J-115, J-125	1	6600-229	
J-100 LED	2016-2017 (All)	J-135, J-145	2	6600-501	26
		J-115, J-125	1	6600-500	
Play	2020+ (All)	Mood, Echo, Soul	1 or 2	403472 (Note 2)	27

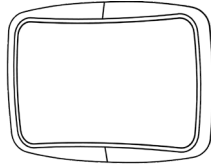
Note1: Panel for encrypted circuit boards. Also compatible with older circuit boards.

Note2: Requires 1 or 2 pump overlay. See full listing page for details.

*For information on how to find spa Rev info, please see [page 8](#).

J-LX Series (2023+)

6600-439, Panel: J-LX and J-LXL 2-Pump, 2023



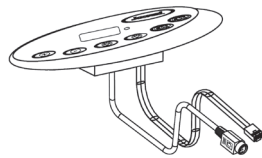
6600-658, Panel: J-LX & J-LXL, True

J-LX & J-LXL Series (2013-2019)

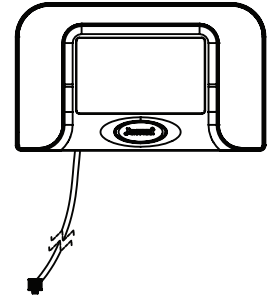
6600-506, Panel: J-LX & J-LXL 2-Pump SMT 2013, Replaces 6600-239. Use 6600-504 instead



6600-504, Panel: J-300 2-Pump SMT 2013, fits 2013-2019 JLX/JLXL shell and wiring. Used on limited number of late JLX series spas from the factory

**J-500 LCD Series (06/2018+)**

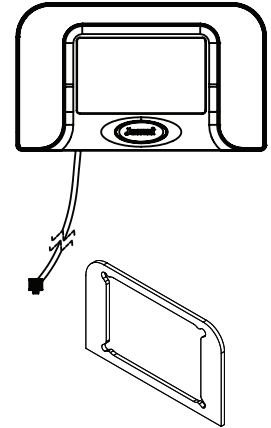
6600-381, Panel: LCD J-500 06/2018+; Encrypted. Works with both 06/2018+ encrypted circuit boards, and 2015-05/2018 non-encrypted boards.



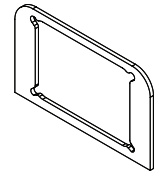
Note: Compatible with 6000-438 Gasket and 6560-109 Ferrite cylinder shown below.

J-500 LCD Series (2015-05/2018)

6600-348, Panel: LCD J-500 2017; with 8' Cable. Replaced by 6600-381 (above).



6000-438, Gasket: J-500 Panel 3M 300LSE



6560-109, Shielding: Ferrite Cylinder (Snaps Over J-575 And J-585 Control Panel Cable For Increased Noise Prevention)



**2019+ J-495, J-485, J-475, J-445,
J-435 & 2020+ J-425 LCD Series**

6600-612, Panel, LCD 2024+ J-400 Nano



6600-509, Panel, LCD 2020-2023 J-495, J-485, J-475, J-445, J-435 & 2020+ J-425 with bezel, encrypted.

Note: 2019 J-425 and J-415 use 6600-379, below.

6530-449, Logo for panel 6600-509 & 6600-612. Must be ordered separately.



6600-434, 2019 J-400 LCD Panel. Discontinued. Use 6600-509.

J-400 LCD Series (04/2018-2018)

6600-379, Panel: LCD J-400 04/2018-2018 & 2019 J-415 & J-425; Peel And Stick Gasket Included.



Encrypted. Works with both 04/2018+ encrypted circuit boards, and 09/2015-03/2018 non-encrypted boards. Compatible with 6000-857 gasket shown below.

**J-445 & J-435 (10/2017-03/2018)
LCD Models Only****North American 60Hz Models**

6600-238, Panel: LCD J-445 And J-435 Peel And Stick Gasket Included. Replaced by 6600-379 above.

**Export 50Hz Models**

6600-250, Panel: LCD J-445 And J-435 Peel And Stick Gasket Included. Replaced by 6600-379 above.

**J-400 LCD Series (09/2015-03/2018)**

North American 60Hz Models
(Not Compatible with J-445 & J-435 Models, See [above](#) for Details)

6600-760, Panel: LCD J-400 09/2015-03/2018; Replaced by 6600-379, previous page.

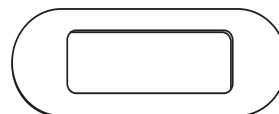


Export 50Hz Models
(Not Compatible with J-445 & J-435 Models, See [above](#) for Details)

6600-769, Panel: LCD J-400 09/2015-03/2018; Replaced by 6600-379, previous page.

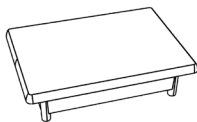


6000-857, Gasket: J1000 Control Panel (Replacement fits all 2010+ models)

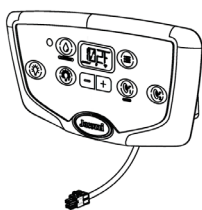


J-300 Series (2025+)

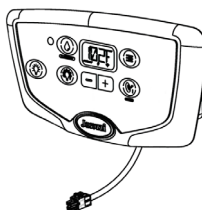
6600-659, Panel: LCD
J-300 2025+ 1 or 2 pump,
TP740-J300

**J-300 LCD Series (2020-2024)**

6600-489, Panel: LCD J-300
2020-2024 2 pump with Bezel,
encrypted.



6600-490, Panel: LCD J-300
2020-2024 1 Pump with Bezel,
encrypted.



6530-449, Logo: Topside bezel for
6600-489 and 6600-490. Must be
ordered separately.

**J-300 LCD Series (06/2018-2019)**

6600-382, Panel:
J-300 1-Pump 06/2018+;
Encrypted. Works with
both 07/2018+ encrypted
circuit boards, and 2016-
06/2018 non-encrypted boards. Compatible with
2660-115 gasket shown below.



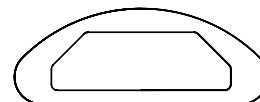
6600-383, Panel:
J-300 2-Pump 06/2018+;
Encrypted. Works with
both 07/2018+ encrypted
circuit boards, and 2016-
06/2018 non-encrypted boards. Compatible with
2660-115 gasket shown below.



6530-314, Logo JHT 09/2016+



2660-115, Underlay:
LED Panel (Replacement
fits all 2014+ models)

**J-300 LCD Series (2016-05/2018)**

6600-339, Panel:
J-300 2-Pump 2016-
05/2018 (Replaced by
6600-383 above)



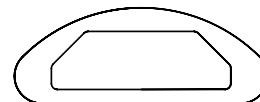
6600-344, Panel:
J-300 1-Pump 2016-
05/2018 (Replaced by
6600-382 above)

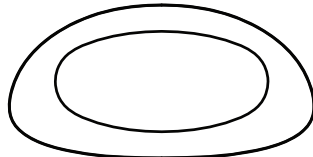
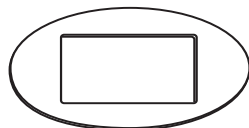
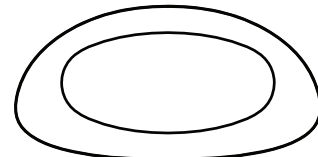
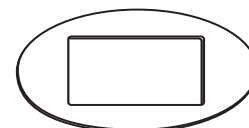


6530-314, Logo JHT 09/2016+



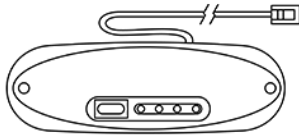
2660-115, Underlay:
LED Panel (Replacement
fits all 2014+ models)



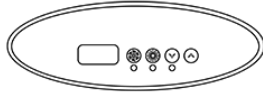
J-200 LCD Series (Rev “J”+)*For information on how to find spa Rev info, please see [page 8](#).**6600-560**, Panel: J-200
2022, 1-Pump**6600-561**, Panel: J-200
2022, 2-Pump**J-200 LCD Series (2018-Rev “H”)***For information on how to find spa Rev info, please see [page 8](#).**6600-229**, 2018+
Panel: J-200 & J-100
1-Pump Models**6600-232**, 2018+
Panel: J-200 & J-100
2-Pump Models**6630-002**, Underlay:
LCD Panel
(Replacement for
all panels above)**J-200 LED Series (2013-2017)****6600-501**, 2013+
Panel: LED, All
2-Pump Models SMT**6600-500**, 2013+
Panel: LED, All
1-Pump Models SMT**2660-110**, Underlay: LED
Panel (Replacement for
all panels above)**J-100 LCD Series (2018+)****6600-229**, 2018+
Panel: J-100 & J-200
1-Pump Models**6600-232**, 2018+
Panel: J-100 & J-200
2-Pump Models**6630-002**, Underlay:
LCD Panel
(Replacement for
all panels above)**J-100 LED Series (2016-2017)****6600-501**, Panel:
LED, All 2-Pump
J-145, J-135 Models
SMT**6600-500**, Panel:
LED, All 1-Pump
J-125, J-115
Models SMT**2660-110**, Underlay: LED
Panel (Replacement for
all panels above)

Play Series (2020+)

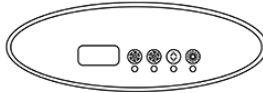
403472, Control panel:
Play



405001-J1P, Overlay:
Jacuzzi Play 1 Pump



405001-J2P, Overlay:
Jacuzzi Play 2 Pump



120VAC GFCI Cords

6560-024, GFCI Cord: 120VAC 15A, 15 foot (JWB# R886000); *Note: Used on 2002+ J-310, J-315, J-210, 2004 and 2008+ J-325, 2005-2008 J-220, All Del Sol Series (All Years), 2020+ 120V Play Series*



GFCI Breakers

6472-835, Square D Sub Panel with 50A GFCI breaker (1-position).

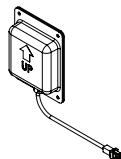
6472-836, Square D Sub Panel with 60A GFCI breaker (1-position)

WiFi Cloud (2015-2017)

6560-736, Adapter: Rib to Mini-DIN



6600-278, ProLink™ WiFi Controller, encrypted. Factory installed ProLink™ WiFi Controller in all 2015+ J-500 Series Hot Tubs, Optional on 2016-2017 J-400 and J-300 models. Replaces 6600-192.



2473-000, Aftermarket ProLink™ Remote Monitoring System Kit (Complete); Kit contents includes: WiFi Controller (6600-278), Installation Instructions, Mounting Screws and Cable Zip Ties. Replaces 2473-111.

Note: The ProLink™ Remote Monitoring System Kit listed above is factory installed as standard equipment on all 2015-2017 J-500 series hot tubs. It is also offered as a factory installed option on all 2016-2017 J-400 and J-300 series hot tubs but can also be installed as an aftermarket accessory on these models after delivery. This kit is not compatible with 2015 and previous J-400, J-300, or J-200 series hot tubs.

SmartTub™ Controllers (2018+) (2018+ North American 60Hz & 2020+ Export 50Hz Models) (NOT Interchangeable with Prior Systems)

6600-638, Controller: IoT, Expanded Carrier BLE Model, 50Hz Export models only.* LIMITED AVAILABILITY



6600-554, Controller: IoT, 23 Model LTE/BLE Export. Replaces 6600-285*.

6600-285, Controller: IoT with current sensor* Replaced by 6600-554.

6600-634, Controller: IoT, LTE/BLE Expanded Carrier Model, 3/2024+ 60Hz North American models only. LIMITED AVAILABILITY

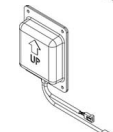
6600-553, Controller: IoT, 23 Model LTE/BLE, 60Hz North American models only. Replacement for 6600-521.

6600-524, Controller: IoT, 4G/LTE Model, 10/2020+ 60Hz North American models only. Replaced by 6600-553.

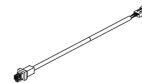
6600-299, Sensor: Current for SmartTub controller. *



6600-308, Controller: Translator, Balboa. Use 6560-381 instead.



6560-381, Adapter; Control to IoT, fits all SmartTub equipped models and kits. If used on a spa that originally came with a 6600-308 Translator, you must contact tech support for a software update.



6000-487, SmartTub™ 60Hz North American Kit: Aftermarket, Complete. Includes 6600-553, 6600-299, and 6560-381.

6000-487E, SmartTub™ 50Hz Export Kit: Aftermarket, Complete. Includes 6600-554, 6600-299, and 6560-381.*

6600-508, Controller: IoT SmartTub™ 3-Phase adapter for 50Hz Export units



**3-Phase adapter not included. Must be ordered separately for 50Hz Export models when necessary.*

ProLink™ & SmartTub™ Availability Chart*

ProLink™			
Domestic 60Hz		Export 50Hz	
2015-2017 J-500	Standard	2015-2019	Standard
2016-2017 J-400 & J-300	Optional	2016-2019 J-400 & J-300	Optional
SmartTub™			
Domestic 60Hz		Export 50Hz	
2018+ J-500	Standard	2020+ J-500	Standard
2018+ J-400, J-300 & J-200	Optional	2020+ J-400, J-300 & J-200	Optional
2018+ J-100	Dealer Installed	2020+ J-100	Dealer Installed

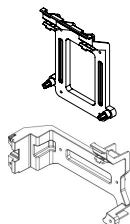
***Note:** A SmartTub kit can be installed as an aftermarket accessory on any spa compatible with either SmartTub or ProLink, whether the spa originally came with the option or not. Installation of SmartTub on a spa originally equipped with ProLink requires complete kit 6000-487, as there are no interchangeable components between ProLink and SmartTub. A ProLink kit can be installed on any SmartTub compatible spa (EXCEPT 2018+ J-200/J-100 models) for instances where SmartTub is not a good fit for a consumer, such as areas with poor cellular service, using kit 2473-000.

Controller Mount for 10/2017-2018 J-445 Models Only

6570-290, Mount: WiFi Controller

6570-291, Mount: Wiring Clamp
(not shown)

6570-373, Mount: IoT Molded



Fuse Charts

Amperage	JHT#	JWB#
1.25 (LCD PCB)	6660-112	-
1.5 LED Trans Mini	6760-120	
4 (LCD Transformer)	6760-119	-
10 (Stereo)	2000-081	
10	2000-083	F586000
20*	6660-106	H316000
20 (J-380/J-385 Pump 2) Limited Stock	6000-520	-
25	6000-025	S094000
30	6660-105	F588000

*Note: This 20 Amp fuse is the large system fuse used in North American J-310, J-315 And 2004 J-325 convertible models and in all export 50Hz models (except J-385).

Fuse Charts

2015+ J-500 And

2016+ J-400 Series Fuses

Fuse	Usage	Rating	Type	Volts	JHT#
F1	Blower	10A	Slow	250V	2000-083
F2	XFMR	1/4A	Slow	250V	6000-288
F4	Pump 1	30A	Slow	250V	6660-105
F5	Circ Pmp	2A	Slow	250V	6760-115
F6	Pump 2	30A	Slow	250V	6660-105
F7	Pump 3	30A	Slow	250V	6660-105

2016+ J-300 And

2018+ J-200, J-100 Series Fuses

Fuse	Usage	Rating	Type	Volts	JHT#
F2	XFMR P	1/4A	Slow	250V	6000-349
F3	XFMR S	5A	Slow	250V	6000-348
F4	Pump 1	30A	Slow	250V	6660-105
F6	Pump 2	30A	Slow	250V	6660-105

2022 Rev J+** J-200 Series

Fuse	Usage	Rating	Type	Volts	JHT#
F3	HTR-120	.16A	Slow	250V	6000-543
F3	HTR-240	.1A	Slow	250V	6000-539
F5EX	EXPRTP2	15A	Slow		6000-546*
F4/F5	Trans	1A	Slow	250V	6000-538
F6	Pumps	30A	Slow	250V	6660-105

*Used only on 50Hz EXPORT P2 Daughter board.

**For information on how to find spa Rev info, please see [page 8](#).

2020+ Play Series

Fuse	JHT#
F7	C010010
F4	C010009
F5	C060911
F1	C010011

Fuse Holders

6660-045, Holder: Fuse Large
(JWB# F589000); *Note:*
Appearance may vary

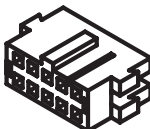


6660-046, Holder: Fuse Small
(Limited Stock); *Note: Appearance
may vary*

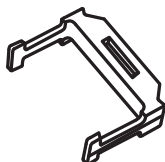


Miscellaneous Connectors

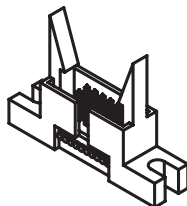
6560-947, Socket:
With Strain Relief And
Lock (for Lights; Used
With 6560-418 & 6000-347
Below)



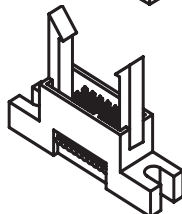
6560-418, Connector:
Strain Relief, 10-Pin (for
Lights; Used with 6560-947
Above)



6000-347, Connector,
10-Pin Head, Short
Latch (Used with
6560-947 & 6560-418
Above)

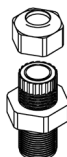


6660-671, Connector:
10-Pin Head, Long
Latch

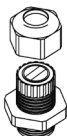


Connectors (Liquid Tight)

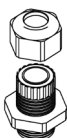
6560-406, Connector:
Liquid Tight 1/4" For
Round Cable



6560-407, Connector:
Liquid Tight 3/4" For
Flat Cable



6560-408, Connector:
Liquid Tight 3/4" For
Round Cable



Miscellaneous Components

6600-999, Switch: Test
LCD Models Only

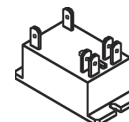


6560-483, Cable: 2 connector
splitter, allows extra connections for
SmartTub, Lights, Control Panels to
Balboa circuit board bus (not shown)

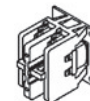
6560-864, Jumper: Logic,
standard (JWB# F572000)



6660-104, Relay: Pump 2
J-380 & J-385 (Limited Stock)



6000-505, Contactor Coil
240VAC CRL (Used on
all 5/2006+ J-385 Models)



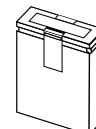
6660-201, Transformer: 50A
Buck & Boost (steps up
208VAC to 240VAC)



6660-140, Varistor: 275V
(2002+ Models Only)



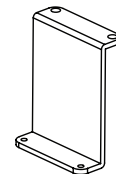
6000-012, Jumper: Transformer,
J-500 and 2016+ J-400 & J-300
models (white)



6560-109, Shielding,
Ferrite Cylinder (Snaps
Over J-575 And J-585
Control Panel Cable For
Increased Noise Prevention)



6570-198, Bracket, Controller
BLB 4" (Fits 2016+ J-345 and
J-335 models).



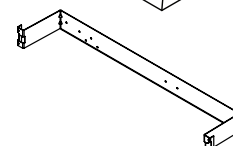
6570-492, Flange,
Click Clamp, 1/4" x 20"



6570-493, Clamp,
Click #25

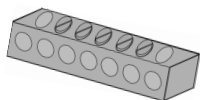


6570-315, Controller Mount;
For 10/17+ J-445 & J-435
Models Only

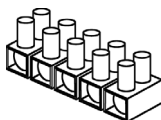


Terminal Blocks

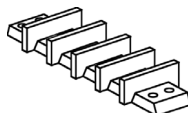
6660-191, Terminal:
7-Position Strip
(Ground Lug)



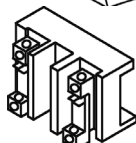
6560-434, Terminal:
5-Position Strip
(JWB# F574000)



6560-016, Terminal:
4-Position Strip



6660-192, Terminal Block
(TB1), 2-Position Strip (TB1 for
J-380, J-385 Models)



6660-197, Terminal Block (TB1):
3-Position Strip (TB1 for J-220,
J-210, J-315, J-310, 2004 J-325 And 2008+
J-325 Models)

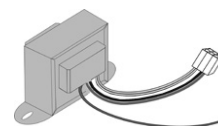
6570-356, TB1 Terminal Block

Screw, 1/4-28 x 3/8"; *Note: Screws fit the 6660-195,
6660-192, and 6660-197 TB1 Terminal Blocks listed above.*

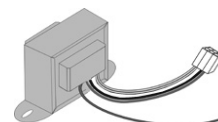
Transformers

J-LX/J-LXL & Pre-2017 J-200/J-100 North American 60Hz LED Series

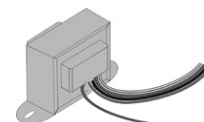
6000-516, Transformer
(w/Plug): Fits All LED
Convertible, 120V 1-Pump
Systems



6000-517, Transformer
(w/Plug): Fits all LED
Non-Convertible, 240V
1 or 2-Pump Systems



6560-274, Transformer,
(No Plugs): Fits all LED 1
or 2-Pump Systems Using
Their Existing Plug or The
Replacement Plug Below.

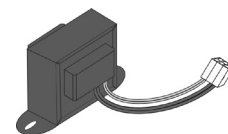


8002-115, Plug: Transformer
LED Primary & Secondary
*Note1: This plug is configured
for 240VAC spa. If installing in a 120/240VAC
convertible spa, attach the red plug wire to the
white wire on the transformer.*

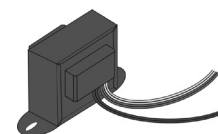


J-LX/J-LXL & Pre-2017 J-200/J-100 Export 50Hz LED Series

8002-114W, Transformer
(w/Plug): Fits all Export
50Hz J-LX, J-LXL, J-200,
J-100, and 2015 and
older J-300 LED 2-Pump
Models.



6660-039, Transformer
(No Plugs): Fits all Export
50Hz J-LX, J-LXL, J-300,
J-200, J-100 LED models,
and older J-400 LCD models. *Note: Must reuse
old transformer plug.*



Filter Matrix

J-LX & J-LXL Series (2011+)

Model Year	Hot Tubs	Complete Filter Assy.	Pro-Clarity Circulation Pump Cartridge	Pro-Clarity Disposable Depthload Cartridge	Pro-Clear Plus Bag	Jet Pump 1 ProClear II Cartridge	Pro-Clarity Debris Bag	Page
2023+	J-LX J-LXL	2472-234 (Note 1)	6473-157J	6473-161J	N/A	6000-383AJ	6570-392	33
Model Year	Hot Tubs		Circulation Pump Cartridge	Jet Pump 1 Cartridge	Pro-Clear Plus Bag	Skimmer Weir Filter	Debris Trap/Net	Page
2011-2019	J-LX/J-LXL		6000-383AJ		N/A	6540-188	6570-392	33

Note: Can use 2012 J-400 Filter Assembly 2472-234 as substitute.

J-500 Series

Model Year	Hot Tubs	Complete Filter Assy.	Pro-Clarity Circulation Pump Cartridge	Pro-Clarity Disposable Depthload Cartridge	Pro-Clear Plus Bag	Jet Pump 1 ProClear II Cartridge	Pro-Clarity Debris Bag	Page
2015+	All	2472-234	6473-157J	6473-161J	N/A	6000-383AJ	6570-398	34

J-400 Series

Model Year	Hot Tubs	Complete Filter Assy.	Pro-Clarity Circulation Pump Cartridge	Pro-Clarity Disposable Depthload Cartridge	Pro-Clear Plus Bag	Jet Pump 1 ProClear II Cartridge	Pro-Clarity Debris Bag	Page
2013+	All	2472-234 (Note 1)	6473-157J	6473-161J	N/A	6000-383AJ	6570-398	34

Note 1: This assembly can also be used as a substitute for the circulation pump filter cartridge used in J-LX models and J-300 models (6000-383AJ).

J-300 Series

Model Year	Hot Tubs	Circulation Pump Cartridge	Jet Pump 1 Cartridge	Debris Trap / Net	Page
2002+	All	6000-383AJ	6000-383AJ	6570-398 (2014+)	35

Note: Can use the 2012 J-400 Filter Assembly 2472-234 as a substitute.

J-200 Series

Model Year	Hot Tubs	Jet Pump Cartridge	Debris Trap / Net	Page
Rev K+*	All	6541-853J	6570-392	35
2007-Rev J*	J-280	2540-381J	6570-392	36
2012-Rev J*	J-275, J-245, J-235	373045J	N/A	36
2016-Rev J*	J-215, J-225			
2005+	J-210			

J-100 Series

Model Year	Hot Tubs	Jet Pump Cartridge	Debris Trap / Net	Page
2016+	J-115, J-125	373045J	N/A	36

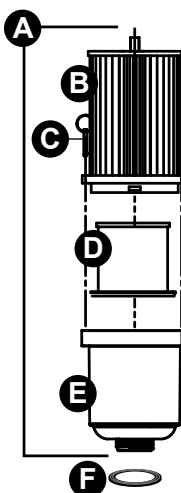
Play Series

Model Year	Hot Tubs	Jet Pump Cartridge	Debris Trap / Net	Page
2020+	Soul, Echo, Mood	461269 (Oval), 361274RND (Round) used on a small number of 2021 models	N/A	36

*For information on how to find spa Rev info, please see [page 8](#).

J-LX Series (2023+)**All J-LX & J-LXL Models**

- A. 2472-234**, Filter Assembly (Complete), Includes Items B-E
- B. 6473-157J** (See Note): ProClarity Filter Cartridge, 40ft² (Height: 8.5", Diameter: 6", Hole: 2.375")
- C. 6473-159**, Filter Pin
- D. 6473-161J** (See Note): Canister Filter Cartridge
- E. 6473-160**, Canister Housing
- F. 6000-750**, Washer: 2.5" I.D. x 3.25" O.D. x 0.125" Foam; (Replaced Double EDPM O-Ring 6541-088)



6000-383AJ (See Note): Filter Cartridge with Cap, 60ft²:

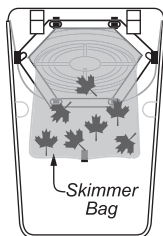
- A. Used on all 2013+ models
 B. Height: 15.47"
 C. Diameter: 6.693"
 D. Hole: 2.375"

6540-164J, Filter Cartridge: 75ft², Optional replacement for 6000-383AJ

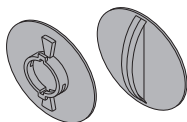


6570-392, Trap: Debris Attachment (Mesh Skimmer Bag)

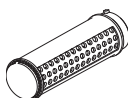
6570-391, Clip: Debris Bag Attachment (For Mesh Skimmer Bag), 11 Required



6541-384, Cap: Compatible with filters 60000-383AJ & 6540-164J above



2472-673, Dispenser: Chemical (Optional)

**J-LX & J-LXL Series (2011-2019)****All J-LX & J-LXL Models**

6000-383AJ (See Note): Filter Cartridge with Cap, 60ft²:

- A. Used on all 2013+ models
 B. Height: 15.47"
 C. Diameter: 6.693"
 D. Hole: 2.375"

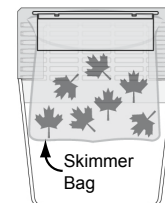
6540-164J, Filter Cartridge: 75ft², Optional replacement for 6000-383AJ



6540-188, Filter: Skimmer Weir Filter (Hinged)



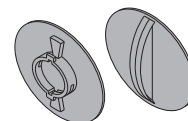
6570-392, Trap: Debris Attachment (Mesh Skimmer Bag)



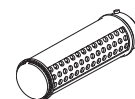
6570-391, Clip: Debris Bag Attachment (For Mesh Skimmer Bag), 6 Required



6541-384, Cap: Compatible with filters 60000-383AJ & 6540-164J above



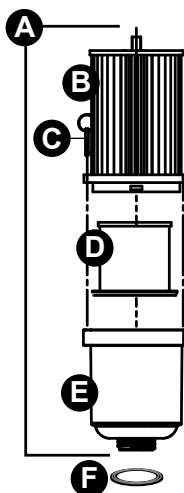
2472-673, Dispenser: Chemical (Optional)



J-500 Series (2015+)

All J-585 & J-575, Models

- A. 2472-234**, Filter Assembly (Complete), Includes Items B-E
- B. 6473-157J** (See Note): ProClarity Filter Cartridge, 40ft² (Height: 8.5", Diameter: 6", Hole: 2.375")
- C. 6473-159**, Filter Pin
- D. 6473-161J** (See Note): Canister Filter Cartridge
- E. 6473-160**, Canister Housing
- F. 6000-750**, Washer: 2.5" I.D. x 3.25" O.D. x 0.125" Foam; (Replaced Double EDPM O-Ring 6541-088)



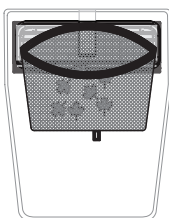
6000-383AJ (See Note): Filter Cartridge with Cap, 60ft²:

- A. Used on all 2013+ models
- B. Height: 15.47"
- C. Diameter: 6.693"
- D. Hole: 2.375"

6540-164J, Filter Cartridge: 75ft², Optional replacement for 6000-383AJ



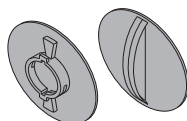
6570-398, Trap: ProClarity Debris Attachment Bag (Mesh Material)



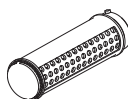
6570-391, Clip: Debris Bag Attachment (For Mesh Skimmer Bag), 11 Required



6541-384, Cap: Compatible with filters 60000-383AJ & 6540-164J above



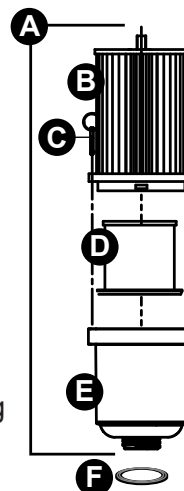
2472-673, Dispenser: Chemical (Optional)



J-400 Series (2013+)

All J-495, J-480, J-470, J-465, J-445, J-435, J-425, J-415 Models

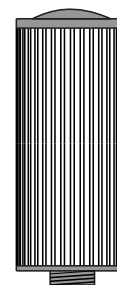
- A. 2472-234**, Filter Assembly (Complete), Includes Items B-E
- B. 6473-157J** (See Note): ProClarity Filter Cartridge, 40ft² (Height: 8.5", Diameter: 6", Hole: 2.375")
- C. 6473-159**, Filter Pin
- D. 6473-161J** (See Note): Canister Filter Cartridge
- E. 6473-160**, Canister Housing
- F. 6000-750**, Washer: 2.5" I.D. x 3.25" O.D. x 0.125" Foam; (Replaced Double EDPM O-Ring 6541-088)



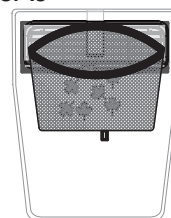
6000-383AJ (See Note): Filter Cartridge with Cap, 60ft²:

- A. Used on all 2013+ models
- B. Height: 15.47"
- C. Diameter: 6.693"
- D. Hole: 2.375"

6540-164J, Filter Cartridge: 75ft², Optional replacement for 6000-383AJ



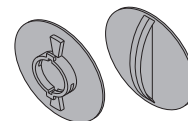
6570-398, Trap: ProClarity Debris Attachment Bag:
A. Used on all 2013+ models
B. Mesh bag material



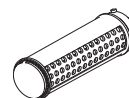
6570-391, Clip: Debris Bag Attachment (For Mesh Skimmer Bag), 11 Required



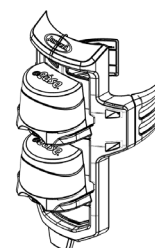
6541-384, Cap: Compatible with filters 60000-383AJ & 6540-164J above



2472-673, Dispenser: Chemical (Optional)



6473-316, Holder; Frog @ease, 2021+ J-400



J-300 Series (2002+)

6000-383AJ (See Note), Filter Cartridge with Cap, 60ft²:

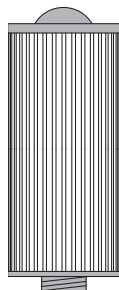
A. Height (without Cap): 15.45"

B. Diameter: 6.697"

C. Hole: 2.375"

D. Case Qty. 6 Pieces

6540-164J, Filter Cartridge: 75ft²,
Optional replacement for 6000-383AJ



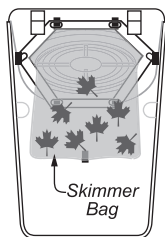
6540-329, Fitting: Filter Fill
(2002+ J-300 Series)



6000-285, Plug: Filter Fill



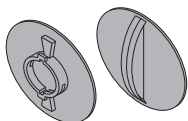
6570-398 (2014+) or
6570-392 (2002-2013) Trap:
Debris Attachment (Mesh
Skimmer Bag)



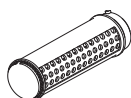
6570-391, Clip: Debris
Bag Attachment (11 Used
2014+, 7 Used 2006-2013)



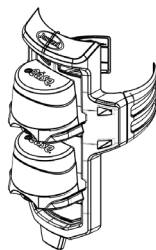
6541-384, Cap: Compatible with
filters 60000-383AJ & 6540-
164J above



2472-673, Dispenser:
Chemical (Optional)



6473-316, Holder; Frog @ease,
2021+ J-300

**J-200 Series (2023 Rev K+)**

*For information on how to find spa Rev info, please see [page 8](#).

6541-799, Filter: Core Assembly,
J200

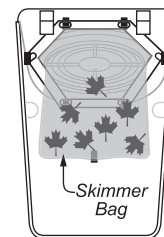


6541-967, Nut: Filter Core

6541-853J, Filter: JZ Pro Classic



6570-392, Trap: Debris
Attachment (Mesh Skimmer
Bag)



6473-333, Kit: @ease 2in1 holder
J200 '23

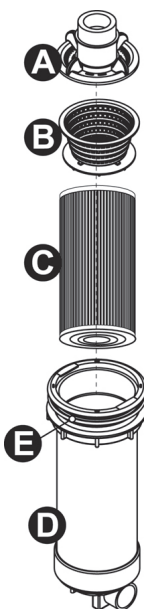


J-200 Series (2005-2022 Rev J)

*For information on how to find spa Rev info, please see [page 8](#).

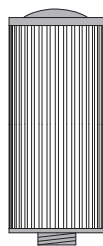
2012+ J-275, J-245, J-235, J-210 Canister Assembly

- A1. 6541-017**, Weir: EL
Filter Assembly, 11/16/17+
- A2. 6000-741**, Weir: EL
Filter Assembly (Limited Stock); *Both Weirs Are Interchangeable*
- B1. 6541-018**, Basket: EL
Filter Assembly, 11/16/17+
- B2. 6000-740**, Basket: EL
Filter Assembly (Limited Stock); *Both Baskets are Interchangeable*
- C. 373045J** (See Note), Filter Cartridge, 50ft² (Height: 13.625", Diameter: 5.0", Hole: 2.25")
- D. 6541-016**, Canister: EL Assembly. Replaces 6541-157
- E. 6000-128**, Double O-Ring, 6.77" I.D. EDPM



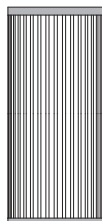
2540-381J (See Note), Filter Cartridge, 95ft² (Blind End):

- A. Used on 2008-2012 J-230
- B. Used on 2007+ J-280, J-270
- C. Height: 15.5"
- D. Diameter: 8.0"
- E. Hole: 2.125"

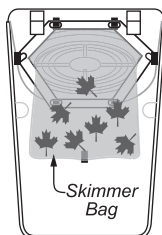


373045J (See Note), Filter Cartridge, 50ft² (Open Both Ends):

- A. Used on 2016+ J-225, J-215
- B. Used on 2012+ J-275, J-245, J-235 models.
- C. Used on 2005+ J-210
- D. Used on 2005-2008 J-220
- E. Used on 2005-2007 J-230
- F. Height: 13.625"
- G. Diameter: 5"
- H. Hole: 2.25"



6570-392, Trap: Debris Attachment (Mesh Skimmer Bag). Used on 2007+ J-280, J-270 models and 2008-2012 J-230 models.



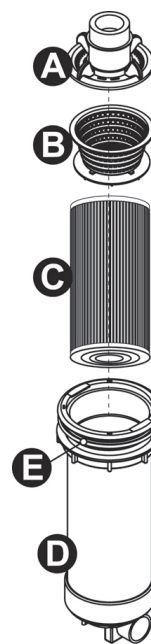
6570-391, Clip: Debris Bag Attachment (7 Used)



J-100 Series (2016+)

2016+ J-145, J-135, J-125, J-115 Canister Assembly

- A1. 6541-017**, Weir: EL
Filter Assembly, 11/16/17+
- A2. 6000-741**, Weir: EL
Filter Assembly (Limited Stock); *Both Weirs Are Interchangeable*
- B1. 6541-018**, Basket: EL
Filter Assembly, 11/16/17+
- B2. 6000-740**, Basket: EL
Filter Assembly (Limited Stock); *Both Baskets are Interchangeable*
- C. 373045J** (See Note), Filter Cartridge, 50ft² (Height: 13.625", Diameter: 5.0", Hole: 2.25")
- D. 6541-016**, Canister: EL Assembly. Replaces 6541-157
- E. 6000-128**, Double O-Ring, 6.77" I.D. EDPM



Australia and New Zealand Export J200/J100 Filter Kits

6541-434: Kit, Filter: Weir / Turbine Cage. For J200/J100 series spas using filter 373045J filter sold in Australia and New Zealand. Replaces part A in above diagrams.



Play Series (2020+)

461269, Filter: ROTO Oval 6/cs PDM30

361273, Filter: ROTO Round, PDM 28, Used on a small # of 2021 models



409020, Adapter: Filter 2" w/O-Rings



461277, Assembly: Top nut & Cover, WHT



Spas Made 2020-1/2022:

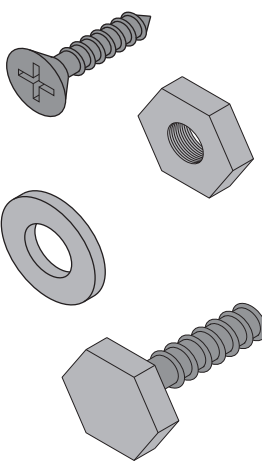
461274, Assembly: Oval Core & Standpipe w/ Valve

361274RND, Assembly, Round Core used on a small # of 2021 models



Spas Made 2/2022 and after:

361281, Assembly: Oval core & standpipe w/Valve

Hardware (Miscellaneous)				
Sorted by the "Used With" Column Below				
Description	JHT#	JWB#	Used With	Image
Screw: #4-24 x 0.5"	2570-085	9724000	Air Control Panel	
Nut: 5/16-18 E-Lock	2570-080	6371832	Blower Mount	
Washer: 1/4" Flat S/S	6570-036	3983832		
Screw: #4-20	2570-083*	8397000	BMH Retainer	
Screw: #8-11 x 5/8" PH Pan SS	6570-277	-	Equipment Pack J-445 & J-435	
Nut: #10-24 w/Ser. Flange S/S	2570-061*	R784000	Front Load Skimmer	
Screw: #6-32 3/8" PH	6570-079	N/A	HTC Clamping Ring	
Screw: #10-16 x 1" FHD PH S/S	6570-325	N/A	iPod Enclosure	
Washer: Finishing	6570-017	N/A		
Screw: Wood Flat PH #6 x 1"	6570-100	N/A		
Screw: #8-18 x 1-1/2" PH ZN Self	6570-275	-	Pan And Frame J-445 & J-435	
Screw: #8-18 x 1-1/4" PH PN-Wshr	6570-276	-		
Nut: Jack Nut 5/16-18	6570-267	-		
Screw: 1/4-14 x 1"	2570-077	F158000	J Pump Housing	
Bolt : 1/4-20 x 0.88"	2570-068	7939000	K Pump Housing	
Anchor: #10 Blind with O-Ring	20164-001	N/A	Pillow J-400	
Screw: #10 x 0.75" PH Type A	20165-001	N/A		
Nut: Locking 1/4"	6560-391	N/A	Plenum	
Washer: #10 Locking	6570-013	4051000		
Nut: Locking 1/4-20 KEP	2570-065*	4034832	Pump Vibration Damper	
Washer: 3/8"	6570-509	3982832		
Screw: #8-18 x 1-1/2" PH Shtmetal	6570-237	-	Siding Fr. & Pan J-445 & J-435	
Washer: #10 Flat S/S	6570-279	4506000	Skimmer	
Screw: #10-24 x 1/2" PHP SS	6570-218	-	Skim Shield (J-LX/J-LXL)	
Screw: 8-32 x 3/8" PHP Nylon	6570-220	-	Skim Shield Latch Plate (J-LX/ J-LXL)	
Nut: 8-32 x 3/8" Hex Nylon	6570-219	-		
Screw: #6 x 1"	2570-063	K636000	Speakers	
Screw: #10-24 x 2" S/S	2570-066*	3959000	Suction Fitting Cover	
Bolt: 1/4-20 x 1.5"	2570-064	3945832	Water Rainbow	
Nut: Locking 1/4-20 KEP	2570-065*	4034832		
Washer: 1/4" Flat S/S	6570-036	3983832		
Screw: Wood #6 x 1.625"	6570-135	5303837	Wood Panels	
Screw: #8 x 1-5/8 PHD S/S Red	6570-301	-	Skirt Panels	
Screw: #8 x 1-5/8 PHD S/S Gray	6570-393			
Screw: #8 x 1-5/8 PHD S/S Maho	6570-394			
Screw: #8 x 2" PHD S/S Tuscan	6570-308			
Screw: #8 x 2" PHD S/S T/STON	6570-306			
Screw: #8 x 1-5/8" PHD S/S Teak	6570-395			
Screw: Subwoofer Mount Set (4)	6570-139	-	JBL Speakers 09	
Screw: #8-32 x 1.5" PHP S/S	2000-662	S167000	General Purpose Hardware	
Screw: #10-12 x 1" Type A	6570-070	-		
Screw: Drywall #8 x 2.5"	6570-376	H243837		
Screw: 1/4-28 x 3/8" Set	6570-356	-	TB1 Terminal Block	

* = Limited Stock

HEATER MATRIX: NORTH AMERICAN MODELS (60Hz)

J-LX & J-LXL Series

Description	JHT#	Compatible Models	Page
Heater: 240V, Plastic 5.5kW	6500-843	All 2023+ J-LX & J-LXL Models	40
Heater: 240V/5.5kW	6500-402	All 2011-2019 J-LX, J-LXL Models	40

J-500 Series

Heater: 240V, Plastic 5.5kW	6500-843	All 2015+ J-500 models	40
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J-400 Series

Heater: 240V/5.5kW	6500-843	All 09/2015+ J-400 models	41
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J-300 LED Series

Heater: 5.5kW Titanium	6500-178	2025+ J-385, J-375, J-365, J-355, J-345, J-335, Dedicated 240V J-325 & J-315	41
Heater: 1.4 kW Titanium	6500-182	2025+ 120V Convertible J325 & J315	
Heater: 240V/5.5kW (Standard Models)	6500-083	2/12/2020-2024 J-385, J-375, J-365, J-355, J-345, J-335 models with Flow switch	41
	6500-087	2016 - 2/12/2020 J-385, J-375, J-365, J-355, J-345, J-335 models with Pressure switch	
Heater: 120V/1kW or 240V/4kW (Convertible Models)	6500-420	2016-2024 J-325, J-315 models	

J-200 Series

Heater: 240V/5.5kW (Standard Models)	6500-098	Rev "J"+ J-280, J-275, J-245, J-235	42
	6500-083	10/12/2020 -Rev "H" J-280, J-275, J-245, J-235, models with Flow switch	42
	6500-087	2018 - 10/12/2020 J-280, J-275, J-245, J-235, models with Pressure switch	42
	6500-087	2013-2017 J-280, J-275, J-245, J-235 models without circulation pumps Replaces 6000-156	43
Heater: 120V/1kW or 240V/4kW (Convertible Models)	6500-105	Rev "J"+ J-225, J-215 Models	42
	6500-081	10/12/2020 - Rev "H" J-225, J-215, J-210 Models with Flow switch	42
	6500-085	2018 - 10/12/2020 J-225, J-215, J-210 Models with Pressure switch	42
	6500-085	2016-2017 J-225, J-215, J-210 Models	43

J-100 Series

Heater 240V/5.5kW (Standard Models)	6500-083	10/12/2020+ J-145, J-135 models with Flow switch	43
	6500-087	2018 - 10/12/2020 J-145, J-135 models with Pressure switch	43
	6500-087	2017 J-145, J-135 models Replaces 6000-156	44
Heater: 120V/1kW or 240V/4kW (Convertible Models)	6500-081	10/12/2020+ J-125, J-115 models with Flow switch	43
	6500-085	2018 - 10/12/2020 J-125, J-115 models with Pressure switch	43
	6500-085	2016-2017 J-125, J-115 models	44

Play Series

Heater: 1kW/4kW w/sensors (no drawing available)	405005-HTR	2020+ Soul, Echo, Mood	44
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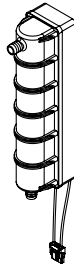
Heater Matrix: Export Models (50Hz)

J-LX & J-LXL Series				
Description	JHT#	JWB#	Compatible Models	Page
Heater: 2.7kW Plastic JHT	6500-844	-	All 2023+ J-LX & J-LXL Models	40
Heater: J-LX/J-LXL 2.7kW	6500-401	-	All 2011-2019 J-LX & J-LXL models	40
J-500 Series				
Heater: 2.7kW Plastic JHT	6500-844	-	All 2015+ J-500 models	40
J-400 Series				
Heater: J-400, 230V/2.7kW	6500-844	-	All 09/2015+ J-400 models	41
J-300 Series				
Heater: 2.7kW Titanium	6500-179	-	All 2025+ J-300 Series Models	41
Heater: 230V/2.7kW	6500-413	-	All 2016 - 2/12/2020 J-385, J-375, J-365, J-355, J-345, J-335, models with Pressure switch	41
Heater: 230V/2.7kW	6500-069	-	2/12/2020-2024 J-385, J-375, J-365, J-355, J-345, J-335, models with Flow switch	
Heater: 230V/2.7kW	6500-405	-	All 2016+ J-325, J-315 models	
J-200 Series				
Heater: 230V/2.7kW	6500-100	-	Rev “J”+ J-280, J-275, J-245, J-235, J-225, J-215	42
	6500-069	-	10/12/2020 - Rev “H” J-280, J-275, J-245, J-235, J-225, J-215, J-210 models with Flow switch	42
	6500-413	-	2018 - 10/12/2020 J-280, J-275, J-245, J-235, J-225, J-215, J-210 models with Pressure switch	42
	6500-413	-	2012-2017 J-210, J-215, J-220, J-225, J-230, J-235, J-245, J-270, J-275, J-280 models without circulation pumps Replaces 6000-157	43
J-100 Series				
Heater: 230V/2.7kW	6500-069	-	10/12/2020+ J-125, J-115 models with Flow switch	43
	6500-413	-	2018 - 10/12/2020 J-125, J-115 models with Pressure switch	43
	6500-413	-	2016-2017 J-125, J-115 models Replaces 6000-157	44
Play Series				
Heater: 2” 3kW GS Pak ‘18	405014	-	2020+ Soul, Echo, Mood	44

J-LX Series (2023+)

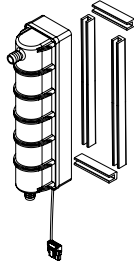
North America 60Hz Models

6500-843, Heater:
Plastic 240V/5.5kW JHT



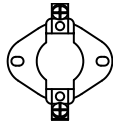
Export 50Hz Models

6500-844 Heater:
Plastic 230V/2.7kW JHT



6560-049, Gasket:
U-Channel, 37.25"
Grey (Cut to Fit)

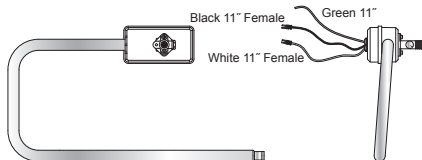
6000-093, Fuse: Hi-Limit Disk



J-LX & J-LXL Series (2011-2019)

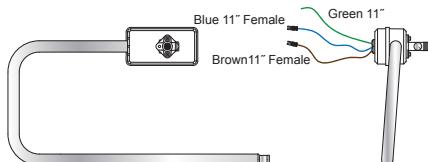
North America 60Hz Models

6500-402,
Heater:
LED Models
240V/5.5kWv



Export 50Hz Models

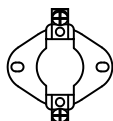
6500-401,
Heater:
230V/2.7kW



6000-124, Plug, 1/8-27 NPT, 316SS
(Plugs Air Bleed/ Anti-Freeze line
inlet on heater body side port for all
01/2011+ J-LX/J-LXL Models)



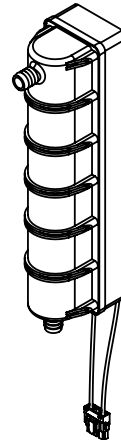
6000-093, Fuse: Hi-Limit Disk



J-500 Series (2015+)

North America 60Hz Models

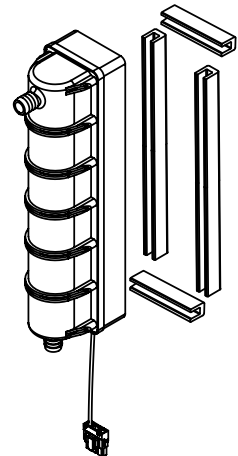
6500-843, Heater:
Plastic 240V/5.5kW JHT



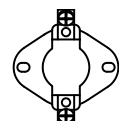
Export 50Hz Models

6500-844 Heater:
Plastic 230V/2.7kW JHT

6560-049, Gasket:
U-Channel, 37.25"
Grey (Cut to Fit)

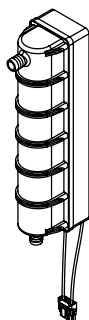


6000-093, Fuse: Hi-Limit Disk



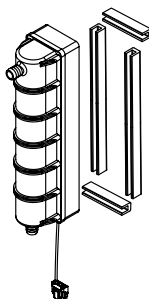
J-400 Series (09/2015+)**North America 60Hz Models**

6500-843, Heater:
Plastic 240V/5.5kW JHT

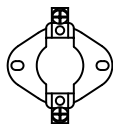
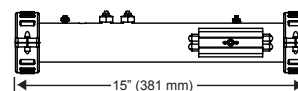
**Export 50Hz Models**

6500-844 Heater:
Plastic 230V/2.7kW JHT

6560-049, Gasket:
U-Channel, 37.25"
Grey (Cut to Fit)



6000-093, Fuse: Hi-Limit Disk

**J-300 Series (2016-2024)****North America 60Hz Models**

6500-087, Heater LED Models 240V/5.5kW 825 Incoloy (2016-2/12/2020 J-385, J-375, J-365, J-355, J-345, J-335 Models with pressure switch), replaces 6500-412*

6500-412, Heater LED Models 240V/5.5kW (2016-2/12/2020 Models with pressure switch)*

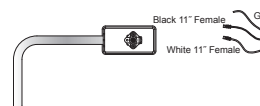
6500-083, Heater LED Models 240V/5.5kW 825 Incoloy (2/12/2020+ J-385, J-375, J-365, J-355, J-345, J-335 Models with flow switch), replaces 6500-071*

6500-071, Heater LED Models 240V/5.5kW (2/12/2020+ Models with flow switch)*

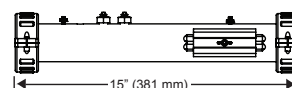
6000-124, Plug, 1/8-27 NPT, 316SS. Used to fit 6500-412 or 6500-087 to spas with flow switch

6000-287, Gasket: Union Fitting (2 Req'd)

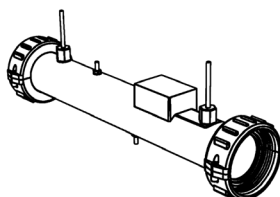
6000-106, Element: Heater. Fits models above.



6500-420, Heater LED Models: 120V/1kW or 240V/4kW (All J-325, J-315 models)

Export 50Hz Models

6500-178, Heater:
Smart, 5.5kW Titanium
for all 2025+ J-300
Domestic 240V Models



6500-182, Heater:
Smart, 1.4kW Titanium
for all 2025+ J-300
Domestic Convertible
Models

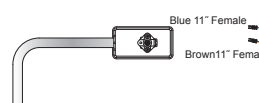
Export 50Hz Models

6500-179, Heater: Smart, 2.7kW Titanium for all 2025+ J-300 Export Models

6500-413 Heater: 230V/2.7kW (2016-2/12/2020 J-385, J-375, J-365, J-355, J-345, J-335 Models with pressure switch)

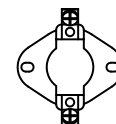
6500-069, Heater LED Models 230V/2.7kW (2/12/2020+ J-385, J-375, J-365, J-355, J-345, J-335 Models with flow switch)

6000-124, Plug, 1/8-27 NPT, 316SS. Can be used to adapt 6500-413 to spas with flow switch



6500-405, Heater: 230V/2.7kW (2016+ J-315/J-325 Models)

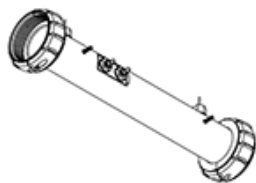
6000-093, Fuse: Hi-Limit Disk



*Nuts & gaskets included

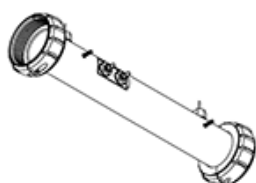
J-200 Series (Rev "J" +)

*For information on how to find spa Rev info, please see [page 8](#).

North American 60Hz Models

6500-098, Heater: 5.5kW Tube, 240V 60Hz 2022, J-280, J-275, J-245, J-235 240V

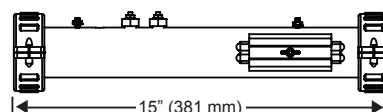
6500-105, Heater: 4kW/1kW Tube, 120V/240V 60Hz 2022, J-215 & J-225 Convertible

Export 50Hz Models

6500-100, Heater: 2.7kW Tube, 230V 50Hz J-200, 2022

J-200 Series (2018 - Rev "H")

*For information on how to find spa Rev info, please see [page 8](#).

North America 60Hz Models

6500-087, Heater 240V/5.5kW 825 Incoloy for 2018-10/12/2020 J-280, J-275, J-245, J-235, Pressure switch models. Replaces 6500-412*

6500-412, Heater 240V/5.5kW for 2018-10/12/2020 models with Pressure switch*

6500-085, Heater: 120V/1kW or 240V/4kW, 15" 825 Incoloy for 2018-10/12/2020 J-210, J-215, J-225 Convertible Models with Pressure switch, replaces 6500-005*

6500-005, Heater: 120V/1kW or 240V/4kW, 15" for 2018-10/12/2020 Convertible Models with Pressure switch*

6500-083, Heater 240V/5.5kW 825 Incoloy 10/12/2020+ J-280, J-275, J-245, J-235 Models with flow switch, replaces 6500-071*

6500-074, Heater LED Models 240V/5.5kW (10/12/2020+ Models with flow switch)*

6500-081, Heater: 120V/1kW or 240V/4kW, 15" 825 Incoloy for 10/12/2020+ J-210, J-215, J-225 Convertible Models with Flow switch, replaces 6500-073*

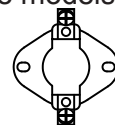
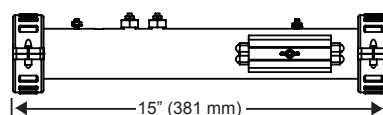
6500-073, Heater: 120V/1kW or 240V/4kW, 15" for 10/12/2020+ Convertible Models with Flow switch*

6000-124, Plug, 1/8-27 NPT, 316SS. Used to fit pressure switch heaters to spas with flow switch

6000-287, Gasket: Union Fitting (2 Req'd)

6000-106, Element: Heater. Fits above models

6000-093, Fuse: Hi-Limit Disk

**Export 50Hz Models**

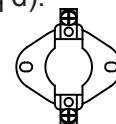
6500-413, Heater: 230V/2.7kW for 2018 - 10/12/2020 J-280, J-275, J-270, J-245, J-235, J-230, J-225, J-215, J-210 Models with Pressure switch*

6500-069, Heater LED Models 230V/2.7kW (10/12/2020+ J-280, J-275, J-270, J-245, J-235, J-230, J-225, J-215, J-210 Models with flow switch)*

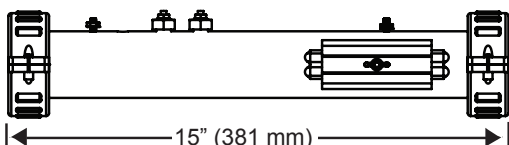
6000-124, Plug, 1/8-27 NPT, 316SS. Can be used to fit 6500-413 to spas with flow switch

6000-287, Gasket: Union Fitting (2 Req'd).

6000-093, Fuse: Hi-Limit Disk



*Nuts & gaskets included

J-200 Series (2013-2017)**All North America 60Hz Models
without Circulation Pumps**

6500-087, Heater 240V/5.5kW 825 Incoloy for 2013-2017 J-200 Models w/o Circ. Pumps (Nuts And Gaskets Included) Replaces 6500-412.

6500-412, Heater 240V/5.5kW for 2013-2017 J-200 Models w/o Circ. Pumps (Nuts And Gaskets Included) Replaces 6000-156.

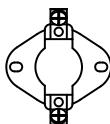
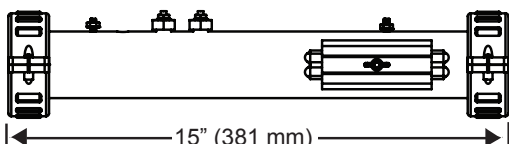
6500-085, Heater LED Models 120V/1kW or 240V/4kW 825 Incoloy for convertible models (Nuts And Gaskets Included)

6000-338, Heater: 120V/1kW or 240V/4kW, 15", for 2005-2017 J-210, J-215, J-225 Models (Nuts And Gaskets Included)

6000-287, Gasket: Union Fitting (2 Req'd)

6000-106, Element: Heater. Fits models above

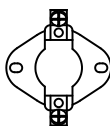
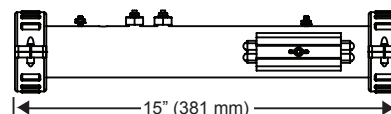
6000-093, Fuse: Hi-Limit Disk

**Export 50Hz Models
without Circulation Pumps**

6500-413, Heater: 230V/2.7kW (All J-200 models without circulation pumps)
Replaces 6000-157.

6000-287, Gasket: Union Fitting (2 Req'd).

6000-093, Fuse: Hi-Limit Disk

**J-100 Series (2018+)****North America 60Hz Models**

6500-087, Heater 240V/5.5kW 825 Incoloy for 2018-10/12/2020 J-135, J-145 models with Pressure switch. Replaces 6500-412*

6500-412, Heater 240V/5.5kW for 2018-10/12/2020 models with Pressure switch*

6500-085, Heater: 120V/1kW or 240V/4kW, 15" 825 Incoloy for 2018-10/12/2020 J-115, J-125 Convertible Models with Pressure switch, replaces 6500-005*

6500-005, Heater: 120V/1kW or 240V/4kW, 15" for 2018-10/12/2020 Convertible Models with Pressure switch*

6500-083, Heater 240V/5.5kW 825 Incoloy 10/12/2020+ J-135, J-145 Models with flow switch, replaces 6500-071*

6500-071, Heater LED Models 240V/5.5kW (10/12/2020+ Models with flow switch)*

6500-081, Heater: 120V/1kW or 240V/4kW, 15" 825 Incoloy for 10/12/2020+ J-115, J-125 Convertible Models with Flow switch, replaces 6500-073*

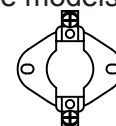
6500-073, Heater: 120V/1kW or 240V/4kW, 15" for 10/12/2020+ Convertible Models with Flow switch*

6000-124, Plug, 1/8-27 NPT, 316SS. Used to fit pressure switch heaters to spas with flow switch

6000-287, Gasket: Union Fitting (2 Req'd)

6000-106, Element: Heater. Fits above models

6000-093, Fuse: Hi-Limit Disk

**Export 50Hz Models**

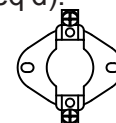
6500-413, Heater: 230V/2.7kW for 2018 - 10/12/2020 J-145, J-135, J-125, J-115 Models with Pressure switch*

6500-069, Heater LED Models 230V/2.7kW (10/12/2020+ J-145, J-135, J-125, J-115 Models with flow switch)*

6000-124, Plug, 1/8-27 NPT, 316SS. Can be used to adapt 6500-413 to spas with flow switch

6000-287, Gasket: Union Fitting (2 Req'd).

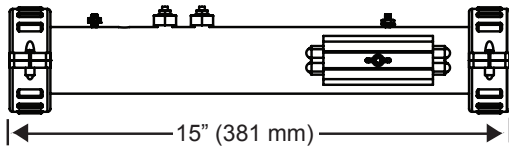
6000-093, Fuse: Hi-Limit Disk



*Nuts & gaskets included

J-100 Series (2016-2017)

**All North America 60Hz
J-145/J-135/J-125J-115 Models
without Circulation Pumps**



6500-087, Heater 240V/5.5kW 825 Incoloy for 2016-2017 J-100 Models w/o Circ. Pumps (Nuts And Gaskets Included) Replaces 6500-412.

6500-412, Heater LED Models 240V/5.5kW for J-145, J-135 Models w/o Circ. Pumps (Nuts And Gaskets Included). Replaces 6000-156.

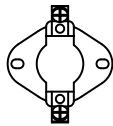
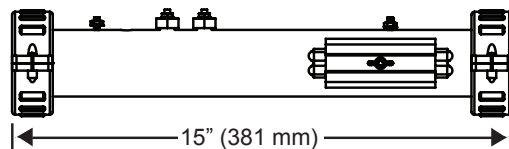
6500-085, Heater LED Models 120V/1kW or 240V/4kW 825 Incoloy for convertible models (Nuts And Gaskets Included)

6000-338, Heater: 120V/1kW or 240V/4kW, 15" for J-125, J-115 Models (Nuts And Gaskets Included)

6000-287, Gasket: Union Fitting (2 Req'd)

6000-106, Element: Heater. Fits 6500-412 and 6500-071

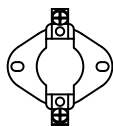
6000-093, Fuse: Hi-Limit Disk

**Export 50Hz Models**

6500-413, Heater: 230V/2.7kW for 2017 J-125, J-115 Models w/o Circ. Pumps (Nuts And Gaskets Included). Replaces 6000-157.

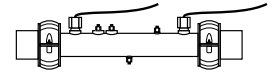
6000-287, Gasket: Union Fitting (2 Req'd).

6000-093, Fuse: Hi-Limit Disk

**Play Series (2020+)**

405005-HTR, Heater:

1kW/4kW w/sensors 60Hz.
Does not include tailpieces.

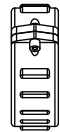


405014, Heater: 2" 3kW GS Pak '18 50Hz.

Does not include tailpieces.

Miscellaneous Hardware

6000-176, Nut: Split, replacement 2", fits straight through style heaters.



6560-005, Tailpiece: 2" Slip w/Groove, fits most straight through style heaters EXCEPT 6500-083 and 6500-069 after 4/11/2022.

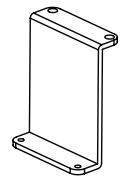


6560-442, Tailpiece: 2" Slip, for 6500-083 and 6500-069 made after 4/11/2022.

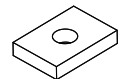


6560-443 (Not Shown), O-Ring, for tailpiece 6560-442.

6570-198, Bracket, Controller BLB 4" (Fits 2016+ J-345 and J-335 models).



6570-492, Flange, Click Clamp, 1/4" x 20"



6570-493, Clamp, Click #25

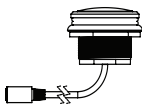


J-LX Series (2023+)

6560-508, Light: LED Footwell, RGB 12V 2017, Spas made 2023 - 12/10/2024. Req. 1ea of the following O-Rings:

6541-098, O-Ring; 1.98ID x .163 DBL

6540-521, O-Ring; 2.44OD x 1.96ID x .120CS



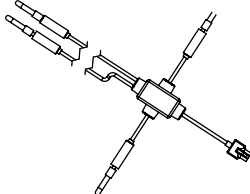
6560-596, Light: LED Footwell, RGB 12V Grommet, Spas made after 12/10/2024. Req. 1ea of the following:

6560-597, Lens for footwell light, grommet

6542-100, Grommet: Footwell light



6560-732, Light: LED Quad 12V 16&16&16&16 (Yellow)



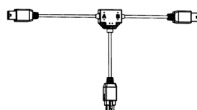
6541-404, Tube: LED Corner Light, J-LX '23



6560-359, Light, Corner, White, 12V J-LX '23

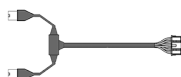


6560-360, Harness: Exterior light, J-LX '23

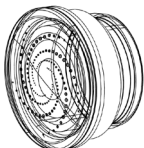


6560-466, Harness: IR Main, Dual (not shown), replaced by 6560-585

6560-585, Harness: IR, Dual, Main, 2024



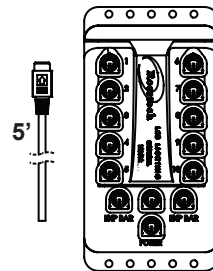
6560-463, Housing: IR Lens, Grommet & Ring



6560-464, Light: IR Assembly

**J-LX & J-LXL Series (2015-2019)**

6560-189, Light DCU Mini-DIN, 10 output 2013+ with 5' power cable; *Note: includes cable "hold down" clips on all DCUs shipped after 2/15/14.*



6560-022, Light: Dual Pin/ Waterfall 2011



6560-271, Light: Dome Wash JHT 2013+ with Mini-DIN connector (Pillow Accent Lights)



6000-362, Adapter: Mini-DIN to Ribbon connector (adapts older 6560-033 DCU to current 2013 JLX Light System Components with Mini-Din connectors)

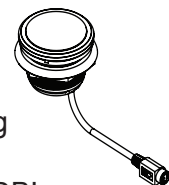


6560-214, Cupholder Light Assembly complete, 2014+ (Not Shown); *Note: This item is sold only as a kit which includes all necessary seals and mounting hardware.*

6560-605, Light: Footwell LED Multicolor 2015+, Nut Included, Req. 1ea of the following O-Rings:

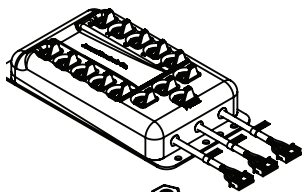
6541-098, O-Ring; 1.98ID x .163 DBL

6540-521, O-Ring; 2.44OD x 1.96ID x .120CS

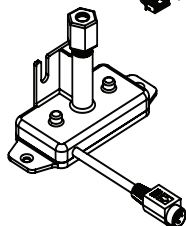


J-500 Series (2015+)

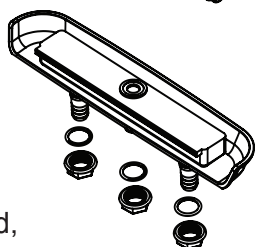
6560-196, Adapter,
DCU Expansion
Box 2015



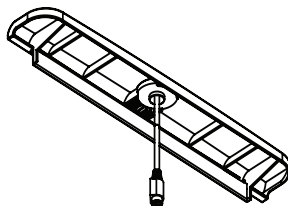
6560-912, Light Engine:
Fiber JHT/SD 2015



6541-053, Waterfall Base:
J-500, 2018, Improved
material, Hardware and
seals included



6541-894, Waterfall
Base: J500, 2015
(Hardware & Seals Included,
fitting nuts changed to
compensating washers and nuts after
5/10/2018)



6560-893, Cover:
Waterfall With LED
Light J500, 2015



6560-261, Plug: WF Light port (keeps
foam out of light assembly)

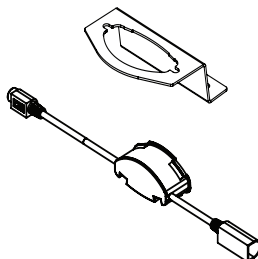


6560-146, Light: Footwell
LED Multicolor J500, 2015,
Nut Included, Req. 1ea of the
following O-Rings:

6541-098, O-Ring; 1.98ID x .163 DBL

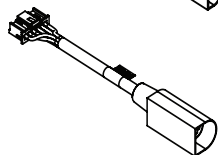
6540-521, O-Ring; 2.44OD x 1.96ID x .120CS

6570-206, Bracket, J500
Corner Light



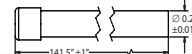
6560-911, Light:
Exterior Corner
JHT/SD 2015

6560-199, Cord:
MiniDin-6 to XA
Connector

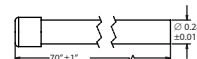


J-500 Series (2015+)

6560-821, Fiber optic: Internal
Perimeter Light, 141.5", fits
models made before March 2021



6560-379, Fiber optic: Internal
perimeter light, 70", fits models
made after March 2021

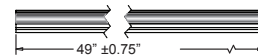


6541-824, Channel: Internal
Perimeter Light J-500
(Replaced by 6541-828)

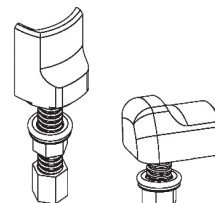


6541-828, Channel: Internal Perimeter
Light J-500, 115.875", fits models made before
March 2021

6541-487, Channel:
Internal perimeter light,
49", fits models made after March 2021



6541-823, Complete Kit:
Internal Perimeter Light,
Right (2 Pieces, O-Rings &
Hardware included)



6541-824, Complete Kit: Internal Perimeter
Light, Left (2 Pieces, O-Rings & Hardware
Included)

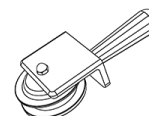
6560-894, Ferrule Seal: J-500 Perimeter
Light (Included with 6541-823 & 6541-
824 kits listed above)



6560-895, Nut: J-500 Perimeter
Light (Included with 6541-823 & 6541-
824 kits listed above)



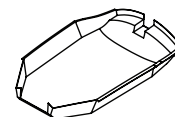
6000-488, Tool: Perimeter light
installation roller



01490-18, Primer, adhesive for
perimeter lights, .66ML

01490-17, Primer, adhesive for perimeter lights,
8oz

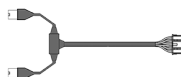
9803-016, Reflector: Lens J-500
2015+ (Fits behind corner skirt
panels)



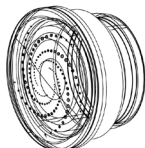
J-485, J-475, J-445, J-435 2019+ & J-495, J-425 Models 2020+

2024+ Models with IR Therapy Light System:

6560-585, Harness: IR, Dual, Main, 2024



6560-463, Housing: IR Lens, Grommet & Ring

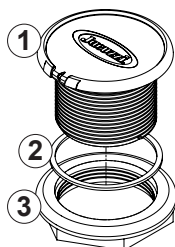


6560-464, Light: IR Assembly



Cupholder Lights

1. **6541-175**, Cupholder: 2017
2. **6541-126**, Gasket: Cup Holder J-400
3. **6541-139**, Nut: Footwell Multicolor, 2007



6540-598, Cup Holder Plug: Keeps foam from contaminating illuminated cup holder.



J-485, J-475, J-445, J-435 2019+ & J-495, J-425 Models 2020+

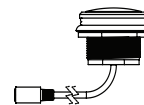
6560-119, Cover: Waterfall LED Light J-400 17



6560-261, Plug: WF Light port (keeps foam out of light assembly)



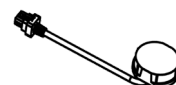
6560-508, Light: LED Footwell, RGB 12V 2017, Spas made before 12/10/2024. Req. 1ea of the following O-Rings:



6541-098, O-Ring; 1.98ID x .163 DBL

6540-521, O-Ring; 2.44OD x 1.96ID x .120CS

6560-596, Light: LED Footwell, RGB 12V Grommet, Spas made after 12/10/2024. Req. 1ea of the following:



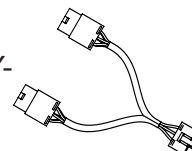
6560-597, Lens for footwell light, grommet



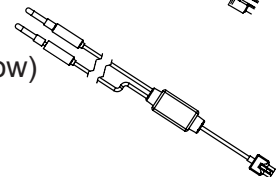
6542-100, Grommet: Footwell light



6560-485, LIMITED STOCK
Cable: Harness, 2-Way Split Y-Cable (J-435 and J-445 Only)

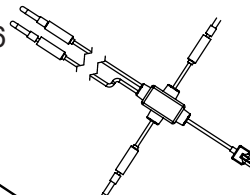


6560-726, Light: LED Dual 12V, 17" & 17" (Yellow)

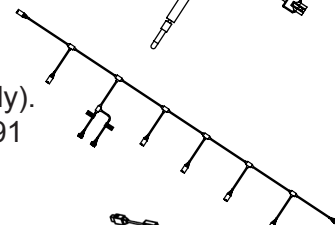


6560-729, Light: LED Dual 12V 6" & 6" (J-475 and J-485 Only)

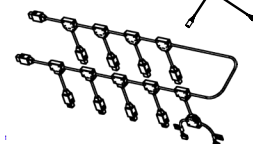
6560-732, Light: LED Quad 12V 16&16&16&16 (Yellow)



6560-498, Harness: Light 12V Yellow (J-435 and J-445 Only). Replaced by 6560-491



6560-491, Harness, Light 12V (Can be used in place of 6560-485 & 6560-498)



J-485, J-475, J-445, J-435 2019+ & J-495, J-425 Models 2020+

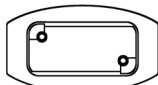
6560-358, Housing: LED indicator



6541-089, Base: Indicator light



6540-595, Flange: Indicator light



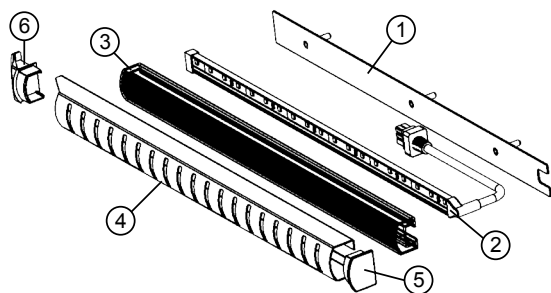
6540-592, Plate: Logo indicator light



6570-460, Wing Nut, logo light (2 req.)



Optional Corner Light Assembly



6000-494, Light, J400 Corner: Complete Assembly (Contains items 1 through 6 below).

1. 6570-429, Bracket: Corner light

2a. 6560-526, Light: Corner, white 12V

2b. 6560-334, Light: Corner, white 12V, 2024

3. 6540-586, Tube LED: Corner light

4. 6560-357, Housing: Corner light

5. 6540-585, End Cap: Corner light

6. 6540-613, End Cap: Angled, corner light

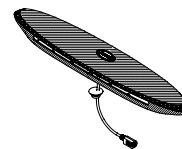
7. 6570-453, Nut, Corner Light, pack of 12. Not shown.

6473-213, Corner light kit, aftermarket, complete. Contains 4 each of parts 1 - 6, and 1 of part 7 above.

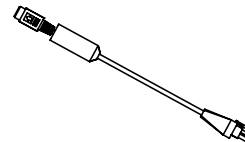
See plumbing section for diverter light ring part numbers, [page 62](#).

J-445 & J-435 Models Only (10/2017-2018)

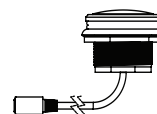
6560-119, Cover: Waterfall LED Light J-400 17



6560-172, Cable: LED Adapter 6" (Converts 7-pin Waterfall Connector to Molex Style Connector)



6560-508, Light: LED Footwell, RGB 12V 2017, Req. 1ea of the following O-Rings:



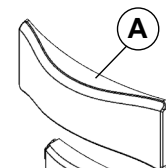
6541-098, O-Ring; 1.98ID x .163 DBL

6540-521, O-Ring; 2.44OD x 1.96ID x .120CS

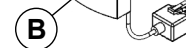
6540-994, Lens: JHT Topside Logo Light (Nut And Gasket Included)



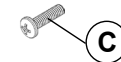
A. 6560-356, Housing (Only): Exterior Light J-400 2017



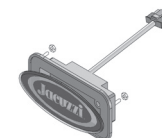
B. 6560-759, Light Assembly (Light only): Ext Corner J-400 2017



C. 6570-317, Screw: 8-32 x 5/8 (x2)



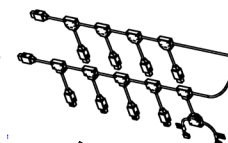
6560-760, Light: JHT Status Indication



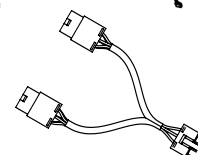
6541-013, IX Jet Face Assy, 2017



6560-491, Harness, Light 12V (Can be used in place of 6560-485 & 6560-498)

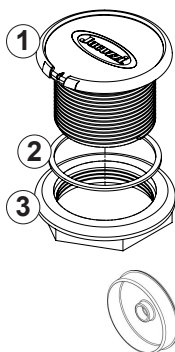


6560-485, LIMITED STOCK Cable: Harness, 2-Way Split (Y-Cable). Replaced by 6560-491



J-445 & J-435 Models Only (10/2017-2018)

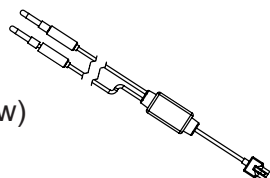
1. **6541-175**, Cupholder: J-445 2017
2. **6541-126**, Gasket: Cup Holder J-400
3. **6541-139**, Nut: Footwell Multicolor, 2007



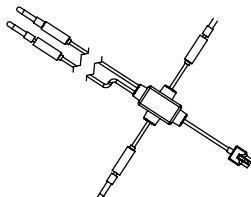
6540-598, Cup Holder Plug:
Keeps foam from contaminating illuminated cup holder.



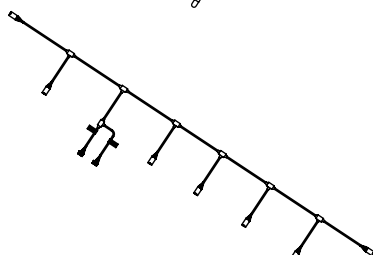
6560-726, Light: LED
Dual 12V, 17" & 17" (Yellow)



6560-732, Light: LED
Quad 12V 16&16&16&16 (Yellow)

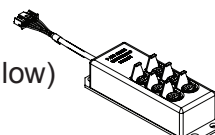


6560-498,
Harness:
Light 12V
84" x 84" (Yellow).
Replaced
by 6560-491



J-400 Series (09/2015 - 2018) & J-415, J-425, J-495 (2019) (Incompatible with J-445 & J-435)

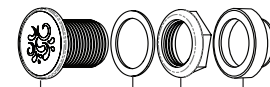
6560-969, Adapter: DCU
Expansion Box 12V, 2016 (Yellow)



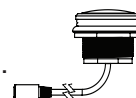
6541-360, Cupholder
Assy: Without light, Nut
and Gasket included.
Replaces 6541-173.



6541-173, LIMITED STOCK
Cupholder Assy: Without
Light, 2015 (Nut And
Gasket Included)



6560-971, Light: LED Footwell,
RGB 12V 2016, Nut Included, Req.
1ea of the following O-Rings:



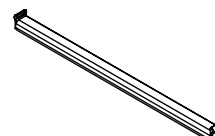
6541-098, O-Ring; 1.98ID x .163 DBL

6540-521, O-Ring; 2.44OD x 1.96ID x .120CS

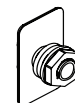
6540-994, Lens: JHT Topside
Logo Light (Nut And Gasket
Included)



6560-966, Light: Waterfall
J-400, 12V 2016 (Complete)



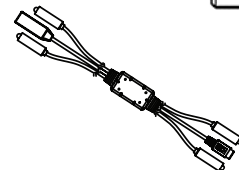
6560-603, Lens: Pillow
Light J-400



6560-303, Light: LED
Quad 12V 54"



6560-964, Light: LED
Quad 12V 54" (Yellow)
Replaced by 6560-303



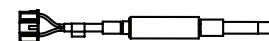
6560-319, Light: LED
Dual 12V 54"



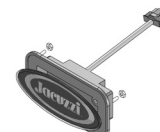
6560-967, Light: LED
Dual 12V, 54" (Yellow)
Replaced by 6560-319



6560-968, LED Light:
Single Bullet, 70" (Yellow)

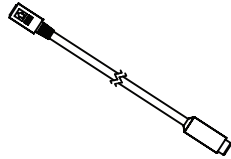


6560-755, Light: JHT Status
Indication, 12V, 2016

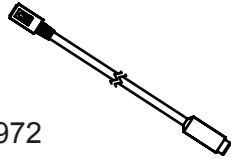


**J-400 Series (09/2015 - 2018)
& J-415, J-425, J-495 (2019)
(Incompatible with J-445 & J-435)**

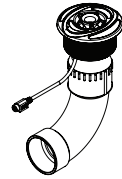
6560-972, Cord: Light
MiniDin-7-MiniDin-7, 7'
(Yellow)



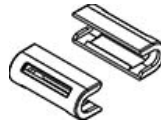
6560-973, Cord: Light
MiniDin-7-MiniDin-7, 42"
(Yellow), replaced with 6560-972



6560-970, Jet face, Assy.
IX Jet 12V 2016



6570-372, Clip: Secure 2018
for male-female connections
(J470, J480, J495)

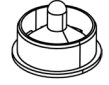


J-300 Series (2025+)

6542-093, Cupholder Assembly: w/o
Light grey



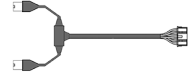
6542-095, Light Reflector: Cupholder



6542-096, Grommet: Cupholder



6560-585, Harness: IR, Dual,
Main, 2024



6560-463, Housing: IR Lens,
Grommet & Ring

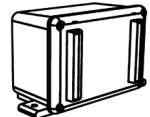


6560-464, Light: IR Assembly

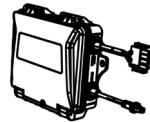


6560-513, Light: LED Dual MLX (not shown)

6560-543, DCU: CHROMAZONE3
'24 (J315/J325 only)

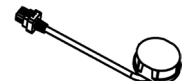


6560-589, DCU:
CHROMAZONE3+ (Models
equipped with IR Therapy Lights)



6560-573, Adapter: JST To Molex (not shown)

6560-596, Light: LED Footwell,
RGB 12V Grommet, Req. 1ea of
the following:



6560-597, Lens for footwell light,
grommet



6542-100, Grommet: Footwell light



6560-598, Light: Corner J300 WHT
12V '25

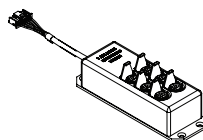


6560-599, Harness: Exterior
Light J300 '25



J-300 Series (2020-2024)

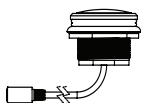
6560-969, Adapter:
DCU Expansion
Box 12V, 2016 (Yellow)



6541-360, Cupholder
Assy: Without light, Nut
and Gasket included.



6560-971, Light: LED Footwell,
RGB 12V 2016, Nut Included, Req.
1ea of the following O-Rings:



6541-098, O-Ring; 1.98ID x .163 DBL

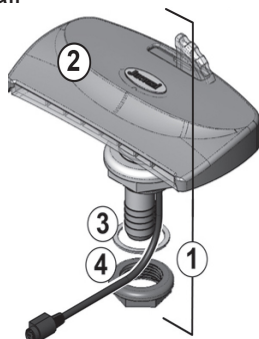
6540-521, O-Ring; 2.44OD x 1.96ID x .120CS

1. **6560-905**, 2016+ Waterfall
(12VDC): Kit with
Mini-DIN Connector
(Body, Cover And Nut
Included); *Note: Gasket
purchased separately
below.*

2. **6541-068**, 2014+
Waterfall Cover;

3. **2540-906**, Gasket:
Waterfall

4. **2560-904**, Nut: Waterfall



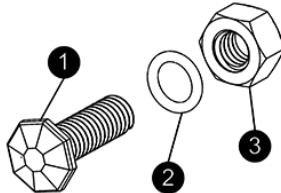
Pin Light Lenses

Models made 2020-3/24/2022 use 1-3 below:

1. **6560-978**, Lens: Bullet
720 Flange

2. **6541-409**, O-Ring:
EPDM-111

3. **6541-408**, Nut: Plastic
Hex, 3/4



Models made 3/25/2022 - 4/24/2023 use:

6560-604, Lens: Pillow
JT J300, Pin Light (Nut
And Gasket Included)

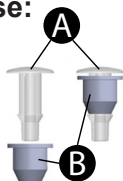


Models made 4/24/2023 or after use:

A1. 6560-454, Lens: 1" SQR
LED Spot Fitting

A2. 6560-584, Lens: 1" SQR
LED Spot Fitting, PVC
'24

B. 6541-857, Grommet: SQR 1" for lens



J-300 Series (2020-2024)

6000-493, Light: J-300
Corner, Complete.
Contains 1 each of A
through C below, and 2
each of D and E.

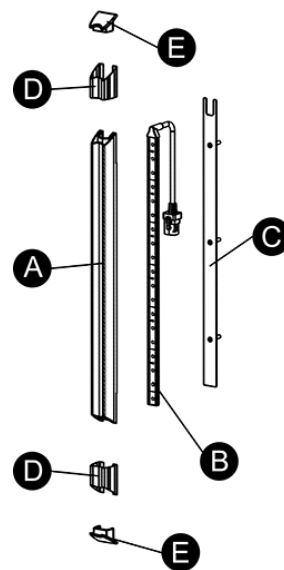
A. 6541-341, Tube: LED
Corner Light J-300

B. 6560-334, Light:
Corner, white, 12V J-300

C. 6570-467, Bracket:
Light, corner J-300

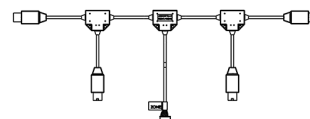
D. 6570-477, Ring: J-300
Corner light

E. 6541-411, End Cap:
J-300 Corner light



6473-217, Kit: Aftermarket J-300 Corner Light.
Contains 4 of 6000-493 above and 1 each of
6560-347 and 6570-453 below.

6560-347, Harness:
J-300 Corner light



6570-453, Nut, Corner
Light, pack of 12. Not shown.

6560-319, Light: LED Dual
12V 54"



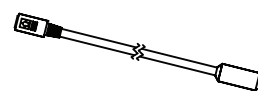
6560-301, Light: LED
Quad 12V 54" & 180"



6560-303, Light: LED
Quad 12V 54"



6560-972, Cord: Light
MiniDin-7-MiniDin-7, 7'
(Yellow)

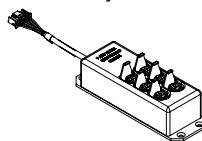


6560-527, Light: LED Quad RGB '24

6560-513, Light: LED Dual RGB '24

J-300 Series (2016 - 2019)

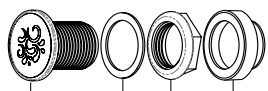
6560-969, Adapter:
DCU Expansion
Box 12V, 2016 (Yellow)



6541-360, Cupholder
Assy: Without light, Nut
and Gasket included.
Replaces 6541-173.



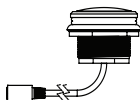
6541-173, LIMITED STOCK
Cupholder Assy: Without
Light, 2015 (Nut And
Gasket Included)



6560-604, Lens: Pillow
JT J300, Pin Light (Nut
And Gasket Included)



6560-971, Light: LED Footwell,
RGB 12V 2016, Nut Included, Req.
1ea of the following O-Rings:



6541-098, O-Ring; 1.98ID x .163 DBL

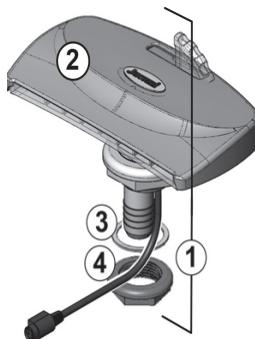
6540-521, O-Ring; 2.44OD x 1.96ID x .120CS

1. **6560-905**, 2016+ Waterfall
(12VDC): Kit with
Mini-DIN Connector
(Body, Cover And Nut
Included); *Note: Gasket
purchased separately
below.*

2. **6541-068**, 2014+
Waterfall Cover;

3. **2540-906**, Gasket:
Waterfall

4. **2560-904**, Nut: Waterfall
*Note: Not compatible with
2015 and older J-300
systems.*



6560-301, Light: LED
Quad 12V 54" & 180"



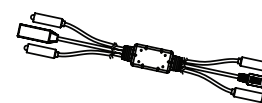
6560-904, Light: LED
Quad 12V 54" & 180"
(Yellow) Replaced
by 6560-301



6560-303, Light: LED
Quad 12V 54"



6560-964, Light: LED
Quad 12V 54" (Yellow)
Replaced by 6560-303

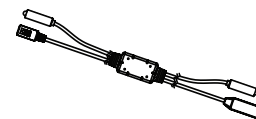


6560-319, Light: LED Dual
12V 54"

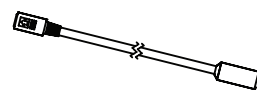


J-300 Series (2016 - 2019)

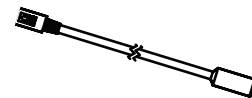
6560-967, Light: LED
Dual 12V, 54" (Yellow)
Replaced by 6560-319



6560-972, Cord: Light
MiniDin-7-MiniDin-7, 7'
(Yellow)



6560-973, Cord: Light
MiniDin-7-MiniDin-7, 42'
(Yellow), replaced with 6560-972



6570-372, Clip: Secure 2018
for male-female connections
(J335, J345, J355, J365, J375, J385)



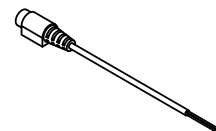
Step Light Accessory

**Fits 2010+ J-LX & J-LXL Series, 2009+
J-400 Series, And 2009+ J-300 Series**

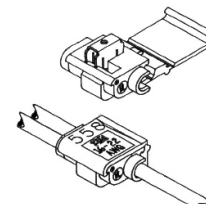
6473-005, LED Step
Light Kit (Connector
And Mounting
Hardware Included)



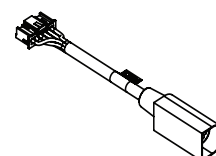
6560-047, Connector:
Controller for Step Light
(Required for JLX models)



6660-008, Connector: Wire
Splice UB2A (2 required for
J-LX, J-LXL models)



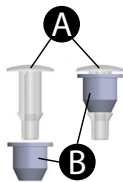
6560-199, Cord:
MiniDin-6 to XA
Connector (required for
2016+ J-400/J-300 models)



J-200 Series (2023 Rev K+)

*For information on how to find spa Rev info, please see [page 8](#).

- A1. 6560-454**, Lens: 1" SQR
LED Spot Fitting
- A2. 6560-584**, Lens: 1" SQR
LED Spot Fitting, PVC
'24
- B. 6541-857**, Grommet: SQR
1" for lens



6560-468, Light: 90D
LED Tri Wht '23

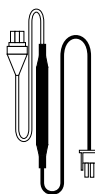


6560-469, Light: 90D
LED Quad RGB '23



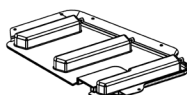
6560-527, Light: LED Quad RGB '24

6560-513, Light: LED Dual RGB '24



6560-467, DCU: LED Light
RGB+Wht '23

6541-956, Housing, Exterior
panel light, J200 '23



6541-687, Grommet: Pillow Light,
J200, replaced by 6541-987



6541-987, Grommet: Pillow (2 per pillow),
requires 6540-547, replaced by 6542-056



6542-056, Grommet: Pillow (2 per pillow), Solid
stem (not shown), requires 6540-547. Can be
replaced by 6542-078 & 6542-079

6540-547, Nut: Pillow (2 per pillow)



6542-078, Fitting: Pillow (2 per pillow),
Can replace all threaded fittings shown
above. Requires 6542-079



6542-079, Grommet: Pillow for 6542-078



J-200 Series (2012-2022 Rev J) & J-100 Series (2017+)

*For information on how to find spa Rev info, please see [page 8](#).

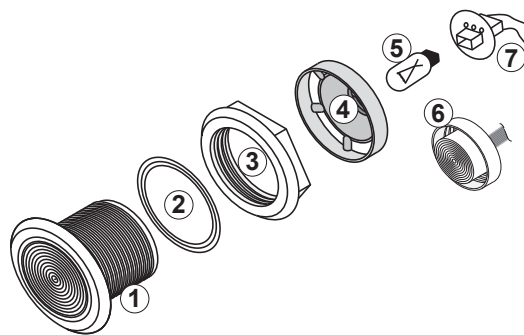
Rev "J" Light DCU

6560-438, DCU: LED Light,
2022 J-200, Required for Rev
"J" or higher models only



Footwell Light Assembly

2012+ J-280 Models



- 309002**, Light Body
- 6541-088**, O-Ring: Light Body
- 309003**, Light Nut
- 6541-553**, Housing: LED 3"
- 6560-246**, Incandescent Bulb: 12V
- 6560-553**, Light: LED 3" Daisy
- 6560-144**, Harness: Light 12V 2007.5

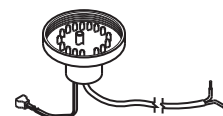
2018+ J-210 Models Only

6560-218, Light: LED
Multi-Color (Amp)



2007-2017 J-210 Models Only

6560-420, Light: LED
Multi-color (Phone Jack
Connector)



2018+ J-115, J-125, J-145, J-215, J-225 Models

LTS0024, 1 LED RGB Light,
Guardian

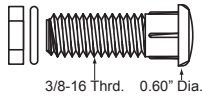


LTS0024

J-200 Series (2012+) & J-100 Series (2017+)

Pin Lights and Components

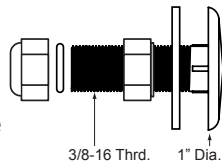
6541-647, Lens: Pin light with nut (2012-June 2021 J-280 Only, can be replaced by 6560-581 assembly below)



6540-384, Nut: 3/8-16 Hex

6541-648, LIMITED STOCK, O-Ring: 70D Daisy, for 6541-647

6560-581, Lens: Bullet 1" (All J-275, J-245, J-235, J-225, J-215 and J-100 Series, J-280 mfg. after June 2021)



6541-433, Washer: Silicone, 0.85" OD x 0.375" ID x 0.1"

6540-368, LIMITED STOCK. Washer: 0.9" O.D. x 0.4" I.D. x 0.075". Replaced by 6541-433

6540-384, Nut: 3/8-16 Hex

6541-689, Nut: Compress Hex Dome

6541-000, O-Ring: .285" O.D.

6560-558, Light: LED Quad 36" x 38" Daisy (2012+ J280, J-275, J-245, J-235 Models)

6560-551, LIMITED STOCK, Light: LED Quad 24" x 38" Daisy (Can be replaced by 6560-558)

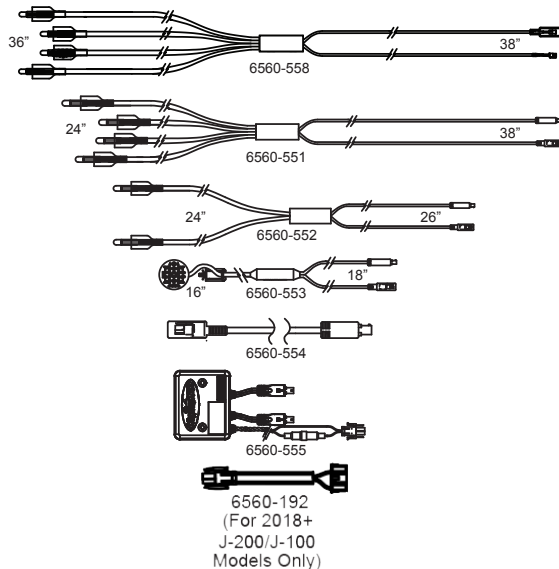
6560-552, Light: LED Dual 24" x 26" Daisy

6560-553, Light: LED 3", 16" x 18" Daisy

6560-554, Jumper: 5ft Extension Daisy

6560-555, DCU: LED Daisy (2008-2017)

6560-192, Adapter: Light, Sloan to Balboa (2018+ Only)



Play Series (2020+)

408029, Lens: Waterfall light, clear, threaded and reamed (Complete, with gasket, nut, and reflector)



408030, Nut: Waterfall light



408031, Reflector: Waterfall light

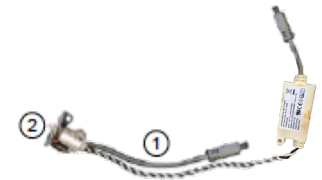


6560-552, Light: LED Dual Daisy Chain



1. 409114, Controller; Light, 2020+ PLAY, replaced by blue DCU below

2. 309124, Main light, LED



308024, DCU: Play, blue. Replaces 409114.

Requires one each of the below:

308028, Adapter: Sloan to Atek #1

6000-709, Adapter: Sloan to Atek #2

308010, Light extension: 54" 2-pin M/F

Literature Matrix

North American 60Hz / Export 50Hz Owners Manuals

J-500 North American: 2530-278X*

J-500 Export: 2530-278EX*

J-400 (2019+) North American: 6530-274X*

J-400 (2019+) Export: 6530-247EX*

J-400 (2015-2018) North American: 2530-442X*

J-400 (2015-2018) Export: 2530-442EX*

J-300 North American: 2530-398X*

J-300 Export: 2530-398EX*

J-200 North American: 2530-277X*

J-200 Export: 2530-277EX*

J-100 North American: 6530-592X*

J-100 Export: 6530-592EX*

J-LX North American: 6530-542X*

J-LX Export: 6530-542EX*

Play (North American & Export): Digital only

North American Digital Files: <http://jacuzzipartners.com/knowledgelibrary/media/browse.php?catid=127>

Export Digital Files: <http://jacuzzipartners.com/knowledgelibrary/media/browse.php?catid=279>

*X to be replaced by year code for model number below. For example, a manual for a 2021 North American J-300 would be 2530-398H.

2015=B

2016=C

2017=D

2024=L

2018=E

2019=F

2020=G

2021/2022=H

Mid-2022=J

2023=K

Pre-Delivery Guide (Web Only)

Digital File: <http://jacuzzipartners.com/knowledgelibrary/media/browse.php?catid=1936>

North American 60Hz Warranty Documents

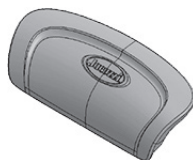
Digital Files: <http://jacuzzipartners.com/knowledgelibrary/media/browse.php?catid=91>

Export 50Hz Warranty Documents (Web Only)

Digital Files: <http://jacuzzipartners.com/knowledgelibrary/media/browse.php?catid=91>

J-LX Series (2023+)

2472-005, Pillow:
JLX, bagged



6455-005, Receptacle:
Pillow Socket, Snap-in

**J-500 Series (2015-2021)**

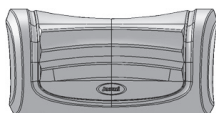
2472-005, Pillow:
J-500 2015, bagged



6455-005, Receptacle:
Pillow Socket, Snap-in

**J-LX & J-LXL Series (2011-2019)**

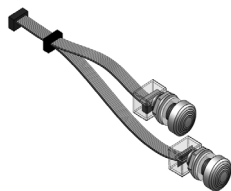
2472-006, Pillow:
JHT 2011, Snap-In, bagged



6560-271, Light: Dome
Wash JHT 2013 with
Mini-DIN connector
(Pillow Accent Lights)



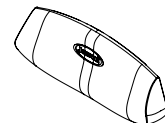
6560-010, Light: Dome
Wash JHT 2011-2012 with
Ribbon connector (Pillow
Accent Lights)



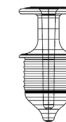
6455-005, Receptacle:
Pillow Socket, Snap-in

**J-445 & J-435 10/2017+, J-485 & J-475 2019+, All J-400 2020+**

2472-007, Pillow:
J-400 2017, bagged



6455-489, Fastener: Pillow
J-400 2018 (2 Required for
Each Pillow), replaced by
grommet and nut (below)



6540-543, Grommet: Pillow J435/
J445 (2 per pillow), requires 6540-547,
replaced by 6541-987



6541-987, Grommet: Pillow (2 per pillow),
requires 6540-547, replaced by 6542-056



6542-056, Grommet: Pillow (2 per pillow), Solid
stem (not shown), requires 6540-547. Can be
replaced by 6542-078 & 6542-079

6540-547, Nut: Pillow J435/J445 (2 per
pillow)



J-400 Series (Mid 2009-2019)

(These Pillows Incompatible with Certain Models Beginning in 10/2017. See above section for Details)

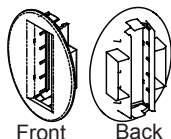
2472-820, Sliding Pillow with Insert (Bagged for in-store display use)



2000-263, Oval Pillow Insert, (Emblem) J-400 Series



2570-401, Slider:
J-400 Series Pillow Level



6560-603, Lens: Pillow Light J-400, 2016+



J-300 Series (2020+)

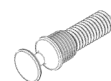
2472-135, Pillow: J-300 2020-2024, Bagged version



2472-015, Pillow: Bagged, 2025+



6540-543, Grommet: Pillow (2 per pillow), requires 6540-547



6541-987, Grommet: Pillow (2 per pillow), requires 6540-547, replaces 6540-543

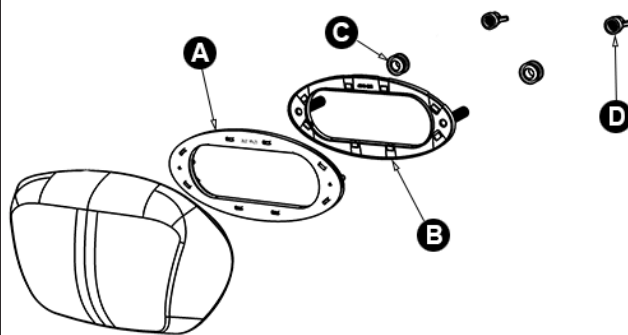


6542-056, Grommet: Pillow (2 per pillow), Solid stem, requires 6540-547. Replaces 6541-987 (not shown)

6540-547, Nut: Pillow (2 per pillow)



6541-448, Collar: Pillow mount, J-300. Allows use of 2016-2016 J300 pillow on 2020+ mounts



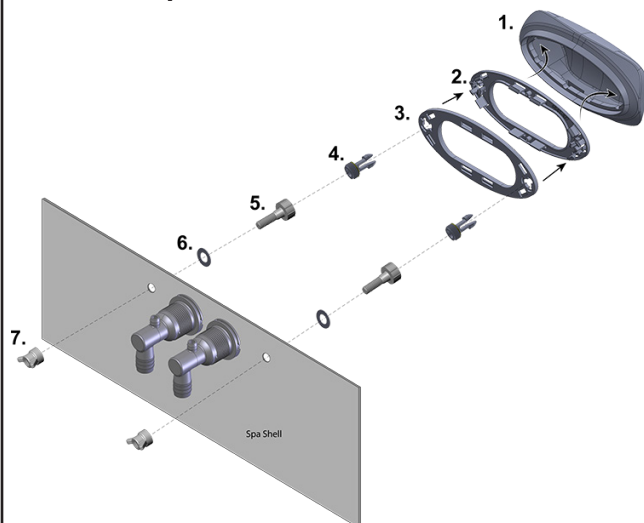
2472-136, Pillow: Massage, J-300 2020, Complete, original style. Contains pillow and items A-D below. Use 2472-014 or grommet style parts instead.

A. 6541-336, Inner Ring: Pillow, Massage, J-300 2020

B. 6541-364, Outer Ring: Pillow, Massage, J-300 2020

C. 6541-403, Bushing: Pillow, J-300 (2 Req)

D. 6540-547, Nut: .5-13 Nylon Wing (2 Req)

J-300 Series (2020+)**Massage Pillow
for Spas made 2020 - March 2025**

2472-014, Pillow: Massage, Front-removable, J-300 2020 - March 2025, Complete assembly. Contains Items 1-7 below:

1. **6455-036**, Pillow, Massage, J-300
2. **6541-427**, Pillow, Inner Ring FR
3. **6541-428**, Pillow, Outer Ring FR
4. **6541-430**, Pillow, Snap FR (2 req)
5. **6541-429**, Pillow, Threaded Stud (2 req)
6. **6541-432**, Gasket (2 req)
7. **6540-547**, Nut, 5-13 Nylon Wing (2 req)

**Massage Pillow
for Spas made After March 2025**

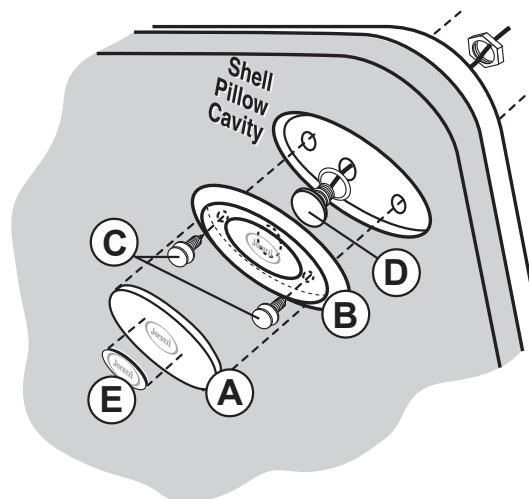
6455-036, Pillow:
Massage, J-300

6541-427, Pillow: Inner
Ring Front Removable

6541-428, Pillow: Outer
Ring Front Removable

6542-167, Pin: Snap pillow
(2 required)

6542-079, Grommet: Pillow housing
(2 required)

**J-300 Series (2016-2019)**

- A. **6455-488**, Insert: Pillow J-300 2014
- B. **2472-824**, Pillow And Insert (Bagged for in-store display use), or **2455-105**, Pillow: Oval 2007
- C. **6455-486**, Fastener: Pillow, Push-in (2 req'd)
- D. **6560-604**, Lens: Pillow 2016+ Models (Nut And Gasket Included)
- E. **2000-263**, Oval Pillow Insert (Emblem)

J-200 Series (2023 Rev K+)

*For information on how to find spa Rev info, please see [page 8](#).

2472-015, Pillow: J200 Bagged, 23

6541-687, Grommet: Pillow Light,
J200, replaced by 6541-987

6541-987, Grommet: Pillow (2 per pillow),
requires 6540-547, replaced by 6542-056

6542-056, Grommet: Pillow (2 per pillow), Solid
stem (not shown), requires 6540-547. Can be
replaced by 6542-078 & 6542-079

6540-547, Nut: Pillow (2 per pillow)

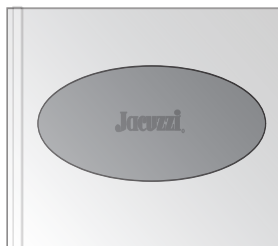
6542-078, Fitting: Pillow (2 per pillow),
Can replace all threaded fittings shown
above. Requires 6542-079

6542-079, Grommet: Pillow for 6542-078

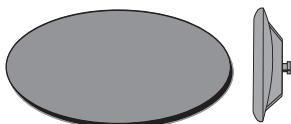


J-200 Series (2005-2022) J-100 Series (2015+)

2472-828, Pillow: Oval Silver, Snap-in single socket; fits: all 2008+ J-200 (Except August 2016+ J-225 and J-215) and 2017+ J-100 series hot tubs (Bagged for in-store display use)



6455-487, Pillow: Oval Silver (Plain), Snap-in dual socket; fits: August 2016+ J-225, J-215 Models Only.



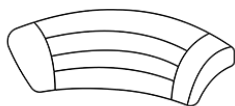
2472-831, Bagged version of 6455-487

6455-005, Receptacle: Pillow Socket, Snap-in JWB# K450000



Play Series (2020+)

4200164-BK, Pillow: Black
4200164-CO, Pillow: Coffee



482061, Wing Nut: Pillow, nylon

482062, Screw: Nylon, SKT HD cap pillow

J-LX & J-LXL (2011+) And J-300 Series (2002+) Air Components

J-LX Series Air Control (2023+)

6541-480, Control: Air toggle complete 

6541-143, Gasket: Toggle outer shell 

6541-144, O-Ring: Toggle inner shell 

6540-375, Manifold: Air control Jacket 

6540-911, Nut: Push button air control 

J-300 Series Air Control (2025+)

6542-089, Cap: Toggle Switch 

6542-088, Control: Toggle switch body 

6542-091, Nut: Toggle Switch 

6542-092, Manifold: Toggle Switch Jacket 

6542-097, Grommet: Toggle Switch 

J-LX & J-LXL Air Control (2011-2019) J-300 Air Control Valve (2007-2024)

1. **6541-142**, Control: Air Toggle Switch 
2. **6541-143**, Gasket: Toggle Outer Shell 
3. **6541-144**, O-Ring: Toggle Inner Shell 
4. **6540-375**, Manifold: Air Control Jacket 
5. **6540-911**, Nut: Push Button Air Control 
6. **6540-910**, Elbow: Push Button Air Control 

J-LX & J-LXL (2011+) And J-300 Series (2002+) Air Components

J-300 Air Control Valve (2002-2006)

1. **6540-914**, Control: Air Push Button 
2. **6540-913**, Gasket: Push Button Air Control 
3. **6540-522**, O-Ring: Push Button Air Control 
4. **6540-912**, Manifold: Push Button Air Control 
5. **6540-911**, Nut: Push Button Air Control 
6. **6540-910**, Elbow: Push Button Air Control 

J-300 Air Line Fitting (2025+)

6542-040, Injector: Air, 1-1/4" Grommet style 

6542-053, Adapter: 3/8" SB L-Shaped 

J-LX/J-LXL Air Bleed Line Fitting (2011+) J-300 Air Bleed Line Fitting (2005-2024)

1. **6540-252**, Nut: Air Injector 
2. **6540-228**, O-Ring: EPDM 0.662" ID x 0.210" Ø 
3. **6541-263**, Injector: Air PVC Gray 

J-500 Series Air Components (2015+)

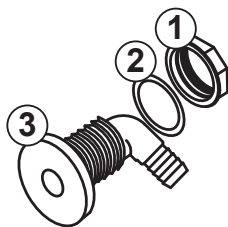
Air Control Valve (May 2015+)

1. **6541-142**, Control:
Air Toggle Switch (Replaced
6541-145 in April 2015)
2. **6541-143**, Gasket:
Toggle Outer Shell
3. **6541-144**, O-Ring:
Toggle Inner Shell
4. **6540-375**, Manifold:
Air Control Jacket
5. **6540-911**, Nut:
Push Button Air Control
6. **6540-910**, Elbow:
Push Button Air Control



J-500 Air Bleed Line Fitting (2015+)

1. **6540-252**, Nut: Air
Injector
2. **6540-228**, O-Ring:
EPDM 0.662" ID x
0.210" Ø
3. **6541-263**, Injector: Air
PVC Gray



J-400 Air Components (2006+)

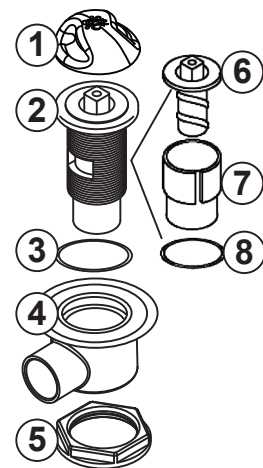
Air Control Valve (All J-435, J-445, J-475, J-485, & 2020+ J-425, J-495)

1. **6541-142**, Control:
Air Toggle Switch
2. **6541-143**, Gasket:
Toggle Outer Shell
3. **6541-144**, O-Ring:
Toggle Inner Shell
4. **6540-375**, Manifold:
Air Control Jacket
5. **6540-911**, Nut:
Push Button Air Control
6. **6540-910**, Elbow:
Push Button Air Control



Air Control Valve (All other J-400 Models)

1. **20101-001**, Knob: Air
Valve
2. **6540-377**, Control: Air
Body And Stem
3. **6540-522**, O-Ring:
EPDM, 1.64" ID x
0.163" Ø
4. **6540-375**, Manifold:
Air Control Jacket
5. **6540-376**, Nut: Air
Control
6. **6000-179**, Knob Stem
7. **6000-016**, Cup (Long)
8. **6000-029**, O-Ring



J-400 Air Components (2006+)**Filter/Skimmer Air Bleed Line**

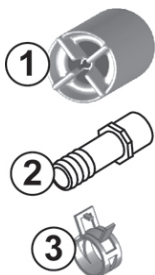
1. **20216-001**, Check Valve:
3/4" Air
 2. **6540-024**, Adapter:
1/2" Spigot x 3/8" Barb
 3. **6570-491**, Clamp: Metal
Hose (Black)
- ns. **6540-747**, Hose: Clear,
9/16" x 72" (Not Shown)

*Note: Assembly Attaches To
20178-001 ([page 108](#))*

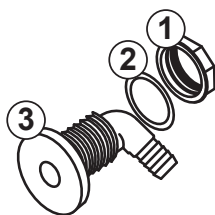
**IX Jet Air Bleed Check Valve**

1. **20216-001**, Check Valve:
3/4" Air
 2. **6540-065**, Adapter:
1" Spigot x 3/4" Barb
 3. **6570-033**, Clamp: 27mm
- ns. **6540-744**, Clear PVC Hose:
3/4" x 100" (Not Shown)

*Note: Assembly Attaches To
IX Jet Venturi Tee 20178-001
([page 108](#))*

**J-400 Air Bleed Line (2009+)**

1. **6540-252**, Nut: Air Injector
2. **6540-228**, O-Ring: EPDM
0.662" ID x 0.210" Ø
3. **6541-263**, Injector:
Air PVC (Gray)

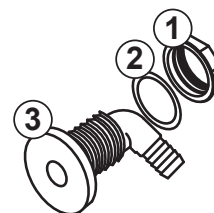
**J-200 Air Components (2005+)
J-100 Air Components (2015+)****J-200 (2023+)**

6542-040, Injector: Air, 1-1/4" Grommet
style

6542-053, Adapter: 3/8" SB L-Shaped

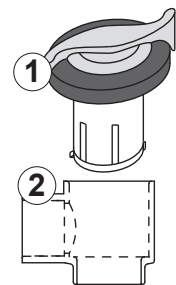
**J-200 Rev K**

1. **6540-252**, Nut: Air Injector
2. **6540-228**, O-Ring: EPDM
0.662" ID x 0.210" Ø
3. **6541-263**, Injector:
Air PVC (Gray)



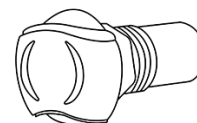
**J-275, J-245, J-235, J-210 (2012+),
J-270, J-280 (2007+)
J-230 (2008+)
J-225, J-215 (2017+)
J-145, J-135 (2017+)**

1. **2540-281**, Control: Air
with Knob
2. **6541-284**, Manifold: Air
Control Jacket
3. **6541-282**, Nut: Air Control
(Not Shown)
4. **6541-283**, Gasket: Air
Control (Not Shown)

**Play Series Air Components (2020+)**

Spas manufactured 2020 - 4/2022 Use:

409080, Control: Air 1"
Eclipse style GLO DSG,
Grey (for spas with Black
cabinet)



409080ESP, Control: Air 1" Eclipse style GLO
ESP, Espresso (for spas with Coffee cabinet)

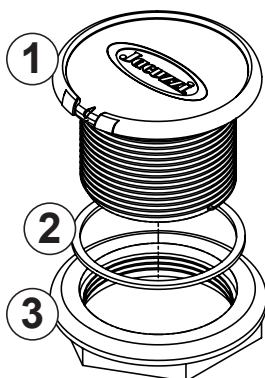
Spas manufactured 5/2022 or after use:

409005, Control: Air LAS, DSG-SS Flat Gasket,
not shown.

Cupholder Assemblies (10/2017+)

Used on All J-485, J-475, J-445, J-435 & 2020+ J-425, J-495 Models Only

1. **6541-175**,
Cupholder: J-445
2017
2. **6541-126**,
Gasket: Cup
Holder J-400
3. **6541-139**,
Nut: Footwell
Multicolor, 2007



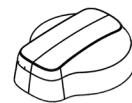
6540-598, Cup Holder Plug: Keeps foam from contaminating illuminated cup holder.



Diverter Valves (J-LX/J-LXL Series)

J-LX Series (2023+)

6541-356, Knob:, Diverter, J-LX 2023



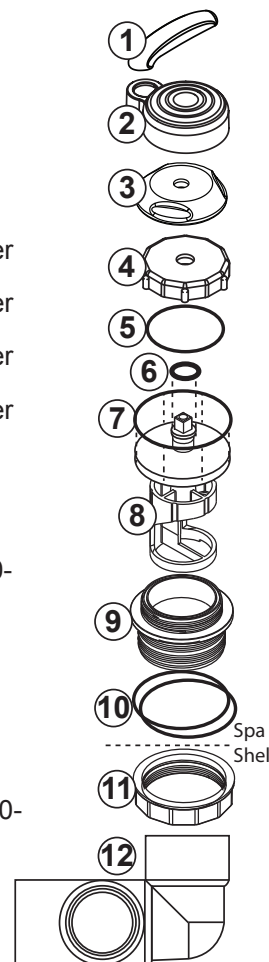
6541-425, Valve: J-LX Diverter without knob



6540-511, O-Ring, Diverter (not shown)

J-LX & J-LXL Series (2011-2019)

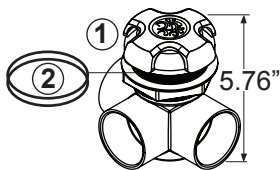
1. **2540-533**, Knob: T-Valve
JHT, 2007
2. **6541-359**, Knob: Side
Valve, 2011
3. **6540-729**, Cap: T-Valve
(Oval)
4. **6540-876**, Cap: T-Valve
(Phoenix)
5. **6540-865**, O-Ring: Diverter
Cap
- 6a. **6540-868**, O-Ring: Diverter
Stem, 0.591" I.D.
- 6b. **6540-359**, O-Ring: Diverter
Stem, 0.709" I.D.
7. **6540-550**, O-Ring: Diverter
Gate, 2.175 I.D.
- 7a. **6570-248**, Washer: Flat,
Nylon, not used after
02/2018 (not shown)
- 8a. **6540-568 (2/16/18+)**:
Gate: T-Valve, 2018 (6540-
550 O-Ring Purchased
Separately)
- 8b. **6540-554 (12/14/17-
2/15/18)**, Gate: T-Valve,
2017 (Replaced by 6540-
568)
- 8c. **6540-966**, Gate: Diverter,
Used 2004-12/13/17 (Not
Shown); Replaced by 6540-
554
9. **6541-969**, Fitting: Wall
Diverter
10. **6540-511**, O-Ring:
2.85" I.D. x 0.21" Ø
(2 Required)
11. **6540-968**, Nut: Diverter
12. **6541-358**, Body: Side



Diverter Valves (J-500 Series)

J-500 Series (2015+)

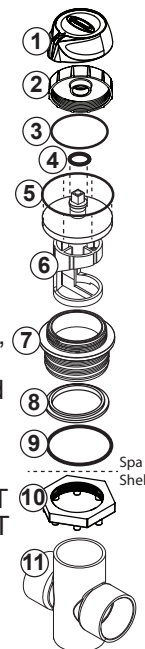
- 1A. 6541-029**, Valve:
J-500 Diverter (Knob
And Mounting Nut
Included);
Replaced
6541-026 below
- 1B. 6541-026**, Valve:
J-500 Diverter (Knob
And Mounting Nut
Included); Replaced by
6541-029 above
- 2. 6540-511**, O-Ring: EDPM 2.85" ID x
0.21" C/S (2 Required)



Diverter Valve (J-400 Series)

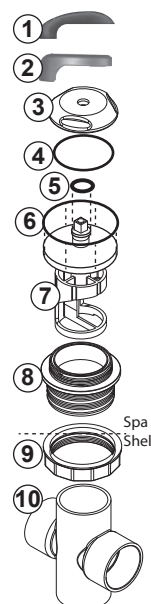
***Assembly Used on 2020+ J-425 & J-495, 2019+ J-485 & J-475 and 10/2017+ J-445 & J-435 Models Only**

- 1. 6540-439**, Knob: Diverter J-445, 2017
- 2. 6540-455** Nut: Diverter J-400 (Changed to grey 9/2023+)
- 3. 6540-865**, O-Ring: Diverter Cap, 2.55" I.D.
- 4. 6540-868**, O-Ring: Diverter Stem, 0.591" I.D.
- 5. 6540-550**, O-Ring: Diverter Gate, 2.175 I.D.
- 6. 6540-568 (2/16/18+)**: Gate: T-Valve, 2018 (6540-550 O-Ring Purchased Separately), replaced 6540-554 and 6540-966
- 7. 6541-014**, Fitting: Wall T-Valve J-400 (Clear)
- 8a. 6560-311**, Lightring: Diverter Top HT
- 8b. 6560-320**, Lightring: Diverter Top HT V2 (Spas mfg after 8/1/2019)
- 9. 6541-124**, Gasket: Lightring Diverter Topside (2017-2018 J-445 ONLY)
- 10. 6560-312**, Nut: J400 (Clear)
- 11. 6540-560 (2/16/18+)**, Body: T-Valve 2018 (replaced 6540-967)



Assembly Used on All other 2016+ J-400 Models

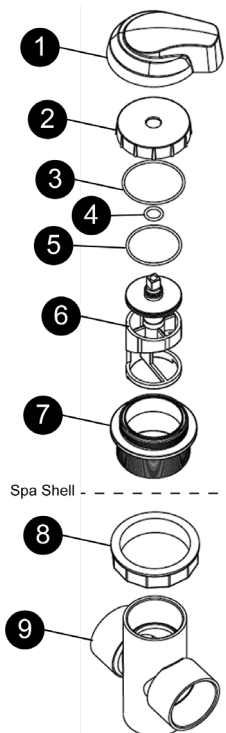
- 1. 2540-533**, Knob: Diverter (2007+ J-400/J-300)
- 2. 20090-001**, Knob: Diverter (2006 J-400 Series)
- 3. 6540-729**, Cap: Diverter (All 2002+ Models)
- 4. 6540-865**, O-Ring: Diverter Cap
- 5. 6540-868**, O-Ring: Diverter Stem, 0.591" I.D.
- 6. 6540-550**, O-Ring: Diverter Gate, 2.175 I.D.
- 7. 6540-568 (2/16/18+)**: Gate: T-Valve, 2018 (6540-550 O-Ring Purchased Separately) replaced 6540-554 and 6540-966
- 8. 6541-969**, Fitting: Wall Diverter
- 9. 6540-968**, Nut: Diverter
- 10. 6540-560 (2/16/18+)**, Body: T-Valve 2018, replaced 6540-967



Diverter Valves (J-300 Series)

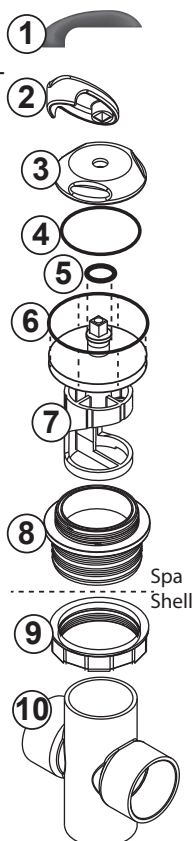
J-300 Models 2020+

1. **6541-344**, Knob: Diverter, J-300 2020
- 2a. **6540-434**, Nut: Diverter HT
- 2b. **6540-455**, Nut: Diverter, Gray
3. **6540-865**, O-Ring: Diverter Cap
4. **6540-868**, O-Ring: Diverter Stem, 0.591" I.D.
5. **6540-550**, O-Ring: Diverter Gate, 2.175 I.D.
6. **6540-568**, Gate: T-Valve, 2018 (6540-550 O-Ring Purchased Separately)
7. **6541-969**, Fitting: Wall Diverter
8. **6540-968**, Nut: Diverter
9. **6540-560**, Body: T-Valve 2018



J-300 Models 2016-2019

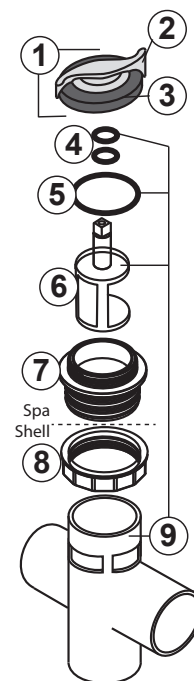
1. **2540-533**, Knob: Diverter (2007+ J-400/J-300 Series)
2. **6540-728**, Knob: Diverter (2002-2006 J-300 Series)
3. **6540-729**, Cap: Diverter (All 2002+ Models)
4. **6540-865**, O-Ring: Diverter Cap
5. **6540-868**, O-Ring: Diverter Stem, 0.591" I.D.
6. **6540-550**, O-Ring: Diverter Gate, 2.175 I.D.
7. **6540-568 (2/16/18+)**: Gate: T-Valve, 2018 (6540-550 O-Ring Purchased Separately), replaced 6540-554 and 6540-966
8. **6541-969**, Fitting: Wall Diverter
9. **6540-968**, Nut: Diverter
- 10a. **6540-560 (2/16/18+)**, Body: T-Valve 2018, replaced 6540-967



Diverter Valves (J-200 Series)

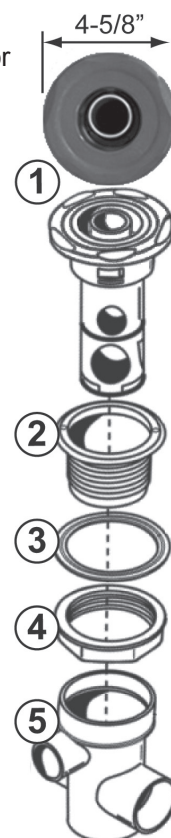
J-280 Models (2007+)

1. **2540-239**, T-Valve: Cap And Knob
2. **2540-274**, T-Valve: Knob
3. **2540-273**, T-Valve: Cap
4. **6541-241**, O-Ring: Stem (2 Req'd.)
5. **6541-240**, O-Ring: Body
6. **6541-242**, Gate Valve (T-Valve)
7. **2540-275**, Fitting: Wall T-Valve (6541-238 Nut Included)
8. **6541-238**, Nut: Diverter
9. **6541-236**, Body Assembly: T-Valve (Includes one each of items 4 through 6 above).



J-210 (2005+)

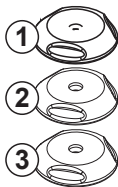
- 1A. **6541-800**, LIMITED STOCK Jet Face: Divert-A-Jet (Graphite Color for 2012+ J-210 Models)
- 1B. **6540-800**, Jet Face: Divert-A-Jet (Gray 2011 And Older Models)
2. **6540-797**, Wall Fitting: Divert-A-Jet
3. **6540-511**, O-Ring: Divert-A-Jet
4. **6540-798**, Nut: Divert-A-Jet
5. **6540-796**, Jet Back: Divert-A-Jet



Diverter Repair Parts

(Compatible with J-300 Models up to 2019, All J-400 Models up to 2017, J-470/J-480 up to 2018, and J-425/J-495 up to 2019)

Our special purpose Caps offer undersized threads to fix caps that pop off in excessively hot weather. We recommend ordering all 3 to ensure best fit:



1. **6000-618**, Cap (-0.025")
2. **6000-620**, Cap (-0.05")
3. **6000-622**, Cap (-0.075")

Our special Glue-In Repair Sleeve And Gate Valve combo fixes all cracked Wall Fittings on standard Diverter Valves:



Cracked Diverter
Wall Fitting

4. **6000-104**, Repair Gate
(Required with 6000-165
Repair Sleeve Below)
5. **6000-165**, Repair Sleeve
(Glue-in)

Heater Return Assemblies

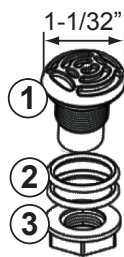
J-200 (2023+), J-300 (2025+)

6542-030, Heater return, grommet style
6541-854, Grommet: Return fitting



J-LX/J-LXL (2011+), J-500 Series (2015+)
J-400 (2005+), J-200 Series (2005-2022),
J-300 Series (2004-2024), J-100 (2017+)

1. **6540-979**, Gravity Drain with
Cover
- 2a. **6540-682**, Gravity Drain O-Ring
(2 Req'd.)
- 2b. **6540-705**, O-Ring, 1.22 ID,
Double row (2 Req'd)
3. **6540-685**, Gravity Drain Fitting
Locknut



Play Series (2020+)

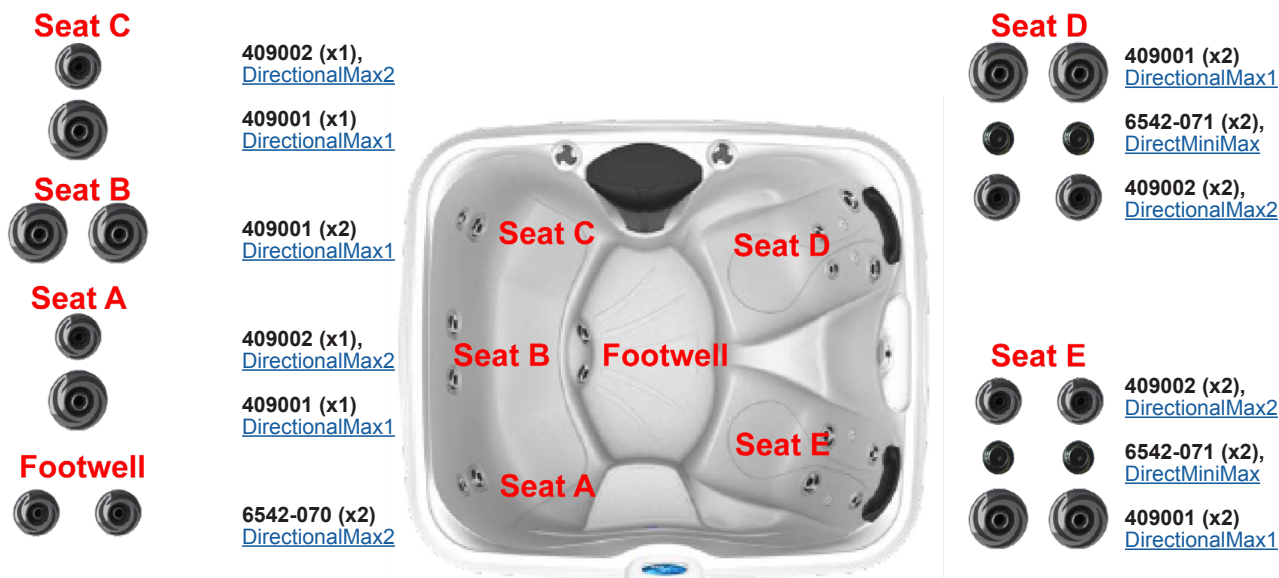
403512, Ozone: Fitting, swirl DSG w/gasket (not shown)

Spa Jet Diagrams

Play Series Mood (2020-2/2022)



Play Series Mood (2/2022+)

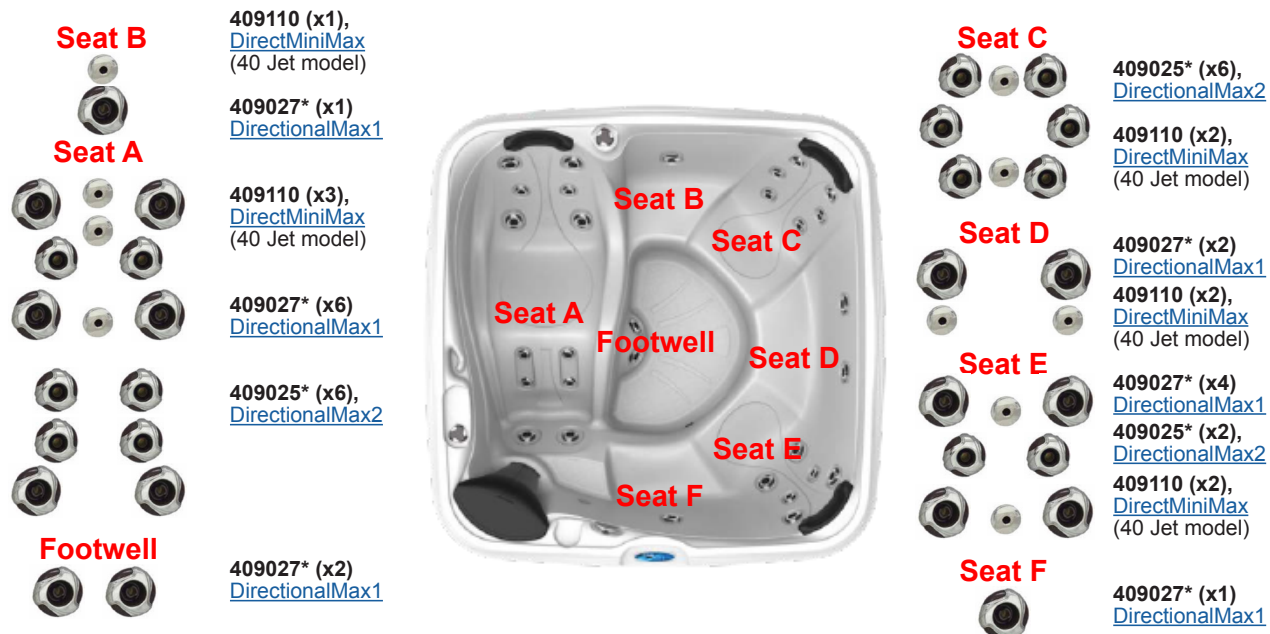


*409027 and 409025 also available in coffee color under 409027ESP and 409025ESP

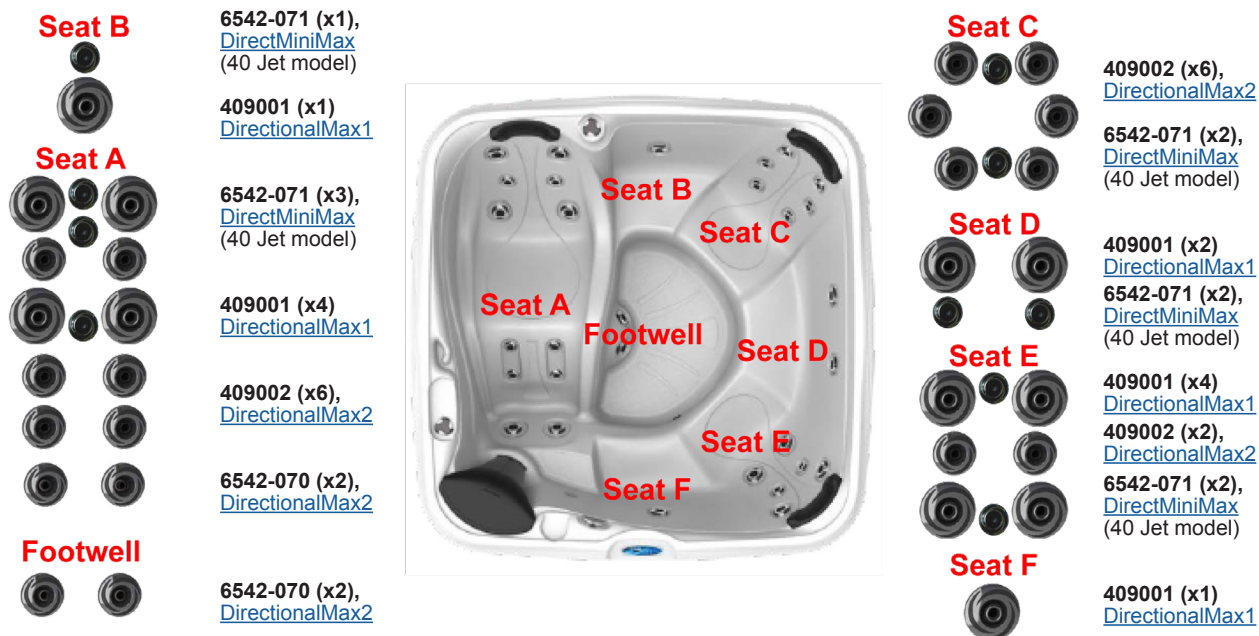
NOTE: Part numbers are jet faces **only**. For a complete list of jet parts, click the link below each jet face part number.

Spa Jet Diagrams

Play Series Soul (2020-2/2022)



Play Series Soul (2/2022+)

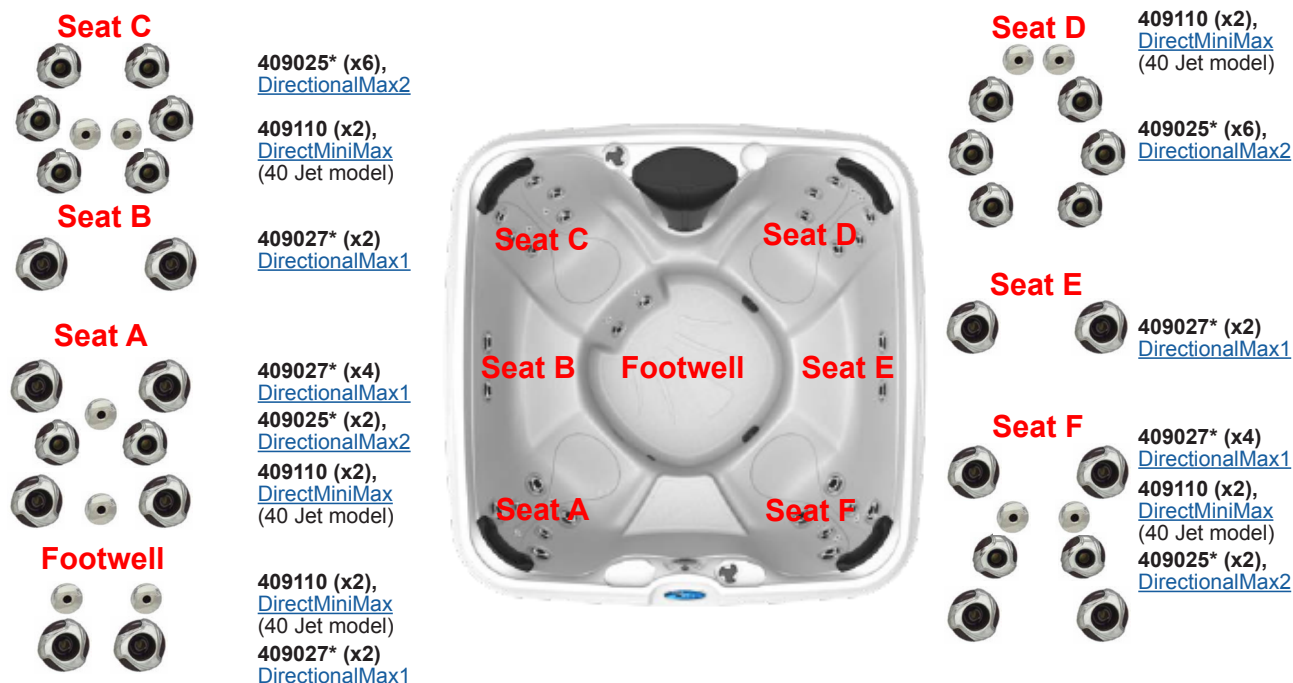


*409027 and 409025 also available in coffee color
under 409027ESP and 409025ESP

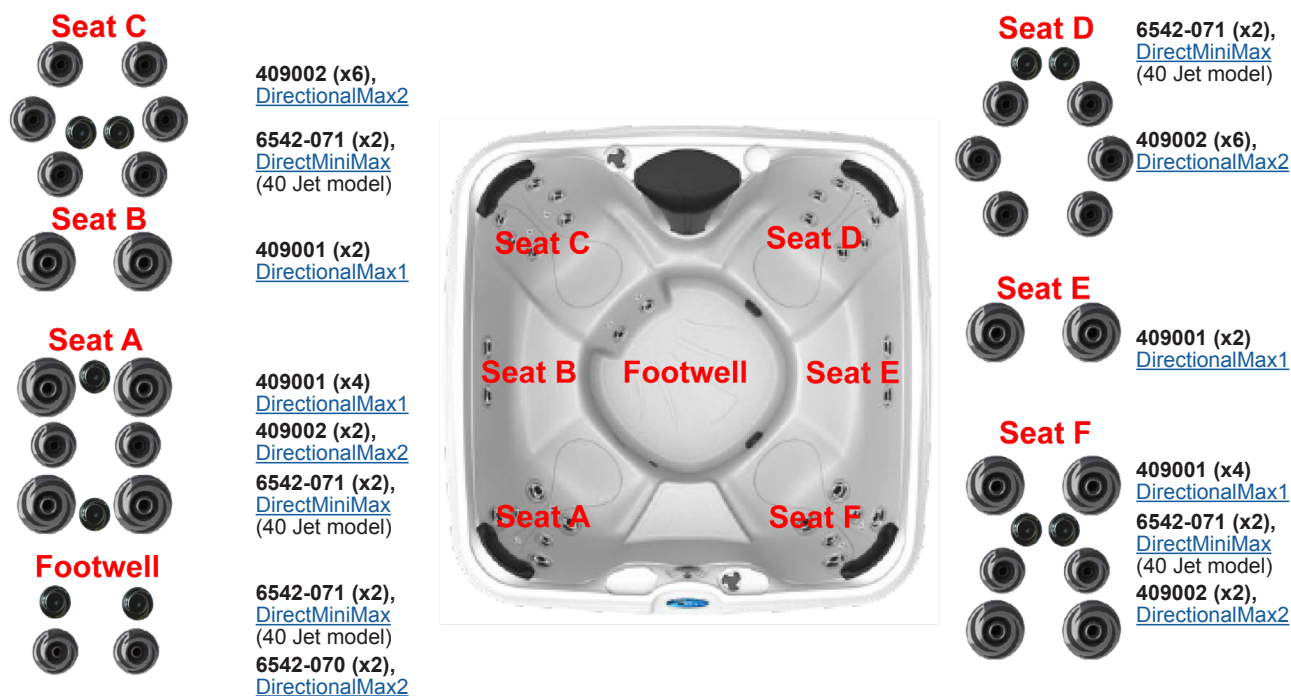
NOTE: Part numbers are jet faces only. For a complete list of jet parts, click the link below each jet face part number.

Spa Jet Diagrams

Play Series Echo (2021-2/2022)



Play Series Echo (2/2022+)

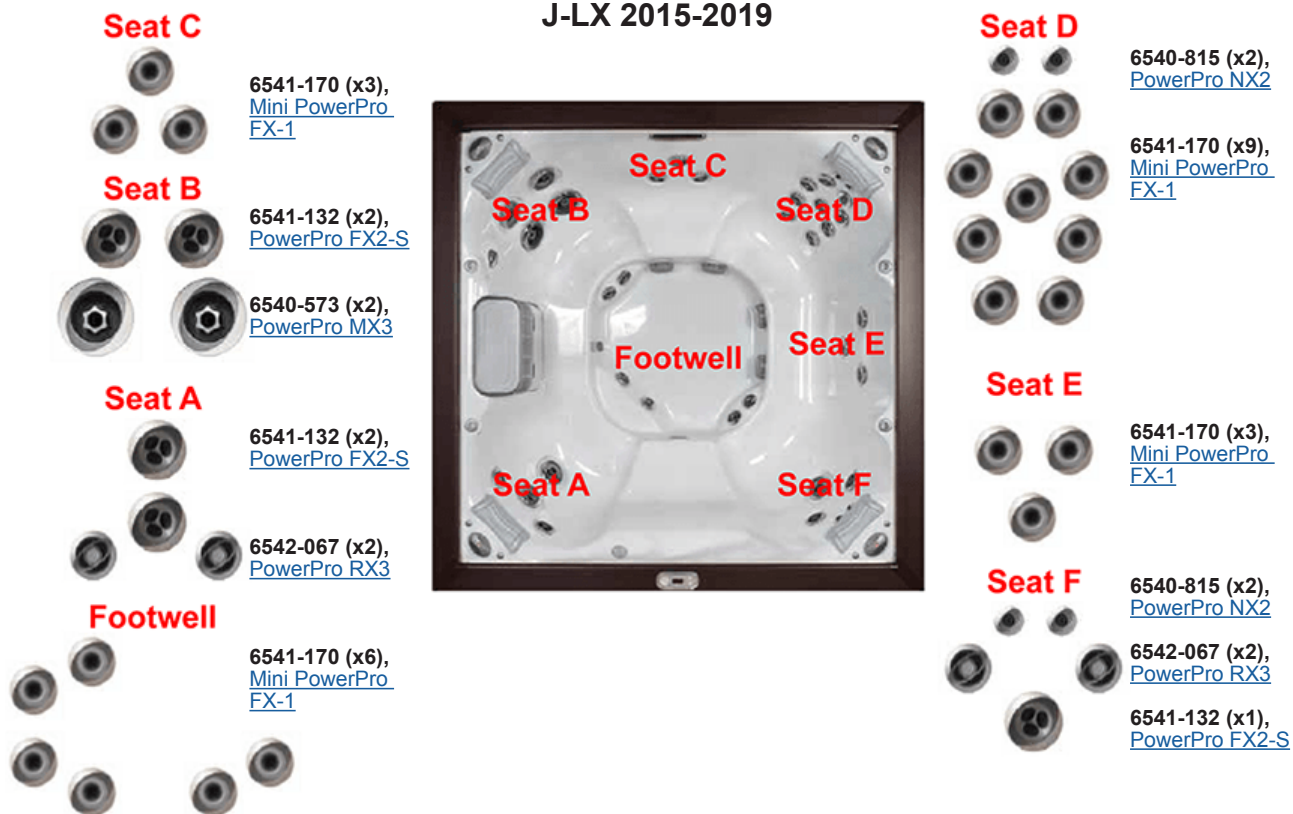


*409027 and 409025 also available in coffee color under 409027ESP and 409025ESP

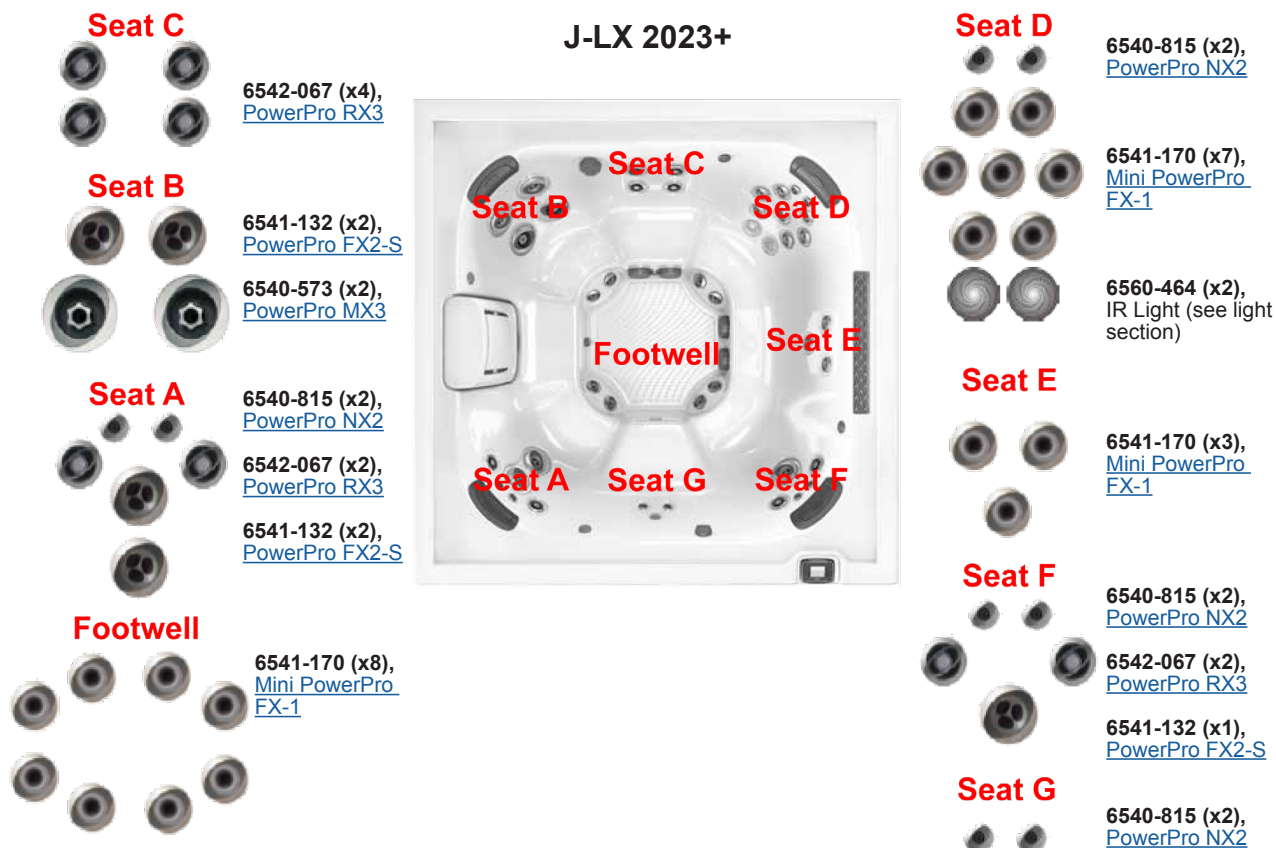
NOTE: Part numbers are jet faces **only**. For a complete list of jet parts, click the link below each jet face part number.

Spa Jet Diagrams

J-LX 2015-2019



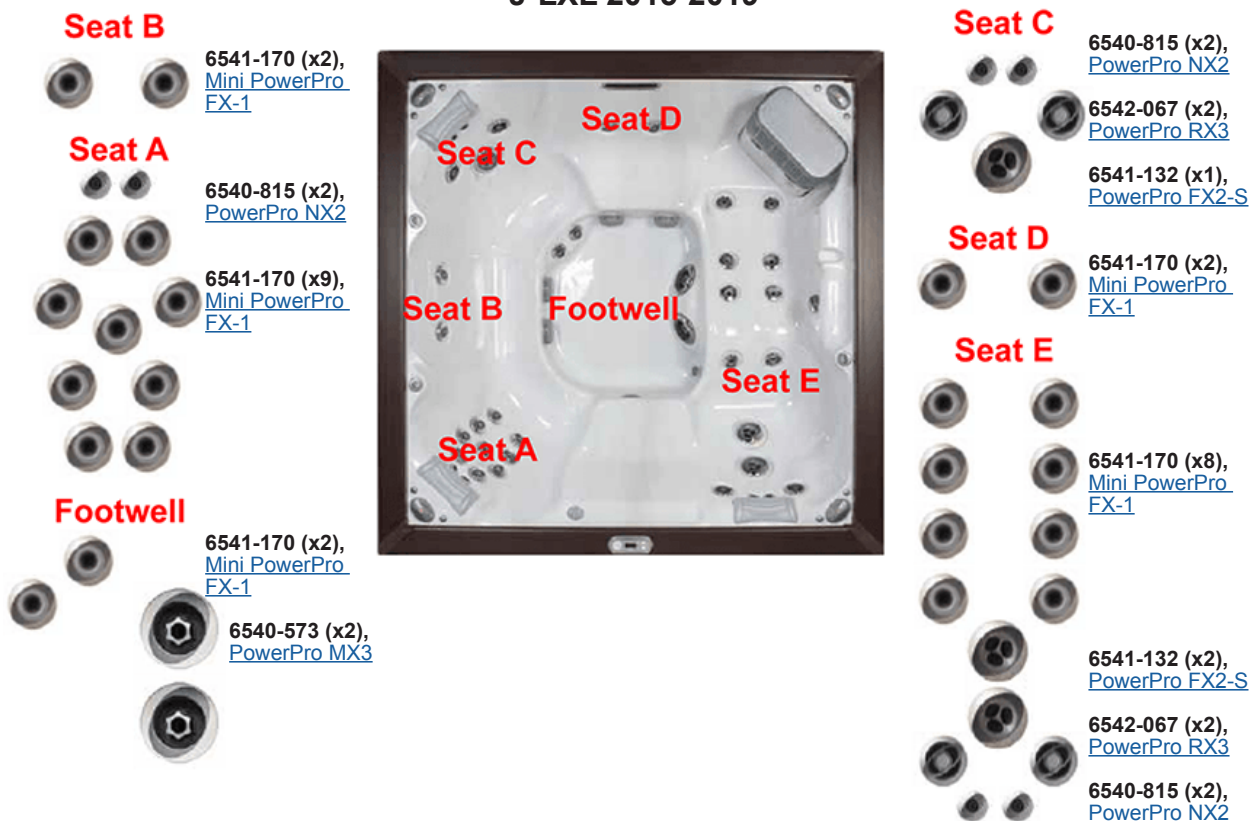
J-LX 2023+



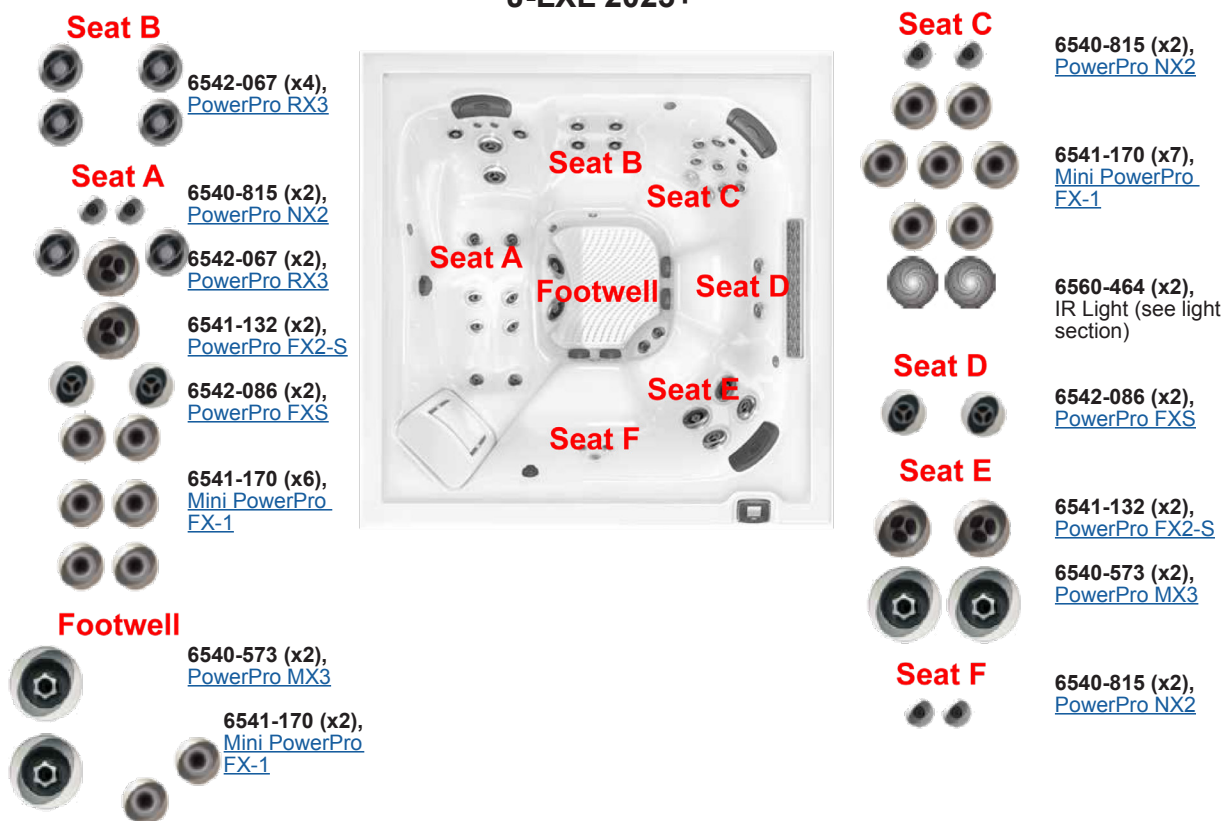
NOTE: Part numbers are jet faces only. For a complete list of jet parts, click the link below each jet face part number.

Spa Jet Diagrams

J-LXL 2015-2019



J-LXL 2023+



NOTE: Part numbers are jet faces only. For a complete list of jet parts, click the link below each jet face part number.

Spa Jet Diagrams

J-115 2016+

Seat B



2540-255 (x6),
[Classic Euro DL](#)



2540-245 (x4),
[Classic Pulsator DV](#)



2540-433 (x2),
[Classic Luxury DVX](#)

Seat A

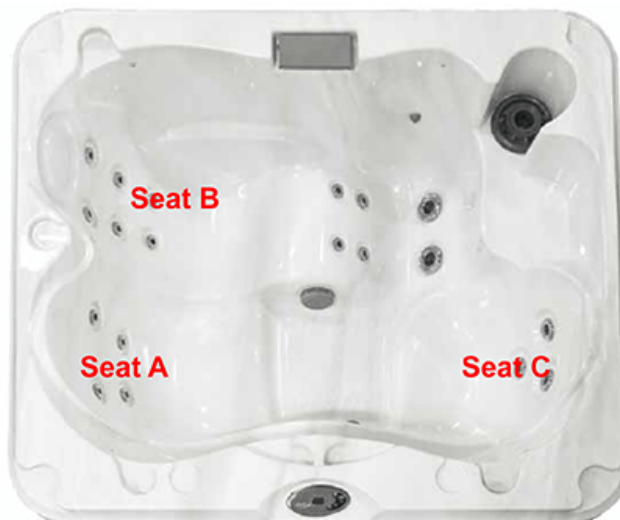


2540-265 (x4),
[Classic Direct DX](#)

Seat C



2540-319 (x3),
[Classic Mini DXL](#)



Seat B



2540-319 (x6),
[Classic Mini DXL](#)

Seat A



2540-319 (x3),
[Classic Mini DXL](#)

Footwell



2540-255 (x4),
[Classic Euro DL](#)

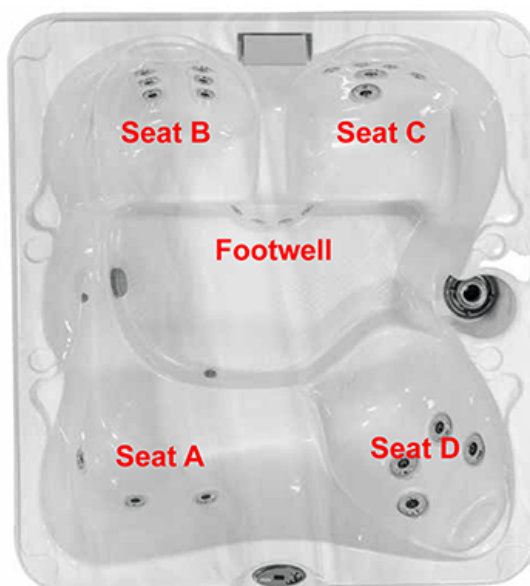
J-125 2016+

Seat C



2540-265 (x4),
[Classic Direct DX](#)

2540-433 (x2),
[Classic Luxury DVX](#)



Seat D

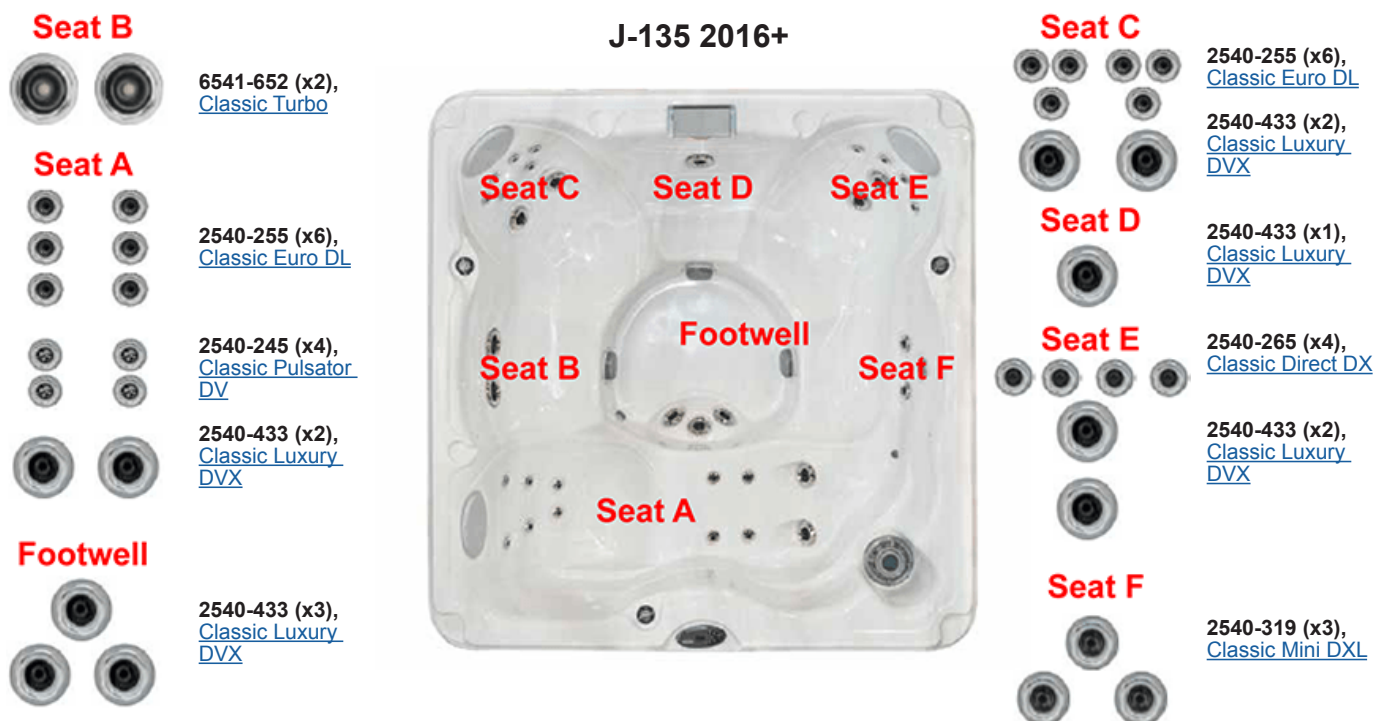


2540-433 (x4),
[Classic Luxury DVX](#)

NOTE: Part numbers are jet faces only. For a complete list of jet parts, click the link below each jet face part number.

Spa Jet Diagrams

J-135 2016+



J-145 2016+



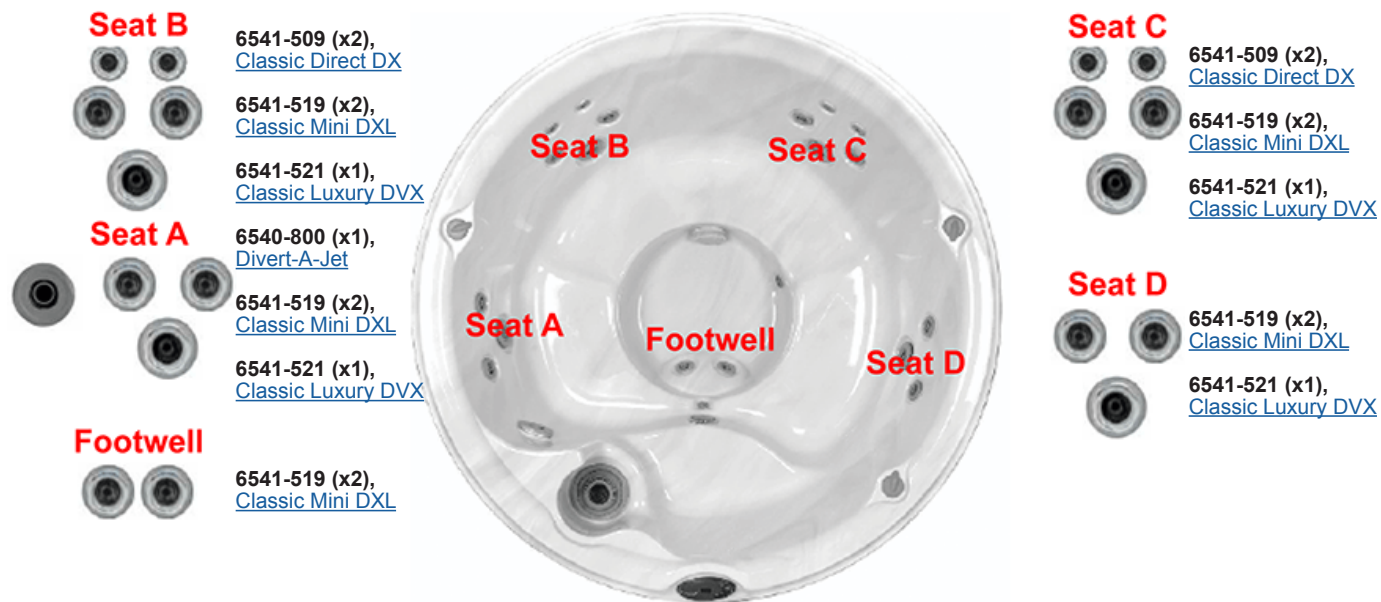
NOTE: Part numbers are jet faces only. For a complete list of jet parts, click the link below each jet face part number.

Spa Jet Diagrams

J-210 2012 - 4/4/2022



J-210 4/5/2022+



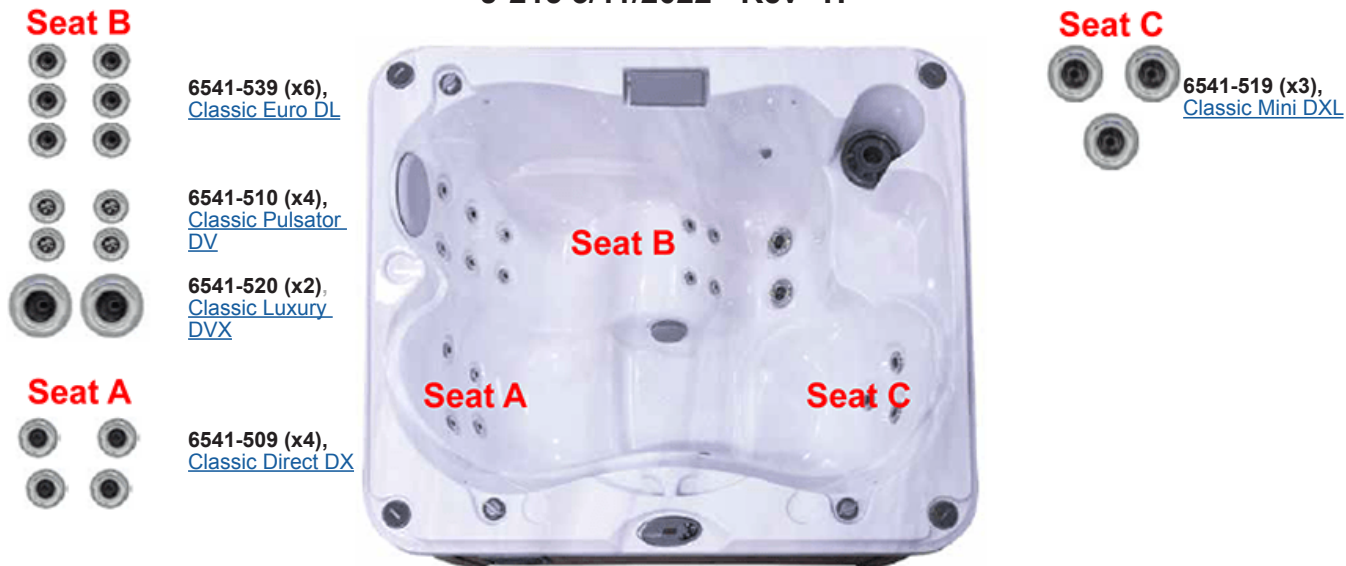
NOTE: Part numbers are jet faces only. For a complete list of jet parts, click the link below each jet face part number.

Spa Jet Diagrams

J-215 2016 - 3/10/2022



J-215 3/11/2022 - Rev "H"*



*For information on how to find spa Rev info, please see [page 8](#).

NOTE: Part numbers are jet faces only. For a complete list of jet parts, click the link below each jet face part number.

Spa Jet Diagrams

J-215 Rev "J"***

Seat B



6541-661 (x6), [JX 2" Directional](#)



6541-661 (x4), [JX 2" Directional](#)

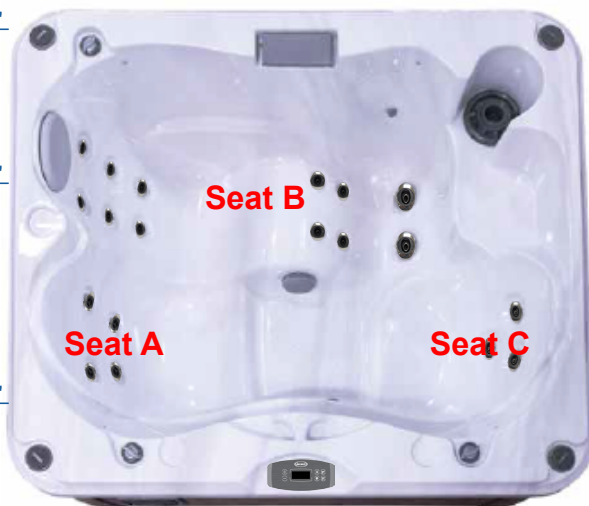


6541-663 (x2), [JX 3-3/8" Directional](#)

Seat A



6541-662 (x4), [JX 2" Rotational](#)

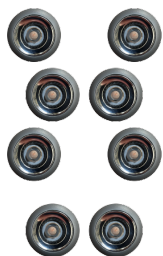


Seat C



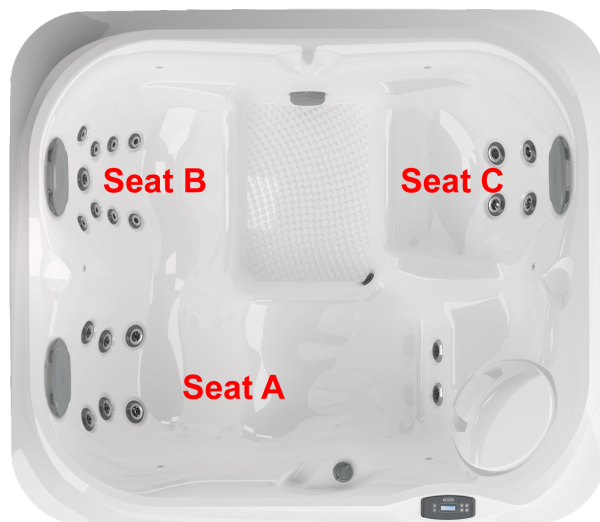
6541-664 (x3), [JX 3-3/8" Rotational](#)

Seat A



6541-845 (x8), [SL3 Directional](#)

J-215 Rev "K"***



Seat B



6541-845 (x1), [SL3 Directional](#)

6541-843 (x8), [SL Directional](#)

Seat C



6541-846 (x4), [SL3R Rotational](#)

*For information on how to find spa Rev info, please see [page 8](#).

NOTE: Part numbers are jet faces only. For a complete list of jet parts, click the link below each jet face part number.

Spa Jet Diagrams

J-225 2016 - 3/10/2022



J-225 3/11/2022 - Rev "H"*



*For information on how to find spa Rev info, please see [page 8](#).

NOTE: Part numbers are jet faces only. For a complete list of jet parts, click the link below each jet face part number.

Spa Jet Diagrams

J-225 Rev "J"***



J-225 Rev "K"***

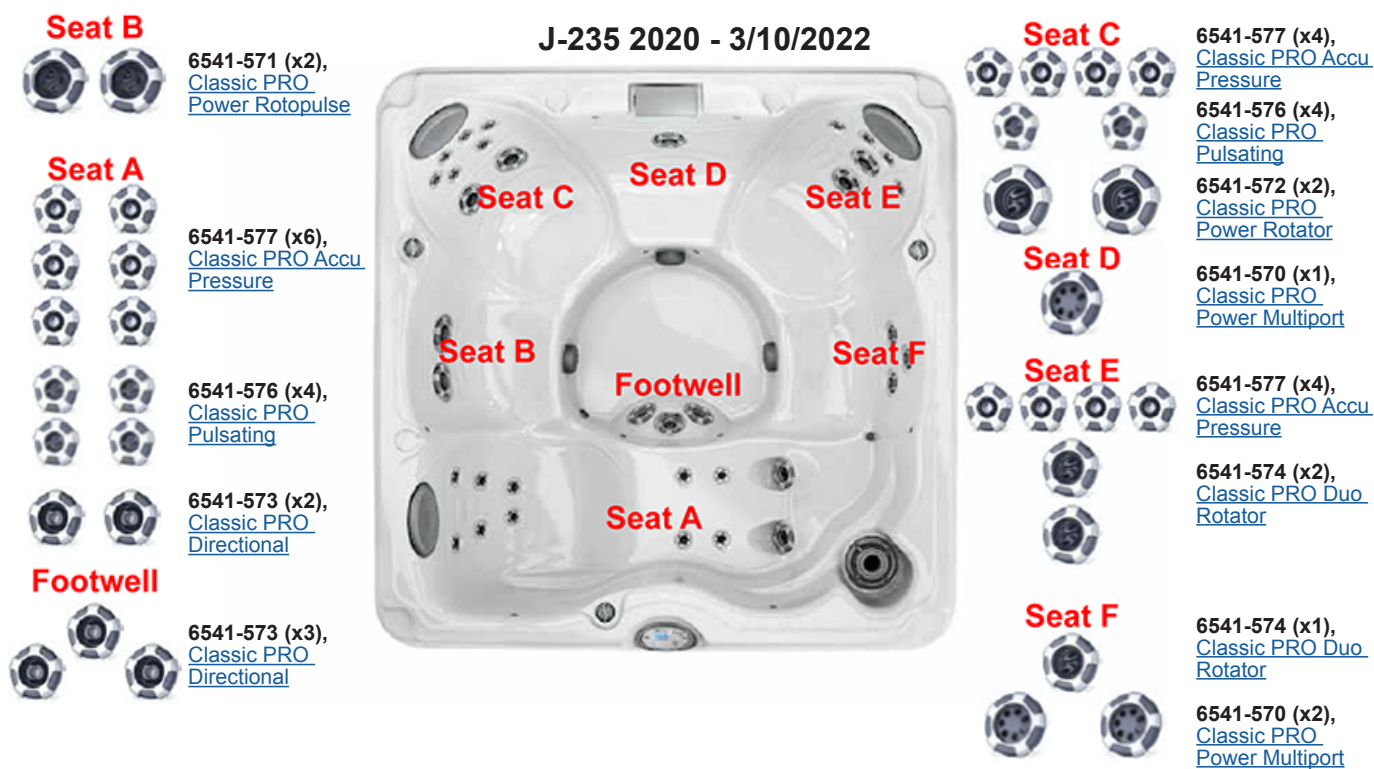
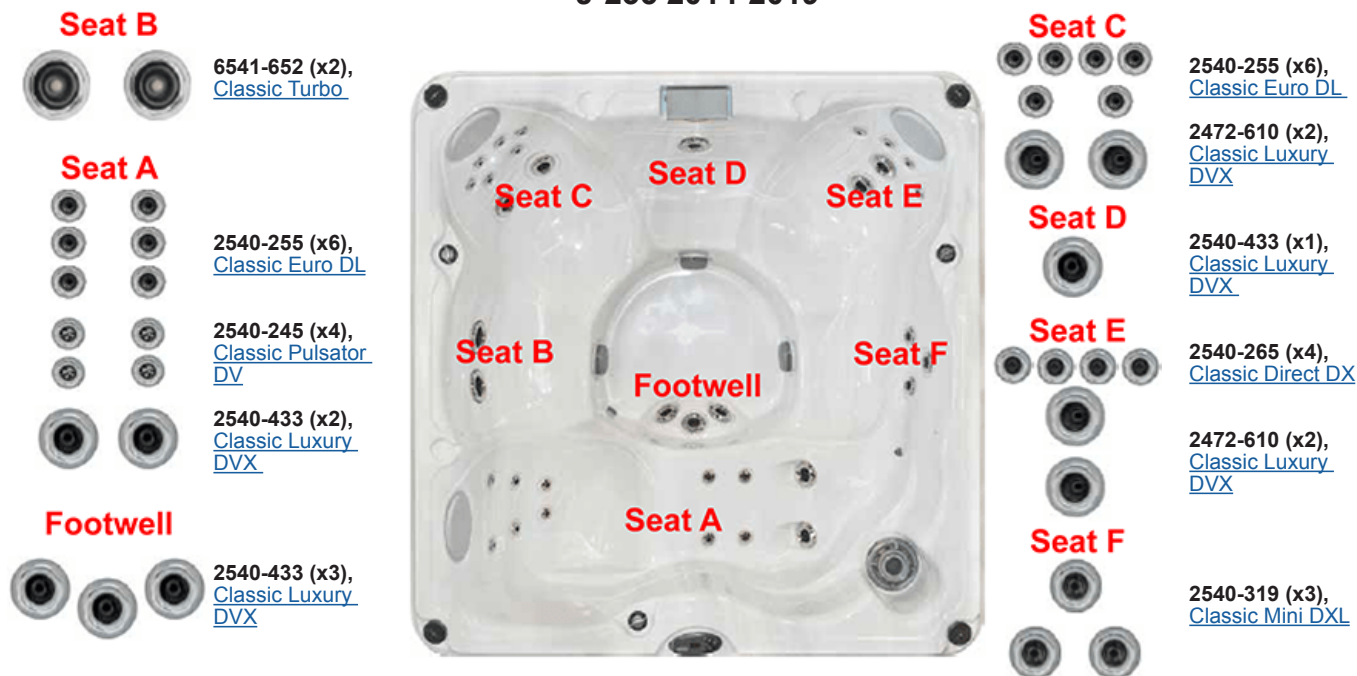


*For information on how to find spa Rev info, please see [page 8](#).

NOTE: Part numbers are jet faces only. For a complete list of jet parts, click the link below each jet face part number.

Spa Jet Diagrams

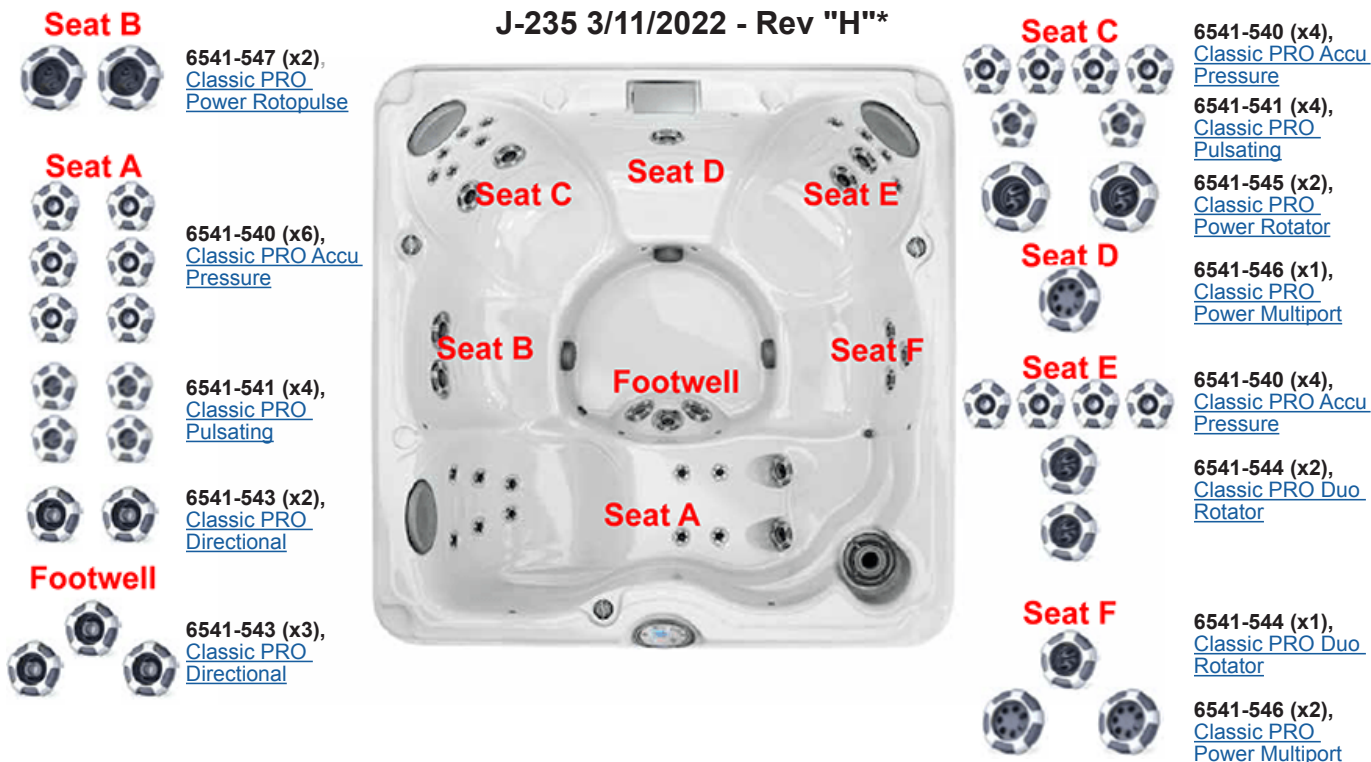
J-235 2014-2019



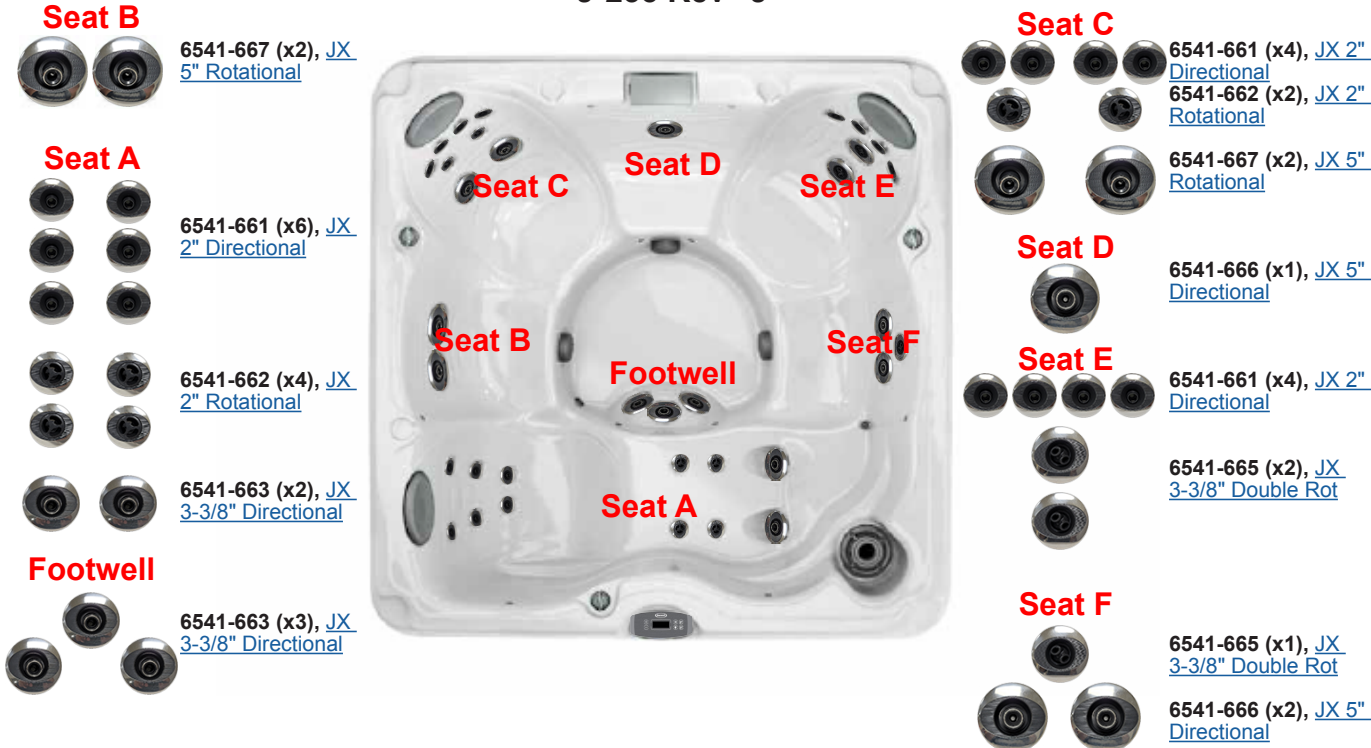
NOTE: Part numbers are jet faces only. For a complete list of jet parts, click the link below each jet face part number.

Spa Jet Diagrams

J-235 3/11/2022 - Rev "H"*



J-235 Rev "J"*

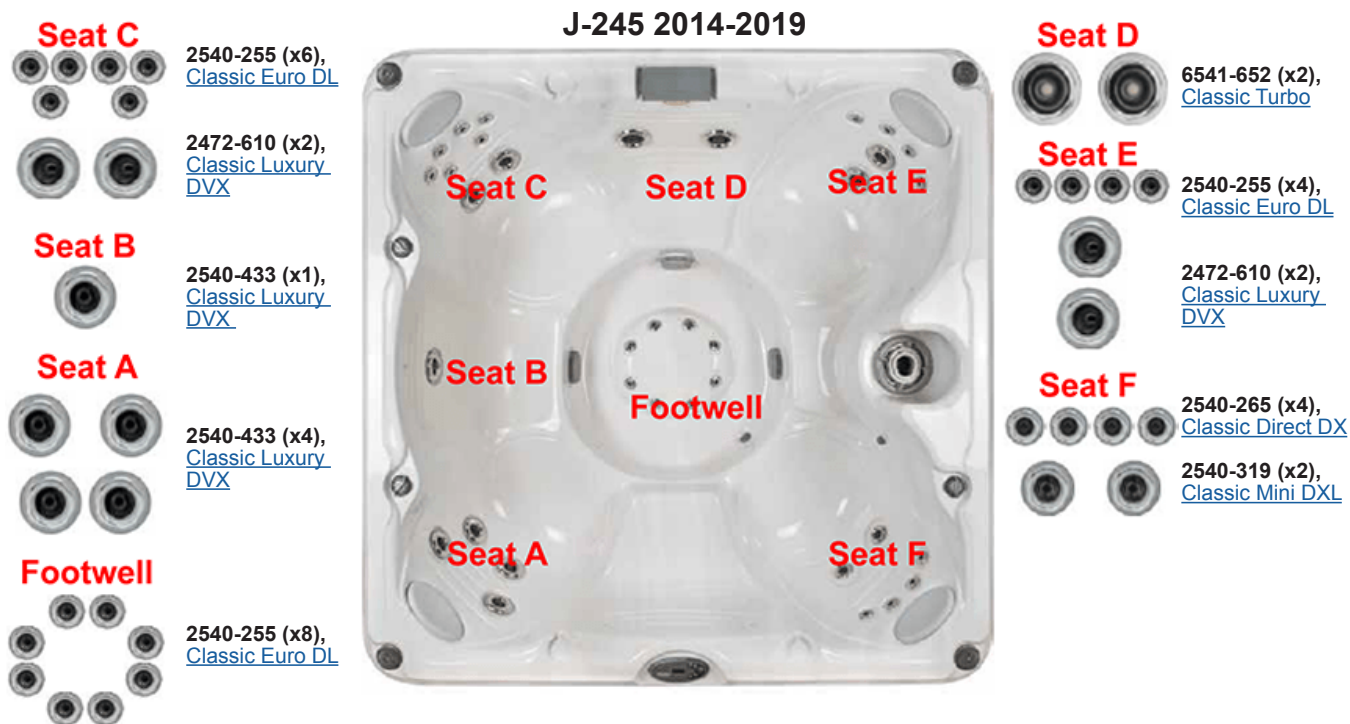
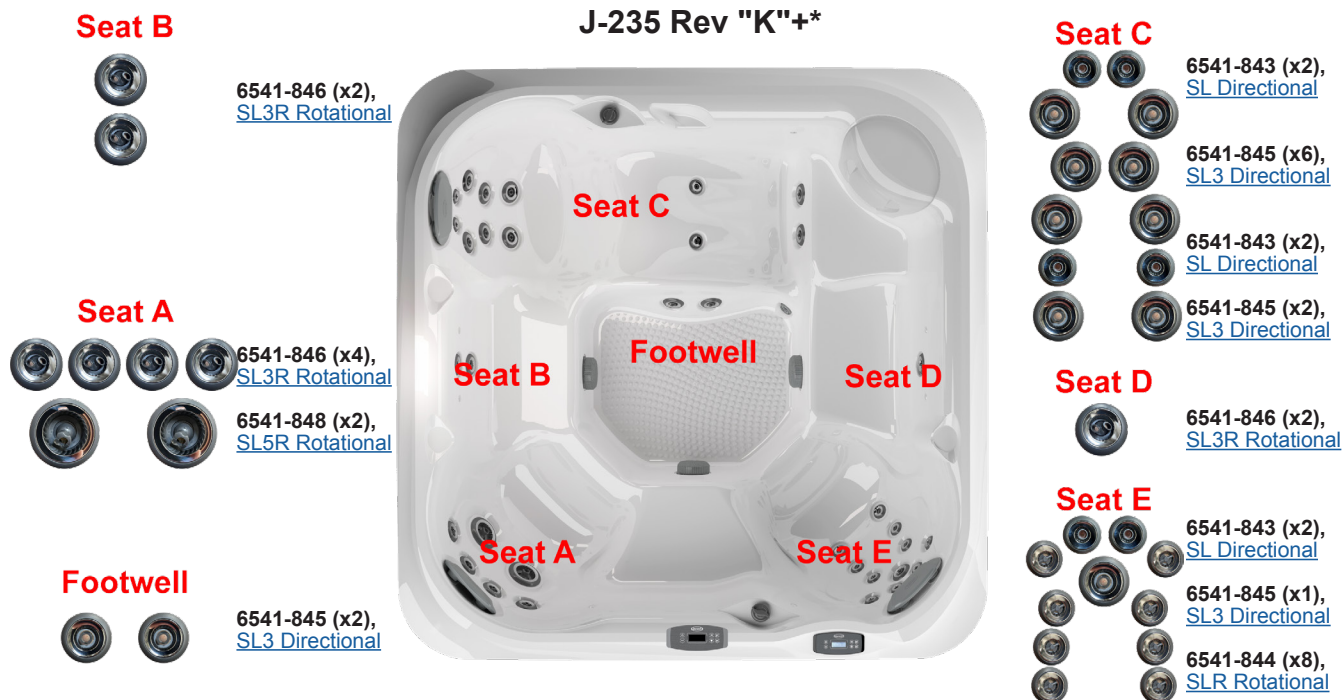


*For information on how to find spa Rev info, please see [page 8](#).

NOTE: Part numbers are jet faces only. For a complete list of jet parts, click the link below each jet face part number.

Spa Jet Diagrams

J-235 Rev "K"+*

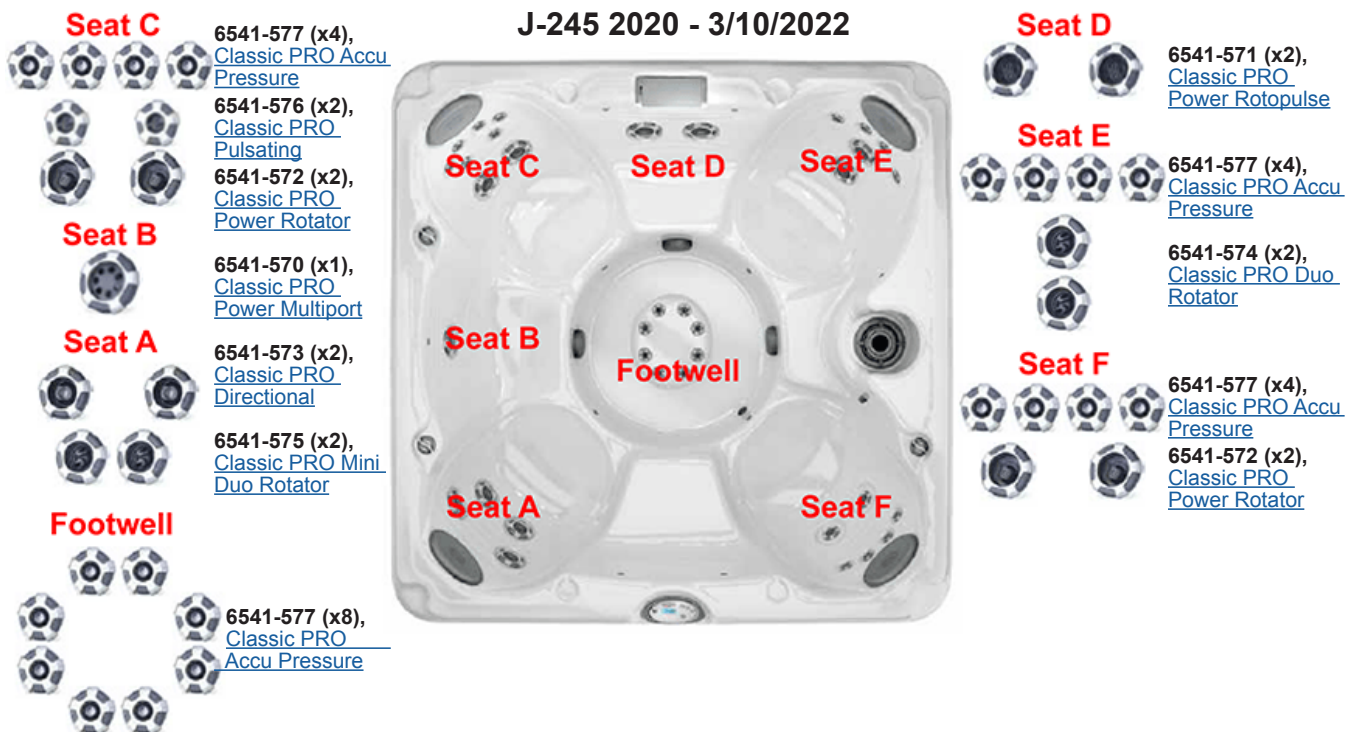


*For information on how to find spa Rev info, please see [page 8](#).

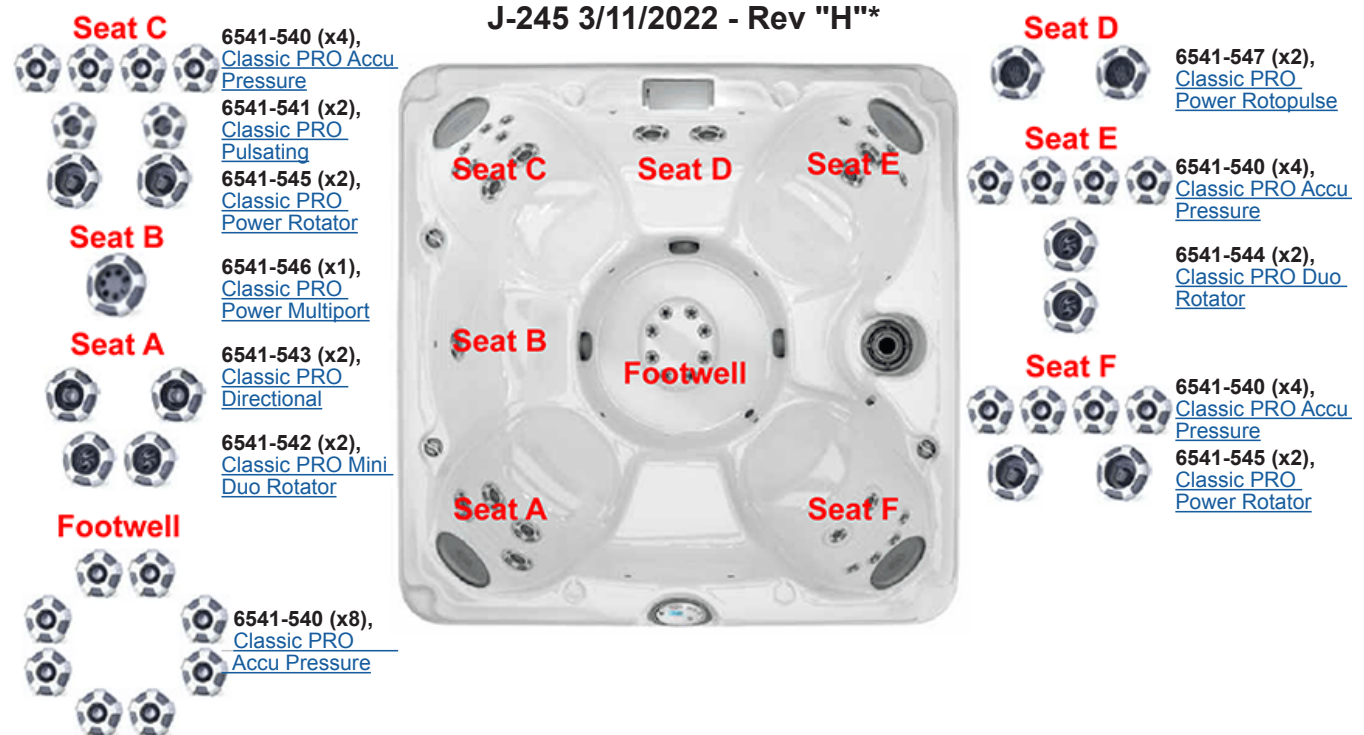
NOTE: Part numbers are jet faces only. For a complete list of jet parts, click the link below each jet face part number.

Spa Jet Diagrams

J-245 2020 - 3/10/2022



J-245 3/11/2022 - Rev "H"*

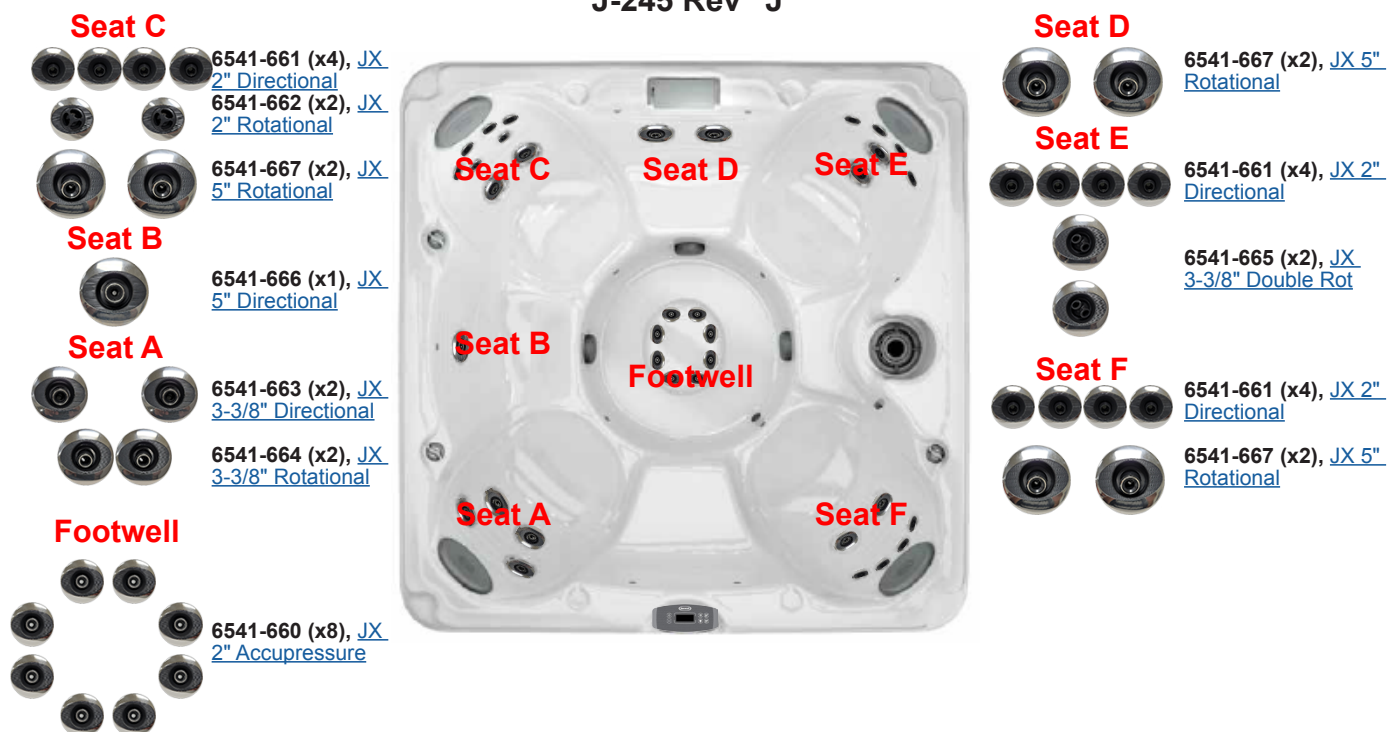


*For information on how to find spa Rev info, please see [page 8](#).

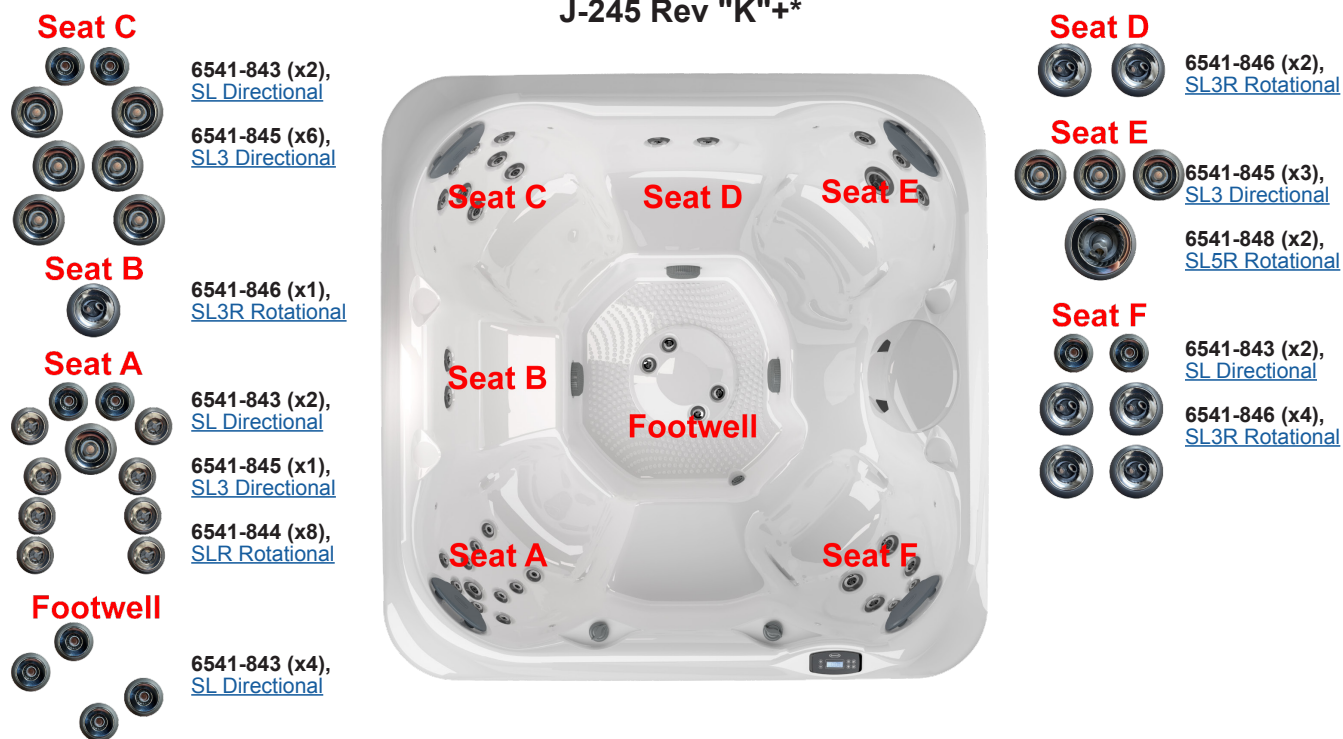
NOTE: Part numbers are jet faces only. For a complete list of jet parts, click the link below each jet face part number.

Spa Jet Diagrams

J-245 Rev "J"*



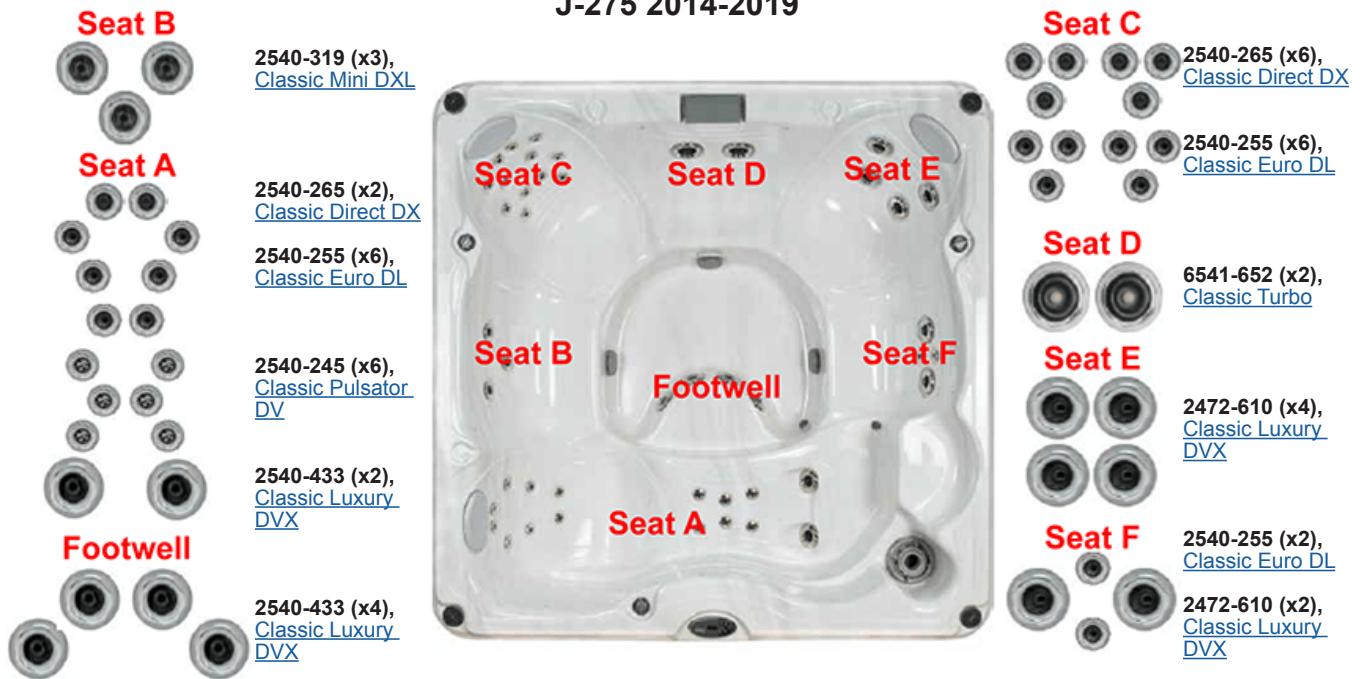
J-245 Rev "K"*

*For information on how to find spa Rev info, please see [page 8](#).

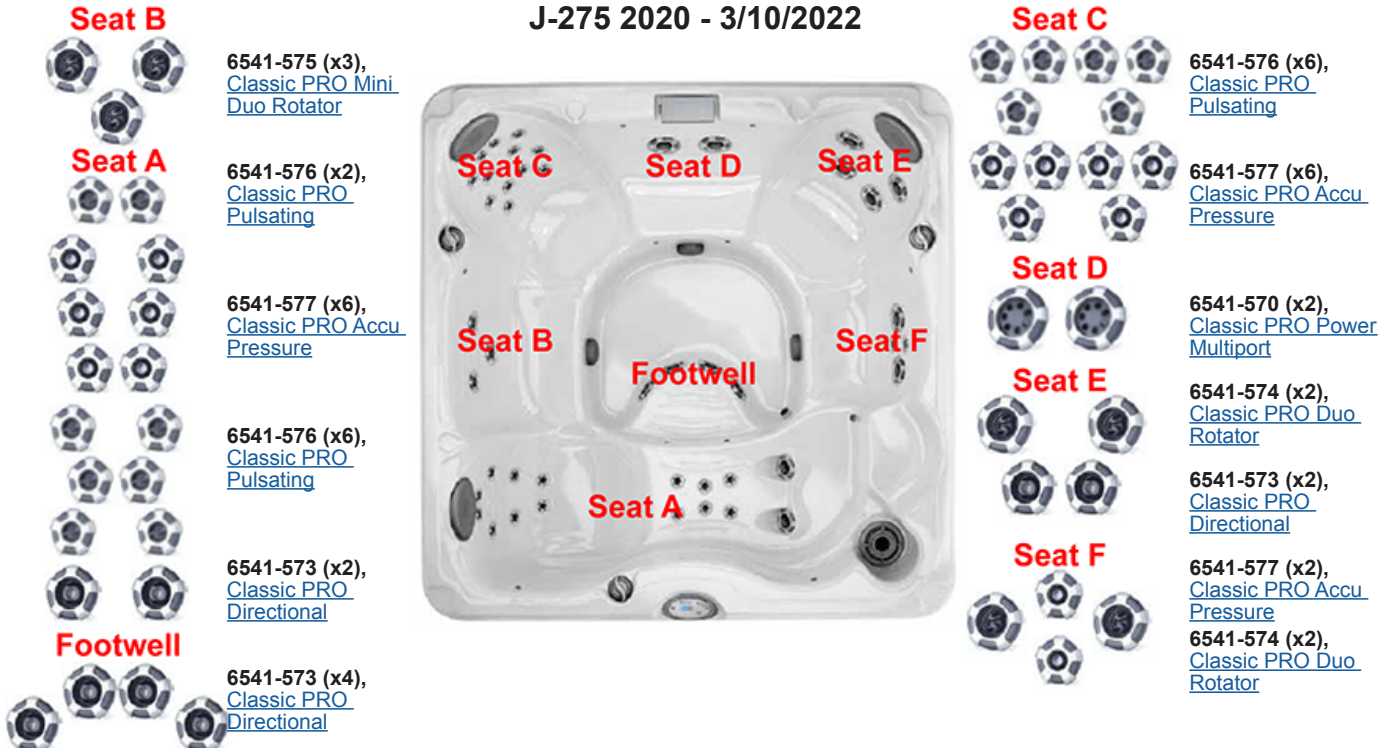
NOTE: Part numbers are jet faces only. For a complete list of jet parts, click the link below each jet face part number.

Spa Jet Diagrams

J-275 2014-2019



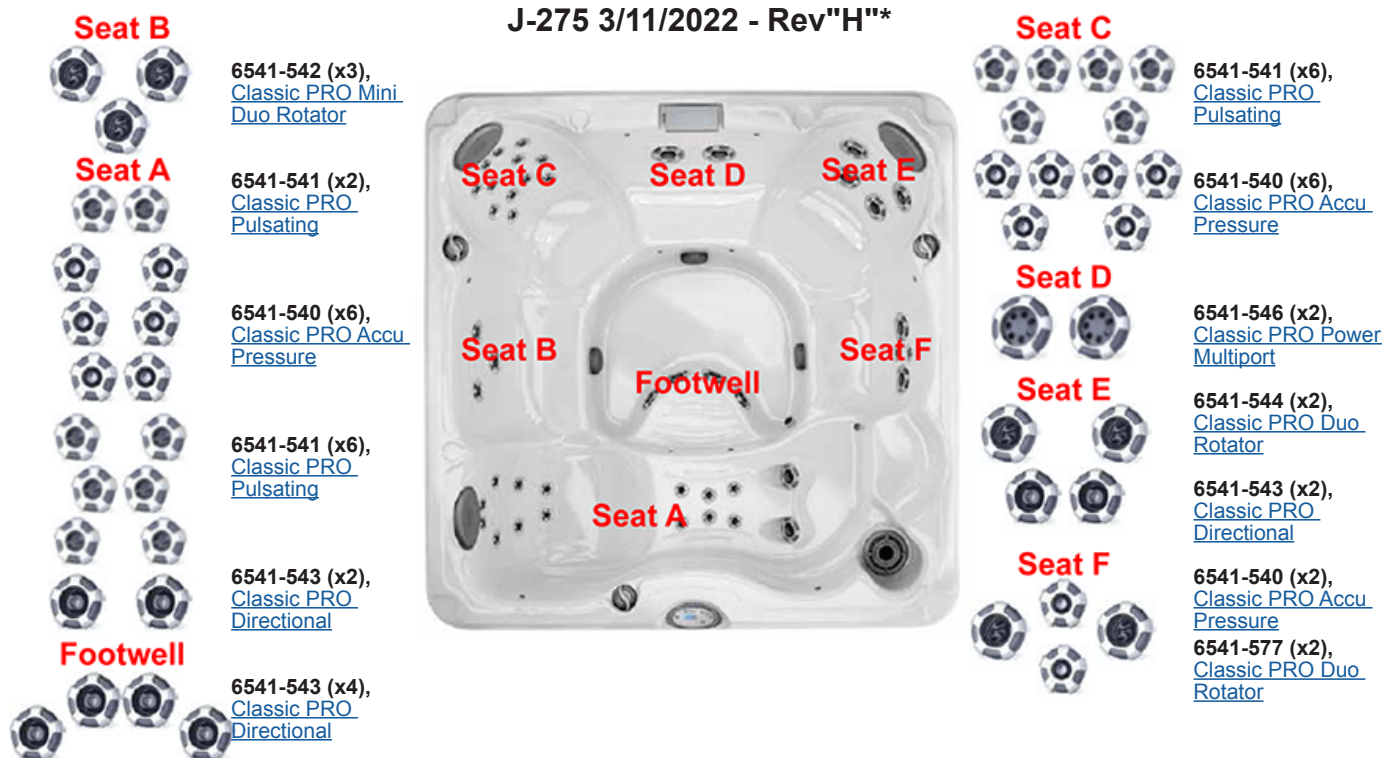
J-275 2020 - 3/10/2022



NOTE: Part numbers are jet faces only. For a complete list of jet parts, click the link below each jet face part number.

Spa Jet Diagrams

J-275 3/11/2022 - Rev"H"*



J-275 Rev "J"*

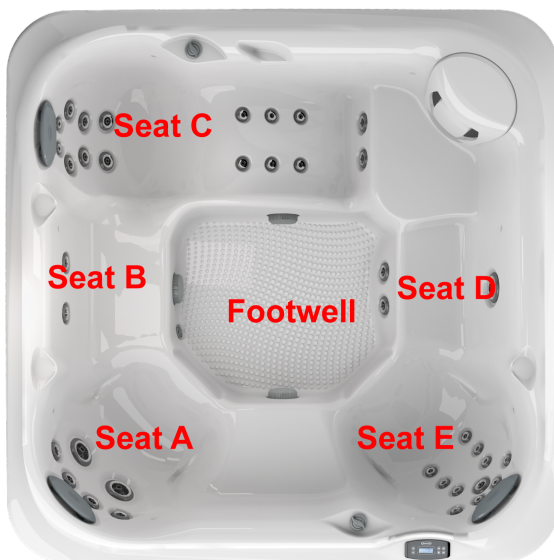


*For information on how to find spa Rev info, please see [page 8](#).

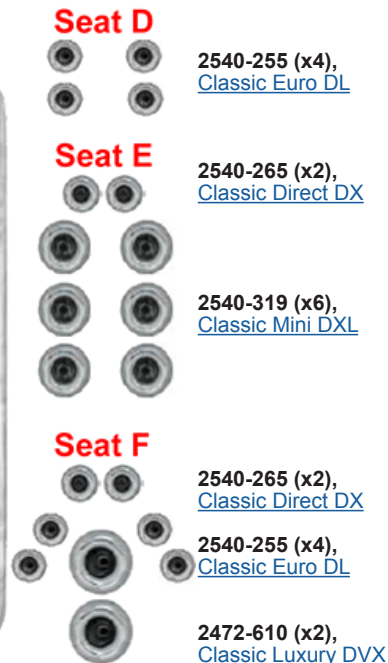
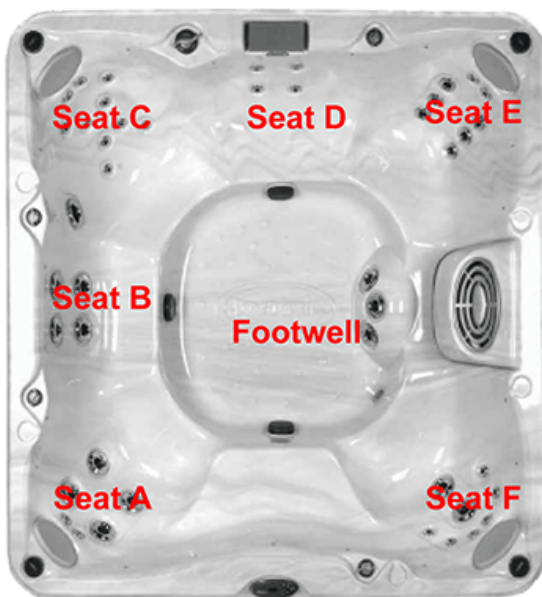
NOTE: Part numbers are jet faces **only**. For a complete list of jet parts, click the link below each jet face part number.

Spa Jet Diagrams

J-275 Rev "K" +*



J-280 2014-2019



*For information on how to find spa Rev info, please see [page 8](#).

NOTE: Part numbers are jet faces only. For a complete list of jet parts, click the link below each jet face part number.

Spa Jet Diagrams

J-280 2020 - 3/10/2022

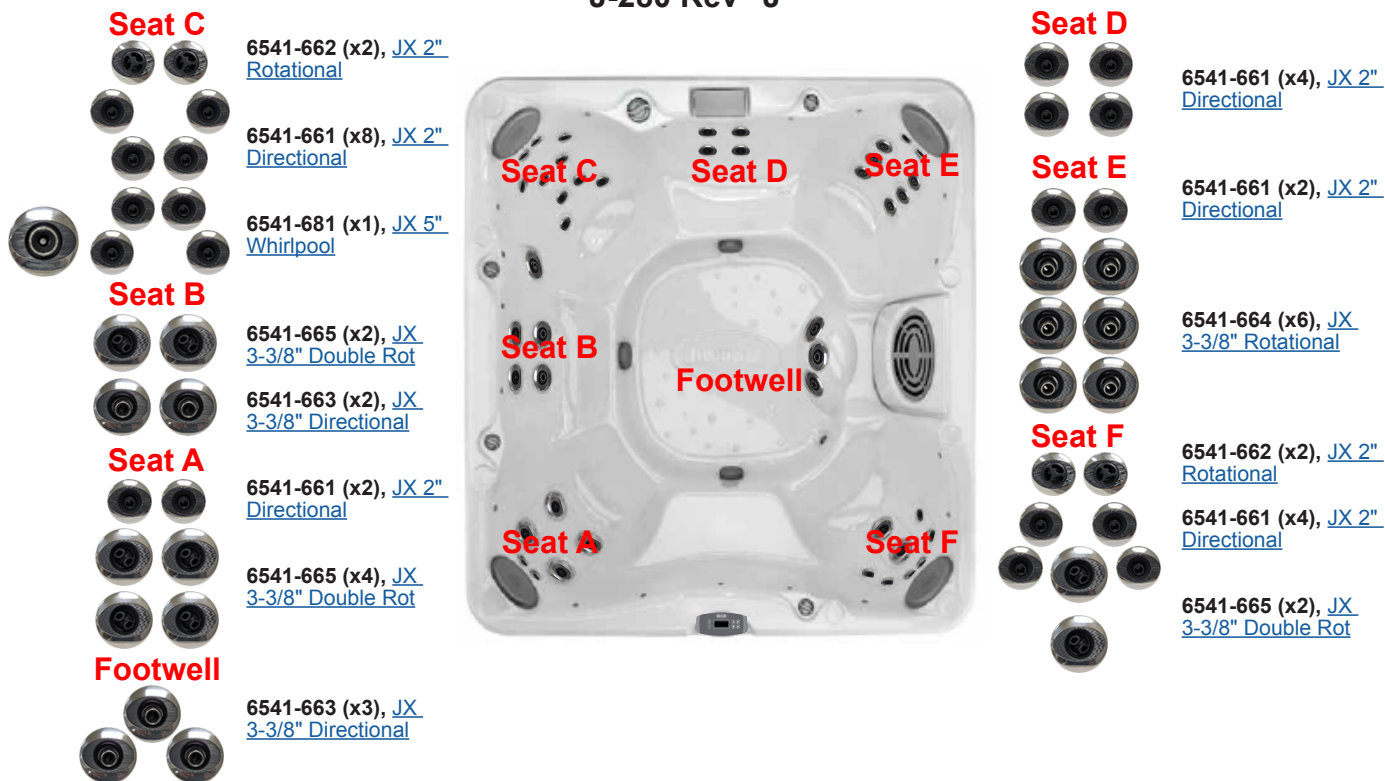


*For information on how to find spa Rev info, please see [page 8](#).

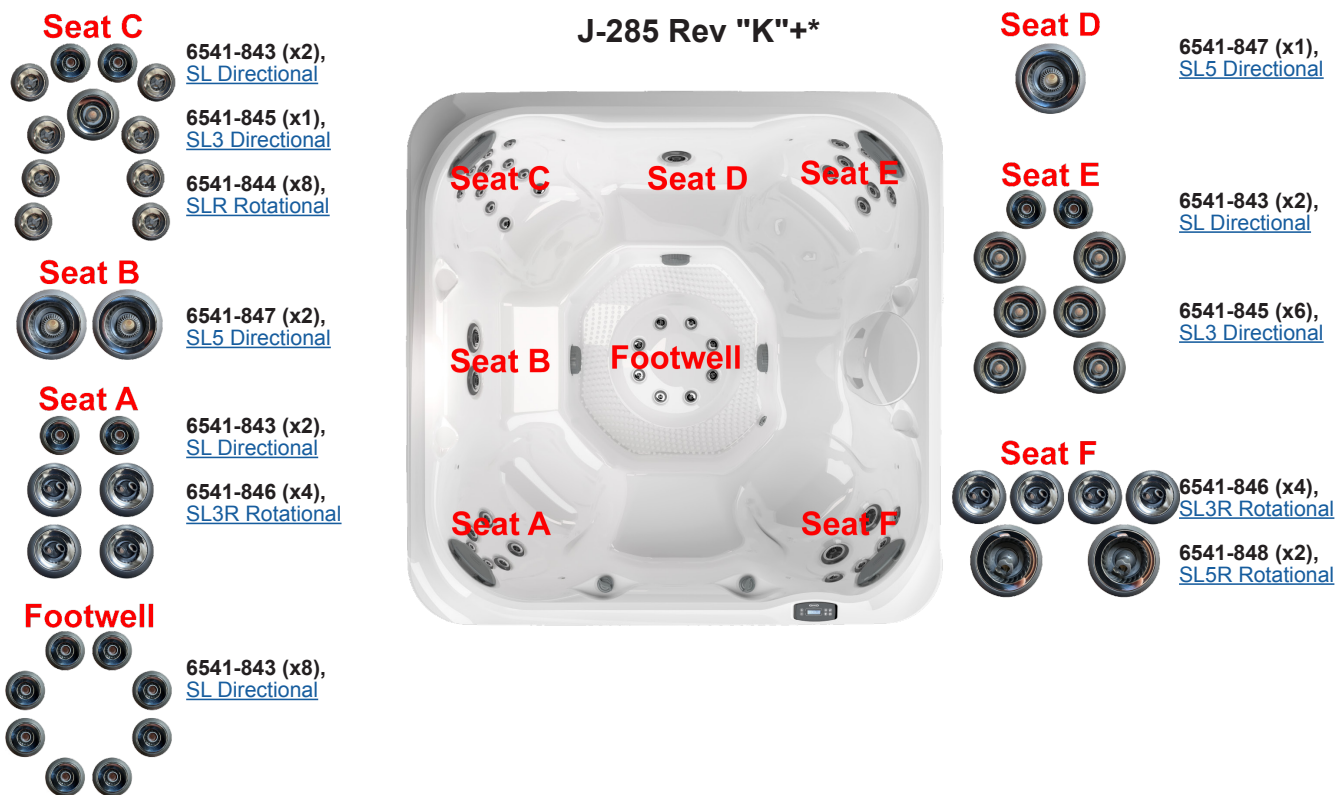
NOTE: Part numbers are jet faces only. For a complete list of jet parts, click the link below each jet face part number.

Spa Jet Diagrams

J-280 Rev "J"*



J-285 Rev "K" +*

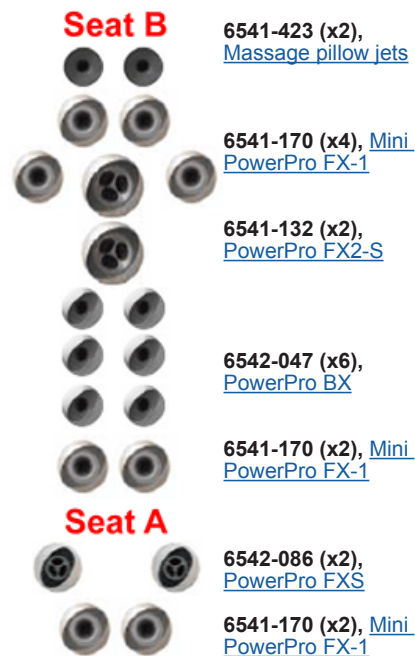
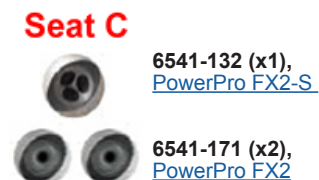
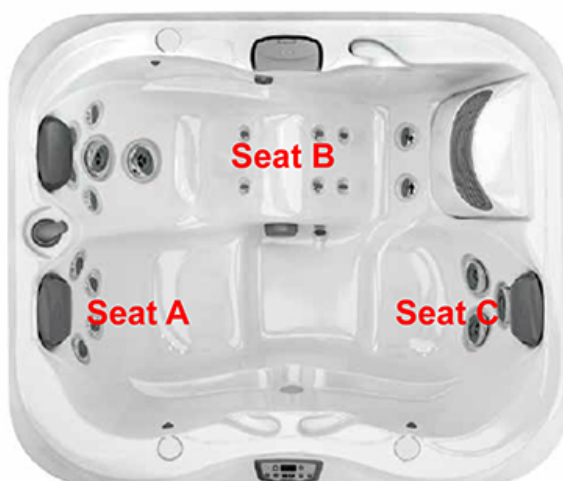


*For information on how to find spa Rev info, please see [page 8](#).

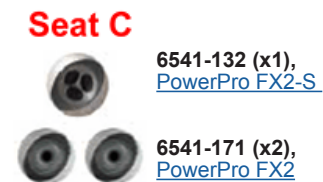
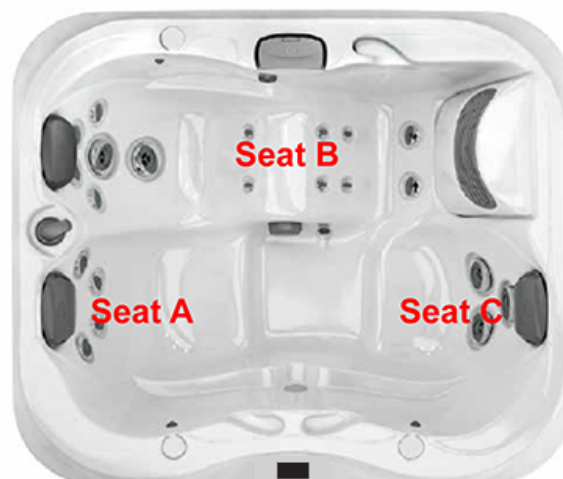
NOTE: Part numbers are jet faces only. For a complete list of jet parts, click the link below each jet face part number.

Spa Jet Diagrams

J-315 2016 - 2024



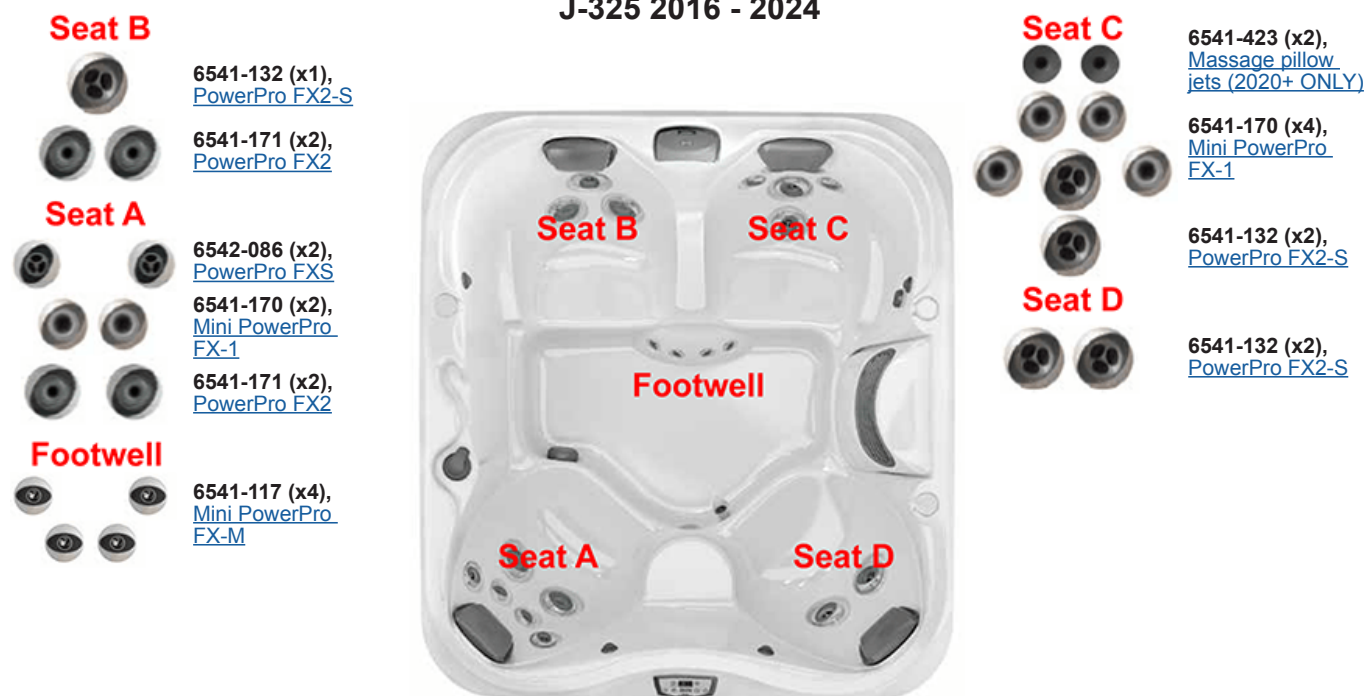
J-315 2025+



NOTE: Part numbers are jet faces only. For a complete list of jet parts, click the link below each jet face part number.

Spa Jet Diagrams

J-325 2016 - 2024



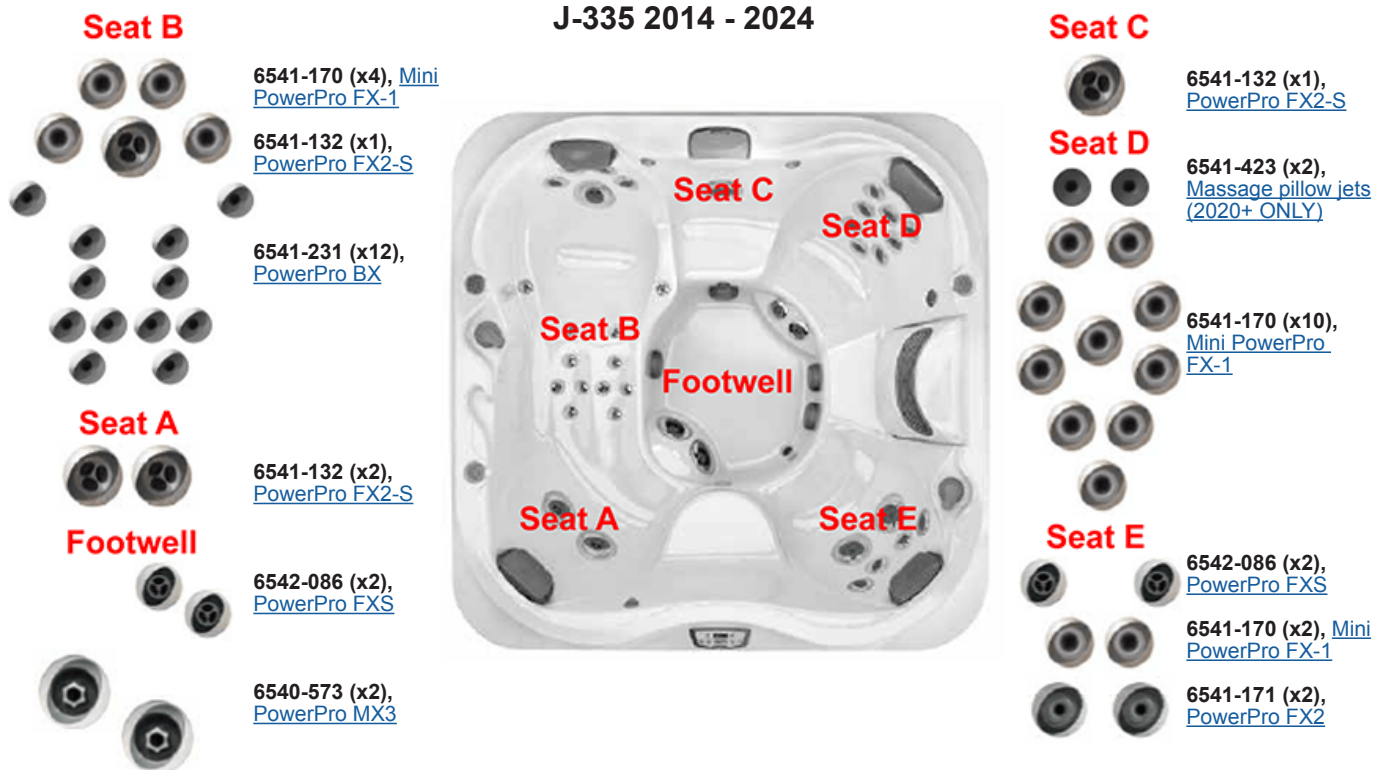
J-325 2025+



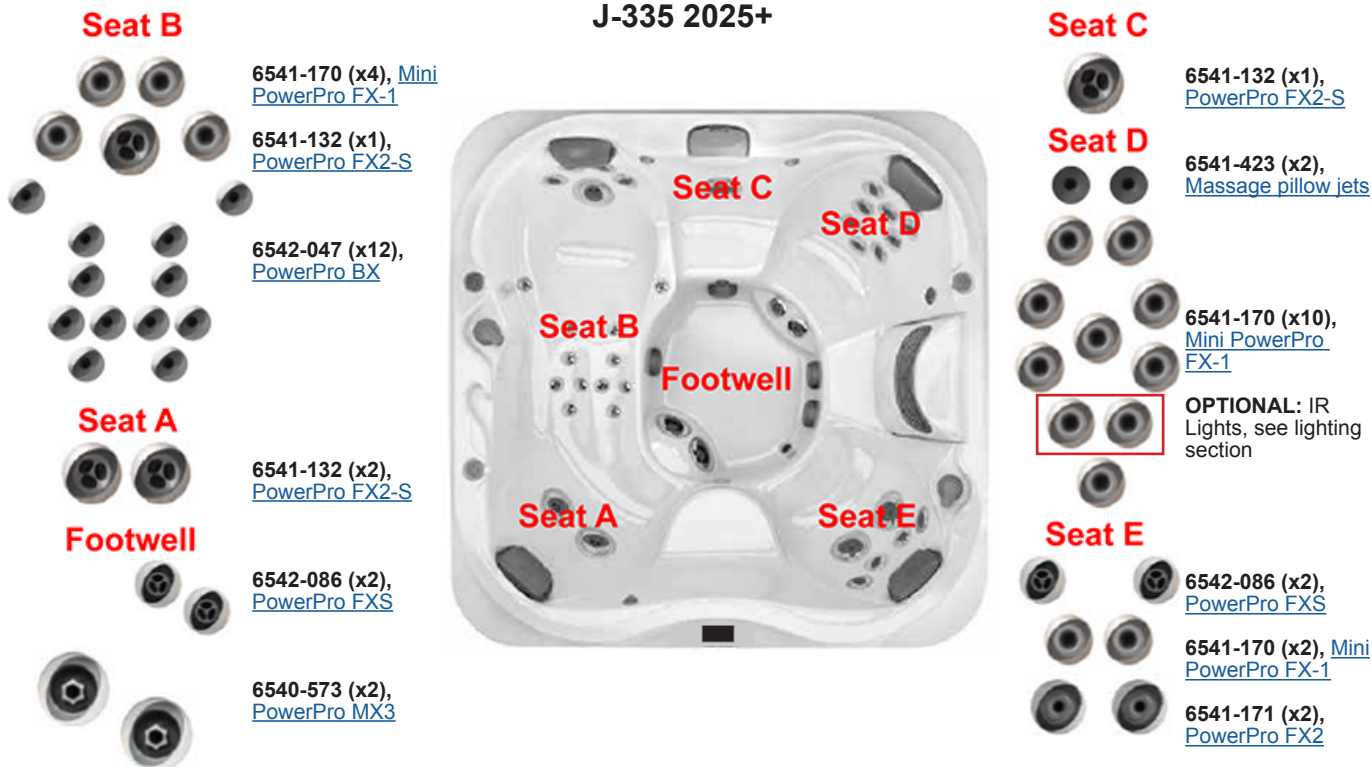
NOTE: Part numbers are jet faces only. For a complete list of jet parts, click the link below each jet face part number.

Spa Jet Diagrams

J-335 2014 - 2024



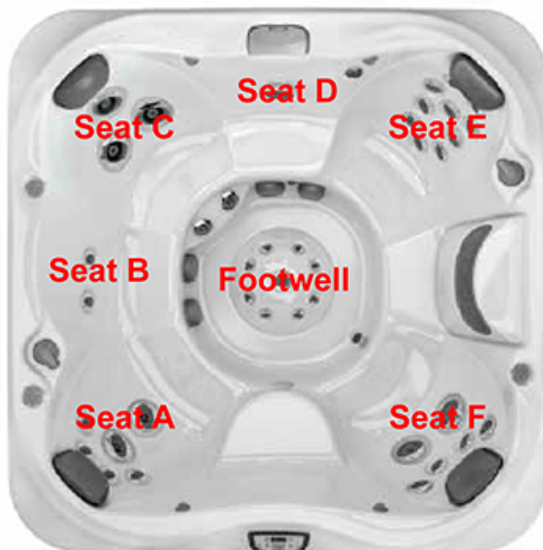
J-335 2025+



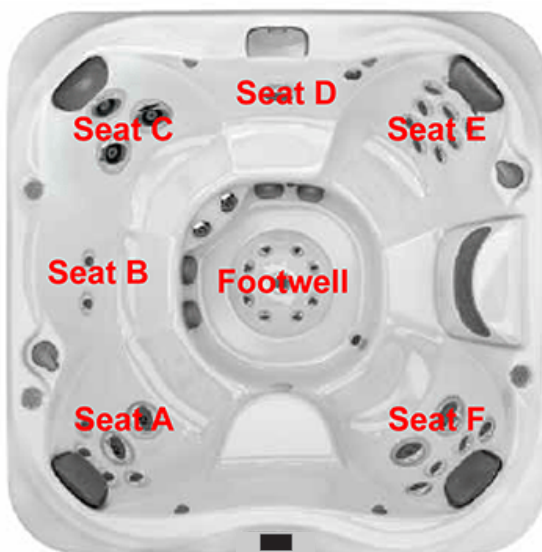
NOTE: Part numbers are jet faces **only**. For a complete list of jet parts, click the link below each jet face part number.

Spa Jet Diagrams

J-345 2014 - 2024



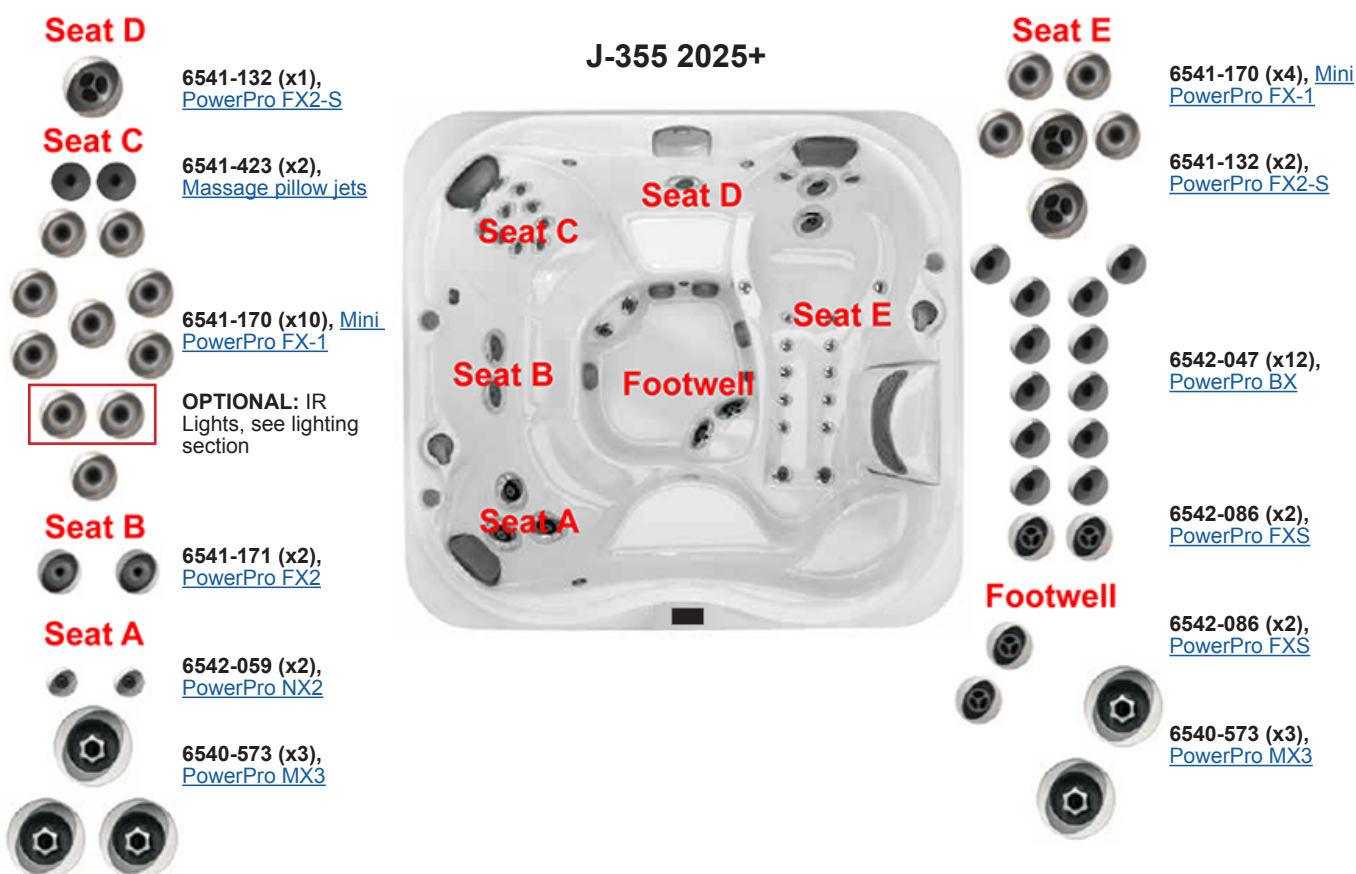
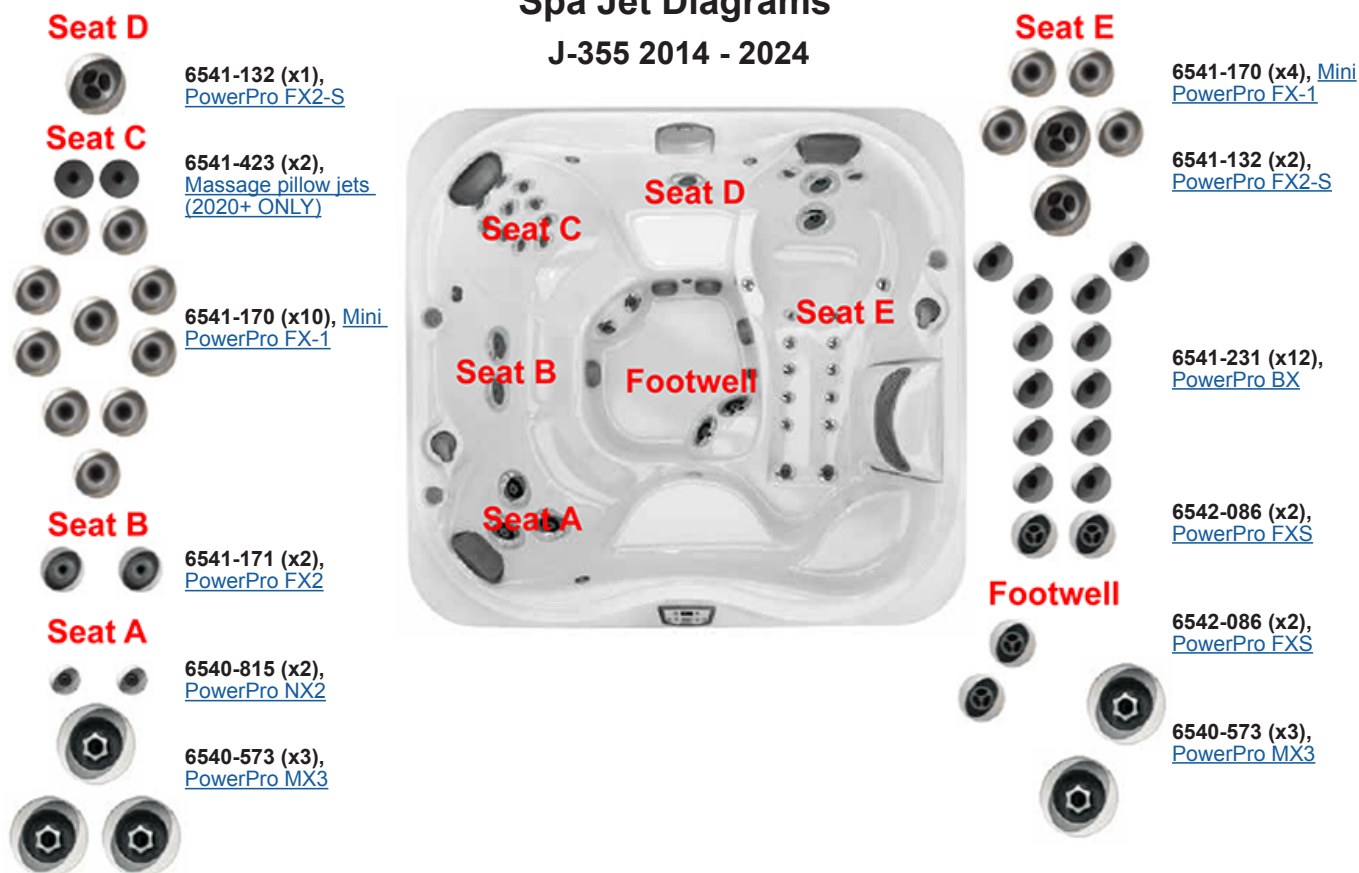
J-345 2025+



NOTE: Part numbers are jet faces only. For a complete list of jet parts, click the link below each jet face part number.

Spa Jet Diagrams

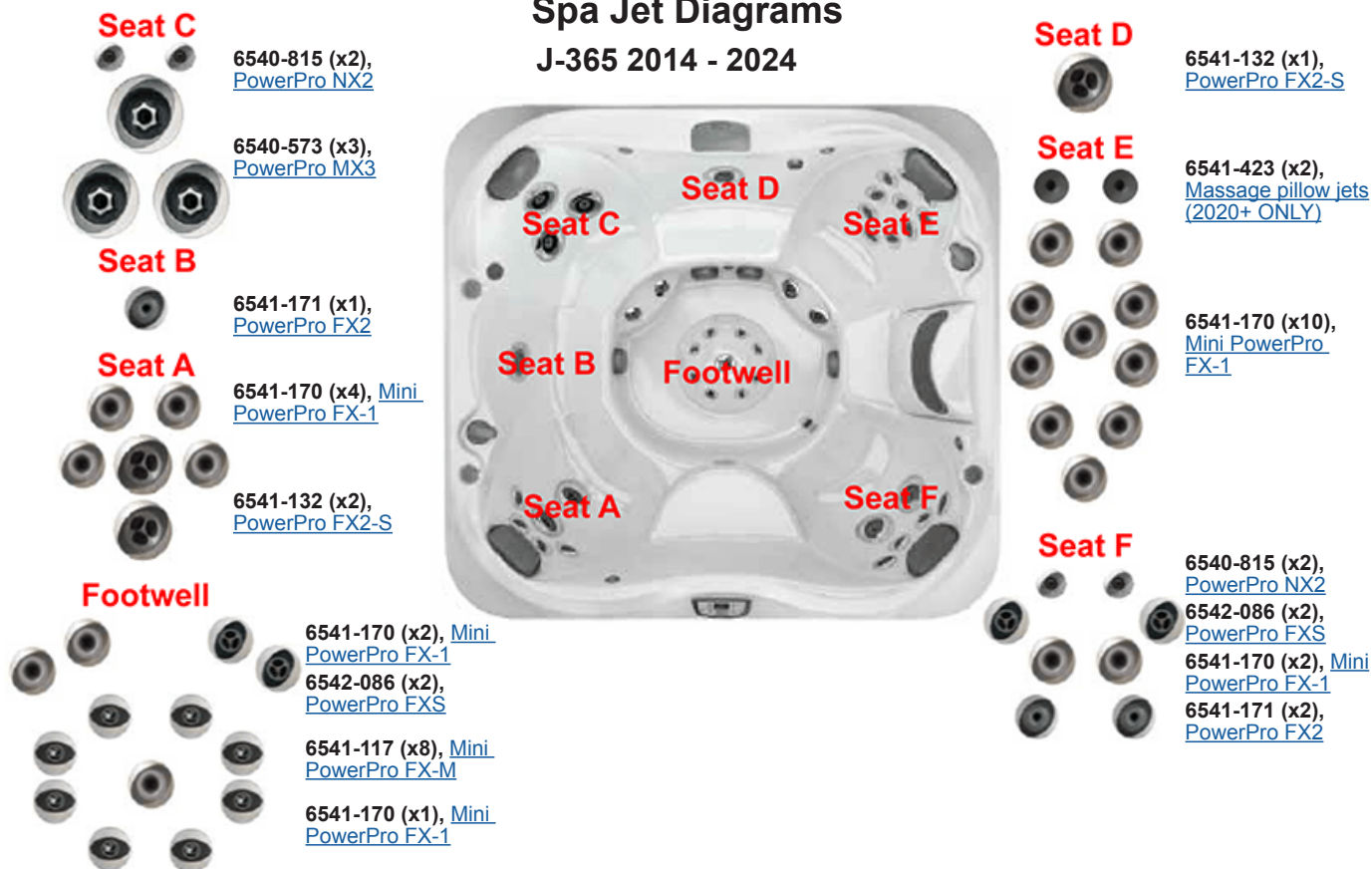
J-355 2014 - 2024



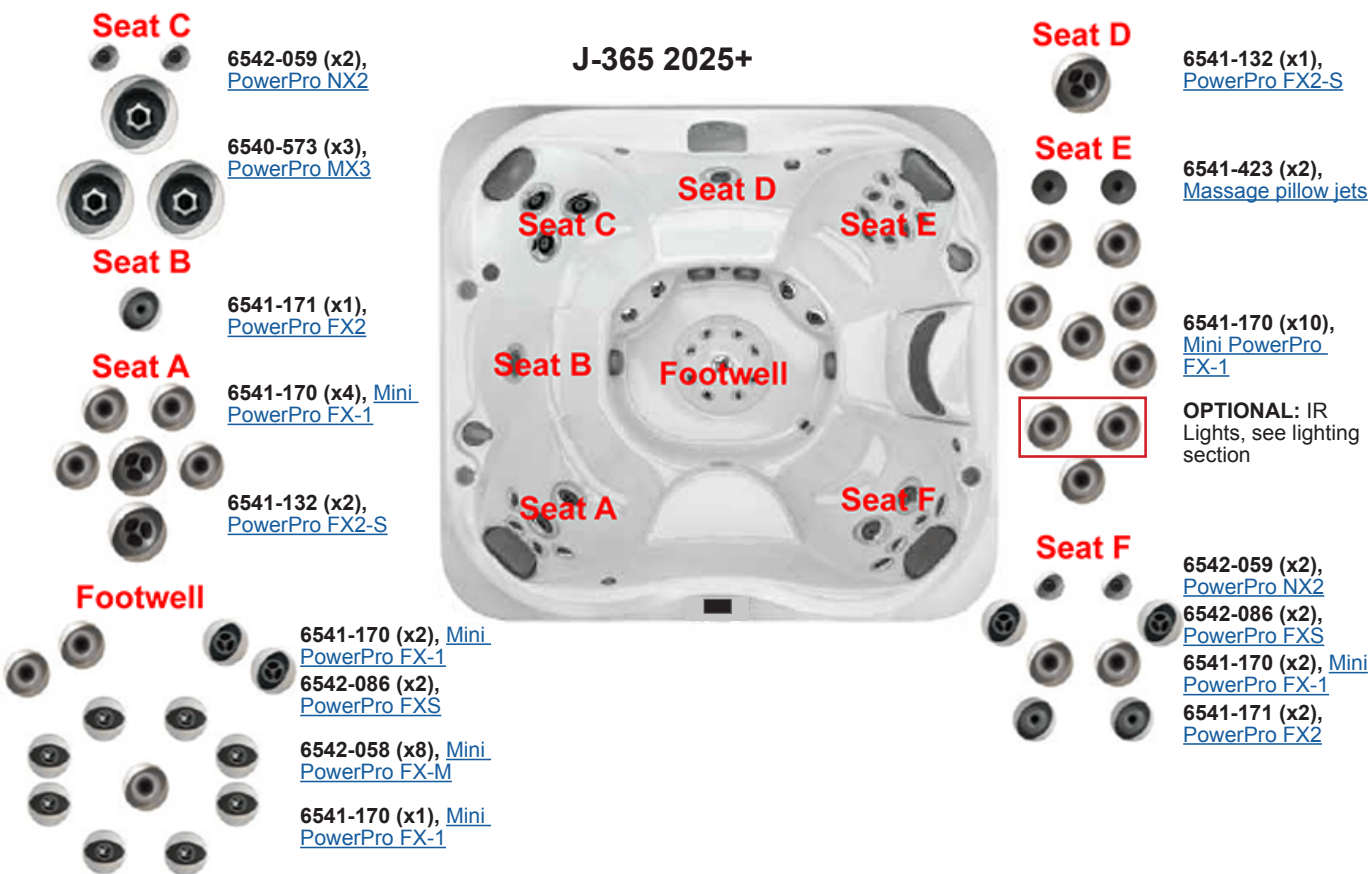
NOTE: Part numbers are jet faces only. For a complete list of jet parts, click the link below each jet face part number.

Spa Jet Diagrams

J-365 2014 - 2024



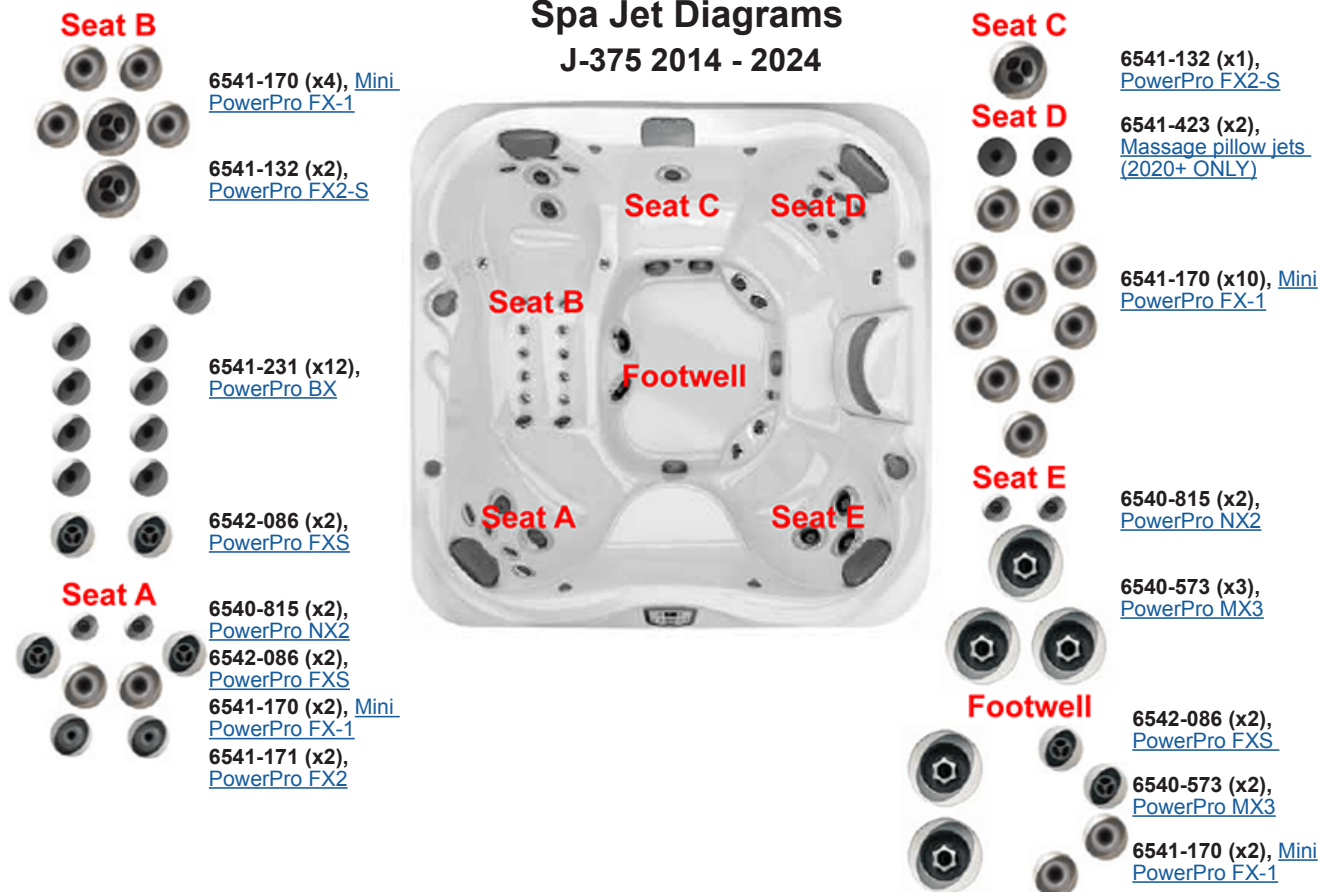
J-365 2025+



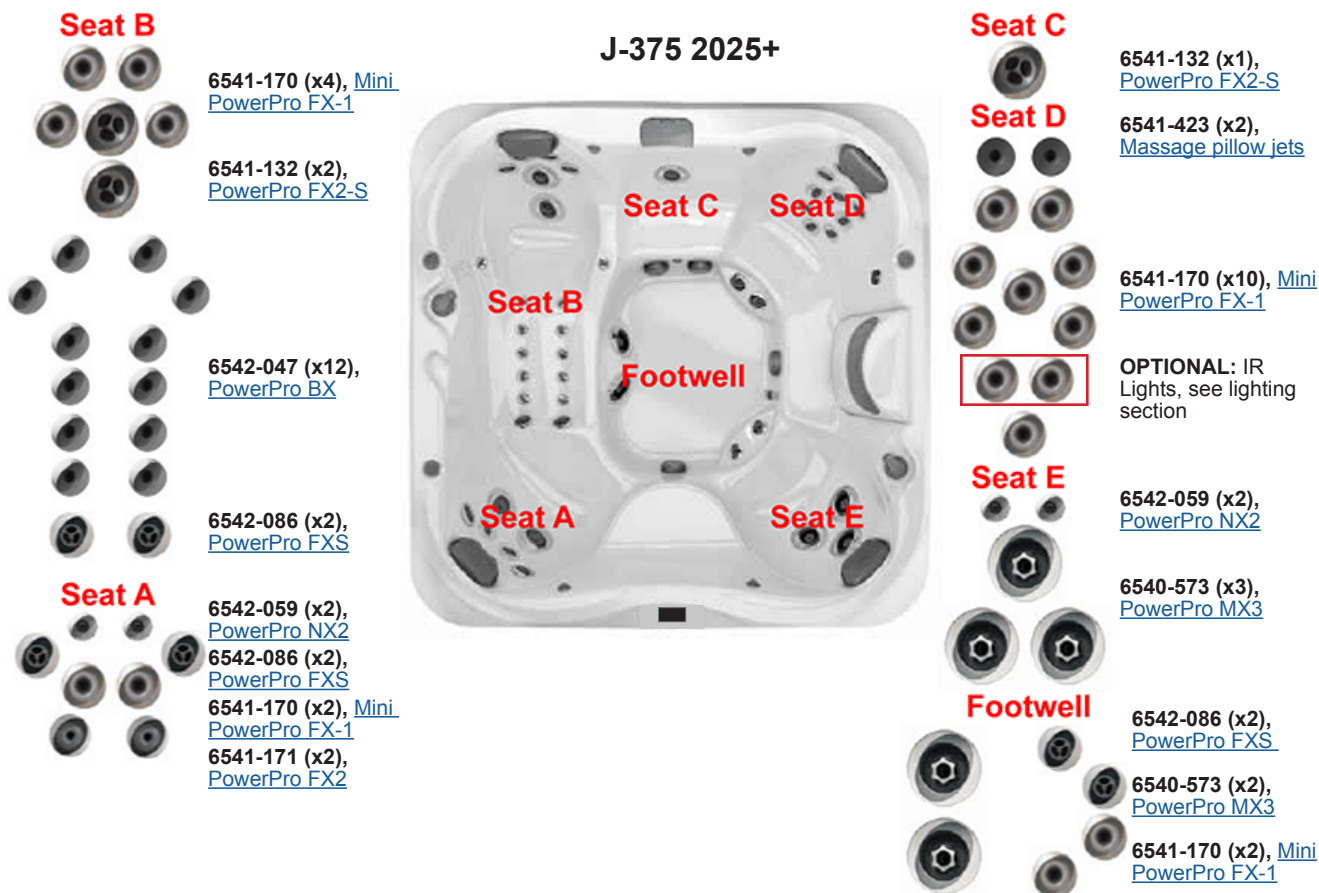
NOTE: Part numbers are jet faces only. For a complete list of jet parts, click the link below each jet face part number.

Spa Jet Diagrams

J-375 2014 - 2024



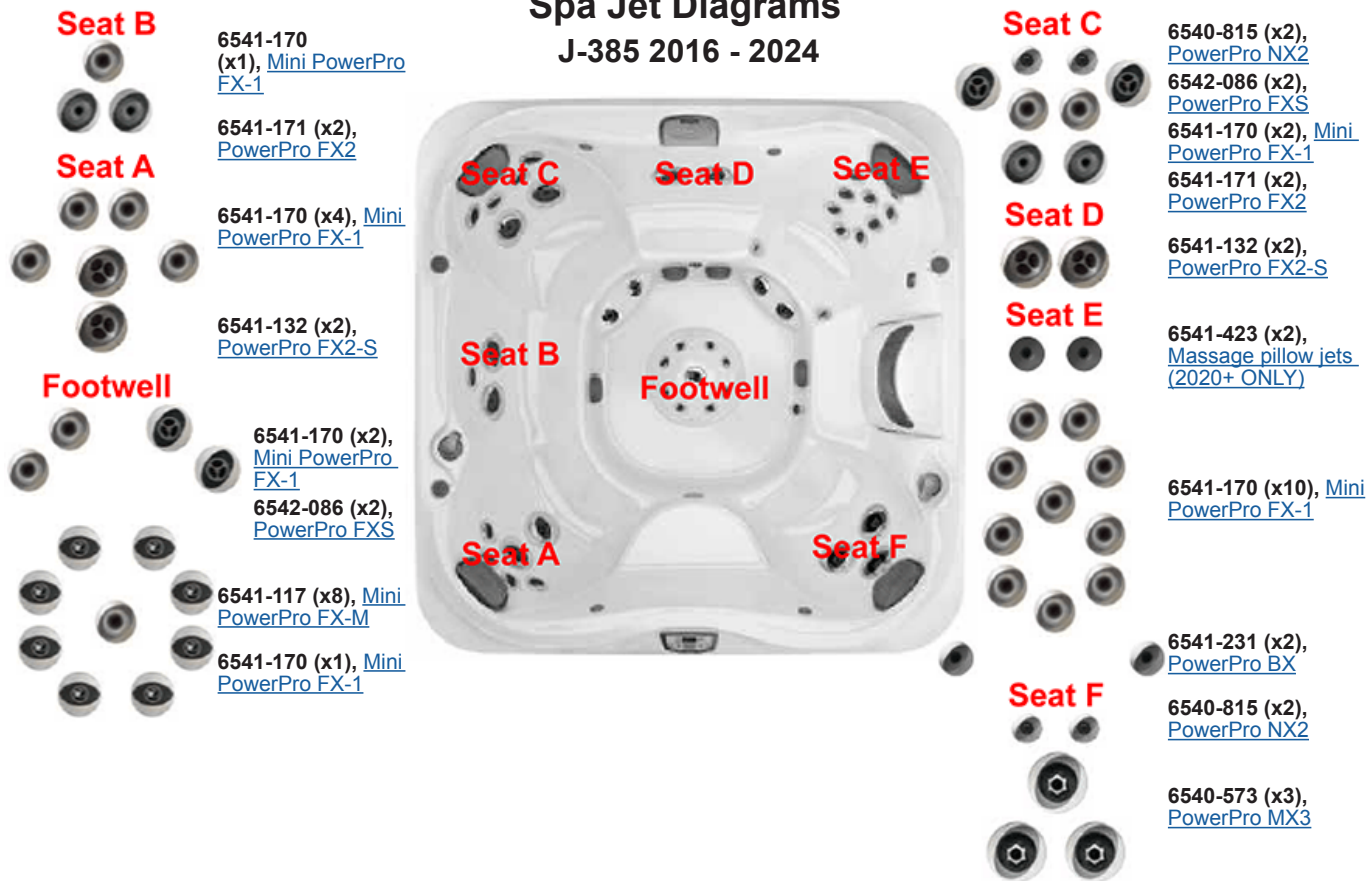
J-375 2025+



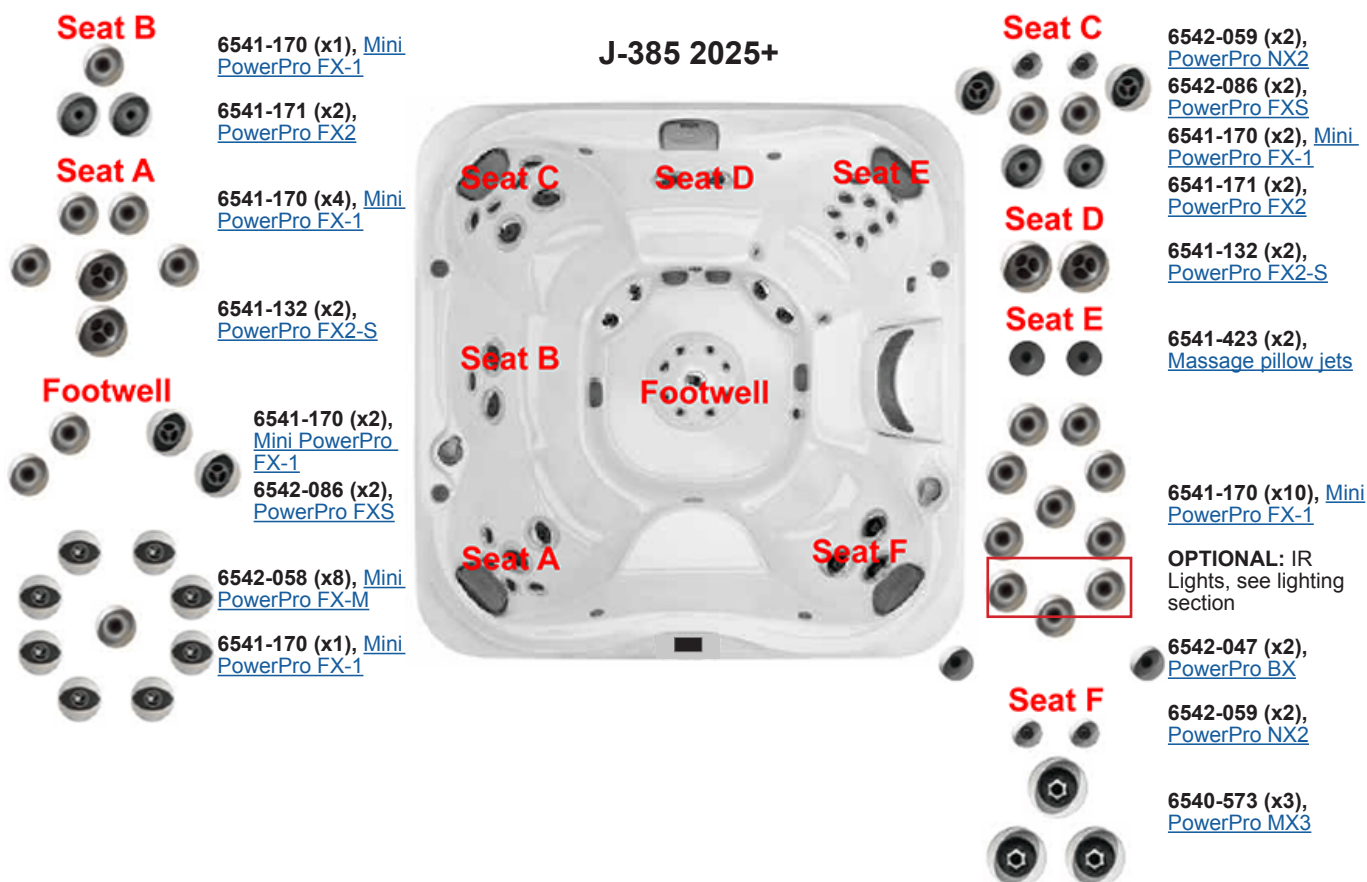
NOTE: Part numbers are jet faces only. For a complete list of jet parts, click the link below each jet face part number.

Spa Jet Diagrams

J-385 2016 - 2024



J-385 2025+



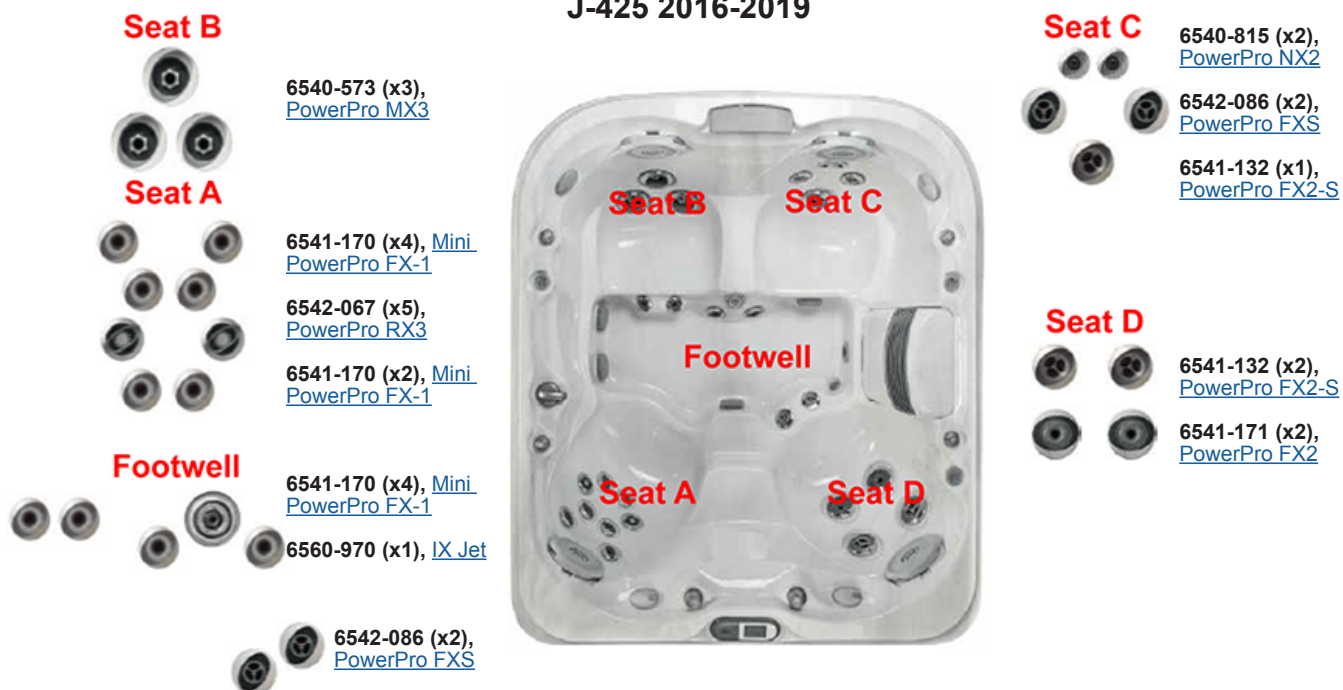
NOTE: Part numbers are jet faces only. For a complete list of jet parts, click the link below each jet face part number.

Spa Jet Diagrams

J-415 2014-2019



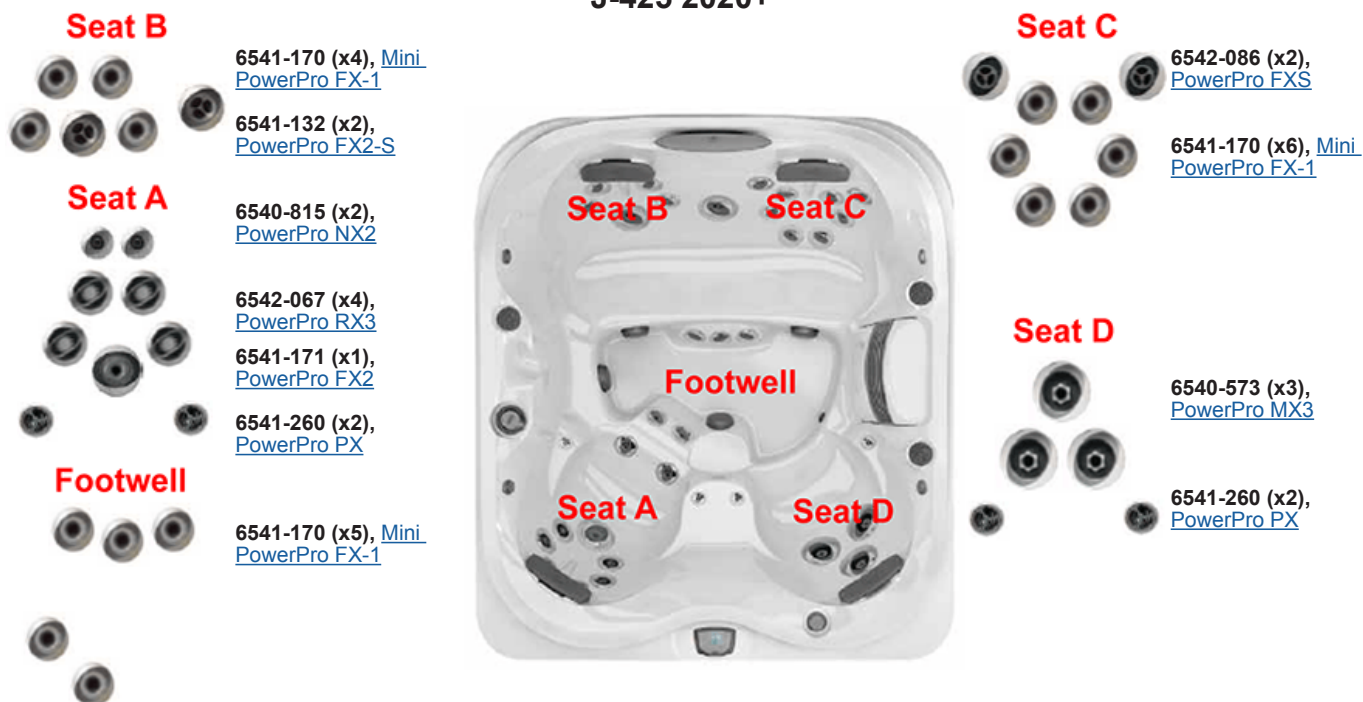
J-425 2016-2019



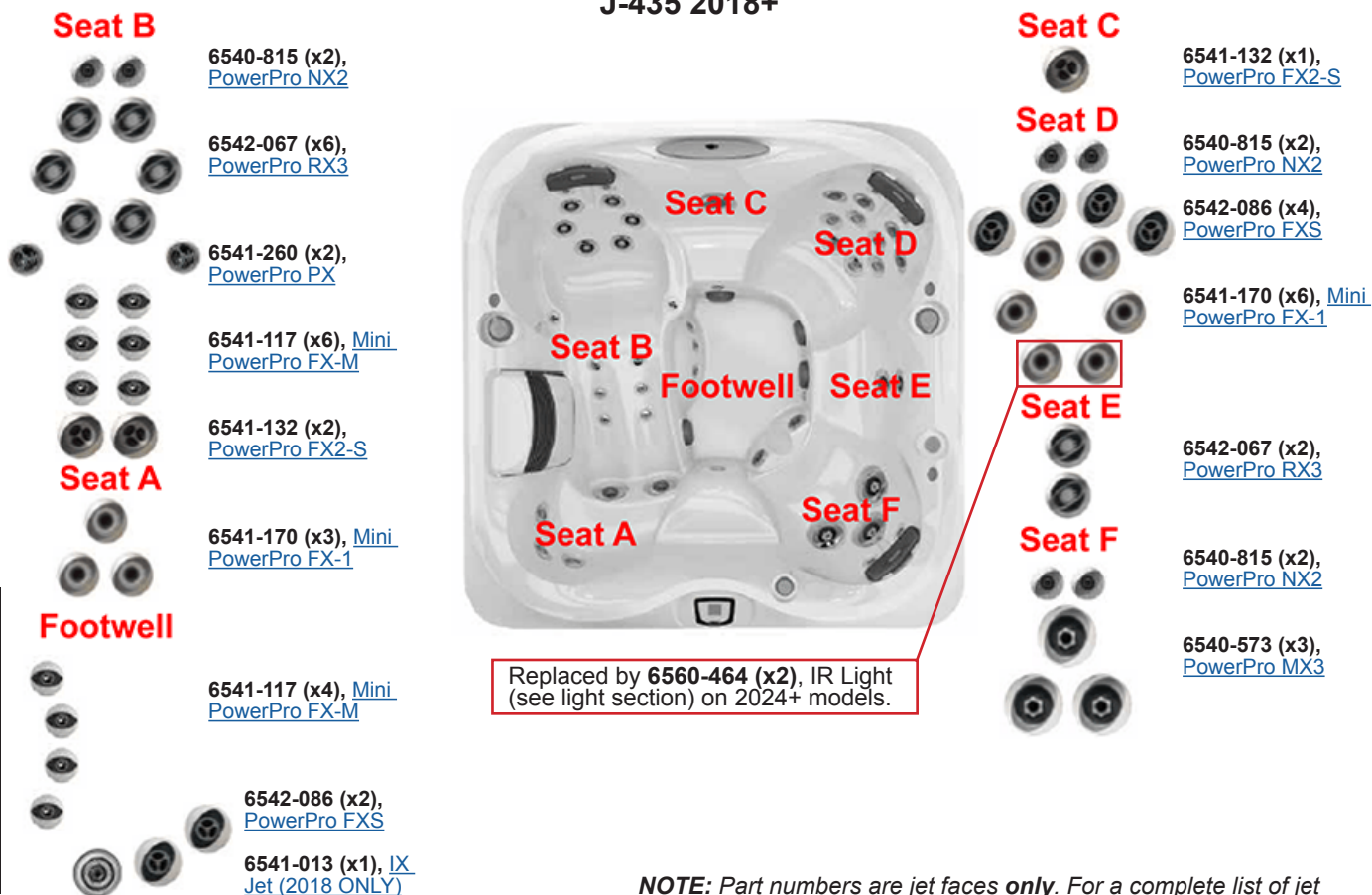
NOTE: Part numbers are jet faces only. For a complete list of jet parts, click the link below each jet face part number.

Spa Jet Diagrams

J-425 2020+



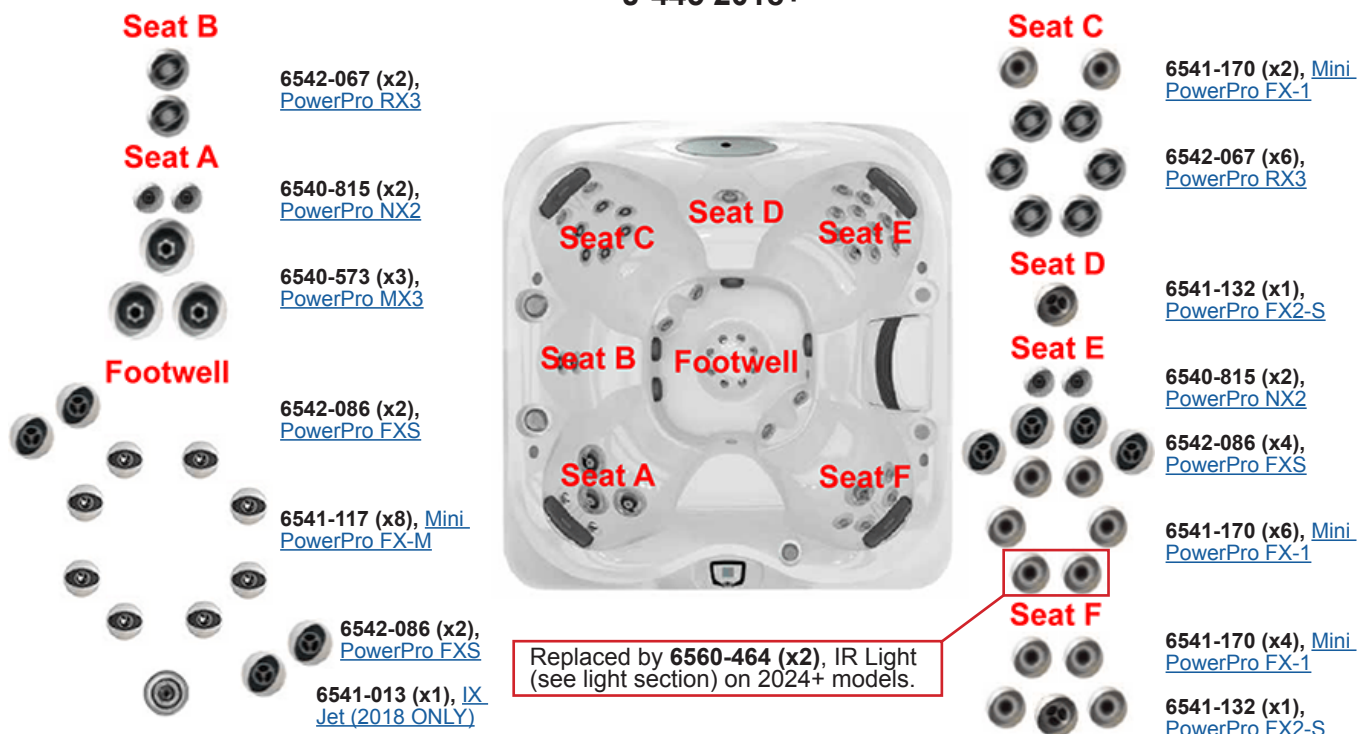
J-435 2018+



NOTE: Part numbers are jet faces **only**. For a complete list of jet parts, click the link below each jet face part number.

Spa Jet Diagrams

J-445 2018+



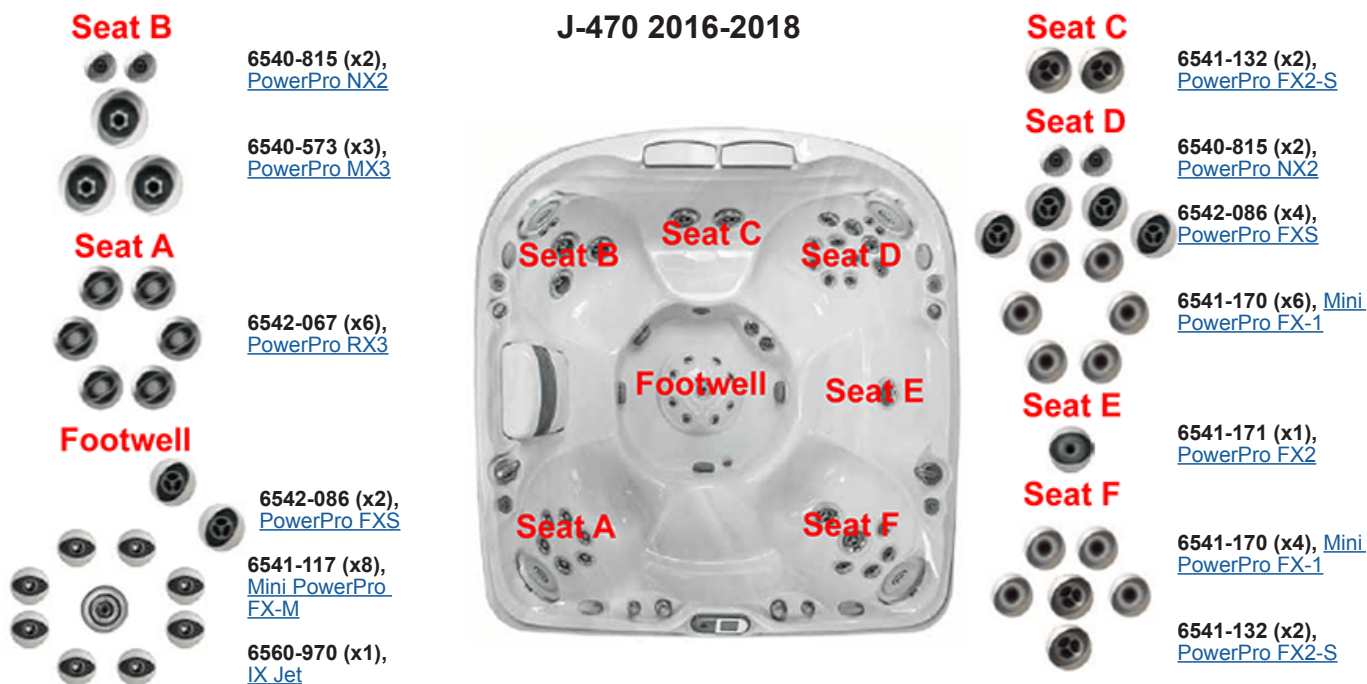
J-465 2016-2017



NOTE: Part numbers are jet faces only. For a complete list of jet parts, click the link below each jet face part number.

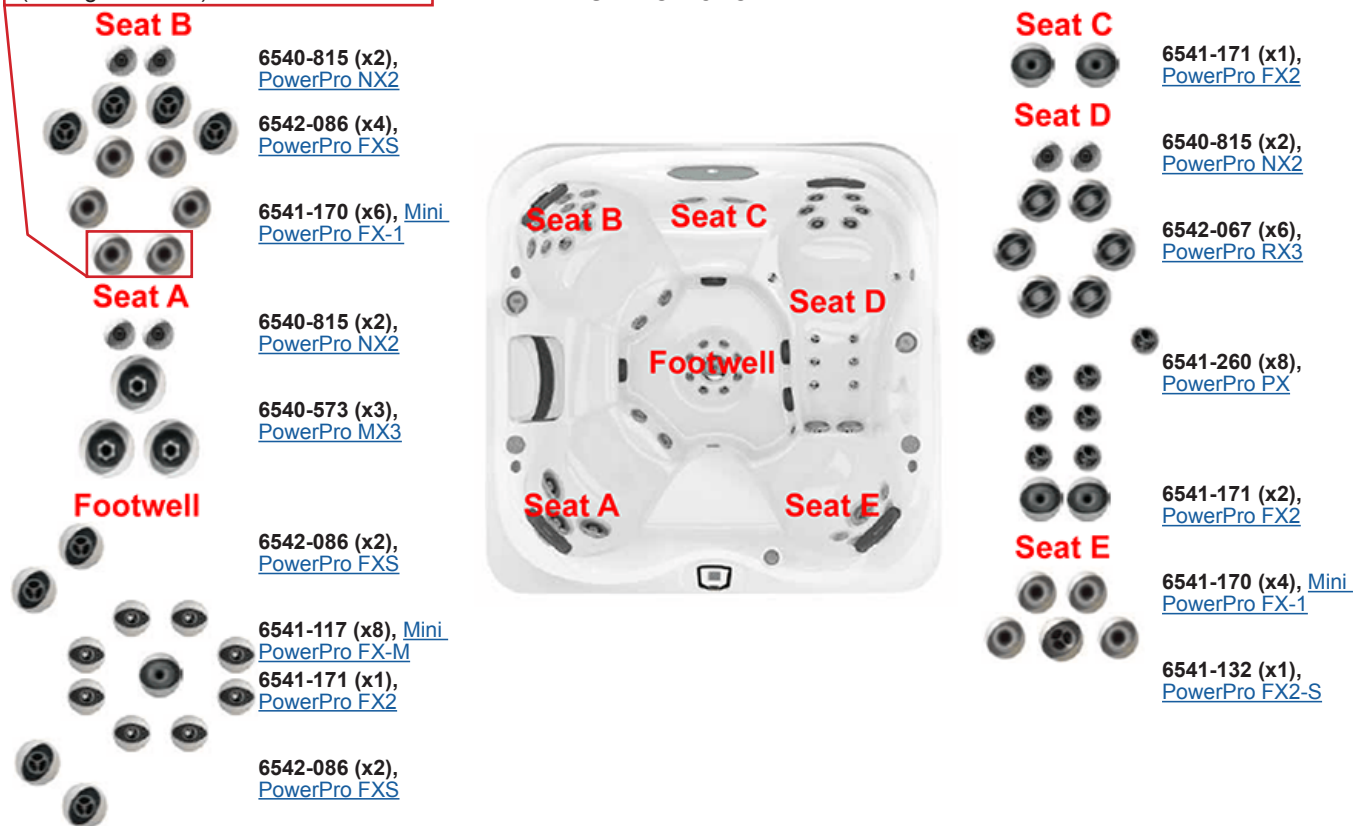
Spa Jet Diagrams

J-470 2016-2018



Replaced by **6560-464 (x2)**, IR Light (see light section) on 2024+ models.

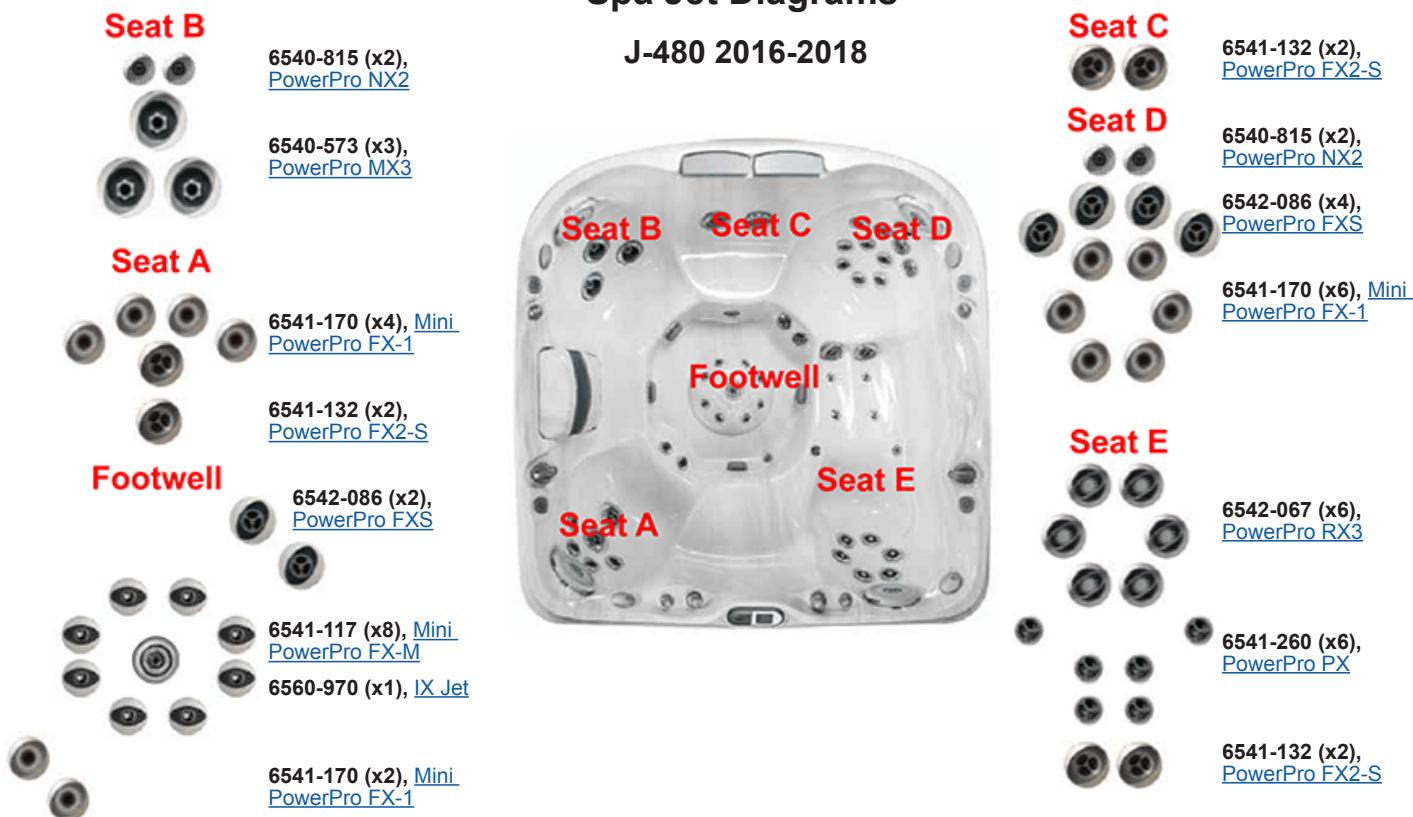
J-475 2019+



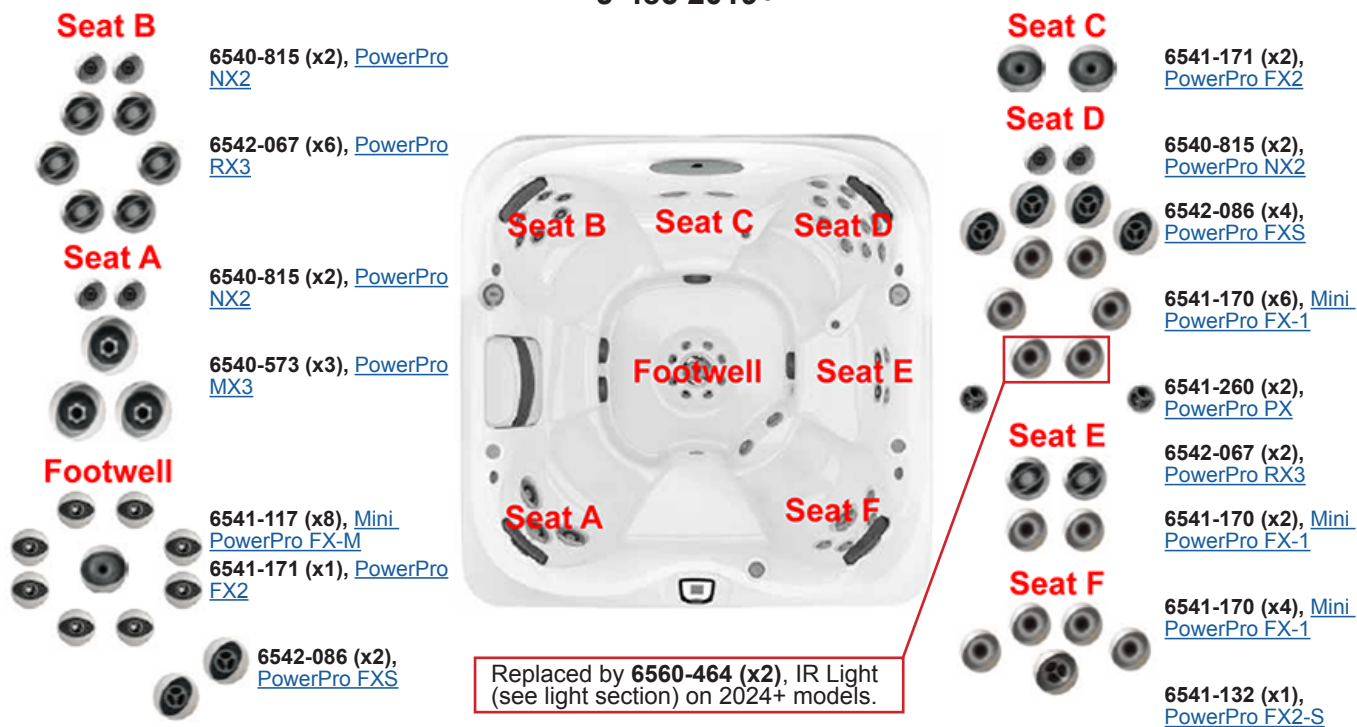
NOTE: Part numbers are jet faces **only**. For a complete list of jet parts, click the link below each jet face part number.

Spa Jet Diagrams

J-480 2016-2018



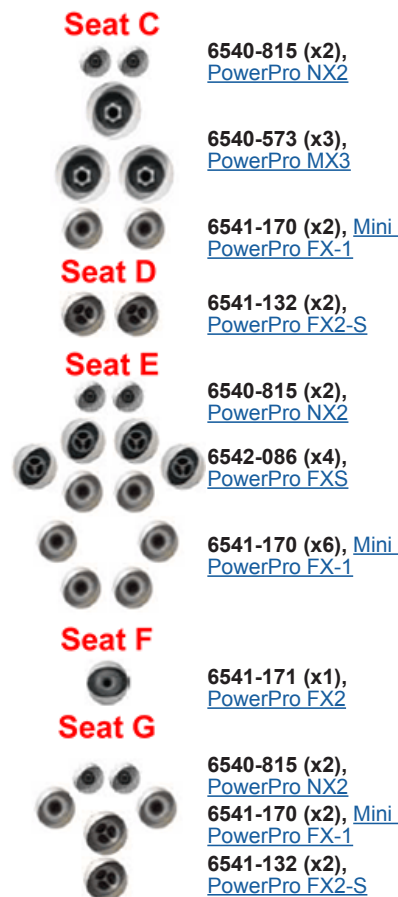
J-485 2019+



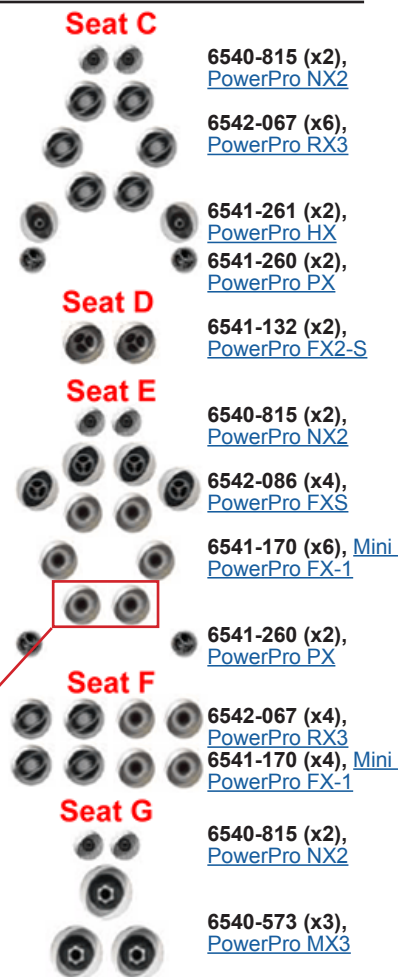
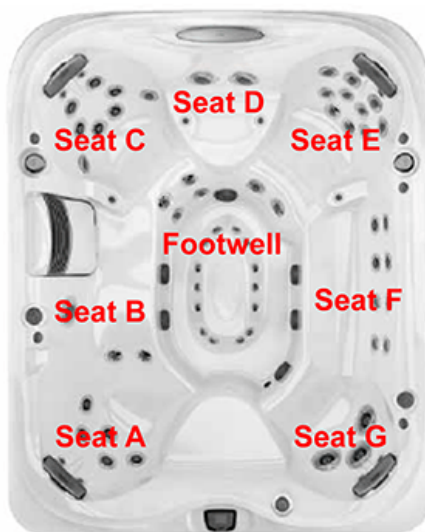
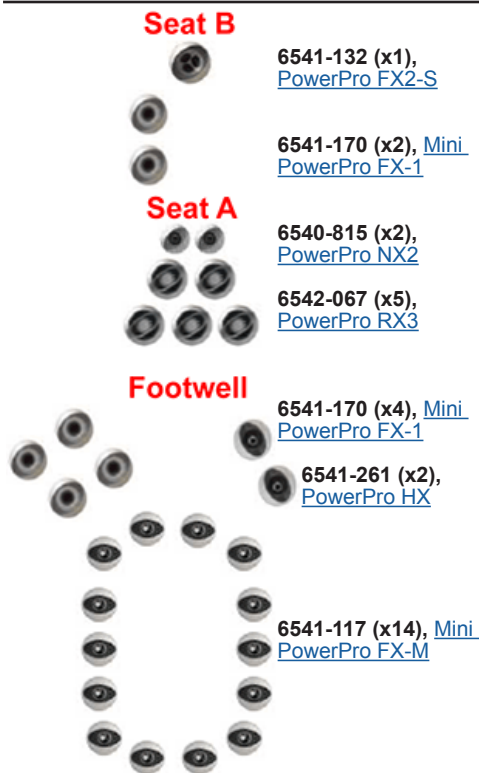
NOTE: Part numbers are jet faces only. For a complete list of jet parts, click the link below each jet face part number.

Spa Jet Diagrams

J-495 2016-2019



J-495 2020+

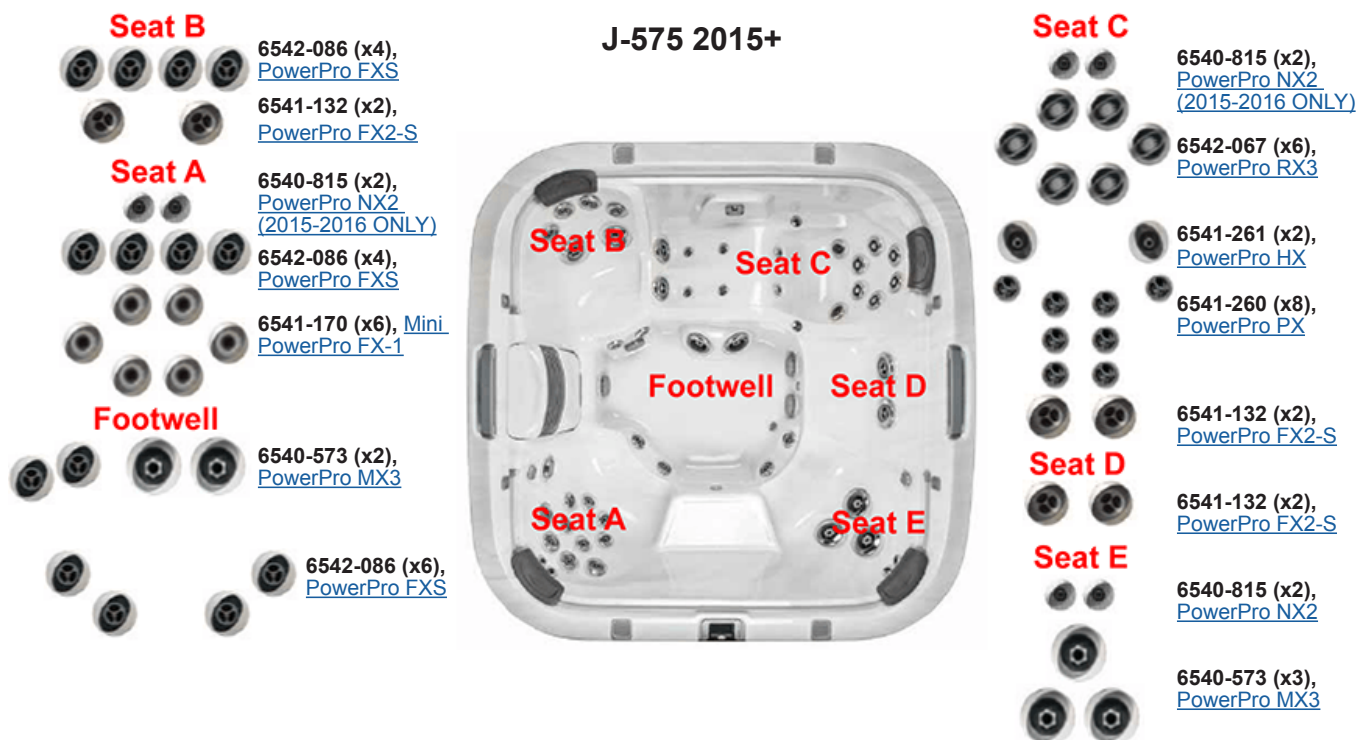


Replaced by **6560-464 (x2)**, IR Light (see light section) on 2024+ models.

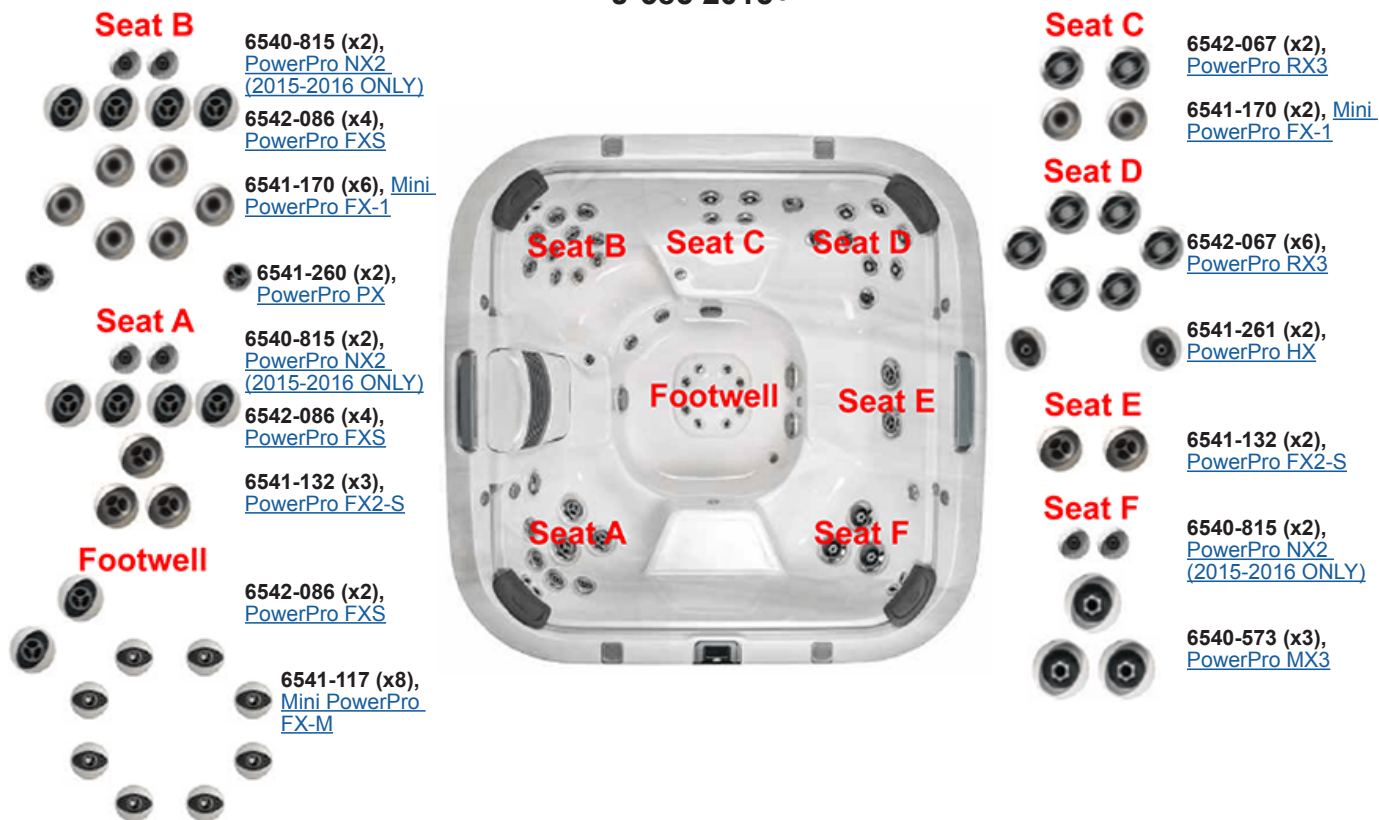
NOTE: Part numbers are jet faces only. For a complete list of jet parts, click the link below each jet face part number.

Spa Jet Diagrams

J-575 2015+



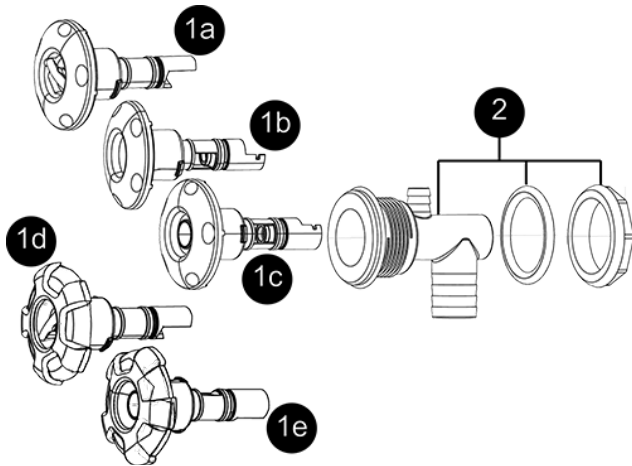
J-585 2015+



NOTE: Part numbers are jet faces only. For a complete list of jet parts, click the link below each jet face part number.

Jet Assemblies

Classic Direct DX Jet, Classic Euro DL Jet, Classic Pulsator DV Jet, Classic PRO Pulsating Jet & Classic PRO Accu Pressure Jet 3/11/2022+



- 1a. 6541-510**, Jet Face: 2" DV Pulsator, ProLoc
- 1b. 6541-539**, Jet Face: 2" DL Euro, ProLoc
- 1c. 6541-509**, Jet Face: 2" DX Direct, Stainless, ProLoc
- 1d. 6541-541**, Jet Face: 2" Classic PRO Pulsator, ProLoc
- 1e. 6541-540**, Jet Face: 2" Classic PRO Accu Pressure, ProLoc
- 2. 6541-259**, Jet Back: 200s ProLoc (includes o-ring and nut)

Jet Assemblies

Classic Direct - 200s Jet (DX Jet), Classic Euro - 200s Jet (DL Jet), Classic Pulsator - 200s Jet (DV Jet), Classic PRO Pulsating Jet, & Classic PRO Accu Pressure Jet up to 3/10/2022

- 1a. 2540-261**, Jet Face: 200s Micro (DX Jet, Grey)

- 1b. 2540-265**, Jet Face: 200s Micro (DX Jet, Stainless Steel)

- 2a. 2540-251**, Jet Face: 200s Accu Pressure (DL Jet, Grey)

- 2b. 2540-255**, Jet Face: 200s Accu Pressure (DL Jet, Stainless Steel)

- 3a. 2540-241**, Jet Face: 200s Pulsator (DV Jet, Grey)

- 3b. 2540-245**, Jet Face: 200s Pulsator (DV Jet, Stainless)

- 4. 6541-576**, Jet Face: Classic PRO Pulsating

- 5. 6541-577**, Jet Face: Classic PRO Accu Pressure

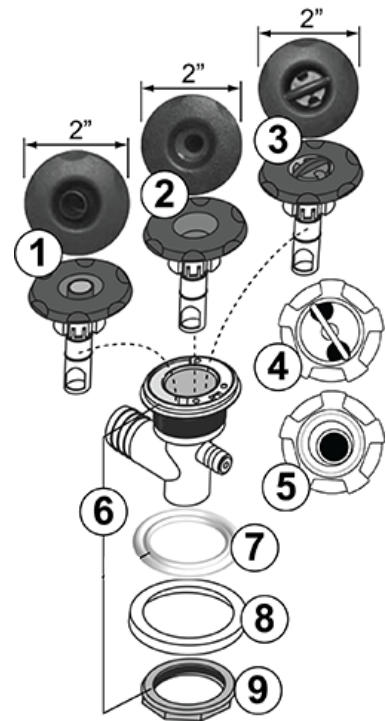
- 6. 6541-612**, Jet Back: 200s (Nut Included),

- 7a. 6540-854**, O-Ring: 200s

- 7b. 6541-801**, O-Ring: Jet, 200s

- 8. 6541-614**, Washer: 200s (Self Leveling)

- 9. T.B.D.**, Nut: 200s Jet Back



Jet Assemblies

Classic Luxury DVX Jet, Classic PRO Duo Rotator Jet & Classic PRO Directional Jet 3/11/2022+

- 1a. **6541-521**, Jet Face: 4.375" DVX Directional, Stainless, ProLoc
- 1b. **6541-520**, Jet Face: 4.375" DVX Rotating, ProLoc
- 1c. **6541-543**, Jet Face: 4.375" Classic PRO Directional, ProLoc
- 1d. **6541-544**, Jet Face: 4.375" Classic PRO Duo Rotator, ProLoc
2. **6541-619**, Jet Back: 400s ProLoc (includes o-ring and nut)
-

Classic Luxury / Classic PRO 400s Jet (DVX, PRO Duo Rotator & PRO Directional Jets) up to 3/10/2022

- 1a. **2540-431**, Jet Face: 400s Directional (DVX Jet, Grey)
- 1b. **2540-433**, Jet Face: 400s Directional (DVX Jet, Stainless Steel)
- 1c. **2472-610**, Jet Face: 400s Rotating - Not Shown (DVX Jet, Stainless Steel)
- 1d. **6541-574**, Jet Face: Classic PRO Duo Rotator
- 1e. **6541-573**, Jet Face: Classic PRO Directional
2. **6541-632**, Jet Back: 400s (Nut And O-Ring Included)
3. **6541-635**, O-Ring: 400s
4. **6541-634**, Washer/Nut: 400s (Self Leveling)
5. **6541-633**, Nut: 400s Jet Back
-

Jet Assemblies

Classic Mini DXL Jet & Classic PRO Mini Duo Rotator Jet 3/11/2022+

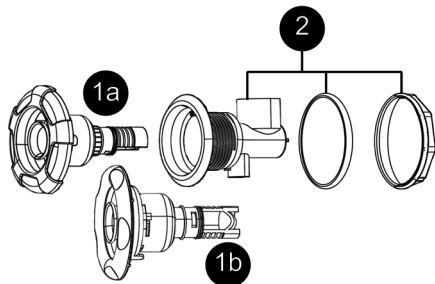
- 1a. **6541-519**, Jet Face: 3" DXL, Stainless, ProLoc
- 1b. **6541-542**, Jet Face: 3" Classic PRO Mini Duo Rotator, ProLoc
2. **6541-565**, Jet Back: 300s ProLoc (includes o-ring and nut)
-

Classic Mini / Classic PRO 300s Jet (DXL & Mini Duo Rotator Jets) up to 3/10/2022

- 1a. **2540-317**, Jet Face: 300s Mini (Grey)
- 1b. **2540-319**, Jet Face: 300s Mini (Stainless Steel)
- 1c. **6541-575**, Jet Face: Classic PRO Mini Duo Rotator
2. **6541-622**, Jet Back: 300s (Nut And O-Ring Included)
- 3a. **6541-625**, O-Ring: 300s
- 3b. **6541-098**, O-Ring: EDPM 1.98" I.D. x 0.163", Double
4. **6541-624**, Washer/Nut: 300s (Self Leveling)
3. **6541-623**, Nut: 300s Jet Back
-

Jet Assemblies

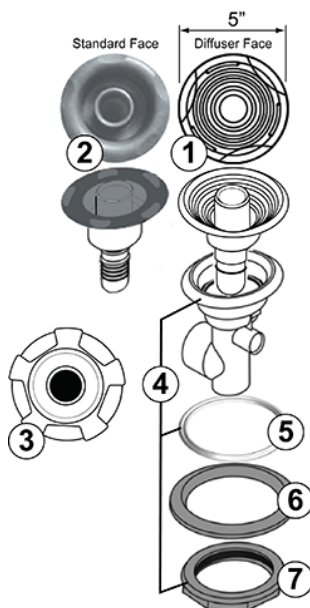
Classic Whirl ST Jet & Classic PRO Turbo Jet 2022+



- 1a. **6541-548**, Jet Face: 5" Classic PRO Turbo, ProLoc
- 1b. **6541-524**, Jet Face: 5" Whirlpool, ProLoc
2. **6541-523**, Jet Back: 500s ProLoc (includes o-ring and nut)

Classic Whirl - 500s Jet (ST Jet) & Classic PRO Turbo Jet up to 2022

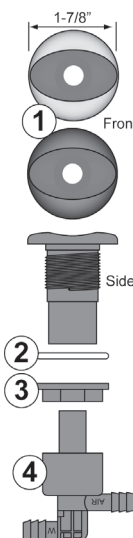
1. **2540-531**, Jet Face: 500s Rev.2 Whirlpool GPGY w/SS Escutcheon And Diffuser Face (Used 6/17/14+)
- 2a. **2540-529**, Jet Face: 500s Whirlpool (ST Jet) w/SS Escutcheon
- 2b. **2540-527**, Jet Face: 500s Whirlpool (ST Jet) No Escutcheon (Grey)
3. **6541-578**, Jet Face: Classic PRO Turbo. Replaced by [6541-548](#) on some 2022 J-280 models
4. **6541-642**, Jet Back: 500s (Nut And O-Ring Included). Replaced by [6541-523](#) on some 2022 J-280 models
5. **6541-645**, O-Ring: 500s
6. **6541-644**, Washer/Nut: 500s (Self Leveling)
7. **6541-643**, Nut: 500s Jet Back



Jet Assemblies

BX Jet 2016 - 2024

- 1a. **6541-231**, Fitting: Wall PowerPro BX with Stainless Steel Escutcheon
- 1b. **6541-230**, Fitting: Wall PowerPro BX without Stainless Steel Escutcheon
2. **6540-682**, O-Ring: EPDM, 1.22" ID x 0.158" Ø
- 2b. **6540-705**, O-Ring, 1.22 ID, Double row
3. **6540-685**, Nut: Accu-Pressure
4. **6541-232**, Jet Back: BX Jet with Check Valve



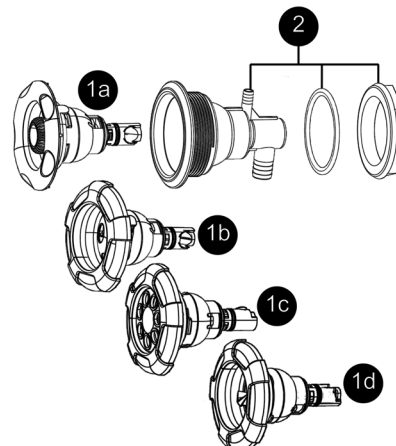
BX Jet 2025+

1. **6542-047**, Fitting: Wall, PowerPro BX, grommet style
2. **6541-854**, Grommet: Return fitting



Classic Turbo Jet, Classic PRO Power Rotator Jet, Classic PRO Power Rotopulse Jet & Classic PRO Power Multiport Jet 3/11/2022+

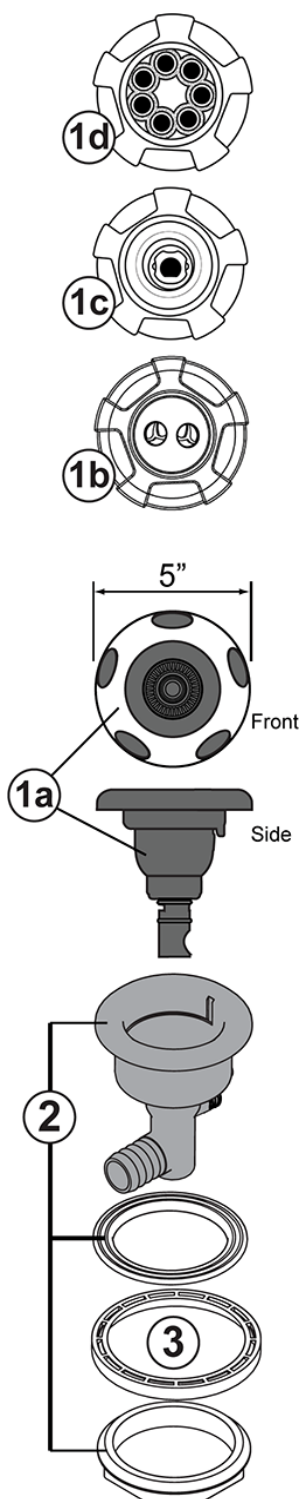
- 1a. **6541-522**, Jet Face: 5" Turbo Directional, ProLoc
- 1b. **6541-547**, Jet Face: 5" Classic PRO Power Rotopulse, ProLoc
- 1c. **6541-546**, Jet Face: 5" Classic PRO Power Multiport, ProLoc
- 1d. **6541-545**, Jet Face: 5" Classic PRO Power Rotator, ProLoc
2. **6541-567**, Jet Back: 500s with check valve, ProLoc (includes o-ring and nut)



Jet Assemblies

500S Jet (Classic Turbo Jet & Classic PRO Power Rotator, Power Rotopulse, and Power Multiport) up to 3/10/2022

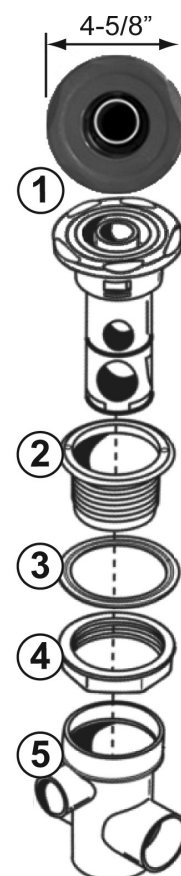
- 1a. **6541-652**, Jet Face:
500S Jet, Directional
w/Stainless Steel
Escutcheon (Dark
Gray)
- 1b. **6541-571**, Jet Face:
Classic PRO Power
Rotopulse
- 1c. **6541-572**, Jet Face:
Classic PRO Power
Rotator
- 1d. **6541-570**, Jet Face:
Classic PRO Power
Multiport
- 2. **6541-650**, Jet Back:
500S with Check
Valve (Double
O-Ring And
Compression Nut
Included)
- 3. **6541-644**, Washer:
500S Self Leveling



Jet Assemblies

Divert-A-Jet For J-210 Models (2005+)

- 1A. **6541-800**, LIMITED STOCK
Jet Face: Divert-A-Jet
(Graphite Color for 2012+
J-210 Models)
- 1B. **6540-800**, Jet Face: Divert-
A-Jet, Gray. Can be used in
place of 6541-800
- 2. **6540-797**, Wall Fitting:
Divert-A-Jet
- 3. **6540-511**, O-Ring:
Divert-A-Jet
- 4. **6540-798**, Nut:
Divert-A-Jet
- 5. **6540-796**, Jet Back:
Divert-A-Jet



HX Direct Jet (2015+)

- 1. **6541-261**, Jet Face: HX
Direct, 3-5/8" (Dark Gray)
- 2. **6541-565**, Jet Back: FXS
Spinner (Nut And O-Ring
Included). *Note: O-ring
in kit can be replaced by
6541-098*
- 3. **6541-624**, Washer 300s
(Self Leveling)

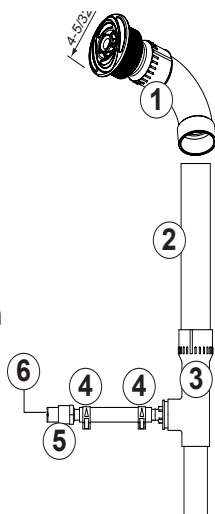


Jet Assemblies

IX Jet

(*For 10/17+ J-445 & J-435 Models Only)

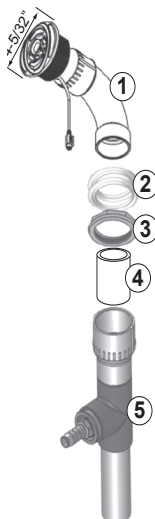
1. **6541-013**, Jet Face: Assembly IX Jet (No LED Lighting)**
2. **6540-420**, Pipe, Flex 2" (1.25' Long)
3. **20178-001**, Venturi Tee, Pre-Assembled, 1.5" x 2"
4. **6570-033**, Clamp, 27mm
5. **6540-065**, Adapter 1" Spigot x 0.75" Insert
6. **20216-001**, Valve, Check, 0.75" Air



**Elbow separated from wall fitting for J-445 after April 16th 2018

IX Jet for 2013+ J-400 Series (Not Used on J-445 & J-435 Models*)

1. **6560-970** 09/2015+ Jet Face: Assembly IX Jet w/ Multi-Color LED Light And Mini-DIN Connector for 12V Balboa controllers **ONLY**. Not compatible with older systems
2. **6540-520**, O-Ring: Double EDPM, 3.312" ID x 0.21" Ø (2 Req'd.)
3. **6540-861**, Nut: T-Valve
6540-443, Nut: Serviceable
4. **6540-390**, Pipe: Rigid PVC, 2" (Sold by The Foot).
5. **20178-001**, Venturi Tee: 1-1/2" Spigot x 2" Slip x 3/4" Barb



Jet Assemblies

Maxx PowerPro MX3 Jet (All J-LX, J-400, J-500 12/2013+, J-300 12/2013 - 2024)

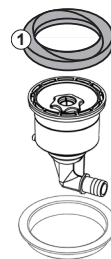
- 1a. **2540-367**, Jet Face: Replaced by 6540-573
- 1b. **6540-573***, Jet Face: MX with Stainless Steel Escutcheon
2. **6540-571***, Jet Back: MX3, 1" Barb
3. **6541-073**, O-Ring: Double, 4.28"
4. **6540-574***, Washer: Self Leveling
5. **6540-580***, Nut



*Note: Can retrofit (replace) older PowerPro MX and MX2 Jets ***Individual parts (1, 2, 4, 5) not compatible with older part numbers. If any of these components are being replaced on a spa that has the older part numbers, the entire assembly must be replaced.***

Maxx PowerPro MX3 Jet (J-300 2025+)

- 6540-573**, Jet Face: MX with escutcheon
- 6542-065**, Jet Back: MX Grommet
- 6542-077**, Grommet: MX



Jet Assemblies

Mini PowerPro FX-M Jet (2014+ J-400, J-500, & 2014 - 2024 J-300)

1. **6541-117**, Jet Face: PowerPro FX-M w/With Stainless Steel Escutcheon
2. **6540-962**, Jet Back: SMT Micro Jet
- 3a. **6540-854**, O-Ring: Fluidix
- 3b. **6541-801**, O-Ring: Jet, 200s
4. **6540-964**, Washer: SMT Micro Jet (Self Leveling)
5. **6540-965**, Nut: SMT Micro Jet



Mini PowerPro FX-M Jet (2025+ J-300)

6542-058, Jet Face: FX Mini, Grommet style, with escutcheon

6541-858, Jet Back, FX Mini, Grommet style

6541-875, Grommet: FXM



Jet Assemblies

Mini PowerPro FX/FX-1 Jet (All J-LX, J-400, J-500 2/2004+, J-300 2/2004 - 2024)

- 1a. **6541-170***, Jet Face: Mini PowerPro FX-1 PC with Stainless Steel Escutcheon, 2015+ (Dark Gray)
- 1b. **20285-001**, Jet Face: Mini PowerPro FX with Stainless Steel Escutcheon (Light Gray - 2/2004 - 2014)
2. **6540-555**, Jet Face: Mini PowerPro FX without Stainless Steel Escutcheon (See Note)
3. **6540-556**, Jet Back: Mini PowerPro FX
4. **6541-098**, O-Ring: EDPM 1.98" I.D. x 0.163", Double
5. **6540-639**, Washer: Self Leveling Mini PowerPro FX
6. **6540-557**, Nut: Mini PowerPro FX, 2004+



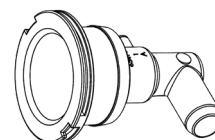
***After Nov 2021, may be substituted for 6541-112 Vortex jet face due to availability.**

Mini PowerPro FX/FX-1 Jet (J-300 2025+)

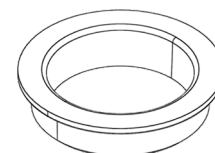
6541-170, Jet Face: Mini PowerPro FX-1 PC with Stainless Steel Escutcheon, 2015+ (Dark Gray)



6541-982, Jet Back: Mini FX, Grommet style



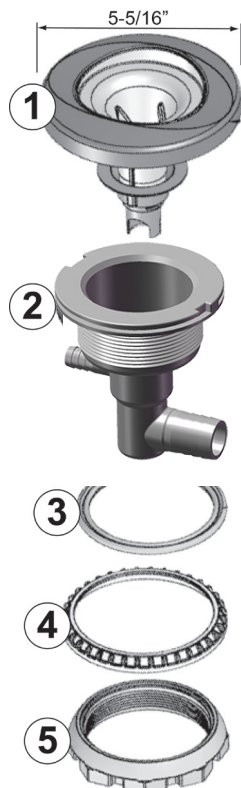
6541-876, Grommet: Mini FX



Jet Assemblies

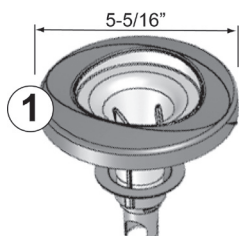
PowerPro FX2/FX2-1 Jet (J-400 2014+, J-300 2014 - 2024)

- 1a. **6541-171**, Jet Face: PowerPro FX2-1 PC with Stainless Steel Escutcheon, 2015+ (Dark Gray)
- 1b. **6541-118**, Jet Face: PowerPro FX2 with Stainless Steel Escutcheon (Light Gray - 2014)
2. **6541-110**, Jet Back: Vortex III Jet, 2013
3. **6541-088**, Double O-Ring, EPDM, 2.38" I.D. x 0.163"
4. **6540-758**, Washer: Self Leveling
5. **6540-759**, Nut: SMT Jet

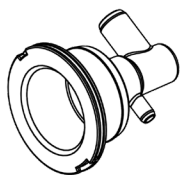


PowerPro FX2/FX2-1 Jet (J-300 2025+)

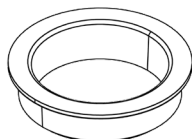
6541-171, Jet Face: PowerPro FX2-1



6541-981, Jet Back: Vortex III, Grommet style



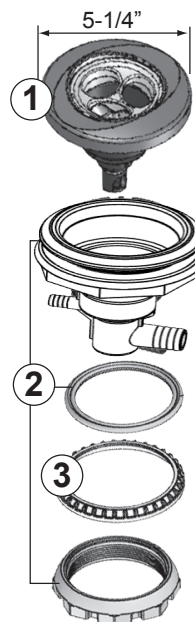
6541-878, Grommet: Cluster Poly



Jet Assemblies

PowerPro FX2-S Spinner Jet (J-LX, J-400, J-500 2/2014+, J-300 2/2014 - 2024)

1. **6541-132**, Jet Face: PowerPro FX2-S Spinner with Stainless Steel Escutcheon*
2. **6541-567**, Jet Back: PowerPro FX2-S (O-Ring and Nut Included)
3. **6541-644**, Washer: 500s (Self Leveling)

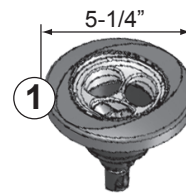


**Note: There are several revisions of this jet face. Parts received after Oct 2021 may have a different appearance.*

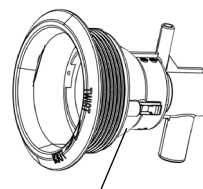


PowerPro FX2-S Spinner Jet (J-300 2025+)

6541-132, Jet Face: PowerPro FX2-S Spinner with escutcheon



6541-929, Jet Back: PowerPro, 500 SB WHT, Grommet style



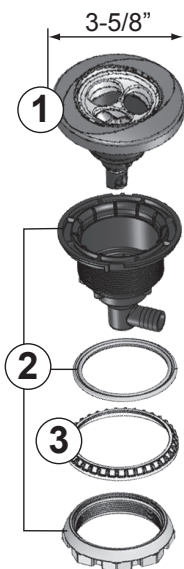
6541-842, Grommet: For PowerPro FX2-S



Jet Assemblies

PowerPro FXS Spinner Jet (J-LX, J-400, J-500 10/2013+, J-300 10/2013 - 2024)

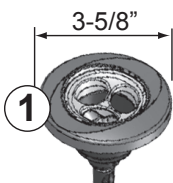
- 1a. **6541-034**, Jet Face:
PowerPro FX2-S Spinner
with Stainless Steel
Escutcheon
- 1b. **6542-086**, Jet
Face:FX2-S with
Bearing
2. **6541-565**, Jet Back:
PowerPro FXS Spinner
(O-Ring and Nut
Included). *Note: O-ring
in kit can be replaced by
6541-098*
3. **6541-624**, Washer: (Self
Leveling)



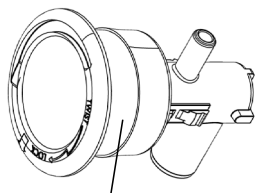
*Note: Used in all 2014+
J-300/J-400 models.*

PowerPro FXS Spinner Jet (J-300 2025+)

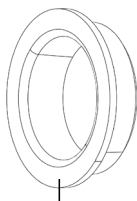
- 6541-034**, Jet Face:
PowerPro FX Spinner with
escutcheon
- 6542-086**, Jet Face:FX2-S
with Bearing



- 6541-927**, Jet Back:
PowerPro, 300 SB WHT,
Grommet style



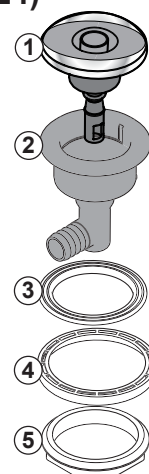
- 6541-841**, Grommet: For
PowerPro FX Spinner



Jet Assemblies

PowerPro NX2 Jet (All J-LX, J-400, J-500 2007+, J-300 2014 - 2024)

- 1a. **6540-815**, Jet Face: NX2 with
Stainless Steel Escutcheon
- 1b. **2541-820**, Jet Face:
NX2 without Stainless Steel
Escutcheon (Limited Stock)
2. **6540-962**, Jet Back: SMT Micro
- 3a. **6540-854**, O-Ring: SMT
- 3b. **6541-801**, O-Ring: Jet, 200s
4. **6540-964**, Washer: Self Leveling
SMT Micro
5. **6540-965**, Nut: SMT
Micro



PowerPro NX2 Jet (J-300 2025+)

- 6542-059**, Jet Face: NX2 for grommet
style back



- 6541-858**, Jet Back: NX2 grommet
style

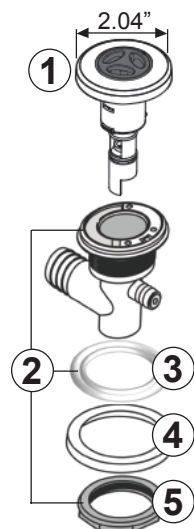


- 6541-875**, Grommet: For NX2 jet back



PowerPro PX Jet (2015+)

1. **6541-260**, Jet Face: PX
Spinner, 2"
2. **6541-259**, Jet Back: PX
Spinner, 2" (Nut And O-Ring
Included)
- 3a. **6540-854**, O-Ring: 200s
- 3b. **6541-801**, O-Ring: Jet, 200s
4. **6541-614**, Washer: 200S
(Self Leveling)
5. **T.B.D.**, Nut: 200s Jet Back



Jet Assemblies

PowerPro RX3 Jet (2/2014 - 10/6/2024)

1a 6544-288, Power Pro RX3 Jet Assembly with Stainless Steel Escutcheon [Includes Jetface, Jetback, O-Ring and Nut]

1b 6542-055, Jet Assembly: Power Pro RX3 Jet, Complete, Bearing model

2. 6541-634, Washer (Self-Leveling);



6542-067, Jet Face: Power Pro RX3 Jet, For bearing jet assembly

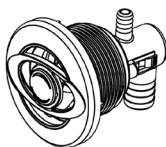


PowerPro RX3 Jet (10/7/2024+)

6542-067, Jet Face: Power Pro RX3 Jet, For bearing jet assembly

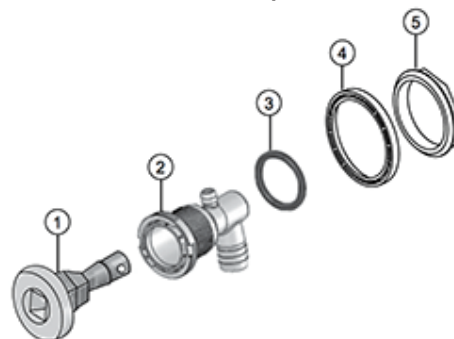


6542-055, Jet Assembly: Power Pro RX3 Jet, Complete, Bearing model



Jet Assemblies

HYDROSOOTHE™ Pillow Jets (2020-2024)



1. 6541-423, Jet Face: HYDROSOOTHE™

2. 6540-843, Jetback, .75" Barb

3a. 6540-854, O-Ring: SMT

3b. 6541-801, O-Ring: Jet, 200s

4. 6540-964, Self-leveling washer

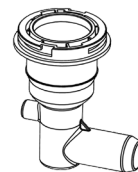
5. 6540-965, Nut

HYDROSOOTHE™ Pillow Jets (2025+)

6541-423, Jet Face: HYDROSOOTHE™



6542-057, Jet Back: Fluidix Euro, Grommet style

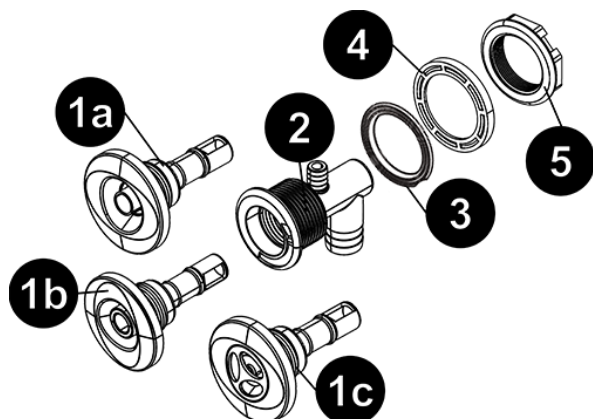


6542-075, Grommet: Fluidix Euro



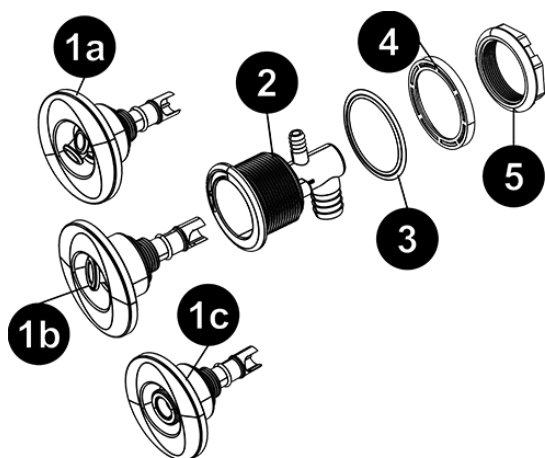
Jet Assemblies

2" JX Jets (2022+)



- 1a. **6541-661**, Jet Face: 2" JX Mini Directional
- 1b. **6541-660**, Jet Face: 2" JX Accupressure
- 1c. **6541-662**, Jet Face: 2" JX Mini Spinner
- 2. **6541-638**, Jetback: 2" JX
- 3a. **6540-854**, O-Ring: Fluidix
- 3b. **6541-801**, O-Ring: Jet, 200s
- 4. **6541-653**, Washer: 2" JX, Self Level
- 5. **6541-641**, Nut: 2" JX

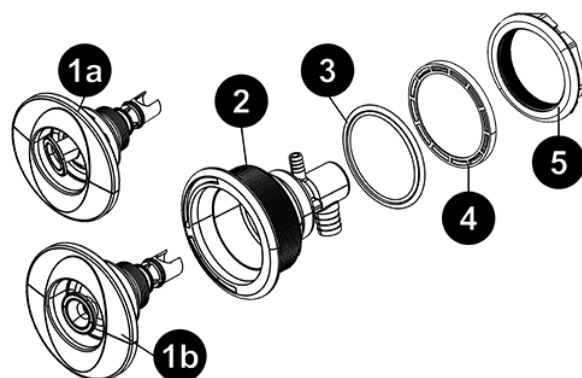
3-3/8" JX Jets (2022+)



- 1a. **6541-665**, Jet Face: 3-3/8" JX Double Spinner
- 1b. **6541-664**, Jet Face: 3-3/8" JX Spinner
- 1c. **6541-663**, Jet Face: 3-3/8" JX Directional
- 2. **6541-639**, Jetback: 3-3/8" JX
- 3. **6541-098**, O-Ring: EPDM, 1.98ID x .163 Double
- 4. **6541-656**, Washer: 3-3/8" JX, Self Level
- 5. **6541-646**, Nut: 3-3/8" JX

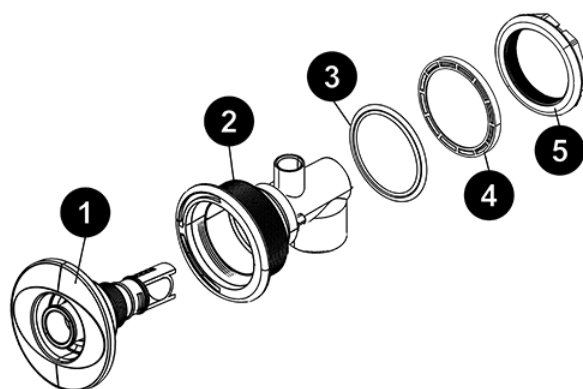
Jet Assemblies

5" JX Jets (2022+)



- 1a. **6541-667**, Jet Face: 5" JX Large Spinner
- 1b. **6541-666**, Jet Face: 5" JX Large Directional
- 2. **6541-640**, Jetback: 5" JX
- 3. **6541-078**, O-Ring: EPDM, 3.61ID x .210 Double
- 4. **6541-659**, Washer: 5" JX, Self Level
- 5. **6541-651**, Nut: 5" JX

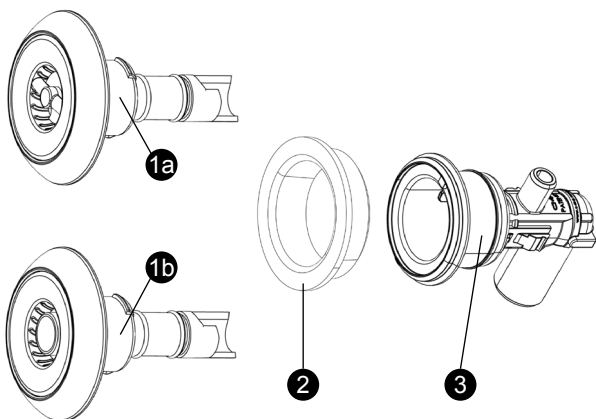
5" JX Whirlpool Jets (2022+)



- 1. **6541-681**, Jet Face: 5" JX Whirlpool
 - 2. **6541-680**, Jetback: 5" JX Whirlpool
 - 3. **6541-078**, O-Ring: EPDM, 3.61ID x .210 Double
 - 4. **6541-659**, Washer: 5" JX, Self Level
 - 5. **6541-651**, Nut: 5" JX
- 6540-024**, Adapter: 1/2" Spigot x 3/8" Barb, for JX Whirlpool jet air port (not shown)

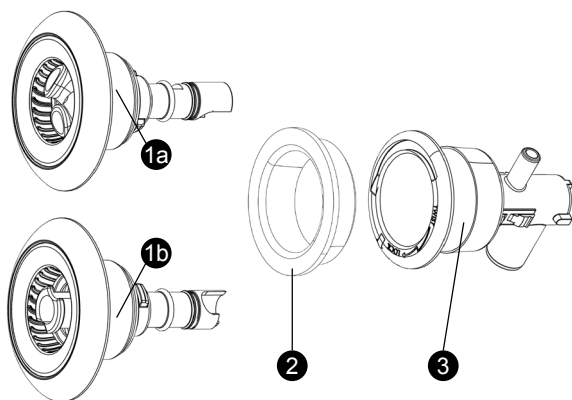
Jet Assemblies

2" SL/SLR Jets (2023+)



- 1a. **6541-844**, Jet Face, 2" SLR Rotating
- 1b. **6541-843**, Jet Face, 2" SL Directional
- 2. **6541-840**, Grommet: 2"
- 3. **6541-926**, Jet Back: 200 White

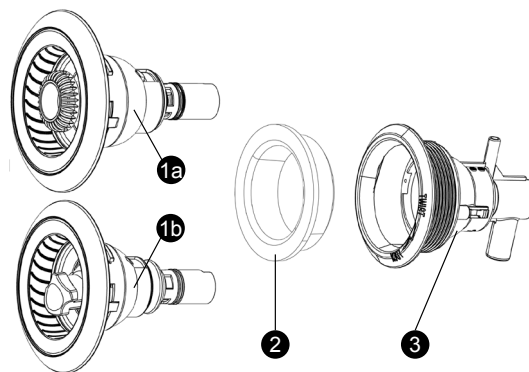
3" SL3/SL3R Jets (2023+)



- 1a. **6541-846**, Jet Face, 3" SL3R Rotating
- 1b. **6541-845**, Jet Face, 3" SL3 Directional
- 2. **6541-841**, Grommet, 3"
- 3. **6541-927**, Jet Back: 300 White

Jet Assemblies

5" SL5/SL5R Jets (2023+)



- 1a. **6541-847**, Jet Face, 5" SL5 Directional;
- 1b. **6541-848**, Jet Face, 5" SL5R Rotational
- 2. **6541-842**, Grommet: 5"
- 3. **6541-929**, Jet Back, 500 White

Jet Assemblies

DirectionalMax1 Jets

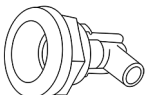
Spas Made 2020 - 2/2022 Use:

409027, Jet: DirectionalMax1, Grey*

409027ESP, Jet: DirectionalMax1, ESP, Espresso*



409102, Jetback: DirectionalMax1



Spas Made 2/2022 or After Use:

409001, Jet: 3-3/8" Adjustable with back, nut, gasket, complete



DirectionalMax2 Jets

Spas Made 2020 - 2/2022 Use:

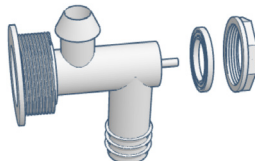
409025, Jet: DirectionalMax2, Grey

409025ESP, DirectionalMax2, ESP, Espresso



409105, Jetback:

DirectionalMax2 includes gasket and nut



Spas Made 2/2022 or After Use:

409002, Jet: 2-1/4" Adjustable with back, nut, gasket, complete



6542-070, Jet: 2-1/4" Directional with back, nut, gasket, complete

DirectMiniMax Jets

Spas Made 2020 - 2/2022 Use:

409110, Jet: DirectMiniMax



403365, Jet Body: DirectMiniMax (diagram not available)

461229, Gasket: DirectMiniMax (diagram not available)

Spas Made 2/2022 or After Use:

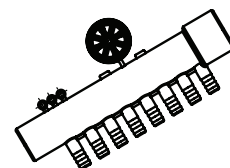
6542-071, Jet: MiniMax complete with nut and gasket



Manifolds (Air)

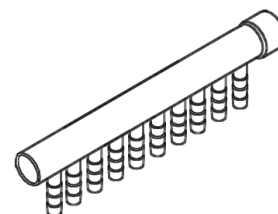
6540-780, Manifold: Air 8

3/8" Barb x 1" Slip
(End Cap And 3 Air Port Plugs Included)
Replaced 2540-099



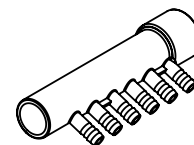
6540-781, Manifold:

Air 10 3/8" Barb x 1.5" Slip (Blind End)



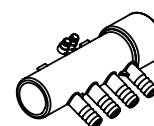
6540-349, Manifold: Air

6 3/8" Barb x 1" Slip

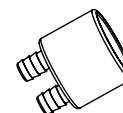


6540-077, Manifold: Air

4 3/8" Barb x 1" Slip
(2 Air Port Plugs Included, JWB# #H200000)



6540-130, Manifold: Air 2 3/8" Barb x 1" Slip

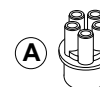


6540-101, Plug: Spigot 1/4" (Air Manifold)

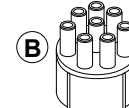


Manifolds (Air) - Play Series

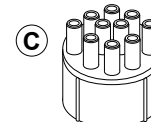
A. 477407, Manifold: Air, 5 barb, 1" SPG x 3/8"



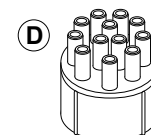
B. 477409, Manifold: Air, 8 barb, 1" ST x 3/8"



C. 477410, Manifold: Air, 10 barb, 1" ST x 3/8"

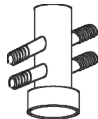


D. 477413, Manifold: Air, 12 barb, 1" ST x 3/8"



Manifolds (Water)

2540-051, Manifold: Water 4 Port
3/4" Barb x 1-1/2" (JWB# H198000)



6540-127, Manifold: Water 2 Port
Side 3/4" Slip (Limited Stock)



6540-314, Manifold: Water 4 Port
3/4" Barb (JWB# R393000)



6540-312, Manifold: Water
2 Port 3/4" Barb x 2"



6540-315, Manifold: Water 4 Port
3/4" Barb (Blind End)



6540-316, Manifold: Water 2 Port
3/4" Barb (Blind End)



6540-788, Manifold: Water 6 Port 3/4"
Barb (JWB# R396000)



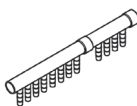
6541-058, Manifold: Water 3 Port
1" Barb (Blind End)



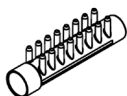
6541-131, Manifold: Water 3 Port
1" Barb



6540-782, Manifold: Water 14
3/8" Barb x 1.5" Slip x Blind End.
Replaced by 6542-039



6542-039, Manifold: 16 port 1.5",
most installation will require 447015
and 2x 6540-101



6540-101, Plug: For extra ports on 6542-
039



447015, Cap: 1.5" fits 6542-039



6541-511, Tee: Venturi
with Check Valve SX (Used in
6/2012+ J-480 And 10/2012+
J-465 Lounge Jets)



6541-880, Manifold: Water, Slip x
Spigot 2 port SB

**Manifolds (Water)**

6541-881, Manifold: Water, 2 port SB,
blind



6541-882, Manifold: Water, Slip x
Spigot 4 port SB



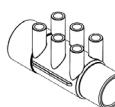
6541-883, Manifold: Water, 4 port
SB, blind



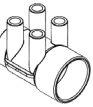
377600, Manifold: Water 1.5", 4 port
SB, blind



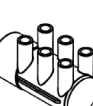
6541-884, Manifold: Water, Slip x
Spigot 6 port SB



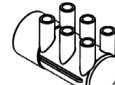
6542-069, Manifold: Water, 1.5" SxS
6 port



377605, Manifold: Water, 2" SxDE 4
port



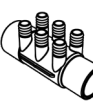
377603, Manifold: Water, 2" SxDE 6
Port, Blind



377604, Manifold: Water, 1.5" SxDE 6
Port, Blind



313020, Manifold: Water, 1.5" Smart
Plumb, 4 Port, SxS



300-06, Manifold: 6 port, WW, Slip-
Sckt



300-05, Manifold: 2 port, WW, Blind
end



300-04, Manifold: 4 port, WW, Open



300-03, Manifold: 4 port, WW, Blind
end



300-02, Manifold: 2 port, 3/4" Barb,
WW



Suction Fittings (J-LX/J-500/J-400)

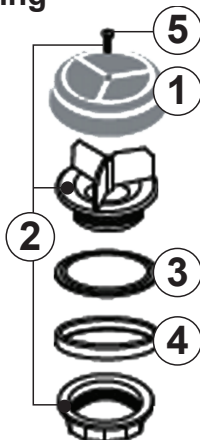
J-LX, J-500, J-400 (5/10/2023+) Wall Suction Fitting

6541-957, Suction assembly, complete.



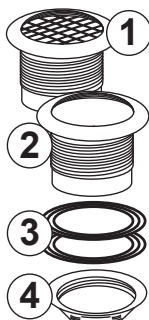
J-LX, J-500, J-400 (2006-5/9/2023) Wall Suction Fitting

1. **6540-564**, Grate: Suction
2. **6540-565**, Fitting: Wall Suction (Nut and 6000-564 Screw, Included)
3. **6540-620**, O-Ring: Compression, 2" (Replaced 6540-520 O-Ring)
4. **6540-619**, Washer: Self Leveling Suction Assy.
5. **6000-564**, Screw: 8-32 x 12mm, 316SS



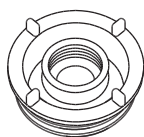
J-LX, J-500, J-400 (2006+) Skimmer/Filter Wall Fittings

1. **6540-126**, Fitting: Wall With High Flow Strainer 2011 (for Circulation Pump)
2. **6540-753**, LIMITED STOCK Fitting: Wall w/o Strainer (for Jet Pump 1), replaced by 6540-126
3. **6540-984**, O-Ring: 2.85 ID x 0.21" C/S Double EPDM (2 Req'd.)
4. **6540-791**, Nut: 2" Suction Fittings (J-400 Series)



J-400 Filter Fill Fitting

6540-329, Filter: Fill Fitting (Reduces Air Locks During Fill ups); *Note: Compatible with J-400 models that no longer use older canister assemblies with the ProPolish bag and filter weir.*



Suction Fittings (J-300 Series)

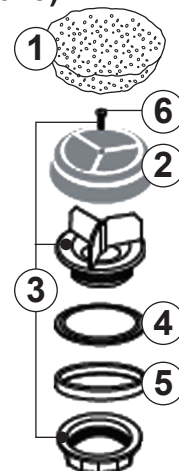
J-300 (5/10/2023+) Wall Suction Fitting

6541-957, Suction assembly, complete.



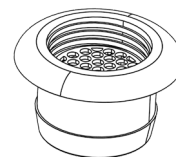
J-300 Wall Suction Fitting (2004-5/9/2023)

1. **6540-213**, Filter: Spa Drain Cover; *Note: Not Used After June 2008*
2. **6540-564**, Grate: Suction
3. **6540-565**, Fitting: Wall Suction (Nut and 6000-564 Screw Included)
4. **6540-620**, O-Ring: Compression (Replaced 6540-520 O-Ring)
5. **6540-619**, Washer: Self Leveling Suction Assy.
6. **6000-564**, Screw: 8-32 x 12mm, 316SS

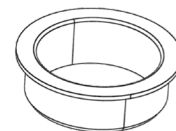


J-300 Series Skimmer/ Filter Wall Fitting (2025+)

6542-113, Fitting: Wall, High flow, with strainer, Grommet type



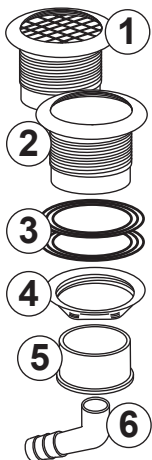
6542-099, Grommet: Filter fitting



Suction Fittings (J-300 Series)

J-300 Series Skimmer/ Filter Wall Fitting (2002 - 2024)

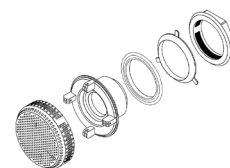
1. **6540-126**, Fitting: Wall with High Flow Strainer (for High Flow Circ. Models); OR **6540-754**, LIMITED STOCK Fitting: Wall with Strainer (for Low Flow Circ. Models), replaced by 6540-126
2. **6540-753**, LIMITED STOCK Fitting: Wall w/o Strainer (Jet Pump 1), replaced by 6540-126
3. **6540-984**, O-Ring: 2.85 ID x 0.21" C/S Double EPDM (2 Req'd.)
4. **6540-791**, Nut: 2"
5. **6540-241**, Reducer: 2" Spigot x 1/2" Slip (for Low Flow Circ. Models)
6. **6540-085**, Elbow: 1/2" Spigot x 3/4" Barb (for Low Flow Circ. Models)



Suction Fittings (J-200/J-100 Series)

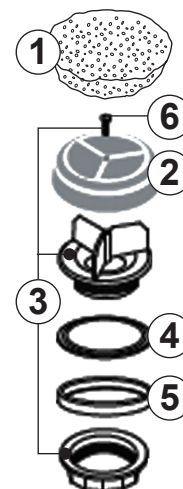
J-200 (5/10/2023+) Wall Suction Fitting

6541-957, Suction assembly, complete.



J-200 Wall Suction Fitting (2005+) J-100 Wall Suction Fitting (2017+)

1. **6540-213**, Filter: Spa Drain Cover; *Note: Not Used After June 2008*
2. **6540-564**, Grate: Suction
3. **6540-565**, Fitting: Wall Suction (Nut and 6000-564 Screw Included)
4. **6540-620**, O-Ring: Compression (Replaced 6540-520 O-Ring)
5. **6540-619**, Washer: Self Leveling Suction Assy.
6. **6000-564**, Screw: 8-32 x 12mm, 316SS



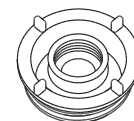
J-200 Filter Wall Fitting (2007+ J-280, J-270, J-230 Models)

1. **6540-102**, Wall Fitting, 2" (Gray)
2. **6540-511**, O-Ring: EDPM, 2.85" ID x 0.210" Ø
3. **6540-791**, Nut, 2"



J-200 Filter Fill Fitting

6540-329, Filter: Fill Fitting (Reduces Air Locks During Refills).



Suction Fittings (Play Series)

304501, Suction: 1.5" Threaded Elbow



6542-068, Suction: 1.5" Threaded Straight



309350, Suction Assembly: Graphite



309350GSK, Gasket: Flat, Hi-Flo Suction

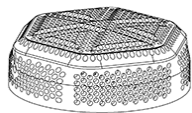


Substitute Suction Fittings (Used on Some 2022 Models)

Due to supply issues, some 2022 models may have the below suction fitting parts instead of 6540-564:

6541-855, Complete suction assembly, Black cover

6541-906, Gray suction cover (Optional, not shown)



7000-30GRA, Graphite suction cover
01510-8802W, Wall fitting (not shown)



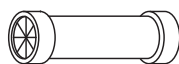
01510-8803, Comp Ring (not shown)
01510-8804W, Nut (not shown)
01510-8805, Cover Screw (not shown)
6540-620, O-Ring, (not shown)

Valves (Check)

20216-001, Valve: Check Air, 3/4" (for 2006+ J-400 Series Only)



2000-030, Valve: Check 1/2", 3lb Spring, Limited Stock

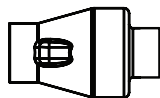


2540-301, Valve: Check 2" Slip x Slip, 1/4 lb. Spring



6540-176, Valve: Swing Check 2" Slip x Slip

6540-828, Valve: Check, 1" Slip x Slip (Limited Stock)



6541-386, Valve: Check 2" Slip x Spigot (Magnetic)



6540-704, Valve: Check 1/4" Barb x Barb, For Ozone

6542-160, Valve: Check for True™ Ozone generator



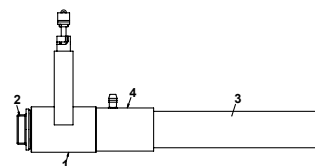
Valves (Drain)

J-LX/J-500/J-400/J-300 Series & 2020+ J-200 Series (Standard Drain)

- 6540-039**, Cap: Spa Drain with Gasket, 3/4" FHT
- 2540-303**, Valve: Spa Drain (JWB# R745000)
- 2540-250**, Nut (Not Shown): Drain Valve (JWB# R748000)
- 2000-035**, Fitting (Not Shown): Spa Drain For Older Spas (JWB# H999000)



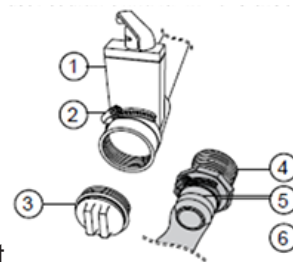
2015+ J-500 Drain Assembly 2016+ J-400 Drain Assembly



- 6540-254**, Valve: Slice (Slip x FIPT 1.5")
- 6540-104**, Plug: 1.5" (No O-Ring)
- 6540-380**, Pipe: Rigid (1-1/2" SCH 40)
- PFT0010**, Tee: 1-1/2" (Spigot x 1-1/2" Slip x 3/8" Barb)

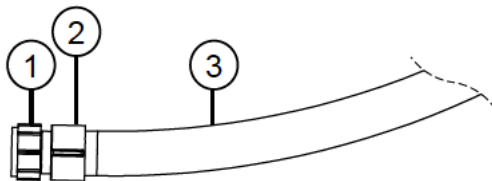
J-500/J-400 Quick Drain Kit 2015+

- 6540-254**, Valve: Slice 1.5" S x FIPT
- 6570-489**, Clamp: .50" hose, 2.125 x 3"
- 6540-104**, Plug: 1.5" with o-ring
- 6472-247**, Fitting: 1.5" MPT x 1.5" insert
- 6472-248**, Clamp: Hose 1.5" drain
- 6472-246**, Hose: Drain 1.5" (order by the foot)

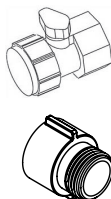


Valves (Drain)

J-100 Series & 2016-2019 J-200 Series

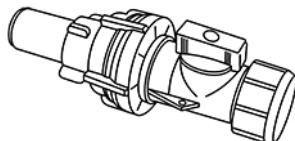


1. **6540-039**, Cap: FHT .75"
 2. **6540-637**, Adapter: .75" S x .75" MHT
 3. **6540-397**, Pipe: Flex .75"
- 6540-096**, Tee: 3/4" Slip (not shown)
6540-262, Adapter: 3/4" Barb x Spigot 2" Slip x Slip (not shown)
01522-00, Hose Bib Assembly, use with 6540-637 below.
6540-637, Adapter: .75" S x .75" MHT, use with 01522-00 above.



Play Series (2020+)

413247, Drain: In-line w/gasket, cap, adapter



Valves & Waterfalls (J-LX & J-LXL)

Waterfall Valve (2023+ J-LX Series)

6541-357, Knob: Waterfall, J-LX 2023



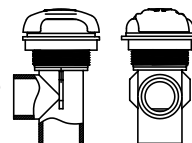
6541-426, Valve: Waterfall, J-LX 2023 without knob



6541-144, O-Ring (not shown)

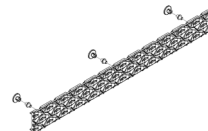
(2012-2019 J-LX & J-LXL Series)

6540-948, Waterfall: Flow Control Valve Complete, 1" Ports



Waterfall (2023+ J-LX Series)

6541-424, Waterfall Grid, J-LX 2023



6541-851, Fitting: Return, clear, waterfall



6541-854, Grommet: Return fitting



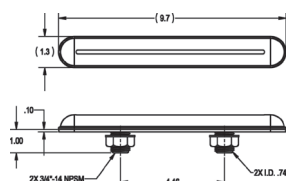
6541-852, Elbow: 3/4" Barb x 3/4" Socket, clear



6540-315, Manifold: Water 4 Port 3/4" Barb (Blind End)



(2011-2019 J-LX Series)



6540-082, Waterfall: 8" Stainless Steel, 2011

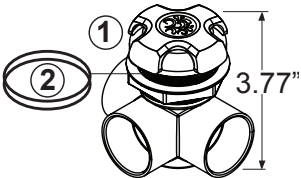
J-LX & J-LXL Waterfall Light Fitting (2011-2019)

6540-000, Elbow: 90° 3/4" Barb x Spigot (Glues into Each Waterfall Port And Holds LED Pin Lights)



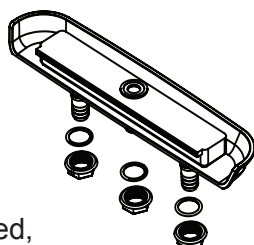
Valves & Waterfalls (J-500 Series)

J-500 Series (2015+)

1. **6541-080**, Valve: Waterfall J-500, Complete, 1" Ports (Knob And Mounting Nut Included); 
- 2a. **6541-144**, O-Ring: Toggle Air Control Inner Shell (2 Req'd.)
- 2b. 1 ea of:
 - 6541-098**, O-Ring; 1.98ID x .163 DBL (on FRP side)
 - 6540-521**, O-Ring; 2.44OD x 1.96ID x .120CS (on acrylic side)

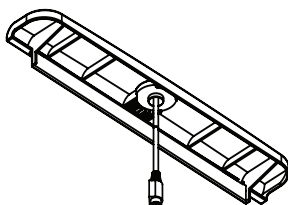
Waterfall (2015+)

6541-053, Waterfall Base: J-500, 2018, Improved material, Hardware and seals included



6541-894, Waterfall Base: J-500, 2015 (Hardware & Seals Included, fitting nuts changed to compensating washers and nuts after 5/10/2018)

6560-893, Cover: Waterfall with LED Lights J-500, 2015



6560-261, Plug: WF Light port (keeps foam out of light assembly)

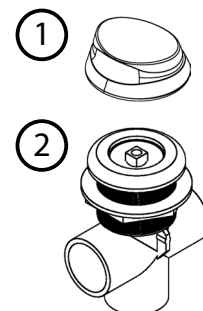


Valves & Waterfalls (J-400)

Waterfall Valve

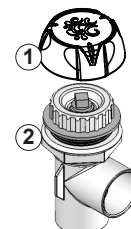
(For J-475, J-485, 2019+ J-435, J-445 & 2020+ J-425, J-495 models)

1. **6540-695**, Knob: Waterfall J-475/J-485
2. **6541-081**, Valve: Waterfall, 3-way 1" without knob



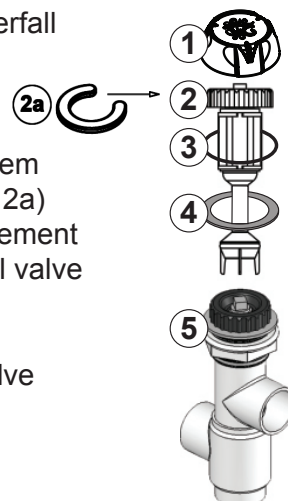
IX Jet Valve (Pre-2019 J-445 & J-435 models**)

1. **6540-451**, Knob: Waterfall J-445, 2017
2. **20241-001**, Valve: 90°, 2-Way, 1-1/2" Slip



Waterfall Valve (Pre-2019 J-445 & J-435 models**)

1. **6540-451**, Knob: Waterfall J-445, 2017
2. **6000-298**, Valve: Replacement 3-Way Waterfall Valve Stem Assembly (Includes item 2a)
- 2a. **6570-462**, Replacement C-Clip for waterfall valve stem.
3. **6000-506**, O-Ring for 3-Way Waterfall Valve
4. **6541-069**, "T" Gasket for 3-Way Waterfall Valve
5. **20172-001**, Valve: 90°, 3-Way, 1-1/2" Slip (Complete); *Note: Knob Purchased Separately.*



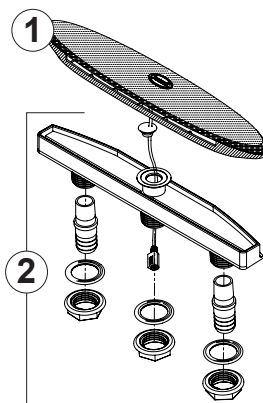
****These Items Are Used in J-445 & J-435 Models Only**

Valves & Waterfalls (J-400)

Waterfall

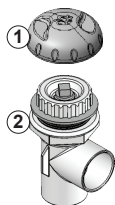
(for All J-485, J-475, J-445 & J-435 models and 2020+ J-425, J-495 models)

1. **6560-119**, Cover: Waterfall LED Light J-400, 2017
- 2a. **6541-048**, LIMITED STOCK Base; ABS Waterfall Assembly (Complete) *Note: Includes Body, Barb Fittings, compensating washers, and Mounting Nuts.*
- 2b. **6473-310**, Base; ABS Waterfall Assembly Complete. Includes body, fittings, washers and nuts
- 6560-261**, Plug: WF Light port (keeps foam out of light assembly)



IX Jet Valve (2006+ J-400 Series EXCEPT J-435 & J-445)

1. **20150-001**, Knob: 2006+ J-400 Waterfall
2. **20241-001**, Valve: 90°, 2-Way, 1-1/2" Slip

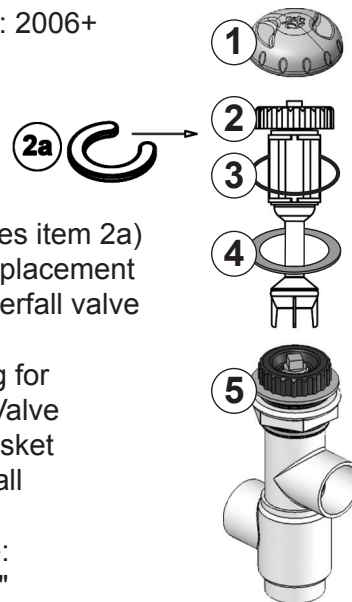


Valves & Waterfalls (J-400)

Waterfall Valve

(2006-2019 J-400 Series*)

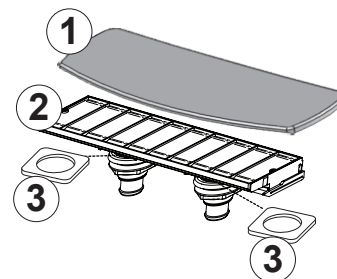
1. **20150-001**, Knob: 2006+ J-400 Waterfall
2. **6000-298**, Valve: Replacement 3-Way Waterfall Valve Stem Assembly (Includes item 2a)
- 2a. **6570-462**, Replacement C-Clip for waterfall valve stem.
3. **6000-506**, O-Ring for 3-Way Waterfall Valve
4. **6541-069**, "T" Gasket for 3-Way Waterfall Valve
5. **20172-001**, Valve: 90°, 3-Way, 1-1/2" Slip (Complete); *Note: Knob Purchased Separately.*



Waterfall

(2006-2019 J-400 Series*)

1. **20095-001**, Cover: Waterfall J-400 Series
2. **6541-063**, Fill Spout: Waterfall "Niagra" J-400 Series (Includes 2 Nuts And 2 Self-Leveling Washers)
3. **6540-935**, Gasket: 1.25" ID "Niagra" J-400 (2 Req'd.)

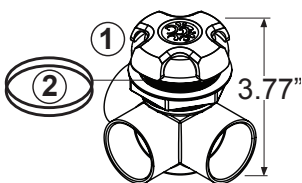


***EXCEPT J-435, J-445, 2019+ J-475, J-485, 2019/2020 J-495 & 2020+ J-425 (See previous listings for parts for these years/models.**

Valves & Waterfalls (J-300 Series)

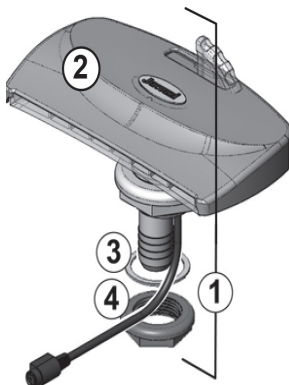
2020+ HYDROSOOTHE™ Valve

1. **6541-080**, Valve:
Complete, 1" Ports
(Knob And Mounting
Nut Included);
- 2a. **6541-144**, O-Ring:
Toggle Air Control
Inner Shell (2 Req'd.)
- 2b. 1 ea of:
6541-098, O-Ring; 1.98ID x .163 DBL (on
FRP side)
6540-521, O-Ring; 2.44OD x 1.96ID x
.120CS (on acrylic side)

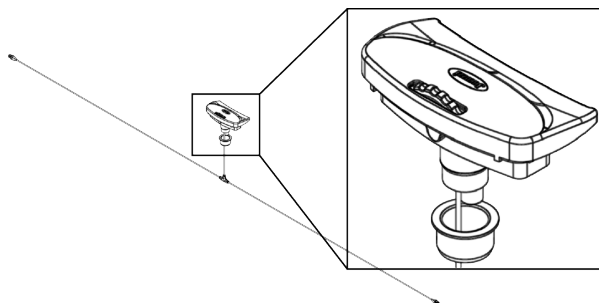


Waterfall (2016 - 2024)

1. **6560-905**, 2016+
Waterfall (12VDC):
Kit with Mini-DIN
Connector (Body,
Cover And
Nut Included); *Note:*
Gasket purchased
Separately Below.
 2. **6541-068**, 2014+
Waterfall Cover;
 3. **2540-906**, Gasket:
Waterfall
 4. **2560-904**, Nut: Waterfall
- Note: Not compatible with 2015 and older
J-300 systems.*



Waterfall (2025+)



- 6560-590**, Waterfall Assembly: Grommet type,
12V MLX, J-300 '25, contains A & B below.
- A. **6560-666**, Waterfall body, grommet
 - B. **6541-068**, Cover: Waterfall, J300

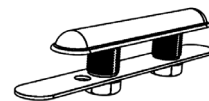
- 6542-114**, Fitting: Grommet
Foam Support



Valves & Waterfalls (J-200/J-100 Series)

Waterfall 2024+ (If Equipped)

- 6541-328**, Waterfall: 6" SS TS



- 6540-000**, Elbow: 90° 3/4" Barb x
Spigot (Glues into Each Waterfall Port
And Holds LED Pin Lights)

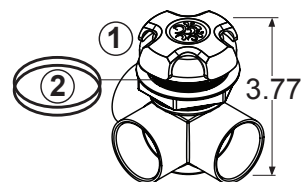


- 6540-038**, Flow restrictor, Waterfall, 5/16"



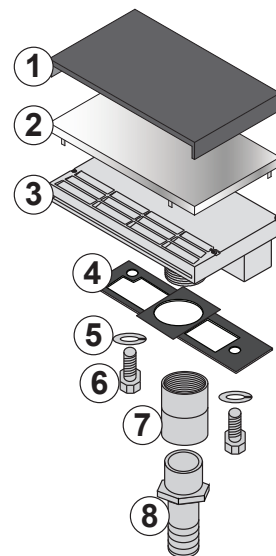
Waterfall Valve 2024+ (If Equipped)

1. **6541-080**, Valve:
Waterfal, Complete,
1" Ports (Knob
and Mounting Nut
Included)
2. 1 each of:
6541-098, O-Ring; 1.98ID x .163 DBL
6540-521, O-Ring; 2.44OD x 1.96ID x
.120CS



Before 2023

1. **6540-925**,
Cover: Waterfall
Gray (Plastic)
2. **6000-530**,
Cover: Waterfall
(Stainless Steel)
3. **6540-921**, Fill
Spout: Waterfall
(Clear Plastic)
4. **6541-285**,
Gasket: Waterfall
5. **6570-121**,
Washer: Split
Lock, 5/16"
Stainless Steel
(2 Req'd.)
6. **6570-120**, Bolt:
Hex 1/4-20 x 1", Stainless Steel (2 Req'd.)
- 6b. **397072**, Bolt (2 Req'd)
7. **2540-004**, Adapter: 3/4" Slip x FPT
8. **6540-262**, Adapter: 3/4" Spigot x 3/4" Barb



Waterfalls (Play Series 2020+)

Models made 2020 - August 2022:

300038, Waterfall; Adjustable, chrome, with valve, complete. Includes 400038 below

400038-ESC, Face plate ONLY; Chrome, waterfall



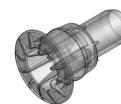
Models made September 2022 and after:

6542-072, Waterfall, adjustable, chrome, complete, LAS.

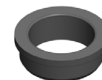
Waterfall Returns

J-LX Series (2023+)

6541-851, Fitting: Return, clear, waterfall



6541-854, Grommet: Return fitting



6541-852, Elbow: 3/4" Barb x 3/4" Socket, clear



J-200 (2023+), J-300 (2025+)

6542-030, Heater return, grommet style

6541-854, Grommet: Return fitting



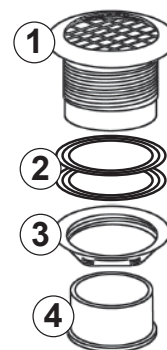
J-LX (2015-2019), J-500, J-300 (2016-2024 1-Pump, 2/5/2020-2024 2-Pump), J-200 (2017-2023), J-100 Series

1. **6540-979**, Drain: Gravity Drain with Cover
2. **6540-682**, O-Ring, 1.22" ID X 0.158" C/S (2 Req'd.)
3. **6540-685**, Nut, Accu-Pressure Jet



J-400 (2006+), J-300 (2016 - 2/4/2020 2-Pump)

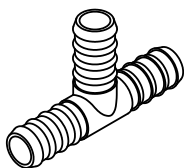
1. **6540-167**, Fitting: Wall with Strainer
2. **6540-984**, O-Ring: 2.85" ID x 0.21" C/S Double, EPDM (2 Req'd.)
3. **6540-791**, Nut: 2" Filter Bucket
- 4A. **6540-230**, Reducer: 2" Spigot x 1.5" Slip, J400 ONLY
- 4B. **6540-279**, Reducer: 2" Spigot x 3/4" Slip, J300 ONLY



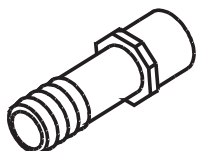
Miscellaneous Fittings

Barbed Fittings

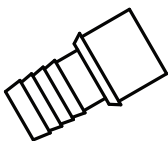
6540-093, Tee: 3/4" Barb



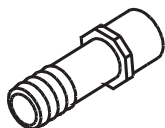
2540-030, Adapter: 1" Barb x 1" Spigot (JWB# R397000)



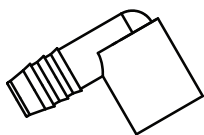
6540-262, Adapter: 3/4" Barb x 3/4" Spigot (JWB# H203000)



6540-065, Adapter: 3/4" Barb x 1" Spigot



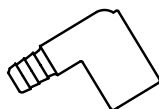
2000-050, Elbow: 3/4" Barb x 3/4" Slip or 1" Spigot (JWB# P600000)



2000-026, Elbow: 3/8" Barb x 1/2" Slip or 3/4" Spigot (JWB# H207000)



2540-025, Elbow: 3/8" Barb x 1/2" Spigot (JWB# H210000)



6541-852, Elbow: 3/4" Barb x 3/4" Socket, clear

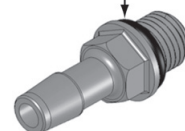


Miscellaneous Fittings

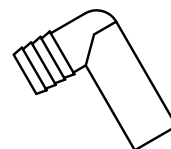
Barbed Fittings

6540-171, Adapter, 1/4-18 NSPM thread x 3/8" Barb, Stainless Steel; Used on Various J-200, J-300, J-400, J-500, J-LX Series Spa Pump Heads); O-Ring #6540-263 is Required, Teflon Tape Not Used; *Note: Replaced 6540-030 Adapter*

O-Ring Purchased Separately (6540-263)



6540-085, Elbow: 3/4" Barb x 1/2" Spigot (JWB# H205000)

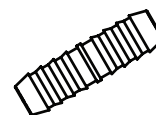


6540-118, Elbow: 3/4" Barb x 3/4" Barb



6541-075, Adapter: 3/4" Barb x 3/4" Barb

6540-358, Coupling: Barb, 3/4", 1/4 Reducer

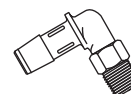


6540-321, Coupling: Barb, 3/4" with reducer

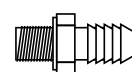
6540-441, Coupling: Barb x Barb (Air Hose)



6540-053, Adapter: 1/8" MPT x 3/8" Barb, 90°; *Note: Fitting Appearance may Vary From Illustration.*



361472, Fitting: Barb, 3/8" RB x 1/4" MPT

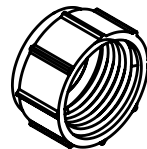


Miscellaneous Fittings

Adapters

Type	Description	JHT#	JWB#	
PVC	Adapter: 3/4" Slip x 3/4" MHT	6540-637	-	
	Adapter: 1/2" FPT x 3/4" Slip	6541-655	-	

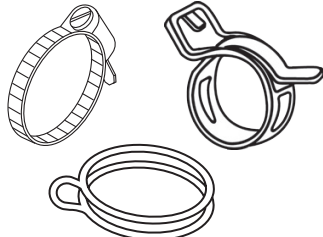
Caps

Type	Description	JHT#	JWB#	
PVC	Cap: 3/4" Slip	2540-039	F382000	
	Cap: 1" Slip	6540-055	H214000	
	Cap: 2" Slip	6540-184	-	
	Cap: with Gasket, 3/4" FHT (for Drain Valve)	6540-039		

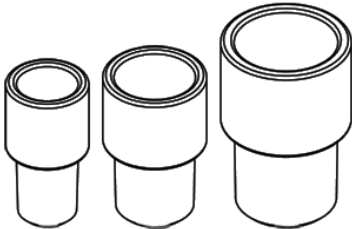
Couplings

Type	Description	JHT#	JWB#	
PVC	Coupling: 2" Slip x Slip	6540-210	-	
	Coupling: 1-1/2" Slip x Slip	6540-150	838000	
	Coupling: 1" Slip x Slip	6540-010	K934000	
	Coupling: 1/2" Slip x Slip	6540-015	647000	
	Coupling: 3/4" Slip x Slip	6540-016	F356000	
	Coupling: 3/4" Shurgrip	6542-013	-	

Clamps

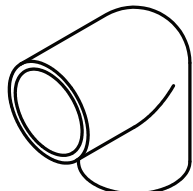
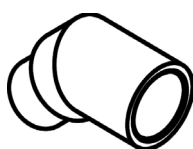
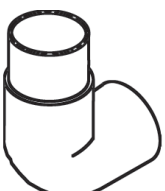
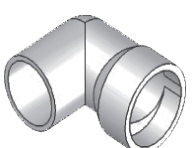
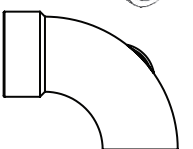
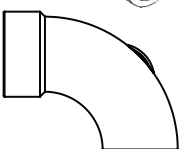
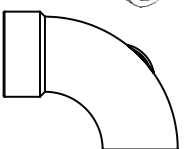
Type	Description	JHT#	JWB#	
ANSI	Clamp: 3" Stainless	6570-489	438000	
	Clamp: 3/4" Stainless	6570-099	9666000	
	Clamp: 3/8"	6570-491	J975000	
Metric	Clamp: 35mm	2540-005	R326000	
	Clamp: 27mm	6570-033	J974000	

Pipe Extenders

Type	Description	JHT#	JWB#	
PVC	Pipe Extender: 0.5", Sch 40	6000-412	-	
	Pipe Extender: 0.75", Sch 40	6000-414	-	
	Pipe Extender: 1", Sch 40	6000-416	-	
	Pipe Extender: 1.5", Sch 40	6000-357	-	
	Pipe Extender: 2", Sch 40	6000-358		

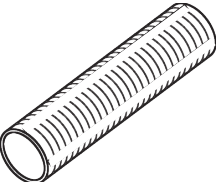
Miscellaneous Fittings

Elbows (PVC)

Type	Description	JHT#	JWB#	
Slip 90°	Elbow: 90° 2" Slip x Slip	6540-271	0426000	
	Elbow: 90° 1-1/2" Slip x Slip	6540-090	0239000	
	Elbow: 90° 1" Slip x Slip	6540-020	0507000	
	Elbow: 90° 3/4" Slip x Slip	6540-046	D221000	
	Elbow: 90° 1/2" Slip x Slip	6540-029*	0436000	
Slip 45°	Elbow: 45° 2" Slip x Slip	6540-265	0522000	
	Elbow: 45° 1-1/2" Slip x Slip	6540-160	0157000	
	Elbow: 45° 1" Slip x Slip	6540-023	0670000	
	Elbow: 45° 1" Spigot x Slip (Used on 2011+ J-LX/J-LXL Air Systems)	6540-173	-	
Street 90°	Elbow: 90° 2" Street, Spigot x Slip	6540-190	1592000	
	Elbow: 90° 1-1/2" Street, Spigot x Slip	6540-070	0955000	
	Elbow: 90° 1" Street, Spigot x Slip	6540-922	-	
	Elbow: 90° Street, 1" Slip x 3/4" Spigot	2540-035*	8537000	
	Elbow: 90° 1/2" Street, Spigot x Slip	6540-017*	7164000	
Street 45°	Elbow: 45° 2" Street, Spigot x Slip	6540-194	-	
	Elbow: 45° 1-1/2" Street, Spigot x Slip	6540-195	-	
Barb 90°	Elbow: 90° 3/4" Barb x Slip	6540-042	7298000	
	Elbow: 90° 3/4" Barb x 1/2" Slip	6540-061	-	
Special 90°	Elbow: 90° 3/4" Slip x Female Pipe Thrd.	2540-036*	6380000	
	Elbow: 90° 1/4" Compression	2000-023*	3044000	
Sweep 90°	Elbow: 90° 2" Sweep, Spigot x Slip	6540-928	-	
	Elbow: 90° 1-1/2" Sweep, Spigot x Slip	6540-930		
	Elbow: 90° 1-1/2" Sweep, Slip x Slip	6540-929		

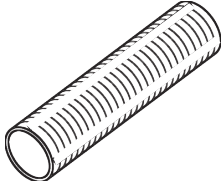
* = Limited Stock

Hose / Pipe (Ordered in 1 Foot Lengths)

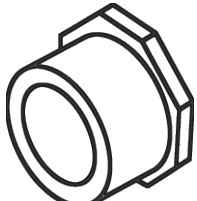
Type	Description	JHT#	JWB#		
Braided	Hose: Braided 1"	2540-740	-		
	Hose: Braided .75"	01407-85			
Clear Hose	Hose: Clear 1-1/2" (for Water Lines)	6472-246			
	Hose: Clear 3/4" (for Water Lines)	6540-744			
	Hose: Clear 9/16" (for Air Lines)	6540-747			
	Hose: Clear 1/4" (for Ozone Lines)	6540-741	R772000		
	Hose: 3/4" Sure Grip, Vinyl	6541-886	-		
Flex Pipe	Pipe: Flex 2"	6540-420			
	Pipe: Flex 1-1/2"	6540-410			
	Pipe: Flex 1"	6540-400			
	Pipe: Flex 3/4"	6540-397			
	Pipe: Flex 1/2"	6540-395			
Rigid	Pipe: Rigid 2"	6540-390			
	Pipe: Rigid 1-1/2"	6540-380			

Miscellaneous Fittings

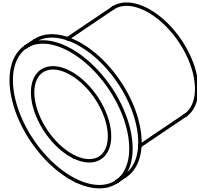
Hose / Pipe (Ordered in 1 Foot Lengths - Continued)

Type	Description	JHT#	JWB#	
Chemical Resist	Hose: Chemical Resist 3/8"	6540-169		
	Hose: Chemical Resist 3/4"	6540-172		
	Hose: Chemical Resist 1/4"	6542-036		
	Hose: Chemical Resist 1/4" 24	6542-080		

Pipe Plugs

Type	Description	JHT#	JWB#	
NPT	Plug: 1/8" NPT (PVC)	2540-010*	0538000	
	Plug: 1/8-27 NPT, 316SS (Used on 2011+ J-230, J-270, J-380, J-335, J-345, J-355, J-365, J-375, J-LX, J-LXL Heaters)	6000-124	-	
Spigot	Plug: 2" Spigot (PVC)	6540-270	-	
	Plug: 1" Spigot (PVC)	6540-060		
	Plug: 3/4" Spigot (PVC)	6540-033	R905000	
	Plug: 1/4" Spigot (PVC)	6540-101	-	
Rubber	Plug: 3/4" (Rubber)	6560-395	-	
Other	Plug: 3/8" Barb, White	B608763	-	
	Plug: 3/4" Smartplumb, Barb	B608764	-	
	Plug: 3/4" for WW Manifolds	300-01	-	

Reducers (PVC)

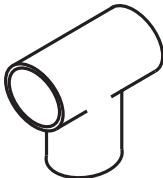
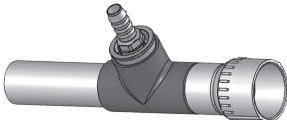
Type	Description	JHT#	JWB#	
Spigot x Slip	Reducer: 2" Spigot x 1-1/2" Slip	6540-230	0473000	 
	Reducer: 2" Spigot x 1" Slip	2540-020	0826000	
	Reducer: 2" Spigot x 3/4" Slip	6540-279	7299000	
	Reducer: 2" Spigot x 1/2" Slip	6540-241	-	
	Reducer: 1-1/2" Spigot x 1" Slip	6540-170	0508000	
	Reducer: 1-1/2" Spigot x 3/4" Slip	6540-261	7355000	
	Reducer: 1" Spigot x 3/4" Slip	6540-296	J996000	
	Reducer: 1" Spigot x 1/2" Slip	6540-062*	0825000	
	Reducer: 3/4" Spigot x 3/4" Slip	6540-014	-	
	Reducer: 3/4" Spigot x 1/2" Slip	2540-040	F380000	

Strainer Assemblies

Description	JHT#	JWB#	
Strainer Assembly, 1-1/2" Used on Pinnacle And Quantum (Limited Stock)	2000-015*	K596000,	
* = Limited Stock			

Miscellaneous Fittings

Tees (PVC)

Type	Description	JHT#	JWB#	
Slip	Tee: Slip 2" x 2" x 2"	6540-200	0828000	
	Tee: Slip 2" x 2" x 1-1/2"	6540-132	2488000	
	Tee: Slip 2" x 2" x 1"	2540-130	2901000	
	Tee: Slip 2" x 2" x 3/4"	6540-087	-	
	Tee: Slip 1-1/2" x 1-1/2" X 1"	2540-110	7731000	
	Tee: Slip 1-1/2" x 1-1/2" X 2"	2000-022	2949000	
	Tee: Slip 1-1/2" x 1-1/2" X 3/4"	6540-088	D189000	
	Tee: Slip 1-1/2" x 1-1/2" X 1-1/2"	6540-080	0167000	
	Tee: Slip 1" x 1" x 1"	6540-050	0827000	
	Tee: Slip 1" x 3/4" x 1"	317156	-	
	Tee: Slip 1/2" x 1/2" x 1/2"	6540-006*	0455000	
	Tee: Slip 3/4" x 3/4" x 3/4"	6540-096	D360000	
	Tee: Slip 3/4" x 3/4" x 3/8"	6540-997	-	
Barb	Tee: Barb 3/4" x 3/4" x 3/4"	6540-093		
	Tee: Barb 3/8" x 3/8" x 3/8"	6540-097		
Compression	Tee: Compression 1/4"	2000-024	3053000	
Special	Venturi Tee: 1-1/2" Spigot x 2" Slip x 3/4" Barb (Used As Air Venturi for 2006+J-400 IX Jet)	20178-001	-	
* = Limited Stock				

Miscellaneous

Replacement Foam

~~6472-950~~, Foam: Kit 12 Board Feet,
will be replaced by S1900-163

S1900-163, Hand-Foam Sealant Kit,
will be replacing 6472-950

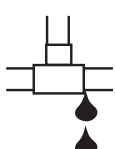
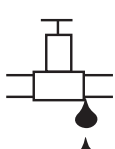
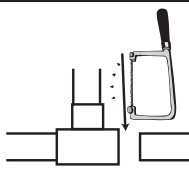
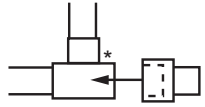
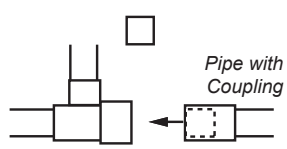
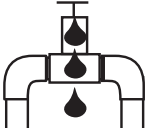
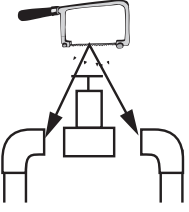
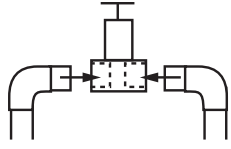


Plumbing Components

Description	JHT#	JWB#
Jet: Flow Path Assembly (Vertassage)	2000-647*	S145945
Jet: Backing Plate (Vertassage)	2000-650	S148000
Jet: Therapy Option (Magnassage)	2000-652	S151945
Jet: Gasket (Flex Jet)	2000-658*	S158000
Jet: Fitting (Flex Jet)	2000-659*	S159945
Adapter: 0.75" Slip x Female Pipe Thread (2002 Waterfall)	2540-004	6933000
Manifold: Air 8 3/4" Barbs x 1-1/2" Slip	2540-091*	H197000
Body: With Nut Silver	2540-335*	F402000
Drain Fitting	2540-390*	3058000
Ring: Push-On 0.097" Diameter	2570-010	6666000
Adapter: F x S 1/2"	6540-004	
Reducer: 3/4" Spigot x 1/2" Slip	6540-014	3344000
Adapter: 1/2" Spigot x 3/8" Barb	6540-024	-
Adapter: 3/4" Spigot x 3/8" Barb	6540-063	
Adapter: 3/4" Spigot x 3/4" Barb	6540-262	
Adapter: 1" Spigot x 3/4" Barb	6540-065	
Cross: 1.5" Slip x Slip x Slip	6540-187*	
Tailpiece: 1-1/2" Pump Union	6540-196	P978000
O-Ring: EPDM	6540-228	-
Cross: 2" Slip x Slip x Slip	6540-255	
Manifold: Water 2-Port, 3/4" Barb	6540-312	
O-Ring: Silicone 2.85" OD	6540-511	
Valve: Check 1" Slip x Slip (1/2 lb.)	6540-828*	
Connector: Liquid Tight, 1/4"	6560-406	
Connector: Liquid Tight, 1/2" (Temp Sensor - 4/20/01+)	6560-410	
Connector: Strain Relief, 9/16"	6560-415	
Union: 2" x 2" FEM S Euro w/ gasket	403464	

* = Limited Stock

Special Repair Fittings

Repair Fittings	Fixes	Installation Procedure		
<i>Slips Over Fitting O.D.</i>  <i>Street or Spigot End</i> #6000-355, 1.5" lines #6000-356, 2.0" lines Fitting fixes leaky glue joints between leaky slice valves, tees, or elbows and mating Sch 40 PVC pipes. Fittings glue over outer diameter (O.D.) of leaking fittings to bypass leak in pipe connection.	  	 1. Cut leaky pipe at end of fitting as shown.	 2. Test repair fitting fit over mating fitting body (*light sanding may be required to facilitate fit.) Clean both fittings, then glue repair fitting over mating fitting end as shown following glue manufacturer instructions.	 3. Clean mating pipe coupling and repair fitting ends. Glue coupling over spigot end of repair fitting as shown following glue manufacturer instructions. Allow glue to dry BEFORE applying pressure!
<i>To Sch 40 Pipe I.D.</i>  <i>Street or Spigot End</i> #6000-357, 1.5" lines #6000-358, 2.0" lines Fittings permit replacement of leaky slice valve without replacing mating fittings. They glue directly into mating fittings after leaky valve is cut out, using their remaining rigid pipe I.D. as a sealing surface. They then provide new pipe ends for the replacement slice valve.		 1. Cut out leaky slice valve, tee, or elbow from mating fittings as shown.	 2. Clean repair and mating fitting ends. Glue repair fitting ends into mating fittings following glue manufacturer instructions.	 3. Glue new slice valve onto each repair fitting spigot end following glue manufacturer instructions. Allow glue to dry BEFORE applying pressure!
Repair Couplings	Joins	Installation Procedure		
<i>To Sch 40 Pipe I.D.</i>  <i>To Sch 40 Pipe I.D.</i> #6000-350, 1.5" lines #6000-351, 2.0" lines Couplings join two Sch 40 PVC pipes together in locations where there is insufficient space for an outside fitting.	 Joins 2 Sch 40 PVC Pipe Ends	 1. Clean coupling ends and inner surface of mating pipes.	 2. Glue coupling into mating pipe ends following glue manufacturer instructions.	 3. Allow glue to dry BEFORE applying pressure!

Complete North American 60Hz Bracketless Jet Pumps (2015+)

Hot Tub Year	Hot Tub Model						
		2.5HP / 240V	2.5HP / 240V	2.5HP / 240V	2.5HP / 240V	1.5HP / 120V	1.5HP / 120V
		1-Speed	1-Speed	2-Speed	1-Speed	1-Speed	2-Speed
		56 Frame	56 Frame	56 Frame	56 Frame	48 Frame	48 Frame
		(Note 1)	(Note 1)	(Note 1)	(Note 1)	(Note 1)	(Note 1)
		6500-352S	6500-363S	6500-367S	6500-365S	6500-357S	6500-845S
2015+	J-585 / J-575	P1 & P2	-	-	-	-	-
	J-LX / J-LXL	P2	-	P1 (2015-2019)	P1 (2023+)	-	-
	J-495	P1 & P2 (Up to 1/20) P1 (1/20+)	P3 (Up to 08/15)	-	P3 (09/15-1/20) P2 & P3 (1/20+)	-	-
	J-485	P1 & P2	-	-	-	-	-
	J-475	P1 & P2	-	-	-	-	-
	J-480	P1	-	-	P2	-	-
	J-470	P1	-	-	P2	-	-
	J-465	P1 & P2 (09/15+) P2 (Up to 08/15)	-	-	P1 (Up to 08/15)	-	-
	J-445	P2 (2019+) P1 & P2 (2018)	-	-	P1 (2019+)	-	-
	J-435	P2	-	-	P1	-	-
	J-425	P1 (2020+) P1 & P2 (up to 2020)	-	-	P2 (2020+)	-	-
	J-415	-	P1	-	-	-	-
	J-385 / J-375	P1 & P2	-	-	-	-	-
	J-365 / J-355		-	-	-	-	-
	J-345 / J-335		-	-	-	-	-
	J-325 / J-315	P1 (03/2018+ 240V Models)	-	-	-	P1 (All 120V Models)	-
	J-280 / J-275	P2 (2015-2022)	-	P1	P2 (2023+)	-	-
	J-245 / J-235		-			-	-
	J-225 / J-215	-	-	-	-	P1 (Note 2, 3)	P1 (Note 2, 3)
	J-210	-	-	-	-		
	J-145 / J-135	P2	-	P1	-		
	J-125 / J-115	-	-	-	-	-	P1

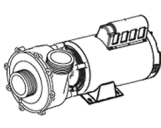
Refer to [page 135](#) & [page 136](#) for replacement parts for all models.

Note 1: All pumps can be rotated to the necessary angle with universal Mounting Bracket (purchased separately). See [page 133](#) for details.

Note 2: 2021+ J225 uses 6500-090S due to clearance issues with shell.

Note 3: 2023+ J225 and J215 use 6500-090S

Pumps for 60Hz Domestic Play Series (2020+)

Hot Tub Year	Hot Tub Model					(Picture not available)		(Picture not available)	
		Description (Note 1,2,3)	Part No.	Description (Note 1,2,3)	Part No.	Description (Note 2)	Part No.	Description (Note 2)	Part No.
		Pump: Roto 2HPR 2SP 115V (LX)	403470-1	Pump: 3HPR 120V 2SP 11.5A (LX)	404999-1	Pump: 6A 1SP 60Hz 2PMP	403601	Pump: 8.8A 2SP 60Hz 2PMP	403602
				Pump: 3HPR 115V 2SP 13A (Balboa)	304999				
		Pump: Roto 2HPR 2SP 115V (Balboa)	303470	Pump: XP2 V16 (Gecko)	304999-G1				
		Pump: Power Defender 115V (WaterWay)	304999-W1						
2020+	Mood	P1							
	Soul 30 Jet			P1					
	Soul 40 Jet					P1		P2	
	Echo 30 Jet			P1					
	Echo 40 Jet					P1		P2	

Note 1: HPR refers to "High Performance Rating," *not* horsepower.

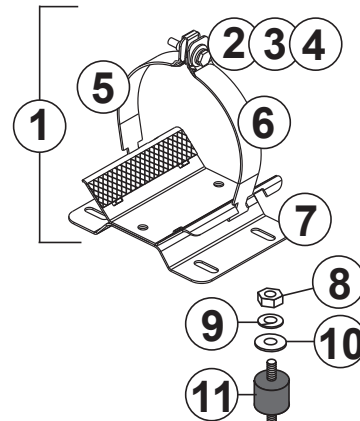
Note 2: Service parts not currently available. Complete pump assemblies only.

Note 3: Spas may be equipped with any part number in this column, depending on availability at time of manufacture. Always check the original pump to make sure you are ordering the correct replacement.

Pump Mounting Brackets (For Bracketless North American Jet Pumps)

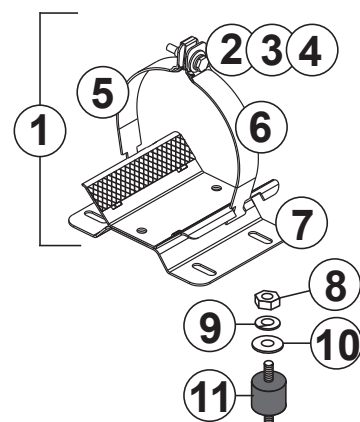
Universal 56 Frame Pump Bracket Kit (2007+)

Item	Description	JHT#
1	Universal Mounting Bracket Assembly	6000-535
2	Bolt: 5/16-18 x 1-1/2"	6570-025
3	Flat Washer 5/16"	6570-509
4	Lock Washer 5/16"	6570-127
5	Bracket: 56 Frame, Half Band	6500-837
6	Bracket: 56 Frame, Half Band (Captive Nut)	6500-838
7	Base: Universal Cradle Bracket	6500-834
8	Nut, 5/16-18 Thread	6570-126
9	Washer, Split-Lock, 5/16"	6570-127
10	Washer, Flat 3/8"	6570-509
11A	Pump Insulator: 1" Diameter x 3/8" Long (Rubber)	6570-202
11B	Pump Insulator: 1" Diameter x 3/4" Long (Rubber)	6570-023
11C	Pump Insulator: 1-1/4" Diameter x 1" Long (Rubber)	6570-011
11D	Pump Insulator: 1-3/8" Dia. x 1-1/2" Long (Rubber)	6570-006



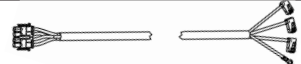
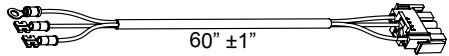
Universal 48 Frame Pump Bracket Kit (2007+)

Item	Description	JHT#
1	Universal Mounting Bracket Assembly (Complete)	6000-532
2	Bolt: 5/16-18 x 1/2"	6570-025
3	Flat Washer 5/16"	6570-509
4	Lock Washer 5/16"	6570-127
5	Bracket: 48 Frame, Half Band	6500-832
6	Bracket: 48 Frame, Half Band (Captive Nut)	6500-833
7	Base: Universal Cradle Bracket	6500-834
8	Nut, 5/16-18 Thread	6570-126
9	Washer, Split-Lock, 5/16"	6570-127
10	Washer, Flat 3/8"	6570-509
11A	Pump Insulator: 1" Diameter x 3/8" Long (Rubber)	6570-202
11B	Pump Insulator: 1" Diameter x 3/4" Long (Rubber)	6570-023
11C	Pump Insulator: 1-1/4" Diameter x 1" Long (Rubber)	6570-011
11D	Pump Insulator: 1-3/8" Dia. x 1-1/2" Long (Rubber)	6570-006



Pump/Motor Cords

Cords fit 2015+ J-500s, 9/2015+ J-400s, 2016+ J-300s, 10/2017+ J200s, and 2018+ J100s

Part Number	Description	
6560-647	Cord: Pump, 2-Speed 5ft with AMP plug	
6560-839 (N.America 60Hz) 6560-838 (Export 50Hz)	Pump: Cord Assembly, 1-Speed, TE Plug	

Complete Export 50Hz Fixed Bracket Jet Pumps (2015+)

Hot Tub Year	Hot Tub Model					
		2.0 HP / 230V	2.0 HP / 230V	2.0 HP / 230V	2.0 HP / 230V	2.0 HP / 230V
		1-Speed	1-Speed	1-Speed	2-Speed	2-Speed
		Fixed Bracket	Fixed Bracket	Fixed Bracket	Fixed Bracket	Fixed Bracket
		6500-124S	6500-239S	6500-294S	6500-891S	6500-899S
2015+	J-585 / J-575	-	-	P1 & P2	-	-
	J-LX / J-LXL	P2	-	P1 (2023+)	-	P1 (2015-2019)
	J-495	P1 & P2 (Up to 1/20) P1 (1/20+)	P3 (Up to 08/15)	P3 (09/15-1/20) P2 & P3 (1/20+)	-	-
	J-485	P1	-	P2	-	-
	J-475	P1 (up to 12/19)	P1 (12/19+)	P2	-	-
	J-480	P1	-	P2	-	-
	J-470	-	P1		-	-
	J-465	P2	-	P1	-	-
	J-445	P2 (2019+) P1 (2018)	-	P1 (2019+) P2 (2018)	-	-
	J-435	P2	-	P1	-	-
	J-425	P1 & P2 (up to 2020) P1 (2020+)	-	P2 (2020+)	-	-
	J-415	-	P1	-	-	-
	J-385 / J-375	P2	-	P1	-	-
	J-365 / J-355	P1 & P2	-	-	-	-
	J-345 / J-335		-	-	-	-
	J-325 / J-315	P1	-	-	-	-
	J-280 / J-275	-	P2	-	-	P1
	J-245	P2	-	-	-	
	J-235	-	P2	-	-	
	J-225	-	-	-	-	
	J-215	-	-	-	P1	-
	J-210	-	-	-		-
	J-125	-	-	-	-	P1
	J-115	-	-	-	P1	-

Refer to page [137](#) & [138](#) for replacement parts for all models.

Pumps for 50Hz Export Play Series (2020+)

Hot Tub Year	Hot Tub Model	(Picture not available)	(Picture not available)
		Pump: 2 Spd, 50Hz 5H2 5H3 56FR (Note 2)	Pump: 2 Spd, 1.5HP 230V 50Hz Note 2)
		405010	403476
2020+	Mood	-	P1
	Soul 30 Jet	P1	-
	Echo 30 Jet	P1	-

Note 2: Service parts not currently available. Complete pump assemblies only.

50Hz Export Pump Plugs for Play Series

3012001, Plug: Type F + RCD

303475-EUPLUG, Plug: Power Export 16A 3-POL

J-LX/J-LXL/J-500/J-400/J-300/J-100 North America 60Hz Bracketless Emerson 56 Frame Pump Parts (5/2009+)

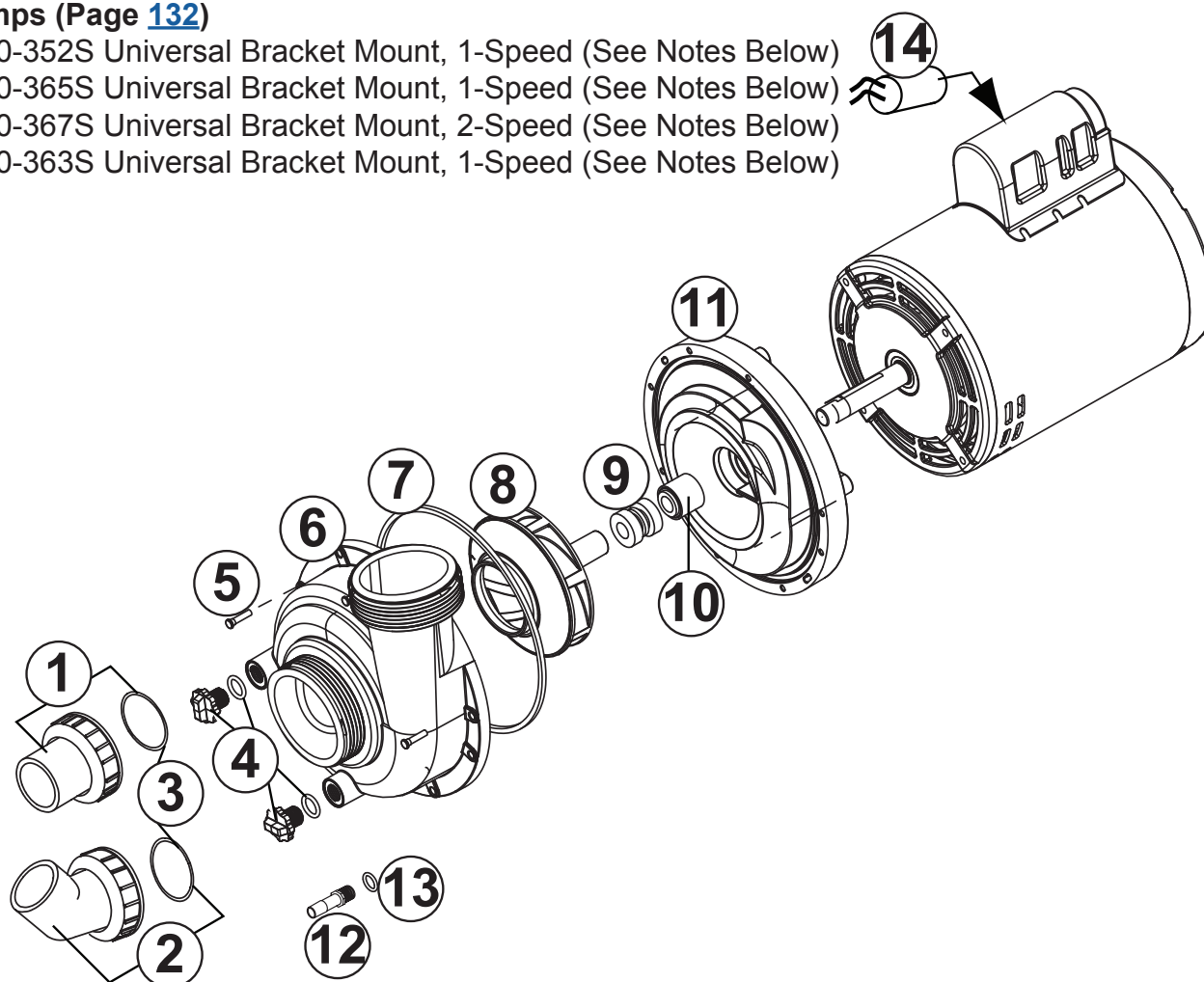
Compatible 60Hz Pumps (Page [132](#))

6500-352S Universal Bracket Mount, 1-Speed (See Notes Below)

6500-365S Universal Bracket Mount, 1-Speed (See Notes Below)

6500-367S Universal Bracket Mount, 2-Speed (See Notes Below)

6500-363S Universal Bracket Mount, 1-Speed (See Notes Below)



Item	Description	JHT#
1	Union Assembly, Straight (O-Ring Included)	6500-232**
2	Union Assembly, 45° (O-Ring Included)	6500-037**
3	Union O-Ring (1 ea.)	6000-645 or 6000-554**
4	Drain Plug with O-Ring (1 ea.)	6500-547
5	Screw, Self-Tapping (1 ea.)	6500-548
6	Housing, Front (Volute)	6500-546
7	Housing O-Ring	6500-545
8	Impeller, 2.5hp	6500-549
9	Seal-Plate, rotation	6500-544

Item	Description	JHT#
10	Seal, ceramic, Stationary for North American 60Hz Pumps	6500-543
11	Housing, Rear	6500-541
12	Adapter, 1/4-18 NSPM thread x 3/8" Barb, Stainless Steel (Replaced 6540-030 Below)	6540-171*
13	O-Ring, 0.434" ID x 0.682" OD x 0.125" Ø	6540-263*
14	Run Capacitor 2.5hp (1&2 Speed Emerson Motors Only)	6000-163

Note 1. All J-LX/J-LXL/J-400/J-300 Series pump housings are universal and can be rotated to any configuration listed on page [132](#).

Note 2. *When replacing the 6540-171 adapter, you must also replace the O-ring 6540-263 at the same time.

Note 3. **Union design changed after May 2019. 6000-645 O-ring fits older unions with grey nut. 6000-554 O-ring fits newer unions with white nut. Complete unions 6500-232 or 6500-037 include O-rings.

J-LX/J-LXL/J-500/J-400/J-300/J-200/J-100 North America 60Hz Bracketless LX 56 & 48 Frame Pump Parts (5/2009+)

Compatible 60Hz

Pump (Page [132](#))

6500-352S Universal Bracket Mount 56 FR, 1-Speed (See Notes Below)

6500-365S Universal Bracket Mount 56 FR, 1-Speed (See Notes Below)

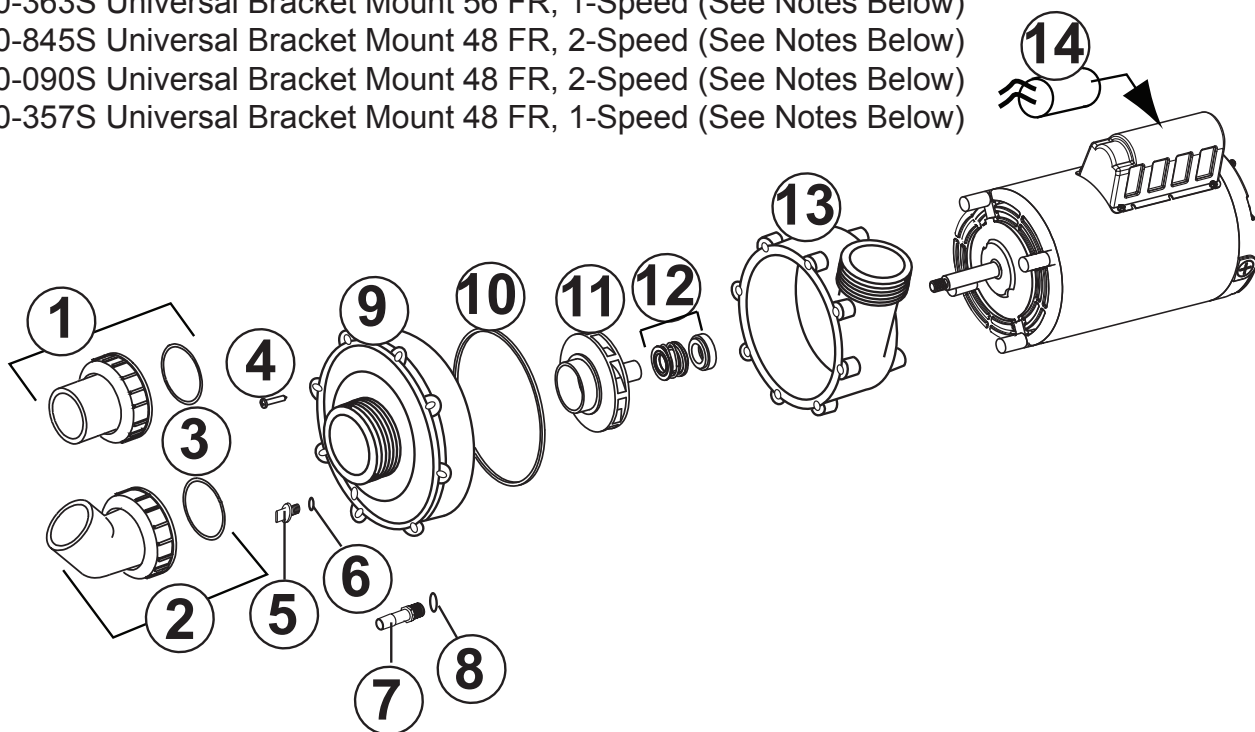
6500-367S Universal Bracket Mount 56 FR, 2-Speed (See Notes Below)

6500-363S Universal Bracket Mount 56 FR, 1-Speed (See Notes Below)

6500-845S Universal Bracket Mount 48 FR, 2-Speed (See Notes Below)

6500-090S Universal Bracket Mount 48 FR, 2-Speed (See Notes Below)

6500-357S Universal Bracket Mount 48 FR, 1-Speed (See Notes Below)



Item	Description	JHT#
1	Union Assembly, Straight (O-Ring Included)	6500-232**
2	Union Assembly, 45° (O-Ring Included)	6500-037**
3	Union O-Ring (1 ea.)	6000-645 or 6000-554**
4	Screw, Self-Tapping (1 ea.)	6500-601
5	Drain Plug	6500-602
6	Drain Plug O-Ring	6500-603
7	Adapter, 1/4-18 NSPM thread x 3/8" Barb, Stainless Steel (Replaced 6540-030 Below)	6540-171*
8	O-Ring, 0.434" ID x 0.682" OD x 0.125" Ø	6540-263*

Item	Description	JHT#
9	Housing, Front (Volute) 56FR	6500-604
10	Housing O-Ring 56FR	6500-605
11	Impeller, 2.5hp (Used on 1 & 2 Speed Motors) 56FR	6500-612
12	Seal-Stationary ASM (PS200)	6500-281
13	Housing Rear 56FR	6500-606
14	Run Capacitor 2.5hp (for 1&2 Speed LX Motors Only)	6500-613
15*	Housing: Front Lingxo 48FR*	6500-010*
16*	Housing: Back Lingxo 48FR*	6500-012*
17*	Impeller: 1-1/2 HP Lingxo 48FR*	6500-013*
18*	O-Ring front housing Lingxo 48FR*	6500-014*
19*	Mechanical seal Lingxo 48FR*	6500-281*

*Not shown

Note 1. All J-LX/J-LXL/J-400/J-300 Series pump housings are universal and can be rotated to any configuration listed on page [132](#).

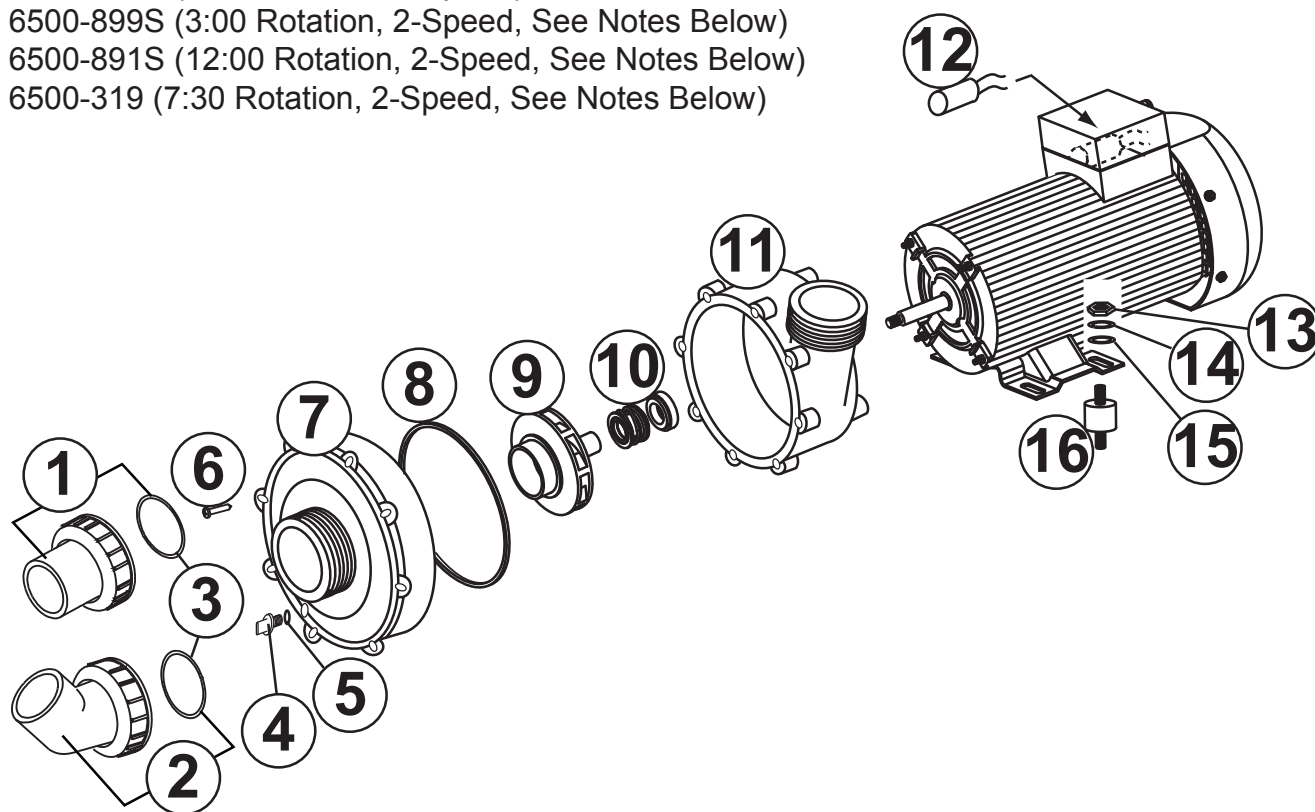
Note 2. *When replacing the 6540-171 adapter, you must also replace the o-ring 6540-263 at the same time.

Note 3. **Union design changed after May 2019. 6000-645 O-ring fits older unions with grey nut. 6000-554 O-ring fits newer unions with white nut. Complete unions 6500-232 or 6500-037 include O-rings.

J-LX/J-LXL/J-400/J-300/J-200 Export 50Hz Fixed Bracket LX Pump Parts (5/2009+)

Compatible 50Hz Pumps (page [134](#))

6500-124S (12:00 Rotation, 1-Speed),
 6500-239S (9:00 Rotation, 1-Speed),
 6500-240S (1:30 Rotation, 1-Speed),
 6500-294S (3:00 Rotation, 1-Speed),
 6500-899S (3:00 Rotation, 2-Speed, See Notes Below)
 6500-891S (12:00 Rotation, 2-Speed, See Notes Below)
 6500-319 (7:30 Rotation, 2-Speed, See Notes Below)



Item	Description	JHT#
1	Union Assembly, Straight (O-Ring Included)	6500-232**
2	Union Assembly, 45° (O-Ring Included)	6500-037**
3	Union O-Ring (1 ea.)	6000-645 or 6000-554**
4	Drain Plug	6500-602
5	Drain Plug O-Ring	6500-603
6	Bolt, Pump Housing	6500-601
7	Housing, Front (Volute)	6500-604
8	Housing, O-Ring	6500-605
9A	Impeller, 2.0hp (1-Speed)	6500-608

Item	Description	JHT#
9B	Impeller, 2.0hp (2-Speed)	6500-610
10	Seal Assembly, 0.625" Viton	6500-281
11	Housing, Back	6500-606
12A	Capacitor, 2.0hp (1-Speed)	6500-609
12B	Capacitor, 2.0hp (2-Speed)	6500-611
13	Nut, 5/16" - 18, Hex	6570-126
14	Washer, 5/16" Split-Lock	6570-127
15	Flat Washer, 3/8" SAE	6570-509
16	Motor Mount Insulator, 1.5"	6570-006

Note 1: Refer to page [134](#), for 6500-899 and 6500-891 AquaFlo pump parts.

Note 2: These components are NOT interchangeable with Aqua-Flo pumps, however, complete pump assemblies ARE interchangeable with the Aqua-Flo pumps listed on [138](#).

Note 3: **Union design changed after May 2019. 6000-645 O-ring fits older unions with grey nut. 6000-554 O-ring fits newer unions with white nut. Complete unions 6500-232 or 6500-037 include O-rings.

**Compatible 50Hz
Pumps (page [134](#))**

Exploded view diagram of a motor assembly. The components are numbered 1 through 16. The diagram shows the motor housing, stator, rotor, and various mounting and fastening parts. A 45° angle is indicated for the assembly of components 3 and 4.

00-240S (1:30 Rotation, 1-Speed),
 00-294S (3:00 Rotation, 1-Speed),
 00-899S, (3:00 Rotation, 2-Speed, See Notes)
 00-891S (12:00 Rotation, 2-Speed, See Notes)
 00-319 (7:30 Rotation, 2-Speed, See Notes)

Item	Description	JHT#
10	Impeller: Export 50Hz	6000-220
11	Seal: Assembly, PS200 (5/8") Export	6500-446
12	Housing Back, Theramax, 56	6000-152
13	Nut, 5/16" - 18, Hex	6570-126
14	Washer, Split Lock, 5/16"	6570-127
15	Washer, 3/8"	6570-509
16	Motor Mount Insulator, 1.5"	6570-006
ns	Start Capacitor Export	6000-116

Note 2. **Union design changed after May 2019. 6000-645 O-ring fits older unions with grey nut. 6000-554 O-ring fits newer unions with white nut. Complete unions 6500-232 or 6500-037 include O-rings.

North American Circulation Pump Matrix (60Hz)

Spa Model							Page
	6500-905S	6500-907S	6000-125E (Note1) 6000-125NA (Note1)	6500-460 (Note 1) 6500-460NA (Note 1)	6500-184	6500-183	
J-LX / J-LXL		2011+	-				140 & 141
J-585		2015+					
J-575							
J-495	-	1/26/12+	-	-			
J-485							
J-480							
J-475							
J-470							
J-465							
J-460							
J-445							
J-435							
J-425							
J-415	-	10/2/13+	-	-			
J-375/J-385	-	2012+	2008-2011	-			
J-365	-	2012+	2007-2011	-			
J-355	-	2012+	2007-2011	-			
J-345	8/12/15-2024	2025+	2007-2011	-			
J-335	8/12/15-2024	2025+	2007-2011	-			
J-325	-	-	03/2018-2024 240V	2012-2024 120V	2025+ 240V	2025+ 120V	
J-320	-	-	2002-2004	-			
J-315	-	-	03/2018-2024 240V	2012-2024 120V	2025+ 240V	2025+ 120V	
J-310	-	-	2002-2004	-			
J-280	-	-	2007-2012 (Optional)	-			
J-270	-	-	2007-2012 (Optional)	-			
J-230	-	-	2008-2012 (Optional)	-			

Export Circulation Pump Matrix (50Hz)

Spa Model					Page
	6500-910S	6500-920 6500-067S	6000-318 / 6000-591 (Note 2)	6500-184	
J-LX / J-LXL	-	11/5/2012+	-		140 & 142
J-585		2015+	-		
J-575			-		
J-495	-	11/5/2012+	-		
J-485					
J-480					
J-475					
J-470					
J-465					
J-460					
J-445					
J-435					
J-425					
J-415	-	2012+	-		
J-375/J-385	-	11/5/12+	-		
J-365					
J-355	8/12/15-2024	2025+			
J-345					
J-335					
J-325	-	-	2012-2024	2025+	
J-320	-	-	2002-2004		
J-315	-	-	2012-2024	2025+	
J-310	-	-	2002-2004		
J-280	-	-	2007-2012 (Optional)		
J-270	-	-	2007-2012 (Optional)		
J-230	-	-	2008-2012 (Optional)		

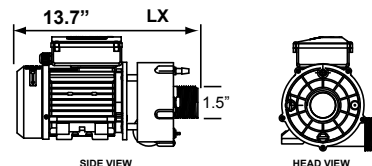
Note1: Circulation pumps 6000-125E, 6000-125, 6500-460, and 6500-460NA were all introduced since 9/9/12+ under the same part number. All of these pumps have a ground lug, internal regulating circuit, run cooler, and replace older models used prior to this date. Can also use 6000-125NA.

Note2: 6000-318 has spade connectors, 6000-591 uses an AMP plug.

North American 60Hz High-Flow Circulation Pumps

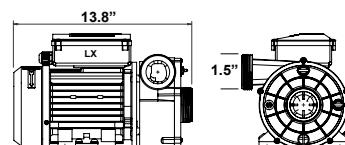
Used in All J-LX & J-LXL Models (2011+), All J-500 Models (2015+),
All J-400 Models (Except 1/26/12-10/1/13 J-415 Models), J-415 Models (10/2/2013+),
J-385, J-375, J-365, J-355 Models (2012+), J-345, J-335 Models (2012-8/11/15 & 2025+)

6500-907S, LX Pump: 240V 60Hz, 48 Frame,
3'Oclock (1.5" Unions); 13.7" overall length



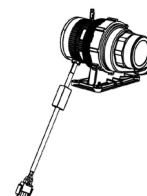
J-345, J-335 Models (8/12/15-2024)

6500-905S, Pump: 240V 60Hz,
48 Frame, 9'Oclock (1.5" Unions)



240V J-315/J-325 Models 2025+

6500-184, Pump,Circulation, 240V, 50/60Hz

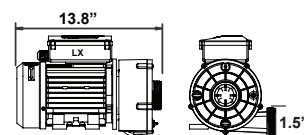


Export 50Hz High-Flow Circulation Pumps

All J-500 Models (2015+), All J-400 Models (11/5/2012+),
All J-375, J-365, J-355 Models (11/5/2012+), All J-345, J-335 Models (11/5/2012-8/11/15 &
2025+), All J-LX & J-LXL Models (11/5/2012+)

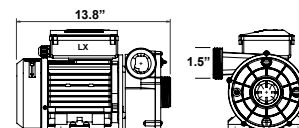
6500-067S, Pump: High Flow circulation, 230V 50Hz, replaces 6500-920

6500-920, LIMITED STOCK Pump: LX, 230V 50Hz,
48 Frame,3'Oclock (1.5" Unions). Replaced by 6500-067S



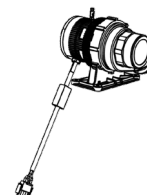
J-345 & J-335 Models Only (8/12/15-2024)

6500-910S, Pump: 230V 50Hz, 48 Frame, 9'Oclock (1.5" Unions)



J-315/J325 Models 2025+

6500-184, Pump,Circulation, 240V, 50/60Hz



Circulation Pump Replacement Parts (LX Brand Pumps Only)

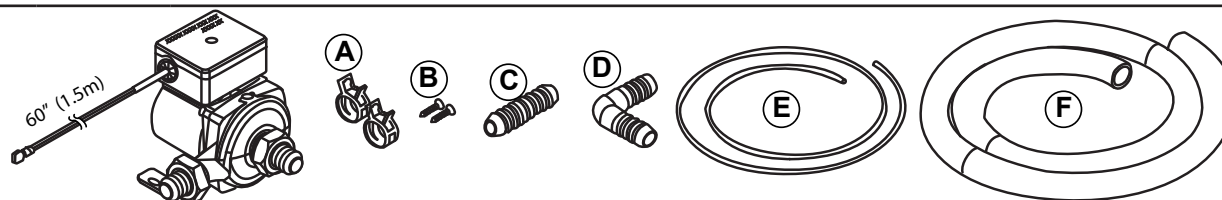
6540-196, Union: 1.5" Straight with Nut
6500-452, Union: O-Ring
6000-118, Capacitor

Circulation Pump Mounting Hardware (All Models)

6570-011, Insulator: 1" x 1.5" Rubber (4 Req'd.)
6570-126, Nut: Hex 5/16-18 (4 Req'd.)
6570-127, Washer, Split-Lock 5/16 (4 Req'd.)

North American 60Hz Low-Flow Circulation Pumps

Optional Low-Flow Circulation Pump Replacement Kits



6000-125RK Kit For 240V Non-Convertible Spas: Includes one 6000-125R 240V Circulation Pump And Items A-I Below. This pump kit can be used in place of the 6000-125, 6000-035, 2500-260 and 6000-125E OEM pumps below.

Kit Qty.

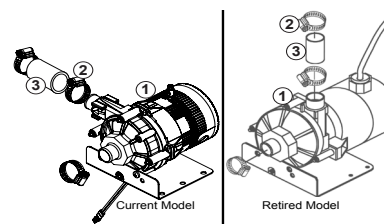
6000-314 Kit For 120V Convertible Spas: Includes one 6500-066, 120V Circulation Pump And Items A-I Below. This pump kit can be used in place of the 2500-460 and 6500-038 OEM pumps below.

A.	6570-033	Clamp: 27mm	2
B.	6570-100	Screw: #6 x 1" Wood (Flat Head)	2
C.	6541-075	Adapter: 3/4" Barb x Barb	1
D.	6540-118	Elbow: 3/4" Barb x Barb	1
E.	01150-01	Wire: #6, Bare Copper, 36" (Bonding Wire)	1
F.	6540-744	Hose: 3/4" Clear PVC, 36"	1
G.	6000-435	Nut: Circ Pump 3QADAP 2014 (Included on Circulation Pump)	2
H.	6000-436	Barb: Circ Pump 3QADAP 2014 (Included on Circulation Pump)	2
I.	6000-437	Gasket: Circ Pump 3QADAP 2014 (Included on Circulation Pump)	2

Note: The pump in this kit includes an adjustable output and power cable angle. It may be necessary to install this pump in a location that differs from the OEM pump (Installation instructions provided).

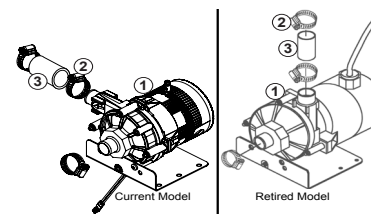
Individual Circulation Pumps For: 3/2018 - 2024 240V J315 and J-325 Models

1. **6000-125E (Laing) or 6000-125NA (Grundfos)**, Circulation Pump: 240V 60Hz with Cord. This pump replaces retired 6000-125, 6500-035 pumps.
2. **6570-099**, Clamp: 3/4" Stainless Steel (JWB# 9666000)
3. **6540-744**, Hose: Clear PVC, 3/4" x 1'



Individual Circulation Pumps For: 2012-2024 J-300 Convertible Spas

1. **6500-460 (Laing) or 6500-460NA (Grundfos)**, Circulation Pump: 120V 60Hz with Cord. This pump originally replaced the retired 6500-038 pump.
2. **6570-099**, Clamp: 3/4" Stainless Steel (JWB# 9666000)
3. **6540-744**, Hose: Clear PVC, 3/4" x 1'



Individual Circulation Pumps For: 2025+ J-300 Convertible Spas

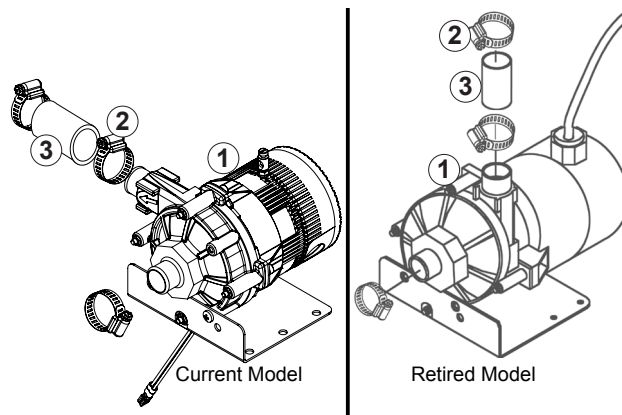
6500-183, Pump, Circulation, 120V, 50/60Hz



Export 50Hz Low-Flow Circulation Pumps

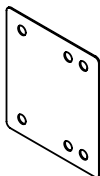
J-315 & J-325 Models (2012 - 2024)
All J-280, J-270, J-230 Models (2002+)

- 1A. 6000-318**, Circulation Pump: 230V 50Hz with Cord (Spade connectors). This pump replaces retired 6000-125E & 6000-125EU pumps.
- 1B. 6000-591**, Circulation Pump: 230V 50Hz with Cord (AMP connector). This pump replaces retired 6000-125E & 6000-125EU pumps.
- 1C. 6000-425E (Laing) or 6000-425EU (Grundfos)**, Circulation Pump: 230V 50Hz with Cord. This pump replaces retired 6000-125 and 6500-023 pumps.
- 2. 6570-099**, Clamp: 3/4" Stainless Steel (JWB# 9666000)
- 3. 6540-744**, Hose: Clear PVC, 3/4" x 1'



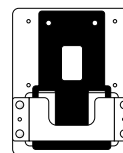
Miscellaneous Parts

- 1. 6570-324**, Pump: Plate Pad Galvanized, for J-445 Models (Only)



Play Series Pump Mounting Hardware

- 303469**, Base: Pump, Metal



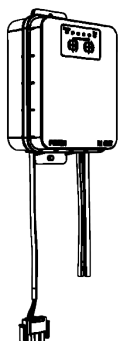
- 361575**, Motor mount: Roto spas



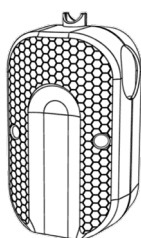
True™ Water Care System

2025+ J-LX & J-400 Series
Optional on 2025+ J-300 Series

6500-176, Pump: Air, Low Flow
with LED



6541-975, Enclosure: Nano



6600-576, Sensor: Nanobullet



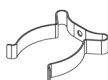
6600-619, Sensor: Pressure, Nano



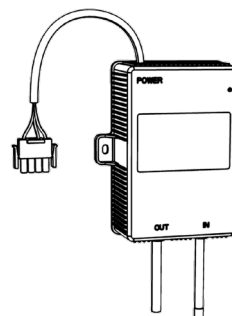
6542-024, Filter: Cartridge, Nano



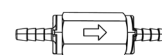
6570-712, Clip: Holder, Filter, Nano

**True™ Water Care System**

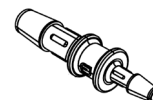
6473-332, Ozone: 240V
50/60Hz, 100mg with COM



6542-160, Valve: Check for True™
Ozone generator



6542-037, Reducer: 1/4" x 1/8"



6540-169, Hose: Chemical Resist 3/8" 1ft length

6540-172, Hose: Chemical Resist 3/4" 1ft length

6542-080, Hose: Chemical Resist 1/4" 1ft length

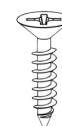
6570-721, Clamp: Hose, metal 1/4",
can be replaced with 6570-735



6570-727, Clamp: Hose, metal 13/32"
6570-735, Clamp: Hose, metal, ozone



6570-145, Screw: 6 x 3/4", Flat PH



CLEARRAY® Water Management System UV Units

Complete 230V CLEARRAY® Units

6472-722, 3rd Generation UV Unit, 240V 50/60Hz, AMP Connector, Fits all 2023+ J-LX, J-500, 2016+ J-400, 2016+ J-300 (240V), 2018+ J-200 (240V) and 2018+ J-100 (240V) Spas (NA and Export) EXCEPT those equipped with True™ Water Care system. Replaces all 1st and 2nd Generation 240V AMP units.



6472-726, 3rd Generation UV Unit, 240V 50/60Hz, DSMT Connector, Fits all 2015 and earlier J-400, 2015 and earlier J-300 (240V), 2017 and earlier J-200 (240V), and 2017 and earlier J-100, and all JLX series spas (NA and Export) Replaces all 1st and 2nd Generation 240V DSMT units.

Complete 120V CLEARRAY® Units

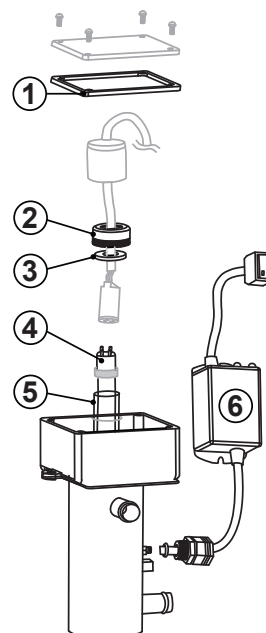
6472-728, 3rd Generation UV Unit, 120V 60Hz, AMP Connector, Fits all 2016+ J-300 Convertible models and 2018+ J-200/J-100 convertible models (North America) EXCEPT those equipped with True™ Water Care system.



6472-721, 3rd Generation UV Unit, 120V 60Hz, DSMT Connector, Fits all J-300 Convertible models 2015 and older, and J-200/J-100 convertible models 2017 and older (North America) Replaces all 1st and 2nd Generation 120V units.

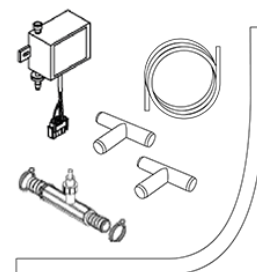
Replacement CLEARRAY® Parts

1. **6000-375**, Square Gasket for UV Electronic Enclosure
2. **6000-373**, Compression Nut for Quartz Seal (Limited Stock)
3. **6000-374**, Compression Washer for Quartz Seal Nut
- 4A. **6472-841** (1 Ea.), Replacement UV Sanitizer Bulb, 20% Longer Life Than Previous Version (Yearly Replacement is Req'd.)
- 4B. **6473-097** (12 Pcs), Replacement UV Sanitizer Bulb, 20% Longer Than Previous Version (Yearly Replacement Req'd.)
- 4C. **6472-857**, Replacement UV Sanitizer Bulb (Replaced by 6473-097 bulb above)
5. **6472-859**, Replacement UV Sanitizer Quartz Tube
- 6A. **6000-372**, Replacement UV Sanitizer Ballast, 240V
- 6B. **6000-382**, Replacement UV Sanitizer Ballast, 120V
- 6C. **6000-444**, Ballast: UV unit for 240V AMP
- 6D. **6000-447**, Ballast: UV unit for 120V AMP
- 6E. **6000-449**, Ballast: UV unit for 230V DSMT
- 6F. **6000-459**, Ballast: UV unit for 120V DSMT



Play Series Sanitizer (2020+)

510002, Ozone Kit: Complete, 110/240V 50/60Hz



403512, Ozone: Fitting, swirl DSG w/gasket (not shown)

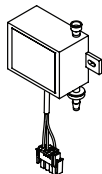
CLEARRAY® Water Management System Ozone Generators

These kits include all necessary components, hardware and instructions for installation (not shown). Depending on year and model, Ozone may have been standard, a factory installed option, or an aftermarket item.

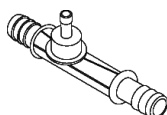
120/240V Ozone Generators

6473-327, OZONE:CD 120/240V 25MG AMP CON. Factory installed after May 2022 on all J-LX, J-400, J-300, & J-200 models up to Rev H. and 2023+ Can be used in place of any AMP connector ozone model.

6473-473, Kit: Ozone 120/240V AMP connector. Includes 6473-327 and all necessary installation hardware.



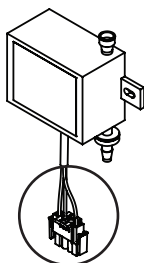
6540-859, Injector: Bowles, Ozone; Fits All 2005+ Models



240V CLEARRAY® PRO₃TECT™ Kits (AMP)

6472-526, CLEARRAY® PRO₃TECT™ Ozone Unit, 240V 50Hz/60Hz 25MG TE CP (AMP)

6472-529, Kit: CLEARRAY® PRO₃TECT™ 240V 50/60 TE CP-AMP (Complete)

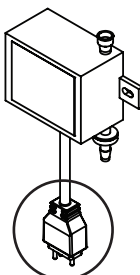


Note: These units are compatible with all North American and Export J-500, 2016+ J-400, 2016+ J-300, 2018+ J-200, and 2018+ J-100 models using AMP circuit board connectors. Can be replaced by 6473-327

240V CLEARRAY® PRO₃TECT™ Kits (DSM&T)

6472-515, CLEARRAY® PRO₃TECT™ Ozone Unit, 240V 50/60Hz 25MG Output-DSM&T; Fits Models with DSM&T circuit board connectors

6472-683, Kit: CLEARRAY® PRO₃TECT™ 240V 50Hz/60Hz 25MG-DSM&T This kit is compatible with all 240V models using DSM&T circuit board connectors

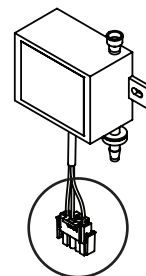


Note: These units are NOT compatible with J-500, 2016+ J-400, 2016+ J-300, 2018+ J-200, and 2018+ J-100 models using AMP circuit board connectors.

CLEARRAY® Water Management System Ozone Generators

120V CLEARRAY® PRO₃TECT™ Kits (AMP)

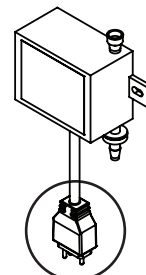
6472-740, CLEARRAY® PRO₃TECT™v Ozone Unit, 120V 60Hz 25MG (AMP); Note: This unit is compatible with all 2016+ North American J-325, J-315, and 2018+ J-225, J-215, J-210, J-125, J-115 convertible models using AMP circuit board connectors. Can be replaced by 6473-327



6472-697, Kit: CLEARRAY® PRO₃TECT™ 120V 60Hz 25MG-AMP Note: This kit is compatible with all 2016+ North American J-325, J-315, and 2018+ J-225, J-215, J-210, J-125, J-115 convertible models using AMP circuit board connectors.

120V CLEARRAY® PRO₃TECT™ Kits (DSM&T)

6472-696, CLEARRAY® PRO₃TECT™ Ozone Unit, 120V 60Hz 25MG Output-DSM&T; Note: This unit is NOT compatible with 2016+ North American J-325, J-315, and 2018+ J-225, J-215, J-210, J-125, J-115 models using AMP circuit board connectors.

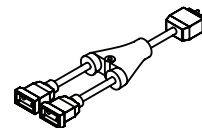


6472-686, Kit: CLEARRAY® PRO₃TECT™ 120V 60Hz 25MG-DSM&T This kit is compatible with all 2015 and older J-325, J-315 convertible models using DSM&T circuit board connectors; Note: This kit is NOT compatible with 2016+ North American J-325, J-315, and 2018+ J-225, J-215, J-210, J-125, J-115 convertible models using AMP circuit board connectors.

Adapter Cables CLEARRAY® J-400/J-1000 Adapters

6473-554, Cord: "Y" UV/ Ozone DSMT 240V; Adapts CLEARRAY® And Backup CD Ozone Generator to J-1000 Spa Controller)

6473-556, Cord: "Y" UV/Ozone DSMT 120V; Adapts CLEARRAY® And Backup CD Ozone Generator to 120V Spa Systems)

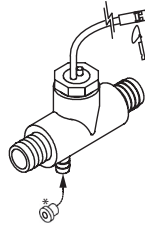


Flow Switch (J-LX/J-500/J-400/J-300/J-200/J-100 Series)

J-LX & J-LXL (2011+),
J-500 Series (2015+), J-400 (09/2015+),
J-300 Convertible Models (2016+),
All J-300 Models (2/2020+)
All J-200/J-100 Models (10/2020+)

2560-040, Switch: Flow
Vert Heater with Connector,
curled finger contacts

**Note:
Pre-drilled
restrictor
included*



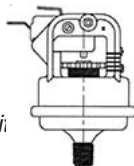
Pressure Switches J-200/J-300/J-100 Series

All 2016-1/2020 J-300 Non-Convertible
Models

All J-200 & J-100 Models without Circ
Pumps made before 10/2020

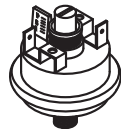
6560-804, Pressure Switch

*Note: Compatible with all models that use
Balboa control pack (2016-1/2020 J300 and
2018-10/2020 J200/J100). Not compatible with
older spa packs.*



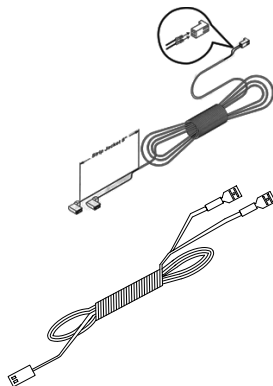
6560-869, Pressure Switch

*Note: Compatible with both Balboa and
older spa control packs. Replaced by
newer 6560-804 in Balboa packs.*



6600-069, Harness:
Pressure/Flow Switch, 90"
(229cm) Cable;

6600-141, Harness:
Pressure Switch LX10/15,
15"; *Note: Used in all 2016+
J-300, J-200, J-100 models.
The 6600-069 harness listed
above is identical to the this
harness but has a longer cable.*



Hi-Limit Sensors J-LX/J-LXL/J-500/J-400/J-300/ J-200/J-100 Series

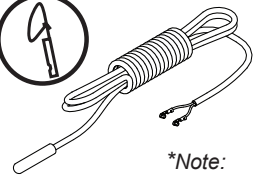
J-LX & J-LXL Series (2011-2019)
J-200 Series (2005-2017),
J-100 Series (2016-2017)

6600-140, Sensor:
Hi-limit J-LX LED Series
with Connector; Includes
Curled Finger Contacts
And 32" (81cm) Cable;
*Note: Can also use 6600-144
version below.*



**Note:
Pre-drilled
restrictor
included*

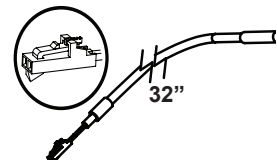
6600-144, Sensor:
Hi-limit J-LX LED Series
without Connector; Includes
Curled Finger Connectors
And 32" (81cm) Cable;
*Note: Can also use 6600-140
version above.*



**Note:
Pre-drilled
restrictor
included*

J-LX Series (2023+), J-500 Series (2015+),
J-400 Series (09/2015+), J-300 Series
(2016+), J-200 Series (2018+), J-100
Series (2018+)

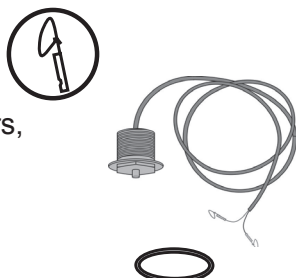
6472-525, Harness:
Hi-Limit, 32" LX 2-Pin



Temperature Sensors J-LX/J-LXL/J-500/J-400/J-300/ J-200/J-100 Series

J-LX & J-LXL Series (2011-2019)

6600-166, Sensor:
Temp Sensors with
Curled Finger Connectors,
12' (3.7m) Cable

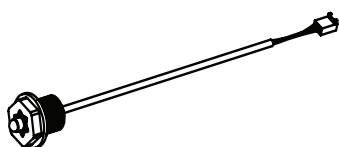


6540-228, O-Ring:
Temperature Sensors



J-LX Series (2023+)
J-500 Series (2015+),
J-400 Series (09/2015+),
J-300 Series (2016+),
J-200 Series (2018 - Rev "H"),
J-100 Series (2018+)

6600-551, Sensor:
Water Temp,
3-Pin, Glass Bead
Thermistor. Can
replace 6600-533
and 6600-751 EXCEPT on 2016-July 2021
J-325, J-355 and J-365.



6600-533, Sensor: Assembly Water Temp, 3-pin,
Long tip.

6600-751, Sensor: Assembly Water Temp, 3-Pin

6540-228, O-Ring:
Temperature Sensors



J-300 Series (2025+) J-200 Series (Rev "J" +)

For information on how to find spa Rev info, please see [page 8](#).

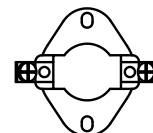


6600-564, Sensor: Temp, 24" (Heater)

Note: 2025+ J-300 & Rev "J" + J-200 spas have 2 of these
sensors. They can be changed out independently. P/N 6600-564 is
for ONE sensor only, not a complete set.

Hi-Limit Heater Disk (All Models)

6000-093, Sensor:
Hi-limit Disc



Play Series Sensors

430382, Sensor, single:
For all 2020+ Play series
spas. Each spa has two of
these sensors.



Sensor Harness Connectors

6660-053, LED Series Sensor
Harness Connector (All LED Models,
All Years)



6660-057, LED Series Flow
Sensor Harness Connector



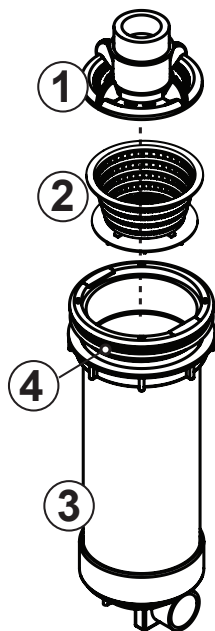
6660-055, LCD Series
Sensor Harness Connector
(Used on 2010 And Older
LCD Systems)



J-200 Skimmer Assembly

**Skimmer Assembly Fits All 3/13/13+
J-275, J-245, J-235, J-210 Models,
2017+ J-225, J-215 Models**

- 1A. 6541-017**, Weir: EL
Filter Assembly, 11/16/17+
- 1B. 6000-741**, Weir: EL
Filter Assembly (Limited
Stock); *Both Weirs Are
Interchangeable*
- 2A. 6541-018**, Basket: EL
Filter Assembly, 11/16/17+
- 2B. 6000-740**, Basket: EL
Filter Assembly (Limited
Stock); *Both Baskets are
Interchangeable*
- 3. 6541-016**, Canister: EL
Assembly with O-Ring
And Nut, 11/16/17+;
Note: Replaces 6541-157
- 4. 6000-128**, Double
O-Ring, 6.77" I.D. EDPM

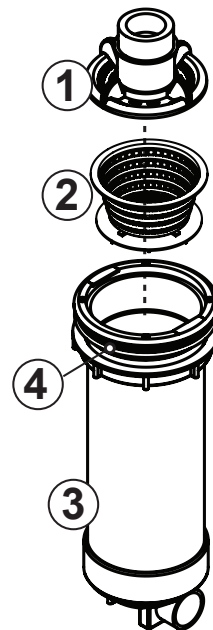


*Note: Filter cartridges
purchased separately ([page 31](#))*

J-100 Skimmer Assembly

2017+ J-145, J-135, J-125, J-115 Models

- 1A. 6541-017**, Weir: EL
Filter Assembly, 11/16/17+
- 1B. 6000-741**, Weir: EL
Filter Assembly (Limited
Stock); *Both Weirs Are
Interchangeable*
- 2A. 6541-018**, Basket: EL
Filter Assembly, 11/16/17+
- 2B. 6000-740**, Basket: EL
Filter Assembly (Limited
Stock); *Both Baskets are
Interchangeable*
- 3. 6541-016**, Canister: EL
Assembly with O-Ring
And Nut, 11/16/17+;
Note: Replaces 6541-157
- 4. 6000-128**, Double
O-Ring, 6.77" I.D. EDPM



*Note: Filter cartridges purchased separately
([page 31](#))*

Skimmer Shields (J-LX & J-LXL Series)

Year	Model	Part No.	Color	Image (Note 1)
2023+	J-LX J-LXL	9803-512	Platinum	
		9803-576	Porcelain	
2011- 2019	J-LX J-LXL	9802-763	Caribbean Surf (2016+ Models)	
		9802-744	Desert Sand (Sand II)	
		9802-733	Gypsum (Silver Pearl)	
		9802-736	Opal (Oyster)	
		9802-776	Porcelain (2016+ Models)	
		9802-762	Midnight (2016+ Models)	
		9802-760	Monaco (2013+ Models)	
		9802-712	Platinum	
		9802-735	Sahara	
		9802-728	Sandstone	
		9802-706	Slate Green (2011-2015 Models)	

Note 1: Skimmer shields are fully assembled (Skimmer Bag filter purchased separately). Refer to [page 31](#) for replacement filters
Note 2: See [page 153](#) for replacement skimmer grill parts

Skimmer Shields (J-500 & J-400 Series)

Year	Model	Part No.	Color	Image
2015+ (Note 1)	J-585 J-575	9802-463	Caribbean Surf	
		9802-428	Desert Sand (Sand 2)	
		9802-433	Gypsum (Silver Pearl)	
		9802-436	Opal (Oyster)	
		9802-462	Midnight (2016+ Models)	
		9802-460	Monaco	
		9802-412	Platinum	
		9802-476	Porcelain (2016+ Models)	
		9802-435	Sahara	
		9802-469	Sandstone (2016+ Models)	
2013+ (Note 1)	J-495	9802-475	Titanium (2015)	
		9802-444	Desert Sand (Sand 2)	
		9802-460	Monaco (09/2015+ Models)	
		9802-412	Platinum	
		9802-435	Sahara	
	J-485 J-475 J-480 J-470 J-465 J-445 J-435 J-425	9802-433	Silver Pearl (Gypsum)	
		9802-463	Caribbean Surf	
		9802-444	Desert Sand (Sand 2)	
		9802-433	Gypsum (Silver Pearl) 09/2015+ Models	
		9802-436	Opal (Oyster)	
		9802-462	Midnight (09/2015+ Models)	
		9802-460	Monaco	
		9802-412	Platinum	
	J-415 (Note 2) (Note 3)	9802-476	Porcelain (09/2015+ Models)	
		9802-435	Sahara	
		9802-428	Sandstone	

Note 1: See [page 150](#) for replacement skimmer grill parts.

Note 2: Monaco color not offered on 2013 J-415 models.

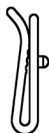
Note 3: Midnight, Caribbean Surf, Sandstone, And Porcelain colors not offered on 2016+ J-415 Models.

Skimmer Shield Parts (J-500, J-400, & 2023+ J-LX Series)

6570-397, Hook: Shield Attachment (Fits All 2013+ Models, 2012+ J-495, J-425, J-415 Models, All 2015+ J-585, J-575 Models)



6570-250, Catch: Shield Attachment to Spa Shell (Fits All 2013+ Models, 2012+ J-495, J-425, J-415 Models, All 2015+ J-585, J-575 Models)



Skimmer Shield Parts (J-500 & J-400 Series)

6000-007, Epoxy: Plastic Weld (25 ml), *Note: Epoxy used to attach 6570-384 Grill, 6570-397 Hook and 6570-250 Catch to shell or skimmer shield*



6570-398, Trap: ProClarity Debris Attachment Bag:

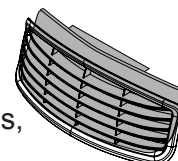
- A. Used on All 2013+ Models And 2012+ J-495, J-425 and J-415 Models)
- B. Mesh bag material



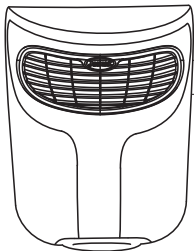
6570-391, Clip: Debris Attachment (Fits All 2013+ Models And 2012+ J-495, J-425 and J-415 Models)



6570-384, Grill: Weir Assembly with Hinged Weir Gate, J-400 (Fits All 2013+ J-400 Models, All 2012+ J-495, J-425, J-415 Models, All 2015+ J-585, J-575 Models)



Skimmer Shields (J-300 Series)

Year	Model	Standard Shield Part Number (Note 1)	Shield Color	Shield Image
2014+	All Models (Note 5) (Note 6) (Note 7)	9802-263	Caribbean Surf	
		9802-244	Desert Sand (Sand II)	
		9802-262	Midnight	
		9802-260	Monaco	
		9802-236	Opal (Oyster)	
		9802-212	Platinum	
		9802-276	Porcelain (2016+ Models)	
		9802-235	Sahara	
		9802-228	Sandstone	
		9802-233	Silver Pearl (Gypsum)	
		9802-206	Slate Green (Velour Green) 2014-2015 Models	

Note 5: See [page 154](#) for replacement skimmer grill parts.

Note 6: 2014+ J-300 series skimmer shields can also retrofit older 2013 and older models without modification.

Note 7: Midnight, Caribbean Surf, Sandstone, And Porcelain colors not offered on 2016+ J--315 Models.

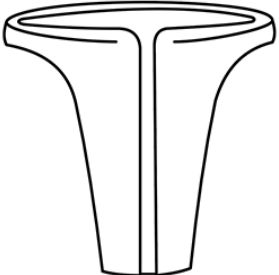
Skimmer Shields (J-200 Series)

Year	Model	Standard Shield Part Number (Note 1)	Shield Color	Shield Image
2023 Rev K+*	All	9802-812	Platinum	N/A
		9802-833	Silver Pearl	
		9802-860	Monaco	
		9802-862	Midnight	
		9802-876	Porcelain	
2013-2022 Rev J*	All Applicable Models (Note 5) (Note 6)	9802-163	Caribbean Surf (2016+)	
		9802-144	Desert Sand (Sand II)	
		9802-162	Midnight (2016+)	
		9802-160	Monaco (Note 4)	
		9802-136	Opal (Oyster)	
		9802-112	Platinum	
		9802-176	Porcelain (2016+)	
		9802-135	Sahara	
		9802-128	Sandstone	
		9802-133	Silver Pearl (Gypsum)	

Note 5: See [page 154](#) for replacement skimmer grill parts.

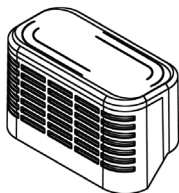
Note 6: Midnight, Caribbean Surf, Sandstone, And Porcelain colors not offered on 2016+ J-210 Models.

*For information on how to find spa Rev info, please see [page 8](#).

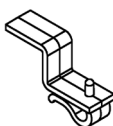
Filter Compartment Lids (Play Series)				
Year	Model	Part Number	Color	
2020+	All Play Models	4100500BD-LID	Night / Black Diamond	
		4100500MD-LID	Mystic Diamond	
		4100500SA-LID	Tuscan Sparkle / Sahara Diamond	
		4100500WD-LID	Glacier / White Diamond	

J-LX & J-LXL Series Skimmer Shield Parts (2011+)

6570-381, Grill:
Jacuzzi 2011
(All Models)



6570-122, Clip:
Skimmer Weir Filter
(For 6570-381 Grill
Above, 2 Req'd.)



6540-188, Filter:
Skimmer Weir Filter,
Hinged (For 6570-381
Grill Above); *Note: This
filter should be replaced
every 3 months.*



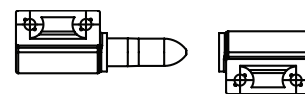
J-LX & J-LXL Series Skimmer Shield Parts (2011+)

6570-119, Grill:
Left Lift Hinge Kit
(For 6570-381 Grill)



Left-Hand Hinge Kit

6570-071, Grill:
Right Lift Hinge Kit
(For 6570-381 Grill)



Right-Hand Hinge Kit

6570-218, Screw:
10-24 x 1/2" PHP,
316SS (Four Req'd for
Each Hinge Kit Above)



6570-061, Latch: Magnetic
Sealed (For 6570-381 Grill
Left)



6570-220, Screw 8-32 x 3/8"
PHP Nylon (Two Req'd for
6570-061 Magnetic Latch Above)



6570-219, Nut: 8-32 x 3/8"
Hex Nylon (Two Req'd for
6570-061 Magnetic Latch Above)

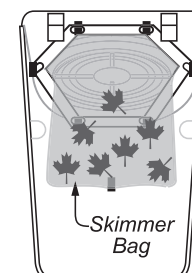


6570-116, Latch: Strike
Plate (For 6570-381 Grill
Left)



6570-392, Trap:
Debris Attachment
(Mesh Skimmer Bag)

6570-391, Clip: Debris
Attachment, 2006+
(For 6570-392 Debris
Bag Above)



J-300 & J-200 Series Skimmer Shield Parts

6570-388, Grill: JHT Filter, Oval (2014+)

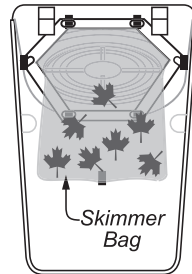


6540-724, Grate: Filter Jac Oval (2002-2012)



6570-398, Debris Attachment (Mesh Skimmer Bag); Fits All J-500 2012+ J400, and 2014+ J300 Models

6570-392, Debris Attachment (Mesh Skimmer Bag); Fits All 2002+ J-200 Models, 2002-2013 J-300, And 2011+ J-LXL, J-LX Models.



6570-391, Clip: Debris Attachment (2006+)



6570-251, Hook: Shield Attachment (2006+); Attaches to Skim Shield



6570-250, Catch: Shield Attachment (2006+) (Attaches to Spa Shell)



6000-007, Epoxy: Plastic Weld (25 ml)
Note: Epoxy used to attach 6540-724 Grate, 6570-391 Clip, 6570-251 Hook and 6570-250 Catch to shell or filter lid.

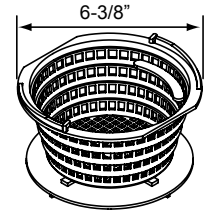


J-200 Series Skimmer Parts

Fits All 4/16/12+ J-275, J-245, J-235, J-210 Models, 2017+ J-225, J-215 Models, 2017+ J-145, J-135, J-125, J-115 Models

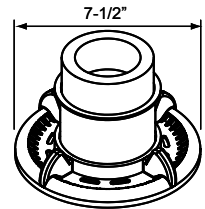
6541-018, Basket: EL Filter Assembly, 11/16/17+

6000-740, Basket: EL Filter Assembly, Graphite Color (Limited Stock); Both Baskets Are Interchangeable



6541-017 Weir, EL Filter Assembly, 11/16/17+

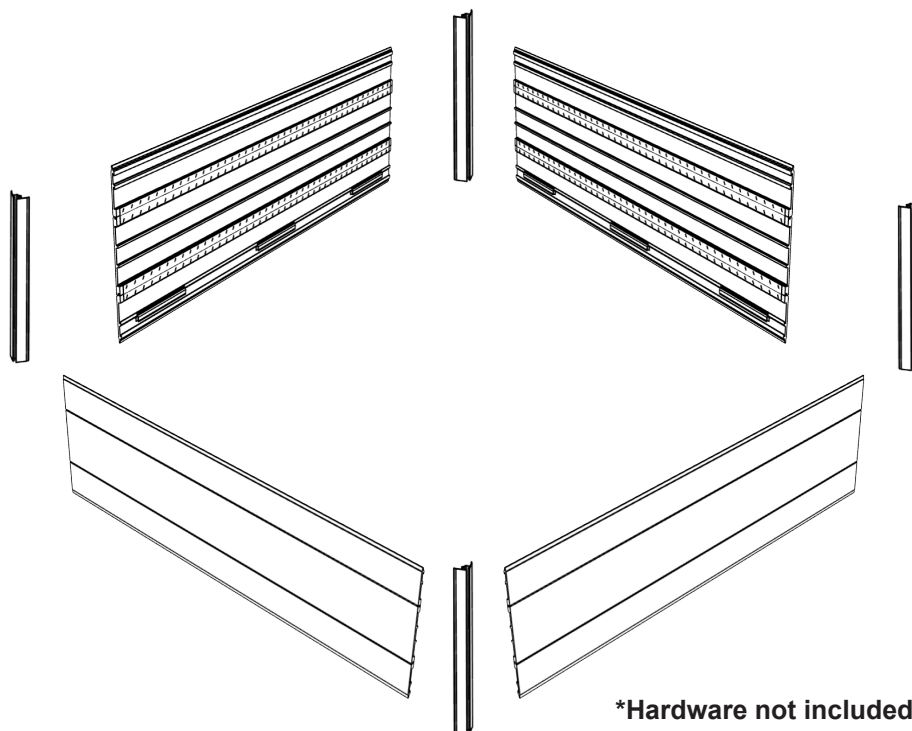
6000-741, Weir, EL Filter Assembly, Graphite Color (Limited Stock); Both Weirs are Interchangeable



All J-200 Models (2009+)

6001-042, Clip: Filter Vortex Diverter (Not Shown); *Not used on production models; Note: Part installed on spas to satisfy customers complaining about excessive swirling noise from the skimming weir. This part clips directly over the floating skimmer weir (No additional tools are required).*

J-LX & J-LXL Synthetic Skirt Panels (2023+)



*Hardware not included with Corner part

Modern Hardwood Panels

Model	Front	Side	Back	Corner Extrusion*
J-LX J-LXL	8105-250D	8105-250D	8105-250D	6570-471 (Silver) 6570-480 (Black)

Brushed Grey Panels

Model	Front	Side	Back	Corner Extrusion*
J-LX J-LXL	8105-250U	8105-250U	8105-250U	6570-471 (Silver) 6570-480 (Black)

Smoked Ebony Panels

Model	Front	Side	Back	Corner Extrusion*
J-LX J-LXL	8105-250Y	8105-250Y	8105-250Y	6570-471 (Silver) 6570-480 (Black)

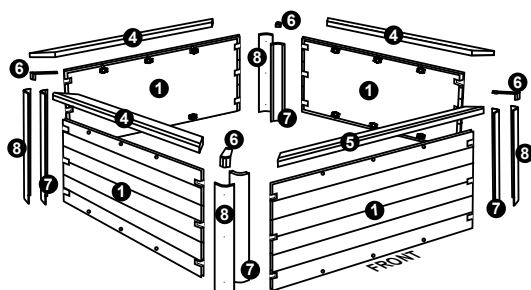
Cabinet Hardware / Insulation

Part	Description	Image / Info
6541-382	Mount, Hook Top 85.62"	
6541-388	Catch, Bottom 12"	
6541-393	Mount, Hook Bottom 12"	
6570-439	Clamp, Corner Panel	2 per corner / 8 per spa
6570-227	Screw, Corner panel clamp	2 Per corner / 8 per spa
6570-236	Nut, nylon locking, corner panel clamp	2 Per corner / 8 per spa
6541-422	Cap, Corner Bottom	
6720-786	Insulation: 24.375" x 25.438" x 1"	x10 per spa
6720-787	Insulation: 24.375" x 23.625" x 1"	x2 per spa, center front/back

Model	Base Pan
J-LX / J-LXL	8804-319

J-LX & J-LXL Synthetic Skirt Panels (2014-2019)

Without Stereo



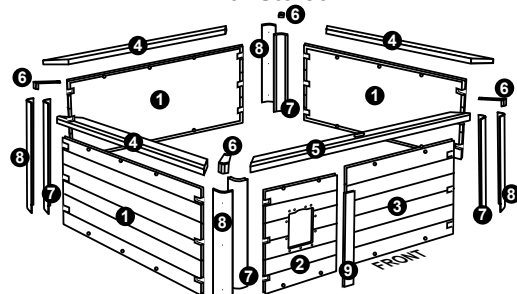
Hardware



Important Note Regarding Cabinet Panels With Screw Attachment:

Any factory drilled cabinet panels are shipped drilled for the new flat screws. If you are using these panels with existing countersunk screws, redrill for the countersunk screw heads.

With Stereo



Hardware

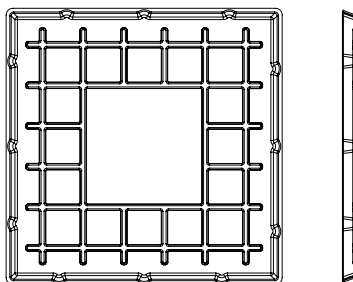


Required skirt order information: Always measure and provide exact dimensions on all skirt orders. Replacement panels are not predrilled or cut for drain and power inlets.

Synthetic Panels		Synthetic Panels (Stereo Models Only)		Top Rail	Top Rail (Front)	Top Rail Bracket	Synthetic Corner	Corner SS Trim Piece
Color	1	2	3	4	5	6	7	8
Teak	8105-817K	8105-818K	8105-819K	6551-051K	6551-052K	6551-053K	6551-060M	6570-000
Chestnut	8105-817M	8105-818M	8105-819M	6551-051M	6551-052M	6551-053M		

Front Trim Piece (Stereo Models Only)		Corner Trim Screw 316SS (#8 x 1.625")	Panel Screw 305SS (#8 x 1.625")	Rear Panel Spacer	Rear Spacer O-Ring	Front Washer (0.75" OD)	Mount Panel Flex (Plastic)
Color	9	10	11	12	13	14	15
Teak	6551-593K	6570-313	6570-309 6570-395	6570-167	6541-690	6570-694K	6541-057
Chestnut	6551-593M	6570-313	6570-303 6570-394	6570-167	6541-690	6570-694M	
Covers Gap Between Door And Front Left Panel		3 Used at Each Corner	6 Used for Each Non-Stereo Panel 4 Used for Each Stereo Panel				6 Used for Side & Back Panels; 4 Used for Front Panels.

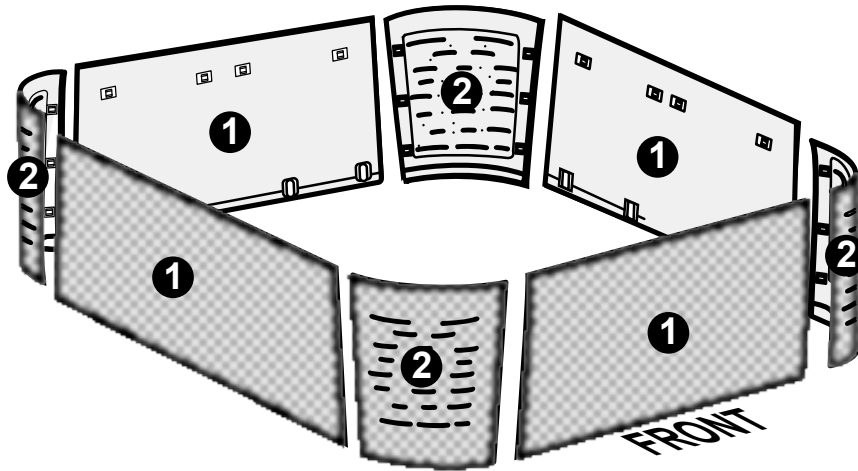
J-LX & J-LXL Plastic Base Pan (2011-2019)



Model		Part Number
2011-2019	J-LX J-LXL	8804-310

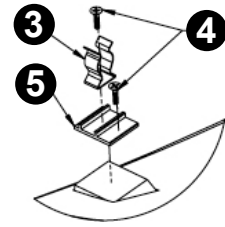
J-500 Series Synthetic Skirt Panels (2015+)

Complete J-500 Panels With Mounting Hardware



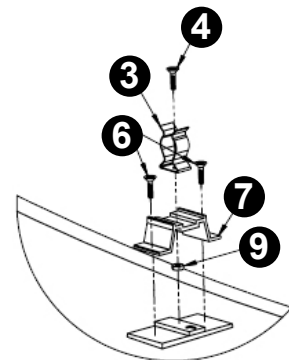
Panel Hardware

Corner Panel Hardware

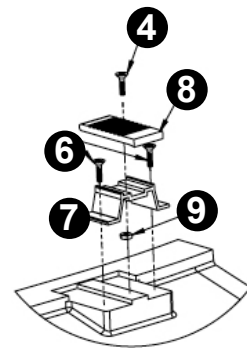


Front / Left / Back / Right Panel Hardware

Top Row Clip Assembly



Bottom Row Clip Assembly



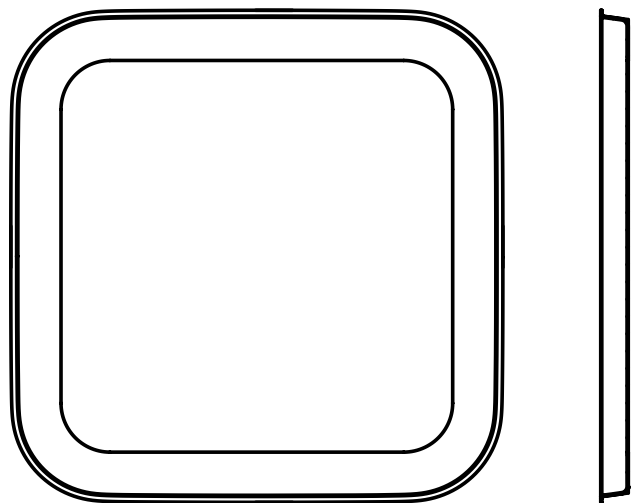
Complete Synthetic Panels (Mounting Hardware Included)

Panel Color	Front / Back / Side Panels		Corner Panels	
	1 Single Pnl. Kits	1 Dual Pnl. Kits (2 Ea.)	2 Single Pnl. Kits	2 Dual Pnl. Kits (2 Ea.)
Silverwood	6000-597G	6000-590G	6000-599G	6000-592G
Chestnut	6000-597M	6000-590M	6000-599M	6000-592M

Panel Mounting Hardware

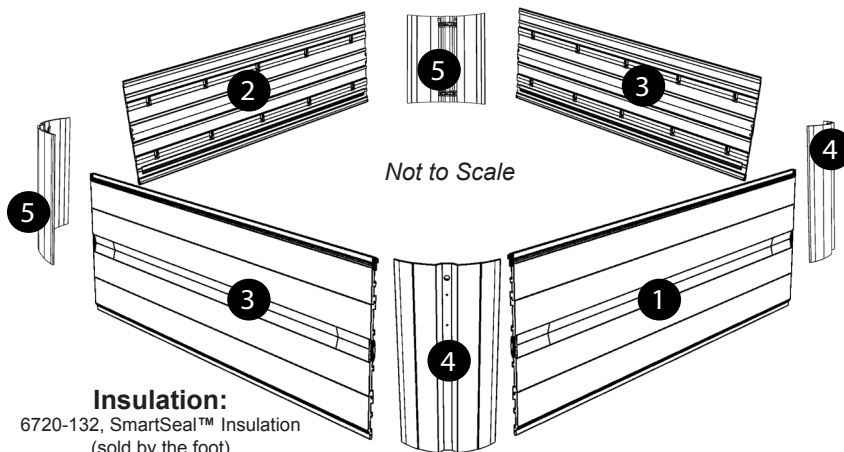
3	4	5	6	7	8	9
6570-486, 6570-439 Clamp: Drain Valve Lights Mounting	6570-235, Screw: 6-32 x 5/8" Phillips Panhead	6570-284, Mount: J-500 Corner	6570-237, Screw: *8 x 5/8" PH Sheet Metal	6570-283, Mount: J-500 Panel	6570-397, Hook: Shield Attachment	6570-236, Nut: 6-32 Hex, Nylon Zinc

J-500 Series Plastic Base Pan (2015+)



Plastic Base Pan		
Model		Part Number
2015+	J-585 J-575	8804-286

2019+ J-435, J-445, J-475, J-485, & 2020+ J-425, J-495 ProFinish™ Skirt Panels



Insulation:

6720-132, SmartSeal™ Insulation
(sold by the foot)

6720-834, Astro Foil (sold by the roll)

REQUIRED COLOR CODE	OPTION CODE
D = Modern Hardwood	L = For optional corner light system
U = Brushed Gray	Example: 8105-087UL = Brushed Gray corner panel with optional corner light installed.
Y = Smoked Ebony	

REQUIRED ORDERING INFORMATION

When ordering synthetic cabinet panels, you must add a color code to the end of each panel number using the codes listed at left. For example, if you order part number XXXX-XXXD, you will receive an item in the Modern Hardwood color. Failure to add the color code will delay your order. If the spa has the optional corner lights installed, you will need to either order corner panels with the lights installed (Ex. XXXX-XXXDL) **OR** order the standard corner panel (XXXX-XXXD) and use either the original light bracket or the template from an aftermarket kit (6473-213) to drill the panel for the existing lights. See **Note** at bottom of page for additional considerations regarding lighted corner panels.

Complete Synthetic Modern Hardwood Panels

Model	1 (Front)	2 (Back)	3 (Side)	4 (Front Corner)	5 (Back Corner)
J-425	8105-320D	8105-322D	8105-321D	8105-324D****	8105-323D****
J-435	8105-092D	8105-101D	8105-091D	8105-088D* / 8105-088DL** / 8105-088DLI***	8105-087D* / 8105-087DL** / 8105-087DLI***
J-445	8105-092D	8105-101D	8105-091D	8105-088D* / 8105-088DL** / 8105-088DLI***	8105-087D* / 8105-087DL** / 8105-087DLI***
J-475	8105-084D	8105-086D	8105-085D	8105-088D* / 8105-088DL** / 8105-088DLI***	8105-087D* / 8105-087DL** / 8105-087DLI***
J-485	8105-084D	8105-086D	8105-085D	8105-088D* / 8105-088DL** / 8105-088DLI***	8105-087D* / 8105-087DL** / 8105-087DLI***
J-495	8105-274D	8105-289D	8105-279D	8105-088D* / 8105-088DL** / 8105-088DLI***	8105-087D* / 8105-087DL** / 8105-087DLI***

Complete Synthetic Brushed Gray Panels

Model	1 (Front)	2 (Back)	3 (Side)	4 (Front Corner)	5 (Back Corner)
J-425	8105-320U	8105-322U	8105-321U	8105-324U***	8105-323U***
J-435	8105-092U	8105-101U	8105-091U	8105-088U* / 8105-088UL** / 8105-088ULI***	8105-087U* / 8105-087UL** / 8105-087ULI***
J-445	8105-092U	8105-101U	8105-091U	8105-088U* / 8105-088UL** / 8105-088ULI***	8105-087U* / 8105-087UL** / 8105-087ULI***
J-475	8105-084U	8105-086U	8105-085U	8105-088U* / 8105-088UL** / 8105-088ULI***	8105-087U* / 8105-087UL** / 8105-087ULI***
J-485	8105-084U	8105-086U	8105-085U	8105-088U* / 8105-088UL** / 8105-088ULI***	8105-087U* / 8105-087UL** / 8105-087ULI***
J-495	8105-274U	8105-289U	8105-279U	8105-088U* / 8105-088UL** / 8105-088ULI***	8105-087U* / 8105-087UL** / 8105-087ULI***

Complete Synthetic Smoked Ebony Panels

Model	1 (Front)	2 (Back)	3 (Side)	4 (Front Corner)	5 (Back Corner)
J-425	8105-320Y	8105-322Y	8105-321Y	8105-324Y***	8105-323Y***
J-435	8105-092Y	8105-101Y	8105-091Y	8105-088Y* / 8105-088YL** / 8105-088YLI***	8105-087Y* / 8105-087YL** / 8105-087YLI***
J-445	8105-092Y	8105-101Y	8105-091Y	8105-088Y* / 8105-088YL** / 8105-088YLI***	8105-087Y* / 8105-087YL** / 8105-087YLI***
J-475	8105-084Y	8105-086Y	8105-085Y	8105-088Y* / 8105-088YL** / 8105-088YLI***	8105-087Y* / 8105-087YL** / 8105-087YLI***
J-485	8105-084Y	8105-086Y	8105-085Y	8105-088Y* / 8105-088YL** / 8105-088YLI***	8105-087Y* / 8105-087YL** / 8105-087YLI***
J-495	8105-274Y	8105-289Y	8105-279Y	8105-088Y* / 8105-088YL** / 8105-088YLI***	8105-087Y* / 8105-087YL** / 8105-087YLI***

*Without corner lights.

**With corner light included, original mounting hardware orientation for spas made before 2/24/2023.

***With corner light included, Inverted mounting hardware orientation for spas made after 2/24/2023.

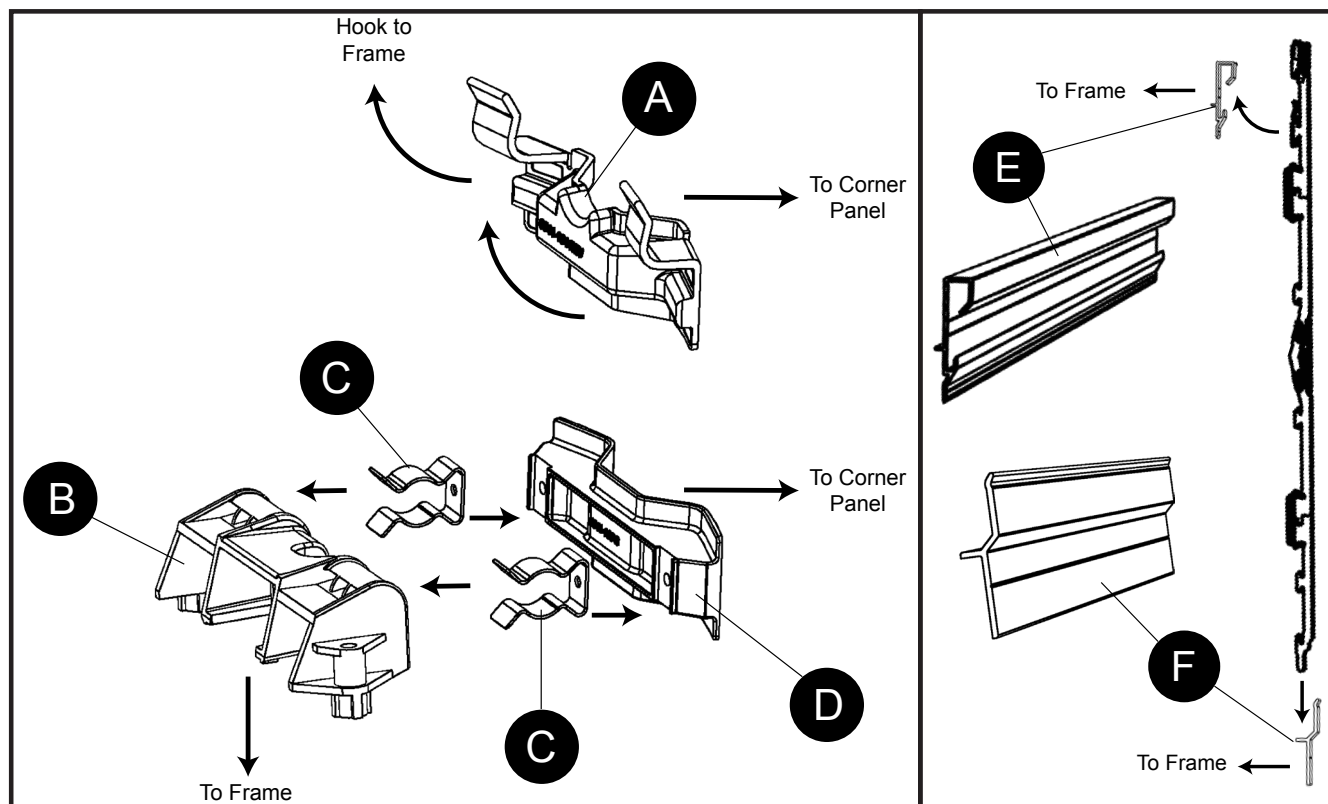
****Without corner lights. J-425 was not offered with exterior corner lights as a factory option. If panels for a spa with corner lights are required, these panels can be drilled with the use of the template from the corner light aftermarket kit.

Note: J-400 corner panels made after February 2023 (Part number ending in "LI") have the mounting brackets inverted from the original orientation, i.e. Clips on top and hooks on the bottom. When ordering lighted corner panels verify the manufacture date of the spa and order the part number ending with "L" for pre-2/24/2023 units, the part number ending with "LI" for post-2/24/2023 units -OR- order the non-lighted panel and use the original light bracket to drill the holes for the lights in the proper location.

Mounting Hardware For J-400 ProFinish™ Skirts		
	Part	Description
A	6541-164*	Bracket: Top Mount, Corner Panel, use with 6000-007 below*
	6541-337*	Bracket: Top mount for 15" radius corner panels, 6000-007 req.
B	6541-161	Bracket: Bottom, Rim Corner
C	6570-439	Clamp: Panel Mount
D	6541-165*	Bracket: Bottom Mount, Corner Panel, use with 6000-007 below*
	6541-338*	Bracket: Bottom, Rim for 15" radius Corners
E	6541-178	Mount: EXT Hook Top, 74"
	6541-179	Mount: EXT Hook Top, 67"
	6541-180	Mount: EXT Hook Top, 60"
	6541-207	Mount: EXT Hook Top, 52.5"
	6541-210	Mount: EXT Hook Top, 59.5"
	6541-212	Mount: EXT Hook Top, 66.5"
	6541-369	Mount: EXT Hook Top 75.125
	6541-370	Mount: EXT Hook Top 86.125
	6541-371	Mount: EXT Hook Top 61.188
	6541-373	Mount: EXT Hook Top 63.563
	6541-374	Mount: EXT Hook Top 46.625
	6541-398	Mount: EXT Hook Top 43.44
F	6541-399	Mount: EXT Hook Top 68.19
	6541-155	Catch: EXT Bottom, 73.5"
	6541-176	Catch: EXT Bottom, 66.5"
	6541-177	Catch: EXT Bottom, 59.5"
	6541-134	Catch: EXT Bottom, 50.5"
	6541-380	Catch: EXT Bottom 10
	6541-378	Mount: Panel Snap On, 12" for all catches (not shown)

***6000-007**, Epoxy: Plastic Weld; used to attach 6541-338, cf6541-164 and 6541-165 brackets to cabinet panel

6570-238, Screw; #8 x 1/2" sheet metal



Note: Certain models and years may have the mounting brackets inverted, i.e. Clips on top and hooks on the bottom. Hardware may have to be relocated to fit.

J-400 Series Synthetic Skirt Panels (09/2015-2019)

(Panels fit all models except 10/2017+ J-445 models, 2018+ J-435, and 2019+ J-475 and J-485 models.)

Important Note Regarding Cabinet Panels With Screw Attachment:

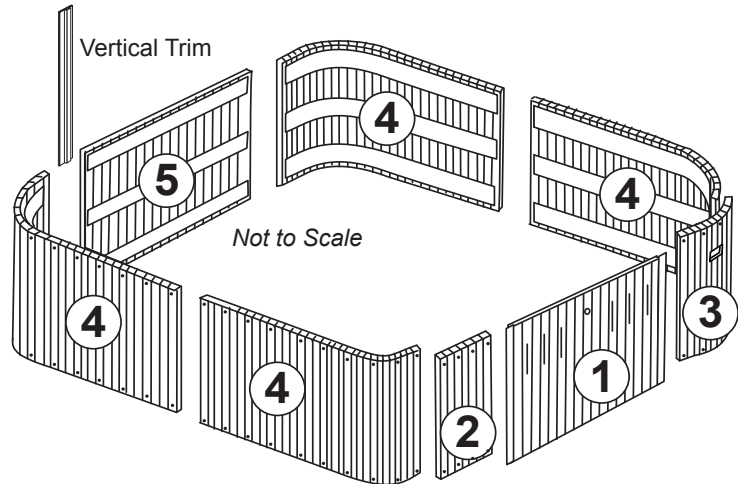
Any factory drilled cabinet panels are shipped drilled for the new flat screws. If you are using these panels with existing countersunk screws, redrill for the countersunk screw heads.



Insulation:

6720-132, SmartSeal™ Insulation
(sold by the foot)

6720-834, Astro Foil (sold by the roll)



Note1: Panels are shipped flat. They are designed to bend around corners when installed.

Note2: Door latch hardware included with all front door panels (Item 1).

REQUIRED ORDERING INFORMATION

- To ensure proper panel fit when ordering, you MUST measure the existing panel and include the dimensions on your order.
- When ordering synthetic cabinet panels, you must add a color code to the end of each panel number using the codes listed at right. For example, if you order part number XXXX-XXXB, you will receive an item in the Harvest Wheat color. Failure to add the color code will delay your order

REQUIRED COLOR CODE

G = Coastal/Silverwood

M = Roasted Chestnut

K = Teak

Order Example: 8105-498M = Chestnut Front Door Panel for 2016+ J-495 Spa (Item 1).

Complete Synthetic Bordeaux/Roasted Chestnut Panels

Model	1 (See Note2)	2	3	4	5	Individual Slats*	Vertical Trim	Screws (Each)
J-495	8105-498M	8105-501M	8105-500M	8105-499M	8105-502M	6551-895M (Sold in 119" Pieces; cut to fit)	6551-022M	6570-303 6570-394
J-480	8105-497M	8105-496M	8105-495M	8105-515M	8105-516M			
J-470	8105-497M	8105-496M	8105-495M	8105-493M	8105-494M			
J-465	8105-497M	8105-496M	8105-495M	8105-795M	8105-796M			
J-425	8105-254M	8105-255M	8105-256M	8105-258M	8105-257M			
J-415	8105-505M	8105-504M	8105-503M	8105-506M	8105-507M			

Complete Synthetic Coastal/Silverwood Panels

Model	1 (See Note2)	2	3	4	5	Individual Slats*	Vertical Trim	Screws (Each)
J-495	8105-498G	8105-501G	8105-500G	8105-499G	8105-502G	6551-895G (Sold in 119" Pieces And Cut to Fit)	6551-022G	6570-302 6570-393
J-480	8105-497G	8105-496G	8105-495G	8105-515G	8105-516G			
J-470	8105-497G	8105-496G	8105-495G	8105-493G	8105-494G			
J-465	8105-497G	8105-496G	8105-495G	8105-795G	8105-796G			
J-425	8105-254G	8105-255G	8105-256G	8105-258G	8105-257G			
J-415	8105-505G	8105-504G	8105-503G	8105-506G	8105-507G			

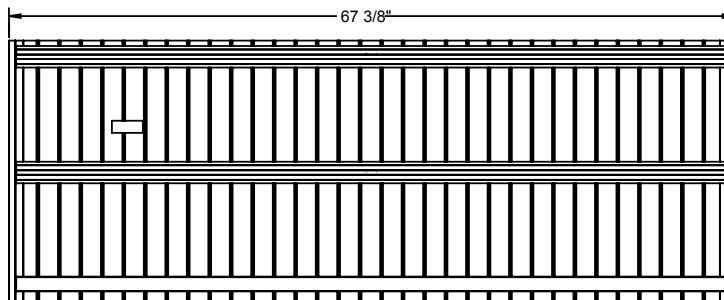
Complete Synthetic Teak Panels

Model	1 (See Note2)	2	3	4	5	Individual Slats*	Vertical Trim	Screws (Each)
J-495	8105-498K	8105-501K	8105-500K	8105-499K	8105-502K	6551-895K (Sold in 119" Pieces And Cut to Fit)	6551-022K	6570-309 6570-395
J-480	8105-497K	8105-496K	8105-495K	8105-515K	8105-516K			
J-470	8105-497K	8105-496K	8105-495K	8105-493K	8105-494K			
J-465	8105-497K	8105-496K	8105-495K	8105-795K	8105-796K			
J-425	8105-254K	8105-255K	8105-256K	8105-258K	8105-257K			
J-415	8105-505K	8105-504K	8105-503K	8105-506K	8105-507K			

Note: See [page 180](#) for a listing of the Tool Free Access Door hardware for these models.

J-445 Synthetic Skirt Panels (10/2017-2018)**Front Skirt Panels (X1 Used)**

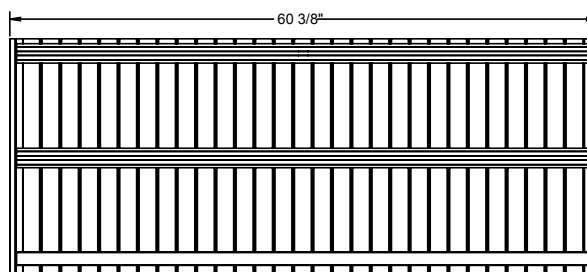
Note:
Backside of
Panel FRNT Shown



Part No.	Color	Size	Notes
8105-014G	Silverwood/Coastal	67-3/8" x 24-5/16"	Fully Assembled w/Mtg. Rails
8105-014M	Bordeaux/Roasted Chestnut		

Side Skirt Panels (X2 Used)

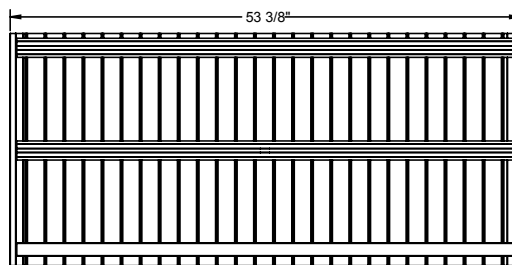
Note:
Backside of
Panel Shown



Part No.	Color	Size	Notes
8105-030G	Silverwood/Coastal	60-3/8" x 24-5/16"	Fully Assembled w/Mtg. Rails
8105-030M	Bordeaux/Roasted Chestnut		

Back Skirt Panels (X1 Used)

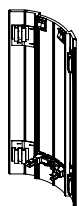
Note:
Backside of
Panel Shown



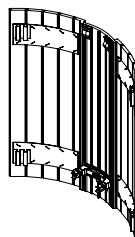
Part No.	Color	Size	Notes
8105-019G	Silverwood/Coastal	53-3/8" x 24-5/16"	Fully Assembled w/Mtg. Rails
8105-019M	Bordeaux/Roasted Chestnut		

Front Corner Panels (8" Radius)**Back Corner Panels (15" Radius)****Flat Panel Mount**

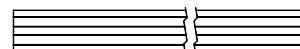
Note:
Backside of
Panel Shown



Note:
Backside of
Panel Shown



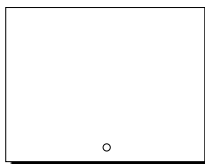
Note:
Part cut to
fit, cemented,
and stapled to
flat panels.



Part No.	Color	Part No.	Color	Part No.	Description
8105-035G	Silverwood/Coastal	8105-036G	Silverwood/Coastal	6570-319	Mount: Panel Extrusion (68")
8105-035M	Roasted Chestnut	8105-036M	Roasted Chestnut	6520-215	Acrylic Cement (0.15 Qt.)

J-445 SmartSeal™ Insulation Panels (10/2017-2018)

Front Center, Side Center And Back Center Insulators

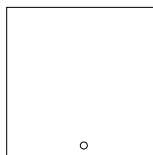


Front Center, Side Center, Back Center (23" Wide)

6720-714 White (0.8 lb Standard Foam); Used on Standard SmartSeal™ 1 Configurations

6720-210 Gray (Optional Eco 1.5 lb High Density Foam); Used on Optional SmartSeal™ 2 Winter Package

Front Right And Front Left Insulators (Control Panel Side of Hot Tub)



Front Right And Front Left (17.69" Wide)

6720-713 White (0.8 lb Standard Foam); Used on Standard SmartSeal™ 1 Configurations

6720-167 Gray (Optional Eco 1.5 lb High Density Foam); Used on Optional SmartSeal™ 2 Winter Package

Side Front and Side Rear Insulators

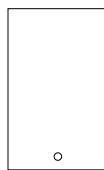


Side Panel Front And Rear (14.19" Wide)

6720-716 White (0.8 lb Standard Foam); Used on Standard SmartSeal™ 1 Configurations

6720-237 Gray (Optional Eco 1.5 lb High Density Foam); Used on Optional SmartSeal™ 2 Winter Package

Back Right And Back Left Insulators

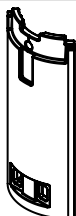


Back Right And Back Left (10.68" Wide)

6720-710 White (0.8 lb Standard Foam); Used on Standard SmartSeal™ 1 Configurations

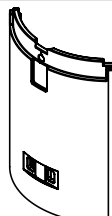
6720-166 Gray (Optional Eco 1.5 lb High Density Foam); ; Used on Optional SmartSeal™ 2 Winter Package

Corner Insulators



Front Corner (8" Rad.)

6720-737 (White); All Models



Back Corner (15" Rad.)

6720-738 (White); All Models

Miscellaneous



(Ordered by
The Roll)

Insulator Tape

6720-238 6720-297

23" Tall x
0.062" Thick

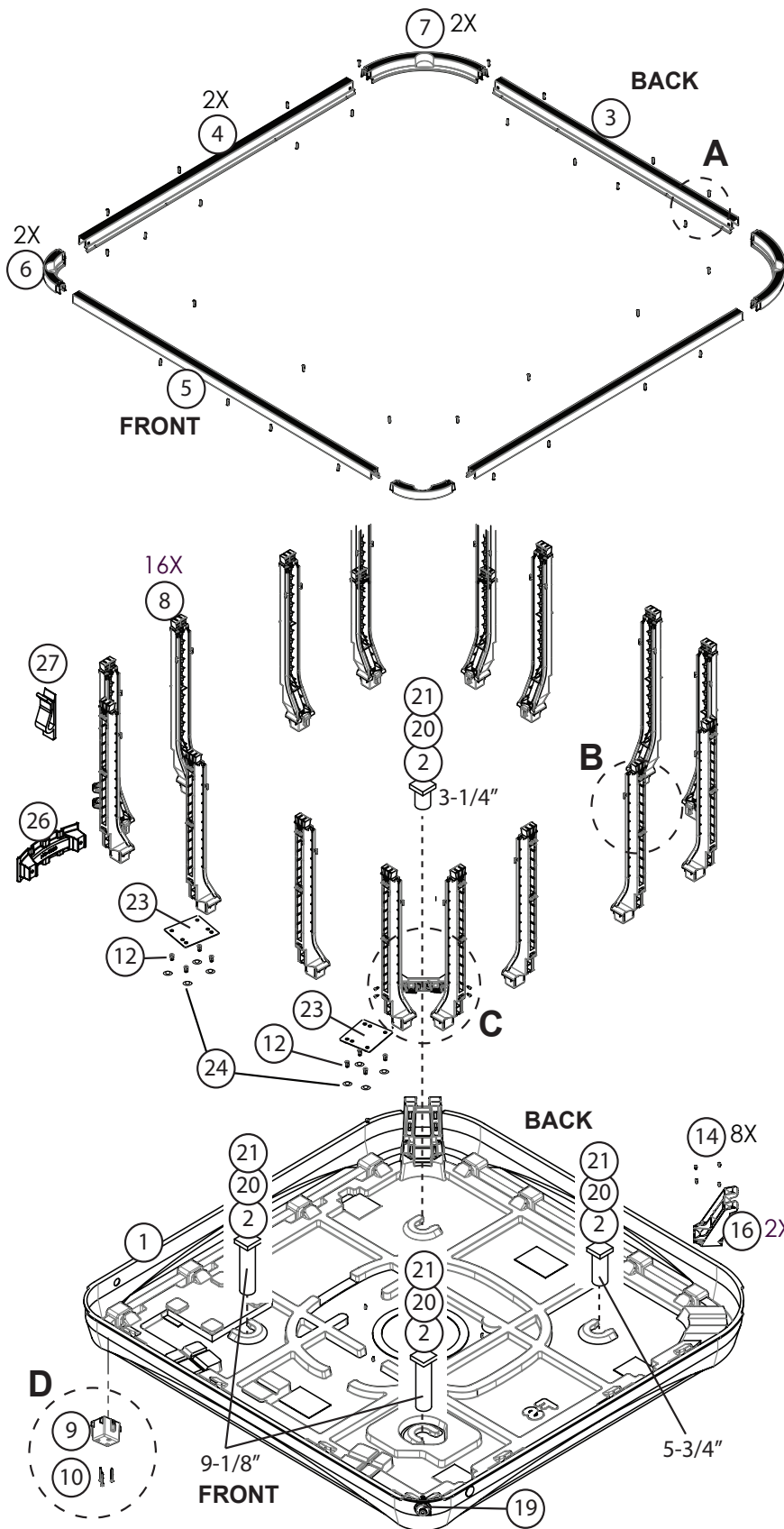
(Ordered by
The Foot)

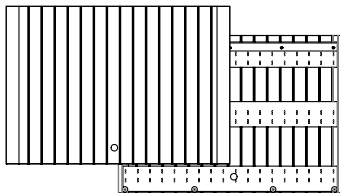
Vapor Barrier (All Models)

6720-159

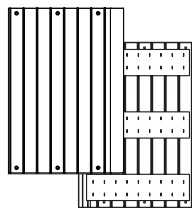
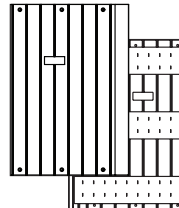
J-445 Frame & Pan Components (10/2017-2018)**See Assembly Drawing (Next Page)**

Item	Part No.	Description	Installation Details	Used	Detail
1	8804-281	Base: ABS J445	-	1	-
2	61420-84	2" Class 125 PVC Pipe (2.271')	Epoxy Pipe to Base	2	
3	6455-069	Frame MBR: Horizontal 54"	Top (Back)	1	
4	6455-071	Frame MBR: Horizontal 61"	Top (Left & Right)	2	
5	6455-072	Frame MBR: Horizontal 68"	Top (Front)	1	
6	6455-061	Frame MBR: Radius 8"	Top Corner (Front)	2	
7	6455-060	Frame MBR: Radius 15"	Top Corner (Back)	2	
8	6455-063	Frame MBR: Vertical 29"	Vertical Frame Upright	16	
9	6570-274	Support: J400 Pan	Used Under Pan	16	Detail D
10	6570-275	Screw: #8-18 x 1.5 PH ZN Self-Tap	Secures Under Pan Support	48	
11	6520-215	Cement: Acrylic, 0.20 Qt.	Used on Skirting Panels	.20 Qt.	-
12	6570-267	Nut: Jack Nut 5/16-18	Under Pump Pads	12	
13	6570-329	Mount: Corner Panel 8"	Mounts Between Corners	2	Detail C
14	6570-237	Screw: #8x5/8" PH ShtMtl ZNC	For Panel Clips	24	
15	6541-788	Mount: Panel Catch Upper	Corner Mounts (Front)	4	
16	6570-270	Mount: Corner Panel BTM 15"	CNR Panel Mounts (Back)	2	-
17	6570-276	Screw: #8-18x1.25 PH PN-Washer	To Uprights & Shell Blocks	35	Detail A
18	6570-321	Mount: Panel Clip	To Vertical Frame Uprights	32	Detail B
19	2540-303	Valve: Spa Drain	Front Right Corner	1	-
20	8000-328	Plywood: 3x3x3/4	Used on 2" PVC Supports	4	-
21	6520-010	Epoxy: Plastic Weld 400mL Tube	Used on 2" PVC Supports	-	-
22	6570-246	Washer: Nylon FLT 0192IDX.375 OD	Used on Corner Mounts	16	Detail C
23	6570-324	Plate: Pump Pad Galvanized	Used for Jet Pumps	2	-
24	6570-335	Washer: 0.5"IDx1.125" OD SS 18-8	Assembled Under Pan Between Jack Nut Item 12	8	-
25	6570-277	Screw: #8-11x5/8 PH Pan SS	Attaches EPack to Base Pan	6	Not Shown
26	6570-341	Mount: Panel Clip Lower	Secures to Vertical Upright	1	-
27	6570-342	Mount: Panel Clip Upper	Secures to Vertical Upright	2	-

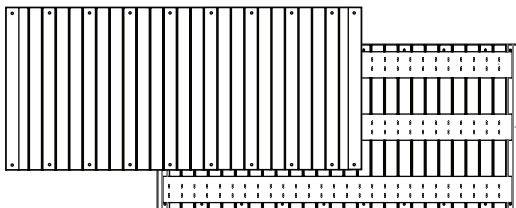
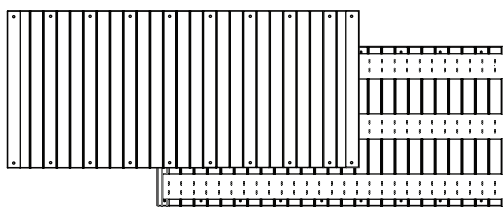
J-445 Frame & Pan Components (10/2017-2018)*See Part Matrix (Previous Page)***Cabinets, Pans,
Kickrails**

J-435 Synthetic Skirt Panels (2018)*Note: These Models Have Wood Frames***Front Center Skirt Panel (X1 Used)***34-1/8" Wide x 24-1/8" Tall*

Part No.	Color	Size	Notes
8105-054G	Silverwood/Coastal	34-1/8" Wide x 24-1/8" Tall	Fully Assembled with Side Trim Pieces
8105-054K	Teak		
8105-054M	Bordeaux/Roasted Chestnut		

Front Left Skirt Panel (X1 Used)*16-15/16" Wide x 24-5/16" Tall***Front Right Panel (X1 Used)***16-3/4" Wide x 24-5/16" Tall*

Part No.	Color	Size	Part No.	Color	Size
8105-040G	Silverwood/Coastal	16-15/16" Wide x 24-5/16" Tall	8105-041G	Silverwood/Coastal	16-15/16" Wide x 24-5/16" Tall
8105-040K	Teak		8105-041K	Teak	
8105-040M	Bordeaux/R.Chestnut		8105-041M	Bordeaux/R.Chestnut	

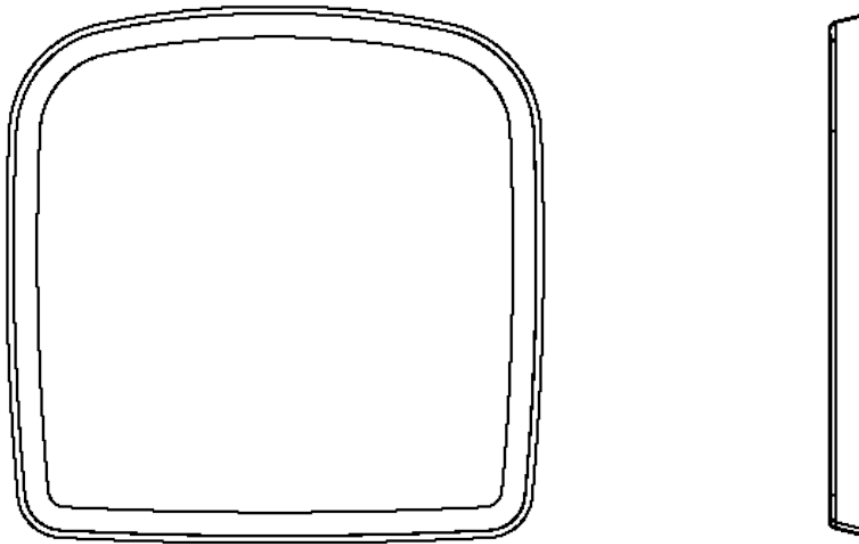
Back Skirt Panel (X1 Used)*52-3/4" Wide x 24-5/16" Tall***Side Panels (X2 Used)***59-3/4" Wide x 24-5/16" Tall*

Part No.	Color	Part No.	Color
8105-082G	Silverwood/Coastal	8105-039G	Silverwood/Coastal
8105-082K	Teak	8105-039K	Teak
8105-082M	Bordeaux/Roasted Chestnut	8105-039M	Bordeaux/Roasted Chestnut

Front Corner Panels (8" Radius)*8" Radius x 24.3" Tall***Back Corner Panels (15" Radius)***15" Radius x 24.3" Tall***SmartSeal™ Insulation**

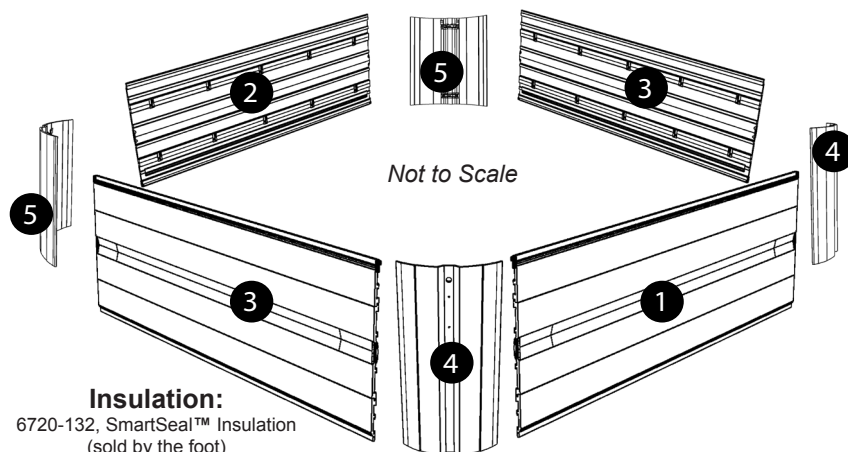
Part No.	Color	Part No.	Color	Part No.	Description
8105-038G	Silverwood/Coastal	8105-037G	Silverwood/Coastal	6720-132	SmartSeal™ Insulation (Sold by The Foot)
8105-038K	Teak	8105-037K	Teak		
8105-038M	Roasted Chestnut	8105-037M	Roasted Chestnut		

J-400 Series Plastic Base Pans (2006+)



Plastic Base Pans		
Model		Part Number
2020+	J-495	8804-005
	J-425	8804-006
2019+	J-485	8804-003
	J-475	8804-003
	J-445	8804-282
10/2017+	J-435	8804-282
2006+	J-495	8804-095
	J-480	8804-280
	J-470	8804-275
	J-465	8804-270
	J-425	8804-265
	J-415	8804-260

2020+ J-300 Series ProFinish™ Skirt Panels

**Insulation:**

6720-132, SmartSeal™ Insulation
(sold by the foot)

6720-834, Astro Foil (sold by the roll)

REQUIRED COLOR CODE

D = Modern Hardwood

U = Brushed Gray

Y = Smoked Ebony

REQUIRED ORDERING INFORMATION

When ordering synthetic cabinet panels, you must add a color code to the end of each panel number using the codes listed at left. For example, if you order part number XXXX-XXXD, you will receive an item in the Modern Hardwood color. Failure to add the color code will delay your order. If the spa has the optional corner lights installed, you will need to use either the original light bracket or the template from an aftermarket kit (6473-217) to drill the panel for the existing lights.

Complete Synthetic Modern Hardwood Panels

Model	1 (Front)	2 (Back)	3 (Side)	4/5 (All Corners) 2020-2024	4/5 (All Corners) 2025+
J-385	8105-302D	8105-302D	8105-302D	8105-318DL* / 8105-318DLI**	8105-630D
J-375	8105-302D	8105-302D	8105-302D	8105-318DL* / 8105-318DLI**	8105-630D
J-365	8105-302D	8105-302D	8105-307D	8105-318DL* / 8105-318DLI**	8105-630D
J-355	8105-302D	8105-302D	8105-307D	8105-318DL* / 8105-318DLI**	8105-630D
J-345	8105-301D	8105-301D	8105-301D	8105-317DL* / 8105-317DLI**	8105-631D
J-335	8105-301D	8105-301D	8105-301D	8105-317DL* / 8105-317DLI**	8105-631D
J-325	8105-294D	8105-294D	8105-300D	8105-312DL* / 8105-312DLI**	8105-632D
J-315	8105-294D	8105-294D	8105-299D	8105-312DL* / 8105-312DLI**	8105-632D

Complete Synthetic Brushed Gray Panels

Model	1 (Front)	2 (Back)	3 (Side)	4/5 (All Corners) 2020-2024	4/5 (All Corners) 2025+
J-385	8105-302U	8105-302U	8105-302U	8105-318UL* / 8105-318ULI**	8105-630U
J-375	8105-302U	8105-302U	8105-302U	8105-318UL* / 8105-318ULI**	8105-630U
J-365	8105-302U	8105-302U	8105-307U	8105-318UL* / 8105-318ULI**	8105-630U
J-355	8105-302U	8105-302U	8105-307U	8105-318UL* / 8105-318ULI**	8105-630U
J-345	8105-301U	8105-301U	8105-301U	8105-317UL* / 8105-317ULI**	8105-631U
J-335	8105-301U	8105-301U	8105-301U	8105-317UL* / 8105-317ULI**	8105-631U
J-325	8105-294U	8105-294U	8105-300U	8105-312UL* / 8105-312ULI**	8105-632U
J-315	8105-294U	8105-294U	8105-299U	8105-312UL* / 8105-312ULI**	8105-632U

Complete Synthetic Smoked Ebony Panels

Model	1 (Front)	2 (Back)	3 (Side)	4/5 (All Corners) 2020-2024	4/5 (All Corners) 2025+
J-385	8105-302Y	8105-302Y	8105-302Y	8105-318YL* / 8105-318YLI**	8105-630Y
J-375	8105-302Y	8105-302Y	8105-302Y	8105-318YL* / 8105-318YLI**	8105-630Y
J-365	8105-302Y	8105-302Y	8105-307Y	8105-318YL* / 8105-318YLI**	8105-630Y
J-355	8105-302Y	8105-302Y	8105-307Y	8105-318YL* / 8105-318YLI**	8105-630Y
J-345	8105-301Y	8105-301Y	8105-301Y	8105-317YL* / 8105-317YLI**	8105-631Y
J-335	8105-301Y	8105-301Y	8105-301Y	8105-317YL* / 8105-317YLI**	8105-631Y
J-325	8105-294Y	8105-294Y	8105-300Y	8105-312YL* / 8105-312YLI**	8105-632Y
J-315	8105-294Y	8105-294Y	8105-299Y	8105-312YL* / 8105-312YLI**	8105-632Y

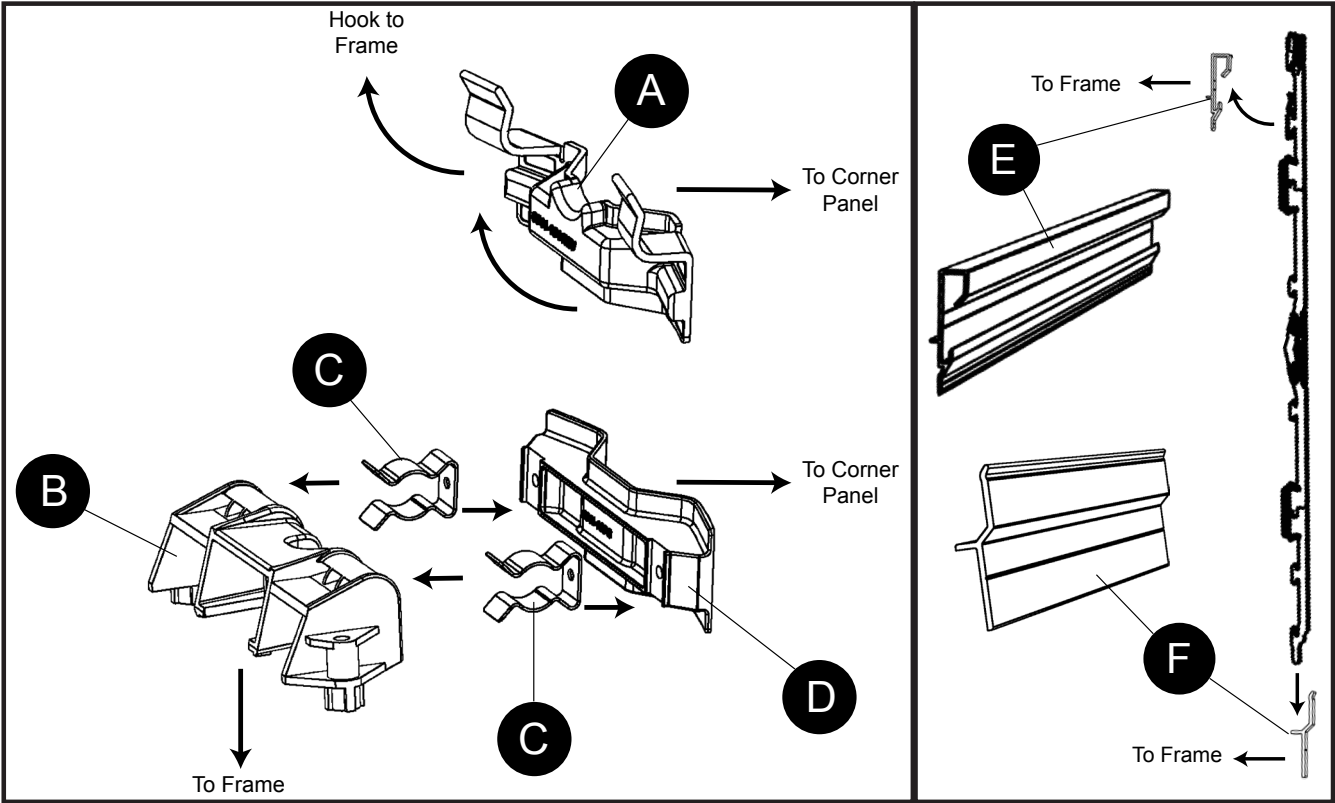
*Original mounting hardware orientation with Light: Clips at bottom. For spas made prior to 2/24/2023

**Current mounting hardware orientation with Light: Clips at top. For spas made 2/24/2023 or after.

Note: Later models have the mounting brackets inverted from the original configuration, i.e. Clips on top and hooks on the bottom. When working on spas made after 2/24/2023, order the part number with "I" at the end or hardware may have to be relocated to fit.

Mounting Hardware For 2020+ J-300 ProFinish™ Skirts		
	Part	Description
A	6541-362*	Bracket: Mount R11 Top Panel, use with 6000-007 below*
B	6541-161	Bracket: Bottom, Rim Corner
C	6570-439	Clamp: Panel Mount
D	6541-363*	Bracket: Mount R11 Bottom Panel, use with 6000-007 below*
E	6541-398	Mount: EXT Hook Top, 43.44
	6541-399	Mount: EXT Hook Top, 68.19
F	6541-380	Catch: EXT Bottom, 10
	6541-378	Mount: Panel Snap On, 12" for all catches (not shown)

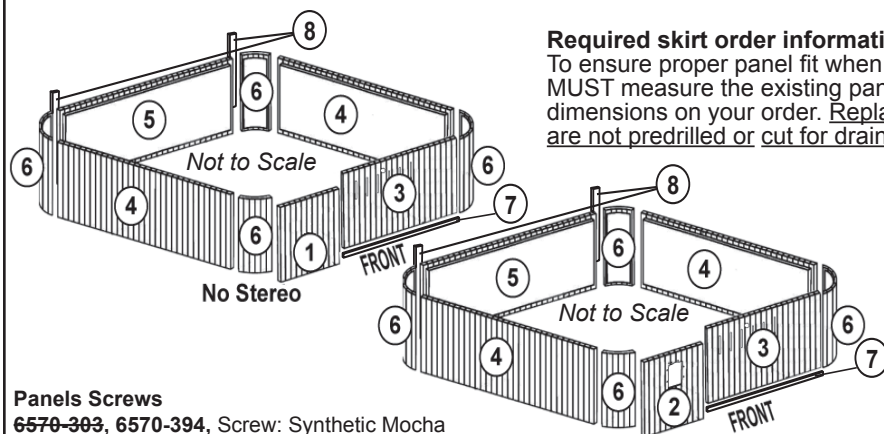
*6000-007, Epoxy: Plastic Weld; used to attach 6541-362 and 6541-363 brackets to cabinet panel



Note: Spas made after 2/24/2023 have the corner mounting brackets inverted, i.e. Clips on top and hooks on the bottom. On these units, part B would be mounted at the top of the frame. Hardware may have to be relocated to fit.

J-300 Synthetic Skirt Panels (2014-2019)

Bordeaux/Roasted Chestnut / Coastal/Silverwood / Teak Colors



Required skirt order information:

To ensure proper panel fit when ordering, you **MUST** measure the existing panel and include the dimensions on your order. Replacement panels are not predrilled or cut for drain and power inlets.

Important Note Regarding Cabinet Panels With Screw Attachment:

Any factory drilled cabinet panels are shipped drilled for the new flat screws.

If you are using these panels with existing countersunk screws, redrill for the countersunk screw heads.

Panels Screws

6570-303, 6570-394, Screw: Synthetic Mocha

6570-309, 6570-395, Screw: Synthetic Teak

6570-302, 6570-393, Screw: Synthetic Coastal

Complete Synthetic Bordeaux/Roasted Chestnut Panels

Model	1	2	3 (See Note 2)	4	5	6	7	8
J-385	8105-449M	8105-444M	2016+: 8105-451M 2014-2015: 8105-445M	8105-448M	8105-450M	8105-443M	6551-019M (Trim to Fit)	6551-605M (Trim to Fit)
J-375								
J-365	8105-449M	8105-444M	2016+: 8105-451M 2014-2015: 8105-445M	8105-442M	8105-441M	8105-443M		
J-355								
J-345	8105-568M	8105-565M	2016+: 8105-570M 2014-2015: 8105-566M	8105-563M	8105-563M	8105-567M		
J-335								
J-325	8103-847M	8103-848M	2016+: 8104-925M 2014-2015: 8103-846M	8103-844M	8103-843M	8103-845M		
J-315	8104-917M	8104-918M	2016+: 8104-924M 2014-2015: 8104-919M	8104-915M	8104-916M	8104-920M		

Complete Synthetic Coastal/Silverwood Panels

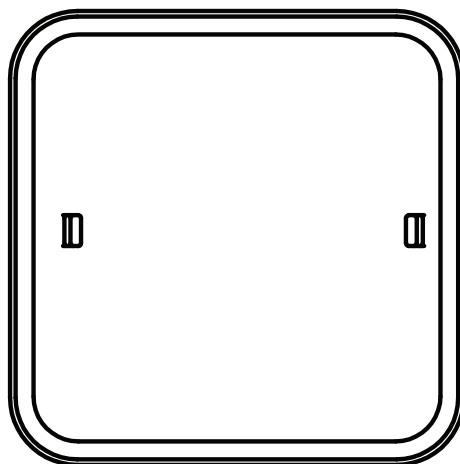
Model	1	2	3 (See Note 2)	4	5	6	7	8
J-385	8105-449G	8105-444G	2016+: 8105-451G 2014-2015: 8105-445G	8105-448G	8105-450G	8105-443G	6551-019G (Trim to Fit)	6551-605G (Trim to Fit)
J-375								
J-365	8105-449G	8105-444G	2016+: 8105-451G 2014-2015: 8105-445G	8105-442G	8105-441G	8105-443G		
J-355								
J-345	8105-568G	8105-565G	2016+: 8105-570G 2014-2015: 8105-566G	8105-563G	8105-563G	8105-567G		
J-335								
J-325	8103-847G	8103-848G	2016+: 8104-925G 2014-2015: 8103-846G	8103-844G	8103-843G	8103-845G		
J-315	8104-917G	8104-918G	2016+: 8104-924G 2014-2015: 8104-919G	8104-915G	8104-916G	8104-920G		

Complete Synthetic Teak Panels

Model	1	2	3 (See Note 2)	4	5	6	7	8
J-385	8105-449K	8105-444K	2016+: 8105-451K 2014-2015: 8105-445K	8105-448K	8105-450K	8105-443K	6551-019K (Trim to Fit)	6551-605K (Trim to Fit)
J-375								
J-365	8105-449K	8105-444K	2016+: 8105-451K 2014-2015: 8105-445K	8105-442K	8105-441K	8105-443K		
J-355								
J-345	8105-568K	8105-565K	2016+: 8105-570K 2014-2015: 8105-566K	8105-563K	8105-563K	8105-567K		
J-335								
J-325	8103-847K	8103-848K	2016+: 8104-925K 2014-2015: 8103-846K	8103-844K	8103-843K	8103-845K		
J-315	8104-917K	8104-918K	2016+: 8104-924K 2014-2015: 8104-919K	8104-915K	8104-916K	8104-920K		

Note1: See [page 180](#) for a listing of the Tool Free Access Door hardware for these models.

Note2: Door latch hardware included with all Front Door Panels (Item 3).

J-300 Series Plastic Base Pans**Plastic Base Pans**

Model		Part Number
2020+	J-385	8804-020
	J-375	
	J-365	8804-021
	J-355	
	J-345	8804-022
	J-335	
	J-325	8804-023
	J-315	8804-024
2014-2019	J-385	8804-301
	J-375	
	J-365	8804-300
	J-355	
	J-345	8804-302
	J-335	
	J-330	8804-304
	J-325	
	J-320	8804-303
	J-315	
	J-310	

J-200 Series Synthetic Skirt Panels (2023 Rev K+)

For information on how to find spa Rev info, please see [page 8](#).

2020+ Polyethylene Bottom Barrier:

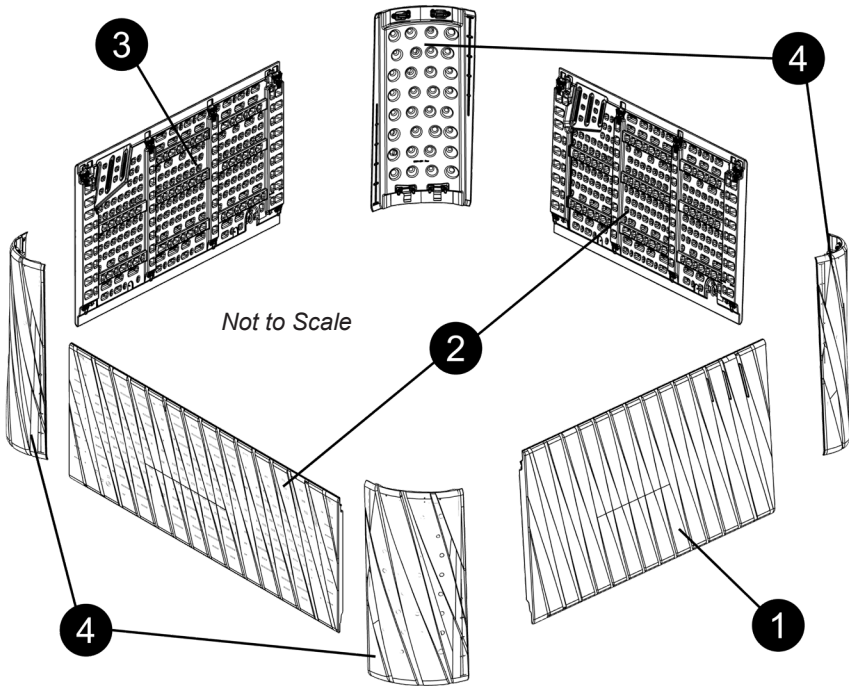
6450-112, Polyethylene: 90" x 90" x .060"; Cut to fit (not shown)

8804-074, Base: J-275/J-285, thermoformed, 8/2024+

8804-075, Base: J-235/J-245, thermoformed, 7/2024+

8804-076, Base: J-225, thermoformed, 9/2024+

8804-077, Base: J-215, thermoformed, 9/2024+



Model	Smoke Panels			
	1 (Front)	2 (Side)	3 (Back)	4 (Corner)
J-285	8105-593A	8105-594A	8105-594A	8105-597A
J-275	8105-593A	8105-594A	8105-594A	8105-597A
J-245	8105-589A	8105-592A	8105-592A	8105-597A
J-235	8105-589A	8105-592A	8105-592A	8105-597A
J-225	8105-586A	8105-588A	8105-588A	8105-598A
J-215	8105-586A	8105-587A	8105-588A	8105-598A

Model	Charcoal Panels			
	1 (Front)	2 (Side)	3 (Back)	4 (Corner)
J-285	8105-593P	8105-594P	8105-594P	8105-597P
J-275	8105-593P	8105-594P	8105-594P	8105-597P
J-245	8105-589P	8105-592P	8105-592P	8105-597P
J-235	8105-589P	8105-592P	8105-592P	8105-597P
J-225	8105-586P	8105-588P	8105-588P	8105-598P
J-215	8105-586P	8105-587P	8105-588P	8105-598P

Insulation		
Part #	Description	Models
6720-834	Astrofoil: F/B (125 ft per roll)	-
6720-643	Insulation: 26.75 x 20.75 x 1.5 RB	J285, J275
6720-772	Insulation: 26.75 x 19.88 x 1.5 RB	J285, J275, J245, J235
6720-774	Insulation: 26.75 x 12.00 x 1.5 RB	J285, J275, J245, J235
6720-773	Insulation: 26.75 x 18.25 x 1.5 RB	J245, J235
6720-776	Insulation: 23.75 x 16.25 x 1.5 RB	J225, J215
6720-778	Insulation: 23.75 x 12.00 x 1.5 RB	J225, J215

Skirt Hardware		
Part	Description	Image
6541-959	Bracket: Panel Lower	
6541-822	Bracket: Corner R	
6541-829	Bracket: Corner L	
6541-818	Bracket: Panel Upper	
6570-439 / 6570-642*	Clamp: Panel Mount	
6541-832	Bracket: Clip Locator	
6541-960	Bracket: Hook Receiver	
6541-956	Exterior Light Housing	
6541-789	Mount: Panel Catch, Lower	

*6570-642 used after 8/2023

J-200 Series* Synthetic Skirt Panels (2017-2022 Rev J)

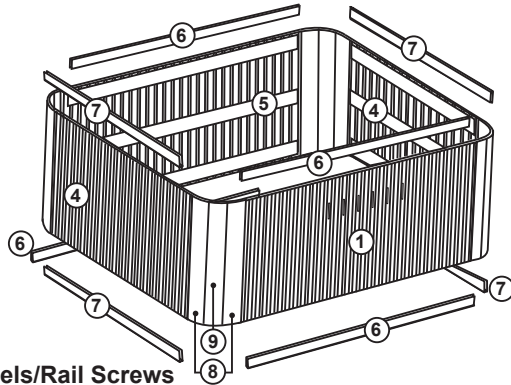
Required skirt order information: To ensure proper panel fit when ordering, you MUST measure the existing panel and/or top/bottom rails and include the dimensions on your order. Replacement panels are not predrilled or cut for drain and power inlets.

2020+ Polyethylene Bottom Barrier:
6450-112, Polyethylene: 90" x 90" x .060";
 Cut to fit (not shown)

Insulation:

6720-834, Astro Foil (sold by the roll)

For EPS panel part numbers, see [page 179](#)



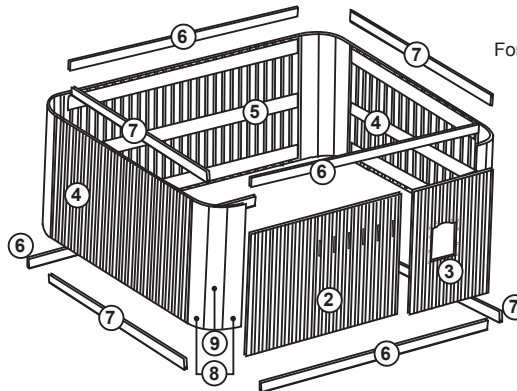
Panels/Rail Screws

6570-303, 6570-394, Screw: Synthetic Mocha

6570-309, 6570-395, Screw: Synthetic Teak

6570-302, 6570-393, Screw: Synthetic Coastal

Not to Scale



*For J-210 models, (see [page 176](#))

Note: Cabinets made after Dec. 2019 do not have ventilation slots. Panel #1 (Front) can be replaced with panel #5 (rear) on all non-stereo models. Spas with internal stereo made July 2019 or after also use #5 (rear) as front panel.

Model	Coastal/Silverwood Panels and Trim Pieces							Corner Pieces	
	No Stereo	Stereo (Before 6/2019)*		All Models				All Models	
	1 (Note 3)	2 (Note 4)	3 (Note 4)	4	5	6 (Note 1)	7 (Note 1)	8 (Note 2)	9 (Note 2)
J-280	8104-451G**	8104-452G#	8104-453G#	8104-454G	8104-454G	6551-035G	6551-035G	6551-730G	6551-732G
J-275									
J-245	8104-455G**	8104-456G#	8104-457G#	8104-458G	8104-458G	6551-036G	6551-036G	6551-730G	6551-732G
J-235									
J-225	8104-459G**	8104-460G#	8104-461G#	8104-462G	8104-463G	6551-037G	6551-036G	6551-730G	6551-732G
J-215	8104-464G**	8104-465G#	8104-466G#	8104-467G	8104-468G	6551-037G	6551-038G	6551-730G	6551-732G

Model	Bordeaux/Roasted Chestnut Panels and Trim Pieces							Corner Pieces	
	No Stereo	Stereo (Before 6/2019)*		All Models				All Models	
	1 (Note 3)	2 (Note 4)	3 (Note 4)	4	5	6 (Note 1)	7 (Note 1)	8 (Note 2)	9 (Note 2)
J-280	8104-451M**	8104-452M#	8104-453M#	8104-454M	8104-454M	6551-035M	6551-035M	6551-730M	6551-732M
J-275									
J-245	8104-455M**	8104-456M#	8104-457M#	8104-458M	8104-458M	6551-036M	6551-036M	6551-730M	6551-732M
J-235									
J-225	8104-459M**	8104-460M#	8104-461M#	8104-462M	8104-463M	6551-037M	6551-036M	6551-730M	6551-732M
J-215	8104-464M**	8104-465M#	8104-466M#	8104-467M	8104-468M	6551-037M	6551-038M	6551-730M	6551-732M

Model	Teak Panels And Trim Pieces							Corner Pieces	
	No Stereo	Stereo (Before 6/2019)*		All Models				All Models	
	1 (Note 3)	2 (Note 4)	3 (Note 4)	4	5	6 (Note 1)	7 (Note 1)	8 (Note 2)	9 (Note 2)
J-280	8104-451K**	8104-452K#	8104-453K#	8104-454K	8104-454K	6551-035K	6551-035K	6551-730K	6551-732K
J-275									
J-245	8104-455K**	8104-456K#	8104-457K#	8104-458K	8104-458K	6551-036K	6551-036K	6551-730K	6551-732K
J-235									
J-225	8104-459K**	8104-460K#	8104-461K#	8104-462K	8104-463K	6551-037K	6551-036K	6551-730K	6551-732K
J-215	8104-464K**	8104-465K#	8104-466K#	8104-467K	8104-468K	6551-037K	6551-038K	6551-730K	6551-732K

Note 1: All Skirt Rails must be trimmed to fit (Items 6 & 7).

**Note 3: Can be replaced with rear panel #5 in chart.

Note 2: All Corner Pieces must be trimmed to fit (Items 8 & 9).

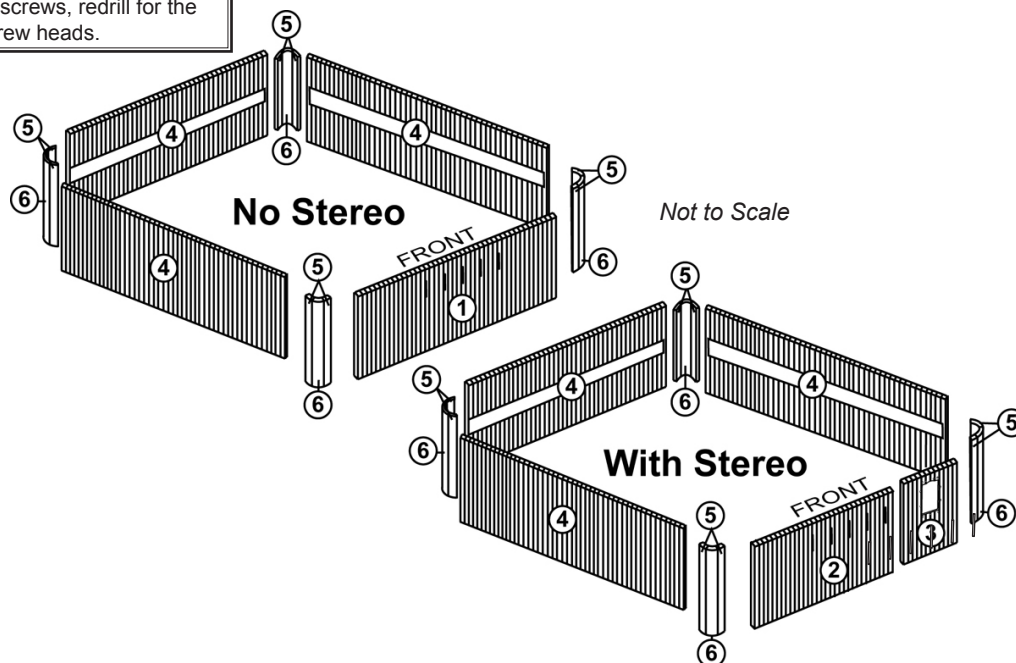
*Note 4: Models after July 2019 with internal stereo use rear panel #5 in chart.

J-280, J-275, J-245, J-235 Synthetic Skirt Panels (2013-2016)

Important Note Regarding Cabinet Panels With Screw Attachment:

Any factory drilled cabinet panels are shipped drilled for the new flat screws. If you are using these panels with existing countersunk screws, redrill for the countersunk screw heads.

Required skirt order information: To ensure proper panel fit when ordering, you **MUST** measure the existing panel and include the dimensions on your order. Replacement panels are not predrilled or cut for drain and power inlets.



Model	Coastal/Silverwood Panels and Trim Pieces					
	No Stereo	With Stereo		All Models		
	1	2	3	4	5	6
J-280	8104-427G	8104-428G	8104-430G	8104-426G	6551-730G	6551-732G
J-275						
J-245	8104-402G	8104-400G	8104-407G	8104-406G	6551-730G	6551-732G
J-235						

Model	Bordeaux/Roasted Chestnut Panels and Trim Pieces					
	No Stereo	With Stereo		All Models		
	1	2	3	4	5	6
J-280	8104-427M	8104-428M	8104-430M	8104-426M	6551-730M	6551-732M
J-275						
J-245	8104-402M	8104-400M	8104-407M	8104-406M	6551-730M	6551-732M
J-235						

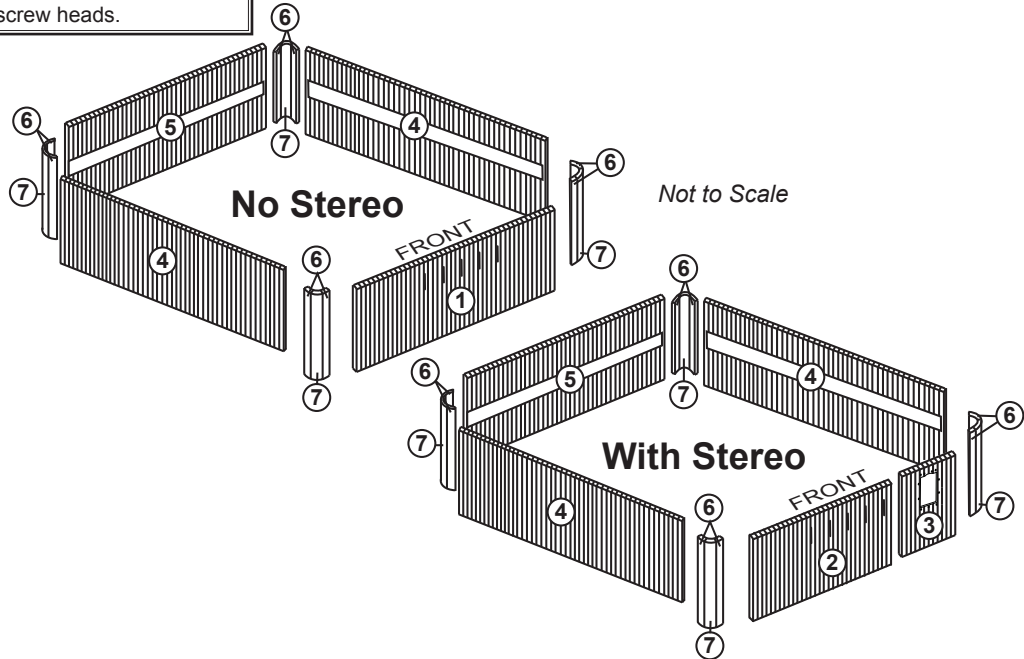
Model	Teak Panels And Trim Pieces					
	No Stereo	With Stereo		All Models		
	1	2	3	4	5	6
J-280	8104-427K	8104-428K	8104-430K	8104-426K	6551-730K	6551-732K
J-275						
J-245	8104-402K	8104-400K	8104-407K	8104-406K	6551-730K	6551-732K
J-235						

J-225 & J-215 Synthetic Skirt Panels (2016)

Important Note Regarding Cabinet Panels With Screw Attachment:

Any factory drilled cabinet panels are shipped drilled for the new flat screws. If you are using these panels with existing countersunk screws, redrill for the countersunk screw heads.

Required skirt order information: To ensure proper panel fit when ordering, you **MUST** measure the existing panel and include the dimensions on your order. Replacement panels are not predrilled or cut for drain and power inlets.



Model	Coastal/Silverwood Panels and Trim Pieces						
	No Stereo	With Stereo		All Models			
	1	2	3	4	5	6	7
J-225	8104-414G	8104-413G	8104-417G	8104-416G	8104-415G	6551-730G	6551-732G
J-215	8104-442G	8104-440G	8104-441G	8104-444G	8104-443G	6551-730G	6551-732G

Model	Bordeaux/Roasted Chestnut Panels and Trim Pieces						
	No Stereo	With Stereo		All Models			
	1	2	3	4	5	6	7
J-225	8104-414M	8104-413M	8104-417M	8104-416M	8104-415M	6551-730M	6551-732M
J-215	8104-442M	8104-440M	8104-441M	8104-444M	8104-443M	6551-730M	6551-732M

Model	Teak Panels And Trim Pieces						
	No Stereo	With Stereo		All Models			
	1	2	3	4	5	6	7
J-225	8104-414K	8104-413K	8104-417K	8104-416K	8104-415K	6551-730K	6551-732K
J-215	8104-442K	8104-440K	8104-441K	8104-444K	8104-443K	6551-730K	6551-732K

J-210 Synthetic Skirt Panels (2011+)

J-210 Synthetic Panels (2011+)

Roasted Chestnut/Mahogany

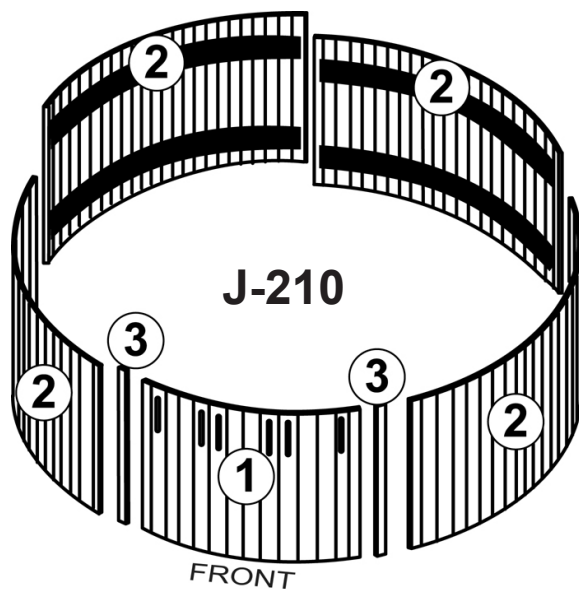
1. 8105-561M, Panel: Front, Mahogany
2. 8105-560M, Panel: Side, Mahogany
- 3*. 6551-593M, Syn: Flat 35 5/8 x 1-3/4"

Coastal/Silverwood/Gray

1. 8103-560G, Panel: Front, Gray
2. 8103-561G, Panel: Side, Gray
- 3*. 6551-593G, Syn: Mold Det 42, 30-1/4"

Teak

1. 8105-559K, Panel: Front, Teak
2. 8105-558K, Panel: Side, Teak
- 3*. 6551-593K, Syn: Mold Det 42, 30-1/4"



**Must trim part to fit*

J-100 Series Synthetic Skirt Panels (2017+)

Important Note Regarding Cabinet Panels With Screw Attachment:

Any factory drilled cabinet panels are shipped drilled for the new flat screws. If you are using these panels with existing countersunk screws, redrill for the countersunk screw heads.

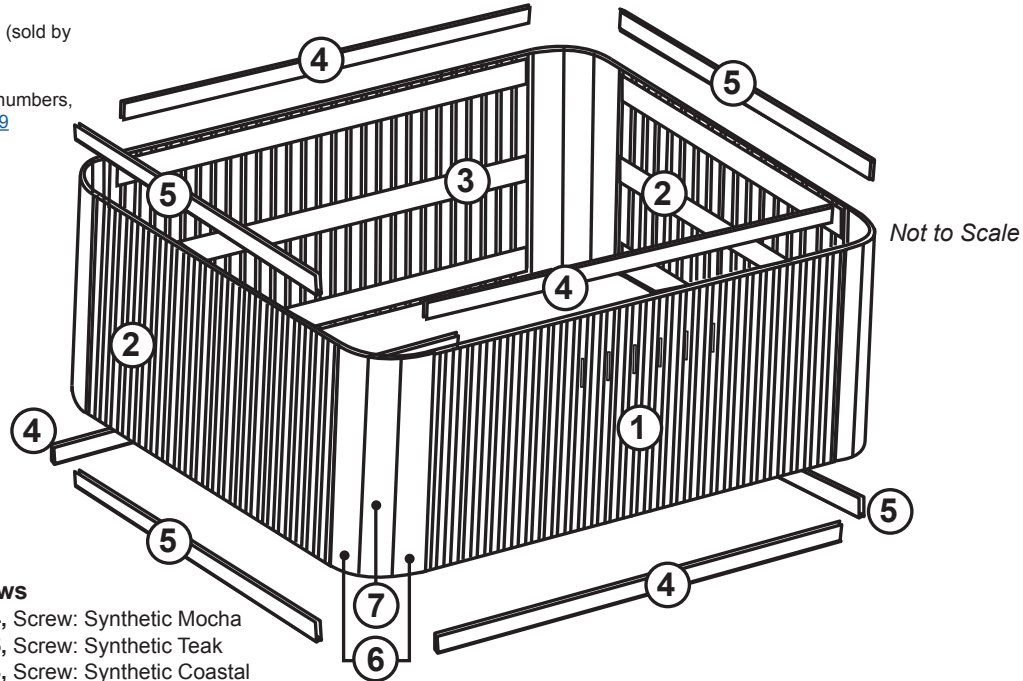
Insulation:

6720-834, Astro Foil (sold by the roll)

For EPS panel part numbers, see [page 179](#)

Required skirt order information: To ensure proper panel fit when ordering, you **MUST** measure the existing panel and/or top/bottom rails and include the dimensions on your order. Replacement panels are not predrilled or cut for drain and power inlets.

2020+ Polyethylene Bottom Barrier:
6450-112, Polyethylene: 90" x 90" x .060";
 Cut to fit (not shown)



Panels/Rail Screws

6570-303, 6570-394, Screw: Synthetic Mocha

6570-309, 6570-395, Screw: Synthetic Teak

6570-302, 6570-393, Screw: Synthetic Coastal

Note: Cabinets made after Dec. 2019 do not have ventilation slots. Panel #1 (Front) can be replaced with panel #3 (rear) on all models.

Model	Coastal/Silverwood Panels and Trim Pieces					Corner Pieces	
	All Models					All Models	
	1 (Note 3)	2	3	4 (Note 1)	5 (Note 1)	6 (Note 2)	7 (Note 2)
J-145	8104-455G*	8104-458G	8104-458G	6551-036G	6551-036G	6551-730G	6551-732G
J-135	8104-455G*	8104-458G	8104-458G	6551-036G	6551-036G	6551-730G	6551-732G
J-125	8104-459G*	8104-462G	8104-463G	6551-037G	6551-036G	6551-730G	6551-732G
J-115	8104-464G*	8104-467G	8104-468G	6551-037G	6551-038G	6551-730G	6551-732G

Model	Bordeaux/Roasted Chestnut Panels and Trim Pieces					Corner Pieces	
	All Models					All Models	
	1 (Note 3)	2	3	4 (Note 1)	5 (Note 1)	6 (Note 2)	7 (Note 2)
J-145	8104-455M*	8104-458M	8104-458M	6551-036M	6551-036M	6551-730M	6551-732M
J-135	8104-455M*	8104-458M	8104-458M	6551-036M	6551-036M	6551-730M	6551-732M
J-125	8104-459M*	8104-462M	8104-463M	6551-037M	6551-036M	6551-730M	6551-732M
J-115	8104-464M*	8104-467M	8104-468M	6551-037M	6551-038M	6551-730M	6551-732M

Model	Teak Panels And Trim Pieces					Corner Pieces	
	All Models					All Models	
	1 (Note 3)	2	3	4 (Note 1)	5 (Note 1)	6 (Note 2)	7 (Note 2)
J-145	8104-455K*	8104-458K	8104-458K	6551-036K	6551-036K	6551-730K	6551-732K
J-135	8104-455K*	8104-458K	8104-458K	6551-036K	6551-036K	6551-730K	6551-732K
J-125	8104-459K*	8104-462K	8104-463K	6551-037K	6551-036K	6551-730K	6551-732K
J-115	8104-464K*	8104-467K	8104-468K	6551-037K	6551-038K	6551-730K	6551-732K

Note 1: All Skirt Rails must be trimmed to fit (Items 4 & 5).

*Note 3: Can be replaced with rear panel #3 in chart.

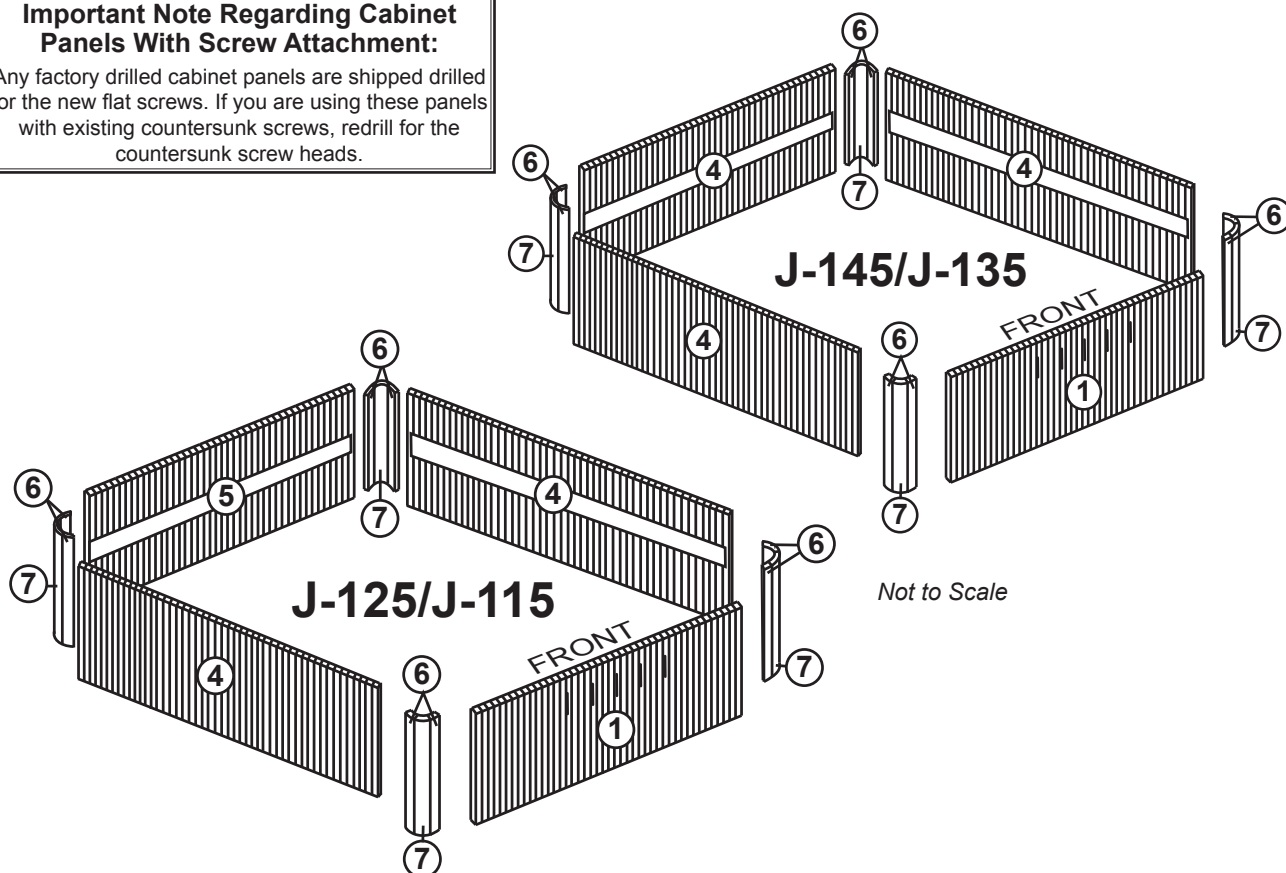
Note 2: All Corner Pieces must be trimmed to fit (Items 6 & 7).

J-100 Series Synthetic Skirt Panels (2015-2016)

Required skirt order information: To ensure proper panel fit when ordering, you **MUST** measure the existing panel and include the dimensions on your order. Replacement panels are not predrilled or cut for drain and power inlets.

Important Note Regarding Cabinet Panels With Screw Attachment:

Any factory drilled cabinet panels are shipped drilled for the new flat screws. If you are using these panels with existing countersunk screws, redrill for the countersunk screw heads.



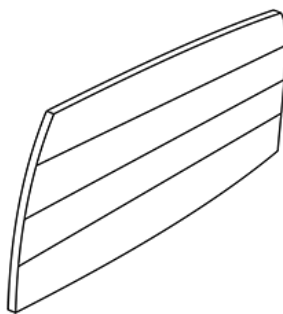
Model	Coastal/Silverwood Panels and Trim Pieces				
	No Stereo	All Models			
	1	4	5	6	7
J-145	8104-402G	8104-406G	N/A	6551-730G	6551-732G
J-135					
J-125	8104-414G	8104-416G	8104-415G	6551-730G	6551-732G
J-115	8104-442G	8104-444G	8104-443G	6551-730G	6551-732G

Model	Bordeaux/Roasted Chestnut Panels and Trim Pieces				
	No Stereo	All Models			
	1	4	5	6	7
J-145	8104-402M	8104-406M	N/A	6551-730M	6551-732M
J-135					
J-125	8104-414M	8104-416M	8104-415M	6551-730M	6551-732M
J-115	8104-442M	8104-444M	8104-443M	6551-730M	6551-732M

Model	Teak Panels And Trim Pieces				
	No Stereo	All Models			
	1	4	5	6	7
J-145	8104-402K	8104-406K	N/A	6551-730K	6551-732K
J-135					
J-125	8104-414K	8104-416K	8104-415K	6551-730K	6551-732K
J-115	8104-442K	8104-444K	8104-443K	6551-730K	6551-732K

Play Series Skirt Panels (2020+)

382025, Vent fitting, Cord, PVC

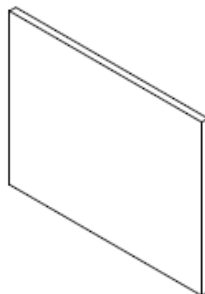


***Screws sold separately**

Model	Black Panels		Screws
Mood	412550 , Cabinet Panel: Short, Black (2 per spa)*	412560 , Cabinet Panel: Long, Black (2 per spa)*	482029BK , Screw: #6x1-1/4" Flathead Zinc, Black
Soul	412570 , Cabinet Panel: Classic, Black (4 per spa)*		482029BK , Screw: #6x1-1/4" Flathead Zinc, Black
Echo	412570 , Cabinet Panel: Classic, Black (4 per spa)*		482029BK , Screw: #6x1-1/4" Flathead Zinc, Black

Model	Coffee Panels		Screws
Mood	412552 , Cabinet Panel: Short, Coffee (2 per spa)*	412562 , Cabinet Panel: Long, Coffee (2 per spa)*	482029ES , Screw: #6x1-1/4" Flathead Zinc, Coffee
Soul	412572 , Cabinet Panel: Classic, Coffee (4 per spa)*		482029ES , Screw: #6x1-1/4" Flathead Zinc, Coffee
Echo	412572 , Cabinet Panel: Classic, Coffee (4 per spa)*		482029ES , Screw: #6x1-1/4" Flathead Zinc, Coffee

J-200/J-100 EPS Insulation Panels (2020-2022)



		Spa Model									
Panel Part #	Panel Size	J-215	J-225	J-235	J-245	J-275	J-280	J-115	J-125	J-135	J-145
6720-382	23" x 28"					12	12				
6720-391	8.75" x 28"			4	4	4	4			4	4
6720-384	21" x 28"			12	12					12	12
6720-386	20.125" x 25.75"		4						4		
6720-387	16.5" x 25.75"		4						4		
6720-392	8.75" x 25.75"		4						4		
6720-395	25.75" x 22.25"		2						2		
6720-396	25.75" x 22.75"		2						2		
6720-388	22.25" x 23.5"	2						2			
6720-389	16.5" x 23.5"	8						8			
6720-390	12.25" x 23.5"	2						2			
6720-393	8.75" x 23.5"	4						4			

Miscellaneous Parts And Accessories

Plastic Skirt Bushings/Plugs

6540-924, Bushing, Universal, Black (for 1.375" electrical access skirt hole)



6540-926, Plug: Universal, Black (for 1.375" electrical access skirt hole).



Synthetic Rock Skirt Paint Touchup Kits

6000-370, Kit, Paint Tuscan (Not Shown)
6000-371, Kit, Paint Venetian (Not Shown)

SmartSeal™ Insulation

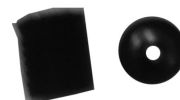
6720-132, Insulation: Radiant 4' Tall x 3/8" Thick (Sold by The Foot)



Miscellaneous Parts And Accessories

Tool Free Skirt Latch Parts 2014+ J300 And 2015+ J400 Models

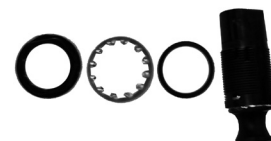
6570-124, Skirt: Magnetic Catch, Mortise Mount; *Note: for use on the wood frame behind the front skirt panel on all 2014+ J-300 and 2015+ J-400 models. Four to six used on each spa (varies by model).*



6570-154, Skirt: Magnetic Catch Keeper Bracket, plated steel; *Note: For use on the front skirt door in all 2014+ J300 models.*



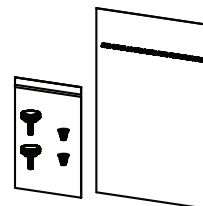
6570-184, Skirt: Door Latch (push button); *Note: For use on the front skirt door in all 2014+ J300 models.*



6570-128, Washer: 0.85" Diameter., plated steel; *For use on the front skirt door in all 2014+ J300 models.*

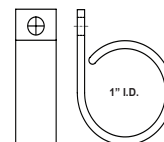


6000-256, Kit, J-300 Quick Access Panel; Field fix kit eliminates skirt door rattle in windy conditions. Kit no longer available. Order 2 ea. of:



6570-351, Screw: Knurl 1/4-20, 1"-3/4 DIA
6570-935, Insert: Threaded flange, 1/4-20
[Click here for installation instructions.](#)

6570-123, Clip: Wire Harness Nylon



J-LX & J-LXL Series Stereo Components (2013+)

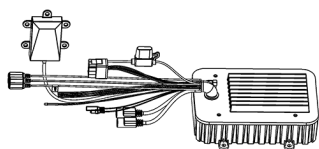
6500-044, Stereo:

Black box internal.

All JLX models July

2019+. Used with optional remote 6000-344

or kit 6000-058 below. Can be fit to spas originally equipped with 6500-819 using 1x 6560-330 and 4x 6560-350 below and replacement of front cabinet.

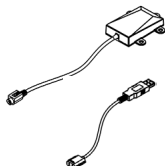


6000-344, Remote: For 6500-044 above. All JLX models July 2019+.



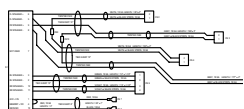
6000-058, Remote kit, aftermarket: For 6500-044 above. All JLX models July 2019+. Contains 6000-344 remote and A, & B below:

A. 6000-346, Receiver

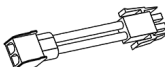


B. 6000-395, Cable: Charger

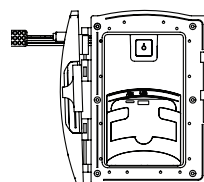
6560-330, Harness: Wiring, Used to connect 6500-044 stereo to JLX speakers.



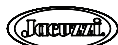
6560-350, Harness: F-F Speaker Adapter. Used to connect 6500-044 stereo to JLX speakers



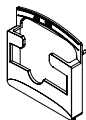
6500-819, LIMITED STOCK Stereo: Basic with Back And Phone Holder (6560-306 Apple Dock USB Cable and 6560-285 Aux Right-Angle Cables purchased separately below). Can be replaced by 6500-044 above.



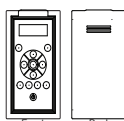
6530-500, Logo JHT Stereo 2013



6000-336, Holder: Smartphone Stereo 2013



6560-300, Remote: Basic FM USB BT 2013 (Rubber Jacket Included) Use 6560-302



6560-302, Remote BT 2013 Sundance Logo

J-LX & J-LXL Series Stereo Components (2013+)

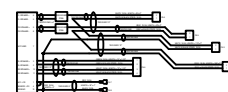
6560-306, Harness: Apple Dock USB 6" 2013



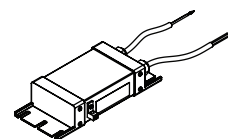
6560-285, Cable: Aux, Right-Angled



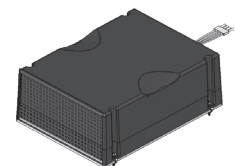
6560-524, Harness: Wiring Aquatic JHT 2011 (All Models)



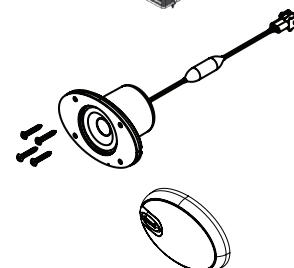
6600-146, Power Supply: 240VAC 50/60Hz, 13VDC ETL/TUB (Fits All Models; Replaces 6600-006, 6600-008, and 6600-005 models)



6560-327, Speaker: Subwoofer Aquatic



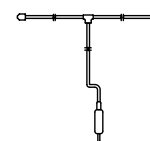
6560-837, Speaker: Oval Single Driver, Aquatic; fits 2015+ models (Four 3.5mm x 17mm stainless steel screws included) Replaced 2660-497



6570-815, Grill: Speaker, Oval; fits 2015+ Models.



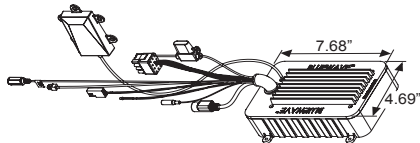
6560-812, Antenna: AM/FM 6' Soft Wire



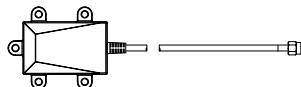
J-500 Series Stereo Components (2015+)

6500-917, Stereo: SD/JHT

8X5 w/Ext BT
Ant. (Replaces
6500-915 and
6500-915D)



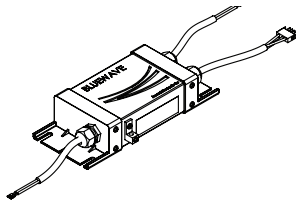
6560-813, Antenna:
Bluetooth, 39" Cable



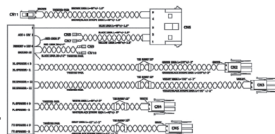
6530-500, Logo
JHT Stereo 2013



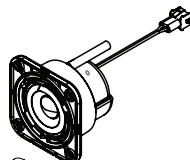
6600-186, Power
Supply, 13VDC Stereo,
Dual Output



6560-496, Harness:
Stereo Jacuzzi, J-500/
J-400 07/2017+ (Replaces
earlier 6560-494 and 6560-
492 models)



6560-437, Speaker: 2"
Aquatic, Neodymium
(Blue Drain Hose Included)



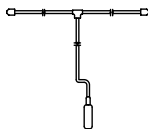
2570-386, Grill: 2"
Speaker Aquatic J-500
2015



6560-913, Speaker:
Subwoofer, Aquatic
2015



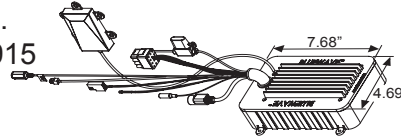
6560-812, Antenna:
AM/FM 6' Soft Wire



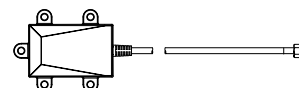
J-400 Series Stereo Components (09/2015+)

6500-917, Stereo: SD/JHT

8X5 w/Ext BT Ant.
(Replaces 6500-915
and 6500-915D)



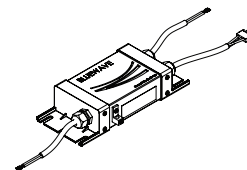
6560-813, Antenna:
Bluetooth, 39" Cable



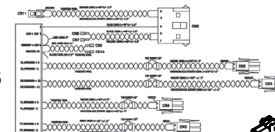
6530-314, Logo
JHT Stereo 09/2016+



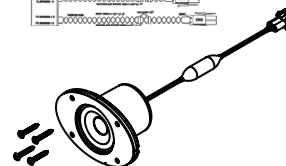
6600-186, Power
Supply, 13VDC Stereo,
Dual Output



6560-496, Harness:
Stereo Jacuzzi, J-500/
J-400 07/2017+ (Replaces
earlier 6560-494 model)



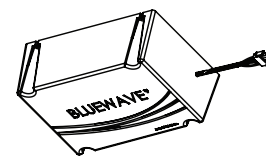
6560-837, Speaker:
Oval Single Driver,
Aquatic (Four 3.5mm x
17mm stainless steel
screws included)



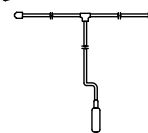
6570-815, Grill:
Speaker, Oval



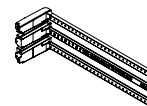
6560-913, Speaker:
Subwoofer, Aquatic
2015



6560-812, Antenna:
AM/FM 6' Soft Wire



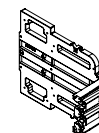
6570-288, Mount, Stereo (Left)
10/17-2018 J445 Models Only



6473-544, Connector: Splitter,
RS485



6570-289, Mount, Stereo (Right) for
10/17-2018 J445 Models Only

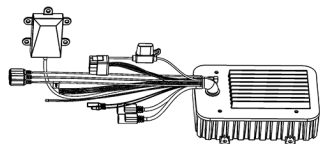


6570-291, Mount, Wiring Clamp for 10/17-2018
J445 Models Only (Not Shown)

6560-213, Adapter, 90° Stereo Bluetooth
Antenna for 10/17+ J-445/J-435 Models Only
(Not Shown)

J-300 Series Stereo Components (2013+)

6500-044, Stereo: Black box internal. All J300 models July 2019+. Used with remote 6000-344 (optional after 4/2020) or kit 6000-058 below. Can be fit to spas originally equipped with 6500-819 with 6560-330 wiring harness below and replacement of front cabinet.

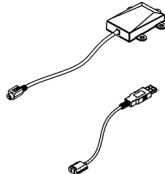


6000-344, Remote: For 6500-044 above. Optional for all J300 models July 2019+.

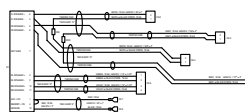


6000-058, Remote kit, aftermarket: For 6500-044 above. Optional on J300 models July 2019+. Contains 6000-344 remote, A & B below:

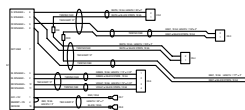
A. 6000-346, Receiver



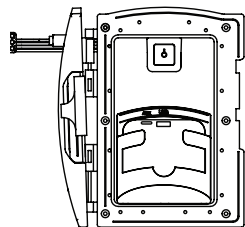
B. 6000-395, Cable: Charger



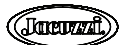
6560-330, Harness: Wiring, Used to connect 6500-044 stereo to speakers.



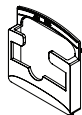
6500-819, LIMITED STOCK Stereo: Basic with Back And Phone Holder (6560-306 Apple Dock USB Cable and 6560-285 Aux Right-Angle Cables purchased separately below). Can be replaced with 6500-044 above.



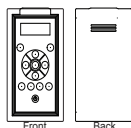
6530-314, Logo JHT Stereo 2016+



6000-336, Holder: Smartphone Stereo 2013



6560-300, Remote: Basic FM USB BT 2013+ (Rubber Jacket Included) Use 6560-302



6560-302, Remote BT 2013 Sundance Logo

6560-306, Harness: Apple Dock USB 6" 20

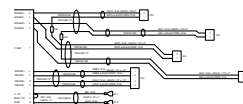


6560-285, Cable: Aux, Right-Angled

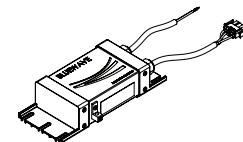


J-300 Series Stereo Components (2013+)

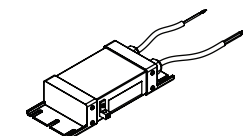
6560-339, Harness: Wiring Stereo Aquatic



6600-165, Power Supply: 13VDC Stereo, Single Output 240V 50/60Hz, AMP (Fits 2016+ Models Only)



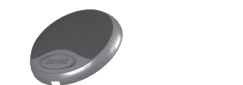
6600-146, Power Supply: 240VAC 50/60Hz, 13VDC ETL/TUB (Fits All 2013-2015 Models; Replaces 6600-006 and 6600-008 models)



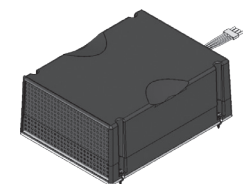
6560-326, Speaker: 2" Aquatic, Screws Included (All 2007+ Models)



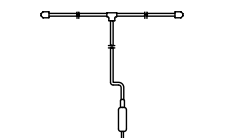
2570-385, Grill: 2" Speaker Aquatic JHT (All 2007+ Models)



6560-327, Speaker: Subwoofer Aquatic (All 2007+ Models)

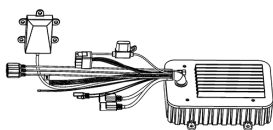


6560-812, Antenna: AM/FM 6' Soft Wire (All 2007+ Models)



J-200 Series Stereo Components (2015+)

6500-044, Stereo: Black box internal. All J200 models July 2019+. Used with optional remote 6000-344 or kit 6000-058 below. Can be fit to spas originally equipped with 6500-885 external stereo with replacement of front cabinet.

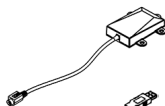


6000-344, Remote: For 6500-044 above. All J200 models July 2019+.



6000-058, Remote kit, aftermarket: For 6500-044 above. All J200 models July 2019+. Contains 6000-344 remote and A, & B below:

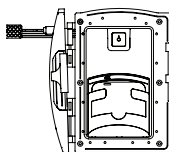
A. 6000-346, Receiver



B. 6000-395, Cable: Charger



6500-885, Stereo: Basic with integrated Bluetooth, AUX Connector, Back/Phone Holder (No USB Port/FM/Wireless Remote Capability; Aux Right-Angle Cable purchased separately below). 2015-July 2019.



6530-500, Logo JHT Stereo 2013; *Note: Logo is compatible with all 2013+ J-200 models.*

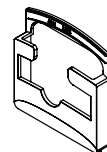


6560-285, Cable: Aux, Right-Angled; *Note: Cable is compatible with all Stereo decks listed above.*

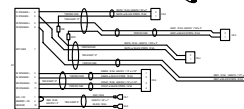


J-200 Series Stereo Components (2015+)

6000-336, Holder: Smartphone Stereo 2013



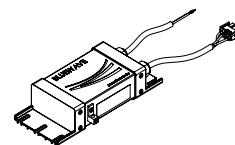
6560-330, Harness: Wiring Stereo Aquatic; *Note: Compatible with All Models.*



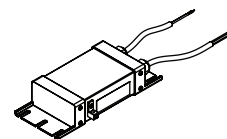
6560-512, Harness: Stereo Speaker Adapter



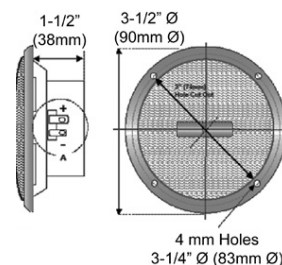
6600-165, Power Supply: 13VDC Stereo, Single Output 240V 50/60Hz, AMP (Fits 2018+ Models Only)



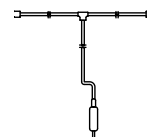
6600-146, Power Supply: 240VAC 50/60Hz, 13VDC ETL/TUB (Fits All Models through 2017; Replaces 6600-006 model)



6560-335, Speaker: 3" PolyPlanar Gray (All 2007+ Models)
6540-546, Gasket: 3" PolyPlanar Speaker, Not Shown (All 2007+ Models)

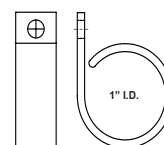


6560-812, Antenna: AM/FM 6' Soft Wire



Miscellaneous Stereo Components

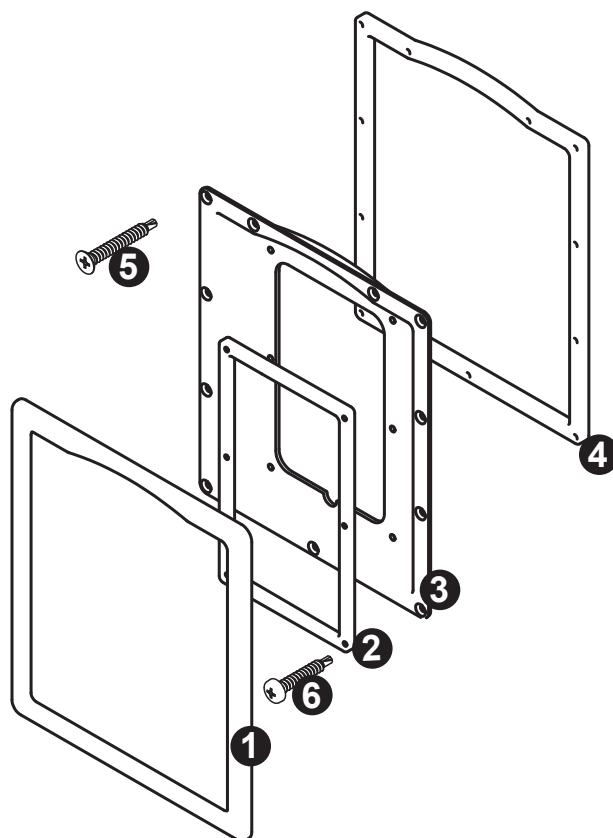
6570-123, Clip: Wire Harness Nylon



BLUEWAVE™ Stereo Enclosure Parts (2013+)

Optional BLUEWAVE™ Stereo Mounting Bracket/Enclosure Parts

1. **6000-342**, Bezel: Stereo ABS Black 2013+
2. **6000-308**, Back Ring: Small Stereo ABS Black, 2013+
3. **6000-340**, Enclosure: Stereo ABS Black, 2013+
4. **6000-341**, Back Ring: AQ Stereo ABS Black, 2013+
5. **6570-334**, Screw: #8-18 x 1.25" PH Flat SS, Self-Tapping (11 Required)
6. **6570-338**, Screw: #8-18 x 1" PH SS Self-Tapping (6 Required)

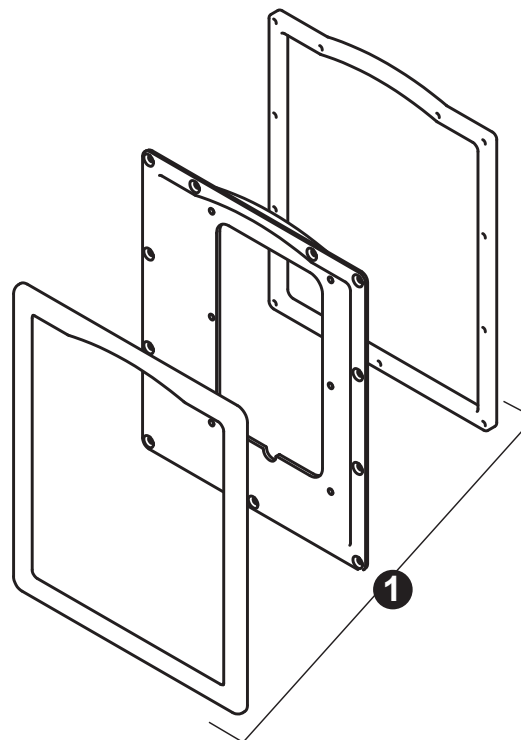


6530-500, Logo
JHT Stereo 2013



Optional BLUEWAVE™ Skirt Mounting Bracket Assembly

1. **6455-011**, Enclosure: Stereo Assembly ABS Black 2013+ (Mounts Over Skirt Panel Hole Cutout)



6530-500, Logo
JHT Stereo 2013



Dealer Price List

For current part pricing information, please visit the Master Parts Price List in the Management Center of the Dealer Community Website:

<http://jacuzzipartners.com/managementcenter/media/browse.php?catid=2567>.



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Website: <http://www.jacuzzipartners.com>