

Filter Matrix

J-LX & J-LXL Series (2011+)

Model Year	Hot Tubs	Circulation Pump Cartridge	Jet Pump 1 Cartridge	Pro-Clear Plus Bag	Skimmer Weir Filter	Debris Trap/Net	Page
All 2011+	J-LX J-LXL	6000-383AJ		N/A	6540-188	6570-392	42



Note: Can use 2012 J-400 Filter Assembly 2472-234* as substitute.

J-500 Series

Model Year	Hot Tubs	Complete Filter Assy.	Pro-Clarity Circulation Pump Cartridge	Pro-Clarity Disposable Depthload Cartridge	Pro-Clear Plus Bag	Jet Pump 1 ProClear II Cartridge	Pro-Clarity Debris Bag	Page
2015+	J-585 J-575	2472-234*	6473-157J*	6473-161J*	N/A	6000-383AJ	6570-398	42

J-400 Series

2012+ Models

Model Year	Hot Tubs	Complete Filter Assy.	Pro-Clarity Circulation Pump Cartridge	Pro-Clarity Disposable Depthload Cartridge	Pro-Clear Plus Bag	Jet Pump 1 ProClear II Cartridge	Pro-Clarity Debris Bag	Page
2013+	All	2472-234*	6473-157J*	6473-161J*	N/A	6000-383AJ	6570-398	43
2012	J-480 J-470 J-465	2472-236	6473-158	6473-161J*	2540-389	2540-387J	-	43
	J-495 J-425 J-415	2472-234* (Note 1)	6473-157J*	6473-161J*	N/A	6000-383AJ	6570-398	
	J-460	2472-232	6473-156	6473-161J*	2540-389	2540-384	N/A	

2006-2011 Models

Model Year	Hot Tubs	Circulation Pump Cartridge	Pro-Polish Bag	Jet Pump 1 Cartridge (Note 2)	Page
2006-11	J-480 J-470	2540-383J	2540-389	2540-387J	44
5/07-11	J-465				
Prior to 4/07	J-465	2000-498	2540-389	2540-384	
2006-11	J-460				

Note 1: This assembly can also be used as a substitute for the circulation pump filter cartridge used in J-LX models and J-300 models (6000-383AJF).

Note 2: Used under ProClear Plus Bag.

Filter Matrix

J-300 Series (2002+)

Model Year	Hot Tubs	Circulation Pump Cartridge	Jet Pump 1 Cartridge	Debris Trap / Net	Page
2002+	J-385, J-380	6000-383AJ	6000-383AJ	6570-398 (2014+) 6570-392 (2002-2013)	45
	J-375, J-370				
	J-365, J-360				
	J-355, J-350				
	J-345, J-340				
	J-325, J-320				
	J-335, J-330				
	J-315, J-310				

Note: Can use the 2012 J-400 Filter Assembly 2472-234* as a substitute.

J-200 Series (2005+)

Model Year	Hot Tubs	Jet Pump Cartridge	Debris Trap / Net	Page
2007+	J-280	2540-381J	6570-392	46
2012+	J-275	373045J	N/A	
2007+	J-270	2540-381J	6570-392	
2012+	J-245	373045J	N/A	
	J-235			
2008-2012	J-230	2540-381J	6570-392	
2005-2007	J-230	373045J	N/A	
2005-2008	J-220			
2016+	J-215			
	J-225			
2005+	J-210			

J-100 Series (2017+)

Model Year	Hot Tubs	Jet Pump Cartridge	Debris Trap / Net	Page
2016+	J-115, J-125	373045J	N/A	46

Del Sol Series (All Years)

Model Year	Hot Tubs	Jet Pump Cartridge	Page
All Years	Redondo & Hermosa	6540-723	47

Echo Spas (2001 And Older)

Model Year	Hot Tubs	Jet Pump Cartridge	Page
2001 And Older	All JWB And Echo Spas	2540-380	47

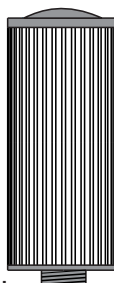
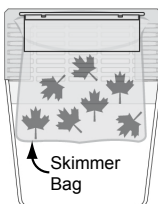
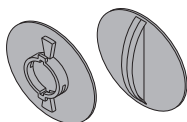
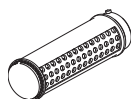
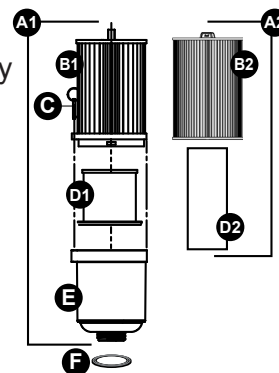
J-LX & J-LXL Series (2011+)**All J-LX & J-LXL Models****6000-383AJ** (See Note):Filter Cartridge with Cap, 60ft²:

A. Used on all 2013+ models

B. Height: 15.47"

C. Diameter: 6.693"

D. Hole: 2.375"

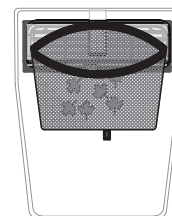
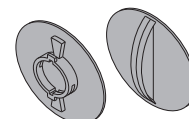
6540-164J, Filter Cartridge: 75ft²,
Optional replacement for 6000-383AJ**6540-188**, Filter:
Skimmer Weir Filter
(Hinged)**6570-392**, Trap:
Debris Attachment
(Mesh Skimmer Bag)**6570-391**, Clip: Debris
Bag Attachment (For
Mesh Skimmer Bag),
6 Required**6541-384**, Cap: Compatible with
filters 60000-383AJ & 6540-
164J above**2472-673**, Dispenser:
Chemical (Optional)**J-500 Series (2015+)****All J-585 & J-575, Models****A1.2472-234**, LIMITEDSTOCK, Filter Assembly
(Complete), Includes
Items B1, C, D1, E**A2.6542-241J**, Filter,ProClarity Complete,
Includes B2, D2**B1.6473-157J**, LIMITEDSTOCK, ProClarity
Filter, 40ft² (Ht: 8.5",
Dia: 6", Hole: 2.375")**B2.6542-245J**, Filter, ProClarity Outer**C. 6473-159**, Filter Pin**D1.6473-161J**, LIMITED STOCK, Canister Filter
Cartridge**D2.6542-246J**, Filter, ProClarity Inner**E. 6473-160**, Canister Housing**F. 6000-750**, Washer: 2.5" ID x 3.25" OD x
.125" Foam, Replaced Dbl O-Ring 6541-088**6000-383AJ** (See Note):Filter Cartridge with Cap, 60ft²:

A. Used on all 2013+ models

B. Height: 15.47"

C. Diameter: 6.693"

D. Hole: 2.375"

6540-164J, Filter Cartridge: 75ft²,
Optional replacement for 6000-383AJ**6570-398**, Trap: ProClarity
Debris Attachment Bag
(Mesh Material)**6570-391**, Clip: Debris
Bag Attachment (For
Mesh Skimmer Bag),
11 Required**6541-384**, Cap: Compatible with
filters 60000-383AJ & 6540-
164J above**2472-673**, Dispenser:
Chemical (Optional)

J-400 Series (2013+)

All J-495, J-480, J-470, J-465,
J-445, J-435, J-425, J-415 Models

A1. 2472-234, LIMITED STOCK, Filter Assembly (Complete), Includes Items B1, C, D1, E

A2. 6542-241J, Filter, ProClarity Complete, Includes B2, D2

B1. 6473-157J, LIMITED STOCK, ProClarity Filter, 40ft² (Ht: 8.5", Dia: 6", Hole: 2.375")

B2. 6542-245J, Filter, ProClarity Outer

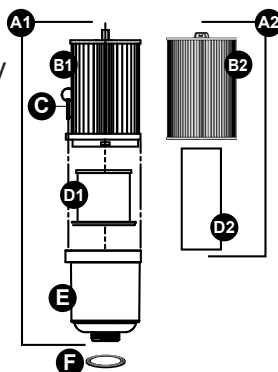
C. 6473-159, Filter Pin

D1. 6473-161J, LIMITED STOCK, Canister Filter Cartridge

D2. 6542-246J, Filter, ProClarity Inner

E. 6473-160, Canister Housing

F. 6000-750, Washer: 2.5" ID x 3.25" OD x .125" Foam, Replaced Dbl O-Ring 6541-088



6000-383AJ (See Note):
Filter Cartridge with Cap, 60ft²:

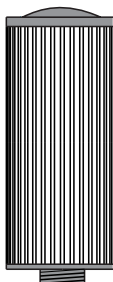
A. Used on all 2013+ models

B. Height: 15.47"

C. Diameter: 6.693"

D. Hole: 2.375"

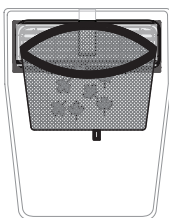
6540-164J, Filter Cartridge: 75ft²,
Optional replacement for 6000-383AJ



6570-398, Trap: ProClarity
Debris Attachment Bag:

A. Used on all 2013+ models

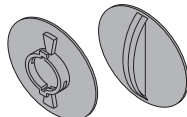
B. Mesh bag material



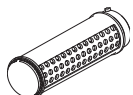
6570-391, Clip: Debris
Bag Attachment (For
Mesh Skimmer Bag),
11 Required



6541-384, Cap: Compatible with
filters 60000-383AJ & 6540-
164J above



2472-673, Dispenser:
Chemical (Optional)



J-400 Series (2012)

J-480, J-470, J-465 Models Only

A. 2472-236, LIMITED STOCK,
Filter Assembly (Complete),
Includes Items B-E

B. 6473-158, ProClarity Filter,
50ft² (Ht: 12", Dia: 6", Hole: 2.375")

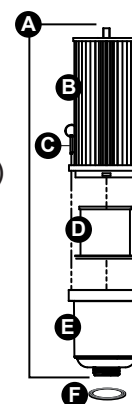
C. 6473-159, Filter Pin

D1. 6473-161J, LIMITED STOCK
Canister Filter Cartridge

D2. 6542-246J, Filter, ProClarity Inner

E. 6473-160, Canister Housing

F. 6000-750, Washer: 2.5" I.D.
x 3.25" O.D. x 0.125" Foam;
Replaced Dbl O-Ring 6541-088)



J-495, J-425, J-415 Models

A1. 2472-234, LIMITED STOCK, Filter Assembly (Complete), Includes Items B1, C, D1, E

A2. 6542-241J, Filter, ProClarity Complete, Includes B2, D2

B1. 6473-157J, LIMITED STOCK, ProClarity Filter, 40ft² (Ht: 8.5", Dia: 6", Hole: 2.375")

B2. 6542-245J, Filter, ProClarity Outer

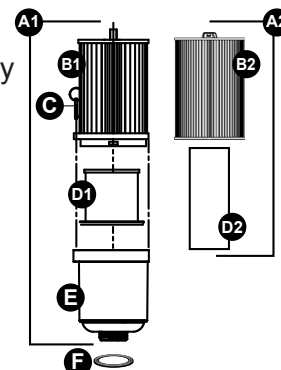
C. 6473-159, Filter Pin

D1. 6473-161J, LIMITED STOCK, Canister Filter Cartridge

D2. 6542-246J, Filter, ProClarity Inner

E. 6473-160, Canister Housing

F. 6000-750, Washer: 2.5" ID x 3.25" OD x .125" Foam, Replaced Dbl O-Ring 6541-088



J-460 Models

A. 2472-232, LIMITED STOCK,
Filter Assembly (Complete),
Includes Items B-E

B. 6473-156, ProClarity Filter,
30ft² (Ht: 6.5", Dia: 6", Hole:
2.375")

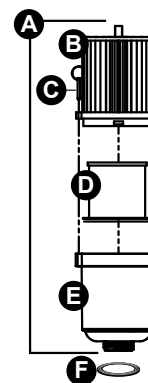
C. 6473-159, Filter Pin

D1. 6473-161J, LIMITED STOCK
Canister Filter Cartridge

D2. 6542-246J, Filter, ProClarity
Inner

E. 6473-160, Canister Housing

F. 6000-750, Washer: 2.5" I.D.
x 3.25" O.D. x 0.125" Foam;
Replaced Dbl O-Ring 6541-088



J-400 Series (2012)**J-495, J-425, J-415 Models Only**

6000-383AJ (See Note):
Filter Cartridge with Cap, 60ft²:

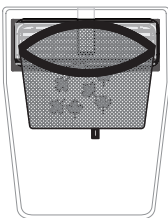
- A. Used on all 2013+ models
- B. Height: 15.47"
- C. Diameter: 6.693"
- D. Hole: 2.375"

6540-164J, Filter Cartridge: 75ft²,
Optional replacement for 6000-383AJ



6570-398, Trap: ProClarity
Debris Attachment Bag:

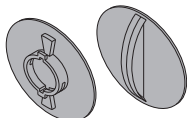
- A. Used on 2012 J-495, J-425
and J-415 Models
- B. Mesh bag material



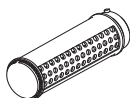
6570-391, Clip: Debris
Bag Attachment (For
Mesh Skimmer Bag),
11 Required



6541-384, Cap: Compatible with
filters 60000-383AJ & 6540-
164J above



2472-673, Dispenser:
Chemical (Optional)

**J-400 Series (2006-2012)**

2540-383J (See Note), ProClear
Filter Cartridge with Cap, 75ft²:

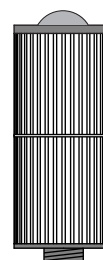
- A. Used on Spring 2009-2011 J-480,
J-470, J-465 (Also fits previous
year J-480, J-470 And 5/07-2011
J-465 models)
- B. Height: 19"
- C. Diameter: 6"
- D. Hole: 2.375"

6540-164J, Filter Cartridge: 75ft²,
Optional replacement for 6000-383AJ



2000-498, ProClear II Filter
Cartridge with Cap, 45ft²:

- A. Used on 2006-2011 J-460 And
1/07-4/07 J-465 Models
- B. Height: 13.5"
- C. Diameter: 6"
- D. Hole: 2.375"



2540-389, Filter: Bag:

- A. Used on all 2006-2012 models
except J-495, J-425, J-415
- B. Height: 5"
- C. Replaced filter bag #6540-512



2540-387J (See Note), ProClear
Filter Cartridge (Blind End), 35ft²:

- A. Used under ProPolish bag
on 2009-2012 J-480, J-470, J-465
models (also fits previous years)
- B. Height: 12.5"
- C. Diameter: 4.75"
- D. Hole: 2.375"

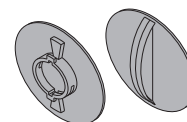


2540-384, ProClear II Filter Cartridge
(Blind End), 25ft² (Cap Not Used):

- A. Used under ProPolish bag
on 2009-2012 J-460 models only
(also fits previous years)
- B. Height: 8"
- C. Diameter: 4.75"
- D. Hole: 2.375"



6541-384, Cap: Compatible with
filters 60000-383AJ & 6540-
164J above



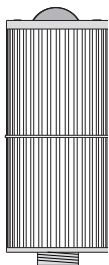
2472-673, Dispenser:
Chemical (Optional)



J-400 Series (2006-2009)

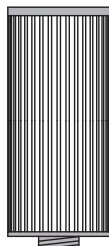
20086-001, ProClear II Filter Cartridge with Cap, 60ft²:

- A. Used on 2006-2009 J-470, J-465, and J-480
- B. Height: 17.5"
- C. Diameter: 6"
- D. Hole: 2.375"



2000-286, ProClear II Filter Cartridge without Cap, 60ft²:

- A. Used on 2006-Spring 2009 J-480, J-470, J-465
- B. Height: 17.5"
- C. Diameter: 6"
- D. Hole: 2.375"
- E. Replaced by part #2540-383JT



6540-512, Filter Bag: ProPolish:

- A. Compatible with 20071-001 canister assembly.
- B. For use on all J-400 Models
- C. Replaces 6540-513, 20076-001, and 6540-496 models below
- D. Height: 12.62"
- E. Replaced by part #2540-389



6540-513, Filter Bag: ProPolish,

- A. For use with part # 20071-001
- B. For use on J-480, J-470, and J-465
- C. Replaced by part #2540-389

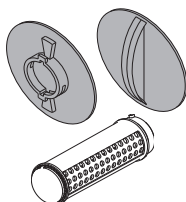
20076-001, Filter Bag: ProPolish,

- A. For use with part # 20071-001
- B. For use on J-480, J-470, and J-465
- C. Replaced by part #2540-389

6540-496, Filter Bag: ProPolish,

- A. For use with part # 6541-190
- B. For used on J-460 Models Only
- C. Replaced by part #2540-389

6541-384, Cap: Compatible with filters 20086-001 above

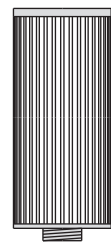


2472-673, Dispenser: Chemical (Optional)

J-300 Series (2002+)

6541-383, Filter Cartridge without Cap, 60ft²:

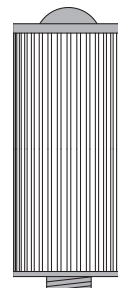
- A. Height: 15.45"
- B. Diameter: 6.75"
- C. Hole: 2.225"
- D. Replaced by 6000-383AJT below



6000-383AJ (See Note), Filter Cartridge with Cap, 60ft²:

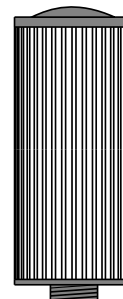
- A. Height (without Cap): 15.45"
- B. Diameter: 6.697"
- C. Hole: 2.375"
- D. Case Qty. 6 Pieces

6540-164J, Filter Cartridge: 75ft², Optional replacement for 6000-383AJ

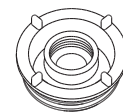


6540-476, Filter Cartridge, 60ft² (Blind End):

- A. Height: 15.50"
- B. Diameter: 6.75"
- C. Hole: 2.225"
- D. Replaced by 6000-383AJT above



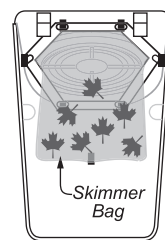
6540-329, Fitting: Filter Fill (2002+ J-300 Series)



6000-285, LIMITED STOCK, Plug: Filter Fill



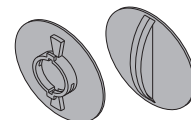
6570-398 (2014+) or 6570-392 (2002-2013) Trap: Debris Attachment (Mesh Skimmer Bag)



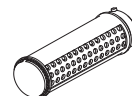
6570-391, Clip: Debris Bag Attachment (11 Used 2014+, 7 Used 2006-2013)



6541-384, Cap: Compatible with filters 60000-383AJ & 6540-164J above



2472-673, Dispenser: Chemical (Optional)



J-200 Series (2005+)

2012+ J-275, J-245, J-235, J-210 Canister Assembly**A1. 6541-017**, Weir: EL

Filter Assembly, 11/16/17+

A2. 6000-744, Weir: EL Filter Assembly (Limited Stock); *Both Weirs Are Interchangeable***B1. 6541-018**, Basket: EL

Filter Assembly, 11/16/17+

B2. 6000-740, Basket: ELFilter Assembly (Limited Stock); *Both Baskets are Interchangeable***C. 373045J** (See Note), Filter Cartridge, 50ft² (Height: 13.625", Diameter: 5.0", Hole: 2.25")**D. 6541-016**, Canister: EL Assembly. Replaces 6541-157 below**6541-157**, Canister: EL Assembly with O-Ring and Nut**E. 6000-128**, Double O-Ring, 6.77" I.D. EDPM**2540-381J** (See Note), Filter Cartridge, 95ft² (Blind End):

A. Used on 2008-2012 J-230

B. Used on 2007+ J-280, J-270

C. Height: 15.5"

D. Diameter: 8.0"

E. Hole: 2.125"

373045J (See Note), Filter Cartridge, 50ft² (Open Both Ends):

A. Used on 2016+ J-225, J-215

B. Used on 2012+ J-275, J-245, J-235 models.

C. Used on 2005+ J-210

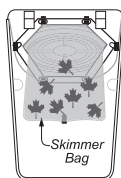
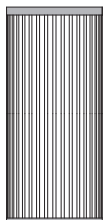
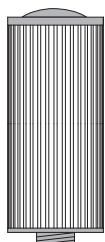
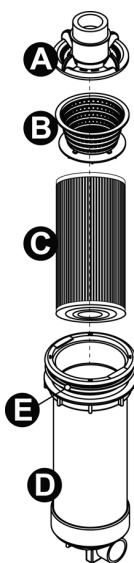
D. Used on 2005-2008 J-220

E. Used on 2005-2007 J-230

F. Height: 13.625"

G. Diameter: 5"

H. Hole: 2.25"

6570-392, Trap: Debris Attachment (Mesh Skimmer Bag). Used on 2007+ J-280, J-270 models and 2008-2012 J-230 models.**6570-391**, Clip: Debris Bag Attachment (7 Used)

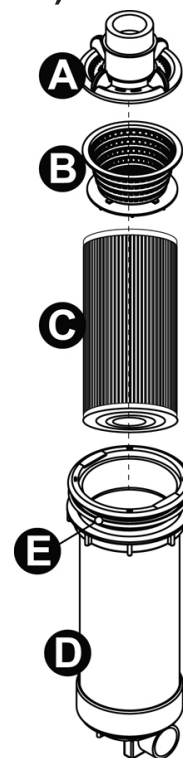
J-100 Series (2016+)

2016+ J-145, J-135, J-125, J-115 Canister Assembly**A1. 6541-017**, Weir: EL

Filter Assembly, 11/16/17+

A2. 6000-744, Weir: ELFilter Assembly (Limited Stock); *Both Weirs Are Interchangeable***B1. 6541-018**, Basket: EL

Filter Assembly, 11/16/17+

B2. 6000-740, Basket: ELFilter Assembly (Limited Stock); *Both Baskets are Interchangeable***C. 373045J** (See Note), Filter Cartridge, 50ft² (Height: 13.625", Diameter: 5.0", Hole: 2.25")**D. 6541-016**, Canister: EL Assembly. Replaces 6541-157 below**6541-157**, Canister: EL Assembly with O-Ring And Nut**E. 6000-128**, Double O-Ring, 6.77" I.D. EDPM

Del Sol Series (All Years)

6540-723*, Filter Cartridge,
(Skimmer Assembly Included - Not
Shown):

- A. Height: 10.87"
- B. Diameter: 5.50"
- C. Hole: 2.0"
- D. 50ft²



**Note: The skimmer assembly and filter cartridge (with 2.125" hole in top end [not shown]) used on Redondo spas manufactured prior to July 2003 has been discontinued. It is therefore necessary to order 6540-723 filter cartridge above which includes a substitute skimmer assembly (not shown).*

**JWB And Echo Spas
(2001 And Older)**

2540-380, Filter Cartridge
(Blind End):

- A. Height: 10.45"
- B. Diameter: 5.75"
- C. 25ft²
- D. JWB #6199000

