



# Important Safety Instructions - All Models



© 2006 Jacuzzi Hot Tubs. Jacuzzi may make product modifications and enhancements. Therefore, specifications may change without notice. <u>Dimensions are approximate and for reference only.</u>



CAUTION: Always measure each spa for exact dimensions before designing its foundational support and/or decking.



When designing a foundational support, always account for the following load factors:

- 1. Filled spa weight, plus (+)
- 2. Combined occupant weight at the maximum seating capacity, plus (+)
- 3. Weight of the support decking, when applicable.



The technical data given in this publication is for reference only. It implies no warranty of kind.



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<b>.</b>	040 040 0005 4405 4	Back
Dimensions	94" x 94" x 39" Front/44" Back, (239cm	
	x 239cm x 99cm Front/112cm Back); For	1 co
	Complete Dimensions, See Page 33	1 2
Dry Weight		
Filled Weight		1 000
Water Capacity (Avg. Fill)	450 US gallons (1,703 Liters)	0
Electronic Controls	Solid State, LCD User Interface Displays	
	Temperature, Time, Cycles and Fingertip Jet	
	Control. Offers Customizing of Preprogrammed	
	Filtration Cycles and Water Temperature Setting.	000
Pump 1 (North America)	1-Speed, 4.2 hp break, 2.5 hp continuous	300
(Export)	1-Speed, 2.0 hp continuous	900
Pump 2 (North America)	1-Speed, 4.2 hp break, 2.5 hp continuous	Front
	1-Speed, 2.0 hp continuous	
	24-Hour, Programmable for Daily Start Time and	Duration
Total PowerPro Jets		
Maxx PowerPro (MX2)		
PowerPro (FX2)	6	
PowerPro (IX)	1, with Independent Air Control and Multi-Colore	d LED Light Illumination
PowerPro (FX)	-	
PowerPro (SX)	6	
PowerPro (NX)	4	
Diverter Valves	2	
Air Controls	4	
Total Foot Jet Therapy	5	
Water Management System	One 60 ft² Filter Cartridge on 24-Hour Circulatio	n Pump; One ProPolish Bag on Jets
-	Pump 1; Optional CD Ozone Generator Ready (Fe	
LED Lighting	One Footwell Jet, One "Jacuzzi" Seat Logo, One P	roLite with 7 Color Modes, Two
	Waterfall Lights	
Cabinet	Synthetic Cabinet in Harvest Wheat, Autumn Red	or Silverwood Color
	Textured Bluegrass, Marine, Onyx, Sahara, Coppe	
	Azure, or Champagne	
Headrests	1 0	
Waterfalls	Two with Independent Flow Rate / On-Off Adjustn	nent; Powered by 24 Circulation
	Pump	
Electrical Requirements	1	50A, or 60A
•	Export 50 Hz Models: 230-240VAC @ 20A, 30A	
	breaker to comply with local electrical codes. Ce	-
	power inputs; two GFCI RCD breakers are requ	
Warranty		· · · · · · · · · · · · · · · · · · ·
,	Plumbing Component Leaks, 5 Years Equipment &	
	Export 50 Hz Models: 2 Years Plumbing Compo	
	Controls	,
Seating Capacity		
	AM/FM/CD Stereo Receiver with Four Speakers A	and Deluxe Wireless Remote
	L	



#### Diverter Valve / Air Control Diagram

Spa Operation Subject to Change without Notice



#### Seat Depths

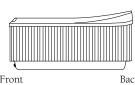
Front - Back A = 29.50 - 31.50" B = 26.00 - 28.00" C = 30.00 - 32.00" D = 28.25 - 30.25" E = 26.33 - 28.33"

Front - Back F = 17.75 - 19.75"

G = 26.25 - 28.25"

H = 32.50 - 34.50"

Listed Dimensions Represent Distance from Top of Acrylic to Lowest Point in Seat.







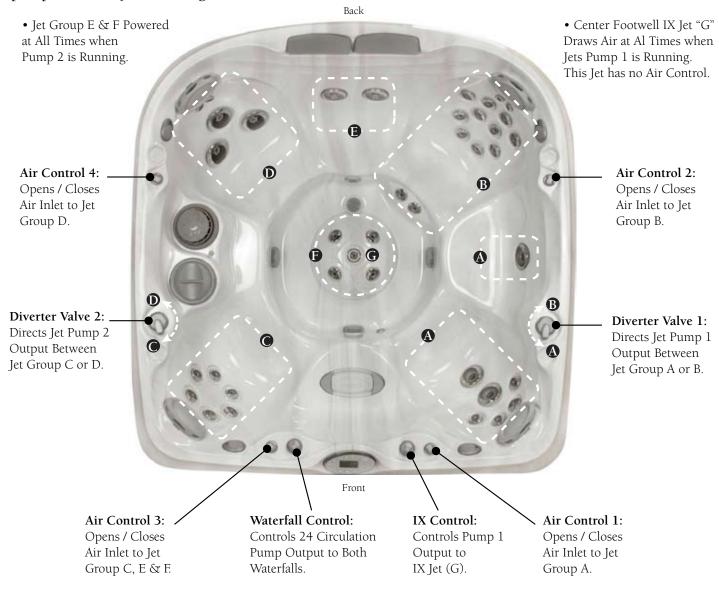


		Back
Dimensions	91" x 91" x 39" Front/44" Back, (239cm	
	x 239cm x 99cm Front/112cm Back); For	( a a a
_	Complete Dimensions, See Page 33	0 00
Dry Weight		0 0
Filled Weight		
Water Capacity (Avg. Fill)		0
Electronic Controls	Solid State, LCD User Interface Displays	A
	Temperature, Time, Cycles and Fingertip Jet	
	Control. Offers Customizing of Preprogrammed	COLUMN TO THE STATE OF THE STAT
	Filtration Cycles and Water Temperature Setting.	3. O 00
Pump 1 (North America)	1-Speed, 4.2 hp break, 2.5 hp continuous	0
(Export)	1-Speed, 2.0 hp continuous	000
Pump 2 (North America)	1-Speed, 4.2 hp break, 2.5 hp continuous	Front
(Export)	1-Speed, 2.0 hp continuous	
Circulation Pump	24-Hour, Programmable for Daily Start Time and	Duration
Total PowerPro Jets	39	
Maxx PowerPro (MX2)	3	
PowerPro (FX2)	5	
PowerPro (IX)	1, with Independent Air Control and Multi-Colore	d LED Light Illumination
PowerPro (FX)		-
PowerPro (NX)	4	
Diverter Valves		
Air Controls	4	
Total Foot Jet Therapy	5	
	One 60 ft² Filter Cartridge on 24-Hour Circulatio	n Pump; One ProPolish Bag on Jets
9	Pump 1; Optional CD Ozone Generator Ready (Fe	
LED Lighting	One Footwell Jet, One "Jacuzzi" Seat Logo, One P	
6 6	Waterfall Lights	
Cabinet	Synthetic Cabinet in Harvest Wheat, Autumn Red	or Silverwood Color
	Textured Bluegrass, Marine, Onyx, Sahara, Coppe	
•	Azure, or Champagne	
Cabinet	Synthetic Cabinet in Harvest Wheat, Autumn Red	or Silverwood Color
	Textured Bluegrass, Marine, Onyx, Sahara, or Sai	
Headrests	· · · · · · · · · · · · · · · · · · ·	,
	Two with Independent Flow Rate / On-Off Adjustn	nent: Powered by 24 Circulation
,	Pump	,
Electrical Requirements	North American 60 Hz Models: 240 VAC @ 30A,	50A, or 60A
ı	Export 50 Hz Models: 230-240VAC @ 20A, 30A	
	breaker to comply with local electrical codes. Ce	
	power inputs; two GFCI RCD breakers are requ	
Warranty	North American 60 Hz Models: 10 Years Shell, 7	
	Plumbing Component Leaks, 5 Years Equipment &	5
	Export 50 Hz Models: 2 Years Plumbing Compo	
	Controls	
Seating Capacity		
	 AM/FM/CD Stereo Receiver with Four Speakers A	and Deluxe Wireless Remote
) I	r	



#### Diverter Valve / Air Control Diagram

Spa Operation Subject to Change without Notice



#### Seat Depths

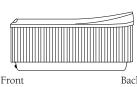
Front - Back A = 29.00 - 31.00" B = 26.50 - 28.50" C = 30.50 - 32.50" D = 21.00 - 23.00" E = 27.25 - 29.25"

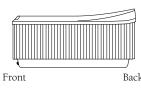
Front - Back F = 17.00 - 19.00"

G = 25.00 - 27.00"

H = 32.50 - 34.50"

Listed Dimensions Represent Distance from Top of Acrylic to Lowest Point in Seat.









		Back
Dimensions	88" x 77" x 34" (224cm x 196cm x 87cm); For	
	Complete Dimensions, See Page 33	De . 00 ::
Dry Weight		2
Filled Weight	3,414 lbs (1,549 kg)	0
Water Capacity (Avg. Fill)	320 US gallons (1,210 Liters)	
Electronic Controls	Solid State, LCD User Interface Displays	0
	Temperature, Time, Cycles and Fingertip Jet Control.	6
	Offers Customizing of Preprogrammed Filtration	0
	Cycles and Water Temperature Setting.	- 8
Pump 1 (North America)	1-Speed, 4.2 hp break, 2.5 hp continuous	
(Export)	1-Speed, 2.0 hp continuous	A
Pump 2 (North America)	1-Speed, 4.2 hp break, 2.5 hp continuous	
(Export)	1-Speed, 2.0 hp continuous	Front
Circulation Pump	24-Hour, Programmable for Daily Start Time and Du	ration
Total PowerPro Jets	33	
Maxx PowerPro (MX2)	5	
PowerPro (FX2)	5	
PowerPro (IX)	1, with Independent Air Control and Multi-Colored Li	ED Light Illumination
PowerPro (FX)	18	
PowerPro (SX)	4	
Diverter Valves		
Air Controls	4	
Total Foot Jet Therapy		
Water Management System	One 45 ${\it ft}^2$ Filter Cartridge on 24-Hour Circulation Pi	ump; One ProPolish Bag on Jets
	Pump 1; Optional CD Ozone Generator Ready (Facto	
LED Lighting	One Footwell Jet, One "Jacuzzi" Seat Logo, One ProL	ite with 7 Color Modes, Two
	Waterfall Lights	
	Synthetic Cabinet in Harvest Wheat, Autumn Red or S	
Acrylic Colors	Textured Bluegrass, Marine, Onyx, Sahara, Copper So	and, or Sand; Marbled Platinum,
	Azure, or Champagne	
Headrests	4	
Waterfalls	Two with Independent Flow Rate / On-Off Adjustment	t; Powered by 24 Circulation
	Pump	
Electrical Requirements	North American 60 Hz Models: 240 VAC @ 30A, 50A	, or 60A
	Export 50 Hz Models: 230-240VAC @ 20A, 30A, or	r 40A, or suitably rated circuit
	breaker to comply with local electrical codes. Certa	in countries may require dual
	power inputs; two GFCI RCD breakers are required	l for this configuration.
Warranty	North American 60 Hz Models: 10 Years Shell, 7 Year	5
	Plumbing Component Leaks, 5 Years Equipment & Co	ontrols;
	Export 50 Hz Models: 2 Years Plumbing Componen	t Leaks, 2 Years Equipment &
	Controls	
Seating Capacity		
Audio System (Optional)	AM/FM/CD Stereo Receiver with Four Speakers And	Deluxe Wireless Remote



#### Diverter Valve / Air Control Diagram

Spa Operation Subject to Change without Notice



#### Seat Depths

A = 25.50" (64.7cm) B = 24.75" (62.9cm) C = 26.00" (66.0cm)

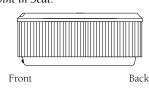
D = 23.12" (59.7cm)

E = 26.50" (67.3cm)

F = 18.00" (45.7cm) G = 23.50" (59.7cm)

H = 31.25" (79.4cm)

Listed Dimensions Represent Distance from Top of Acrylic to Lowest Point in Seat.



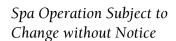




		Back
Dimensions	94" x 94" x 38" (239cm x 239cm x 97cm); For	
	Complete Dimensions, See Page 34	Circo
Dry Weight	•	(00
Filled Weight		
	550 US gallons (2,082 Liters)	
Electronic Controls	Solid State, LCD User Interface Displays	(0 : 1)
	Temperature, Time, Cycles and Fingertip Jet	
	Control. Offers Customizing of Preprogrammed	60
	Filtration Cycles and Water Temperature	0
	Setting. Also Includes 1 Remote Control Panel	000
	for Secondary Jet Control.	
<del>-</del>	2-Speed, 4.2 hp break, 2.5 hp continuous	Front
-	2-Speed, 2.0 hp continuous	Profit
	1-Speed, 4.2 hp break, 2.5 hp continuous	
-	1-Speed, 2.0 hp continuous	
-	1-Speed, 3.2 hp break, 2.0 hp continuous	
<del>-</del>	1-Speed, 2.0 hp continuous	
~	<b>24-Hour</b> , 24-Hour, Programmable for Daily Star	t Time and Duration
Total PowerPro Jets		
Maxx PowerPro (MX)		
PowerPro (FX2)		
PowerPro (LX)		
PowerPro (FX)		
PowerPro (SX)		
Diverter Valves		
Total Foot Jets Therapy	55	
	 Two 60 ft² Filter Cartridges; Filter 1 on 24-Hour	Circulation Pump Filter 2 on Lets
water Management System	Pump 1; Optional CD Ozone Generator Ready (1	=
I FD Lighting	One Underwater ProLite with 7 Color Modes, Tw	3
	Synthetic Cabinet in Harvest Wheat, Autumn Re	
	Textured Bluegrass, Marine, Onyx, Sahara, Copp	
220.710 0010.00000000000000000000000000000	or Azure or Champagne	Samu, or Samu, murrica i militalli,
Headrests	1 8	
	Two with Independent Flow Rate / On-Off Adjust	ment: Powered by Pump 1
	North American 60 Hz Models: 240 VAC @ 40A	, I
	Export 50 Hz Models: 230-240 VAC @ 35A or	
	breaker to comply with local electrical codes. C	
	power inputs; two GFCI RCD Breakers are req	•
Warranty		3 3 6
-	Plumbing Component Leaks, 5 Years Equipment	5
	Export 50 Hz Models: 2 Years Plumbing Comp	
	Controls	
Seating Capacity	6 - 7	
	AM/FM/CD Stereo Receiver with Dual Pop-Up S	peakers And Standard Wireless
-	Remote	



#### Diverter Valve / Air Control Diagram

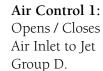


Diverter Valve 2:

Directs Jet Pump 2

Output Between

Jet Group C or D.



#### Air Control 2:

Opens / Closes Air Inlet to Jet Group B.



# Diverter Valve 1: Directs Jet Pump 1

Output Between
Jet Group A or B.

• Foot and Side Wall Jets "E" Powered by Pump 3

# Air Control 5: Opens / Closes Air Inlet to Jet Group C.

Air Control 4: Opens / Closes

Air Inlet to Jet

Group E.

Air Control 3: Opens / Closes Air Inlet to Jet Group A.

#### Seat Depths

A = 27.00" (68.6cm) B = 23.00" (58.4cm) C = 28.50" (72.4cm) D = 22.75" (57.8cm) E = 26.50" (67.3cm) F = 17.50" (44.5cm) G = 27.50" (69.9cm) H = 27.00" (68.6cm)

I = 33.50" (85.1cm)

Listed Dimensions Represent Distance from Top of Acrylic to Lowest Point in Seat.

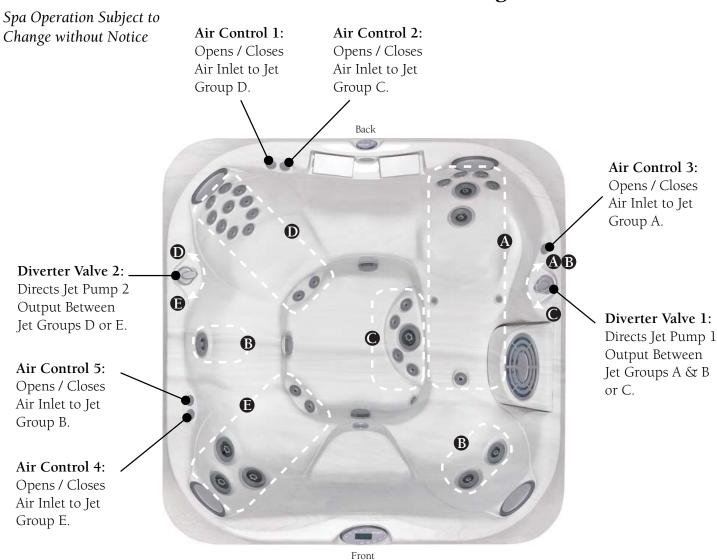




		Back
Dimensions	. 91" x 91" x 38" (231cm x 231cm x 97cm); For	
	Complete Dimensions, See Page 34	Goo.
Dry Weight	. 960 lbs (436 kg)	10,0
Filled Weight	. 4,963 lbs (2,251 kg)	6
Water Capacity (Avg. Fill)	. 480 US gallons (1,817 Liters)	6 6.
Electronic Controls	. Solid State, LCD User Interface Displays	0 ) 0
	Temperature, Time, Cycles and Fingertip Jet	
	Control. Offers Customizing of Preprogrammed	
	Filtration Cycles and Water Temperature Setting.	.00
	Also Includes 1 Remote Control Panel for	6
	Secondary Jet Control.	Front
Pump 1 (North America)	. 2-Speed, 4.2 hp brake, 2.5 hp continuous	Fiolit
(Export)	2-Speed, 2.0 hp continuous	
Pump 2 (North America)	. 1-Speed, 4.2 hp brake, 2.5 hp continuous	
(Export)	1-Speed, 2.0 hp continuous	
Circulation Pump	. 24-Hour, Programmable for Daily Start Time and I	Duration
Total PowerPro Jets	. 34	
Maxx PowerPro (MX)	. 4	
PowerPro (FX2)	. 2	
PowerPro (LX)	. 3	
PowerPro (FX)	. 23	
PowerPro (SX)	. 2	
Diverter Valves	. 2	
Air Controls	. 5, On / Off Pushbutton Type	
Total Foot Jets Therapy		
Water Management System	Two 60 ft² Filter Cartridges; Filter 1 on 24-Hour Circ	culation Pump; Filter 2 on Jets
	Pump 1; Optional CD Ozone Generator Ready (Facto	ory Installed Ozone Injector)
LED Lighting	One Underwater ProLite with 7 Color Modes, Two Co	olored Waterfall Lights
Cabinet	Synthetic Cabinet in Harvest Wheat, Autumn Red or S	Silverwood Color
Acrylic Colors	Textured Bluegrass, Marine, Onyx, Sahara, Copper So	and, or Sand; Marbled Platinum,
	or Azure or Champagne	
Headrests	4	
Waterfalls	Two with Independent Flow Rate / On-Off Adjustment	t; Powered by Pump 1
Electrical Requirements	North American 60 Hz Models: 240 VAC @ 40A, 50A	i, or 60A
	Export 50 Hz Models: 230-240 VAC @ 20A, 30A, o	r 40A, or suitably rated circuit
	breaker to comply with local electrical codes. Certa	in countries may require dual
	power inputs; two GFCI RCD Breakers are required	d for this configuration.
Warranty	North American 60 Hz Models: 10 Years Shell, 7 Year	rs Shell Surface, 5 Years for
	Plumbing Component Leaks, 5 Years Equipment & Co	ontrols;
	Export 50 Hz Models: 2 Years Plumbing Componen	t Leaks, 2 Years Equipment &
	Controls	
Seating Capacity	6 - 7	
Audio System (Optional)	AM/FM/CD Stereo Receiver with Dual Pop-Up Speak	ers And Standard Wireless
	Remote	



#### Diverter Valve / Air Control Diagram



#### Seat Depths

A = 28.75" (73.0cm)
B = 21.50" (54.6cm)
C = 26.75" $(67.9cm)$
D = 22.50" (57.2cm)
E = 26.00" (66.0cm)

F = 19.00" (48.3cm) G = 27.00" (68.6cm) H = 26.50" (67.3cm) I = 34.00" (86.4cm) Listed Dimensions Represent Distance from Top of Acrylic to Lowest Point in Seat.



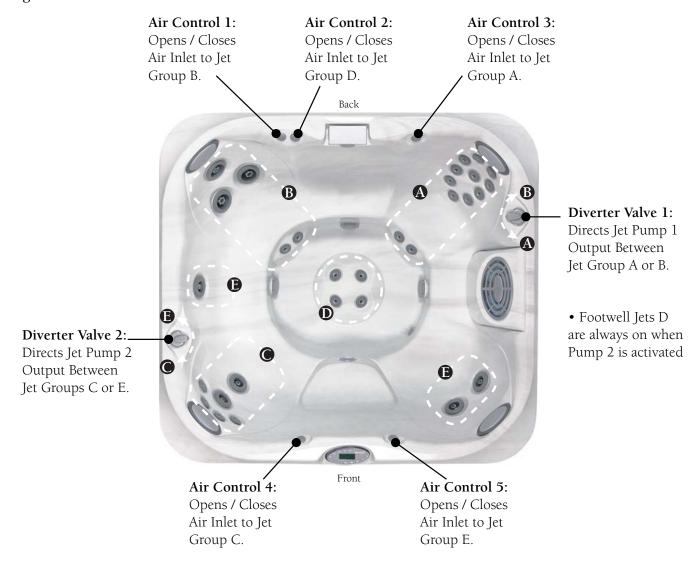


		Back
Dimensions	8" (231cm x 213cm x 97cm); For	100
Complete Din	iensions, See Page 34	Core and
Dry Weight 887 lbs (402)	kg)	0,00
Filled Weight 4,006 lbs (1,8		
Water Capacity (Avg. Fill) 374 US gallor		
Electronic Controls Solid State, Le		
	Time, Cycles and Fingertip Jet	0
Control. Offer	rs Customizing of Preprogrammed	1.0
Filtration Cyc	cles and Water Temperature Setting.	6:0
Pump 1 (North American) 2-Speed, 4.2 h	<del>-</del>	
(Export)2-Speed, 2.0 V	_	Front
Pump 2 (North American) 1-Speed, 4.2 h	-	
(Export)1-Speed, 2.0 V	_	
Circulation Pump 24-Hour, Prog	-	l Duration
Total PowerPro Jets 30		
<i>Maxx PowerPro (MX)</i> 3		
PowerPro (FX2)		
PowerPro (LX) 3		
PowerPro (FX)		
Diverter Valves2		
Air Controls	shbutton Type	
Total Foot Jets Therapy4		
Water Management SystemTwo 60 ft <sup>2</sup> Filt	er Cartridges; Filter 1 on 24-Hour Ci	irculation Pump; Filter 2 on Jets
Pump 1; Optio	nal CD Ozone Generator Ready (Fac	ctory Installed Ozone Injector)
LED LightingOne Underward		ş e
Cabinet Synthetic Cabi		
Acrylic ColorsTextured Blues		Sand, or Sand; Marbled Platinum,
or Azure or Cl	nampagne	
Headrests4		1
WaterfallsOne with Flow	55 5	
Electrical RequirementsNorth America		
-	Models: 230-240 VAC @ 20A, 30A,	•
	nply with local electrical codes. Cer	
	two GFCI RCD Breakers are requin nn 60 Hz Models: 10 Years Shell, 7 Ye	5 5 5
•	nn oo 112 Models. 10 Tears Snett, 7 Te ponent Leaks, 5 Years Equipment &	5
•	Models: 2 Years Plumbing Compone	
Controls	models. 2 Tears I tumbing Compone	ent Leans, 2 Tears Equipment C
Seating Capacity6 - 7		
Audio System (Optional)AM/FM/CD St	ereo Receiver with Dual Pop-Up Spec	akers And Standard Wireless
Remote	1 1-1	



#### Diverter Valve / Air Control Diagram

Spa Operation Subject to Change without Notice



#### Seat Depths

A = 25.00" (63.5cm) B = 23.25" (59.1cm) C = 28.00" (71.1cm) D = 22.50" (57.2cm) E = 27.00" (68.6cm) F = 19.25" (48.9cm) G = 26.50" (67.3cm) H = 25.25" (64.1cm)

I = 33.50" (85.1cm)

Listed Dimensions Represent Distance from Top of Acrylic to Lowest Point in Seat.

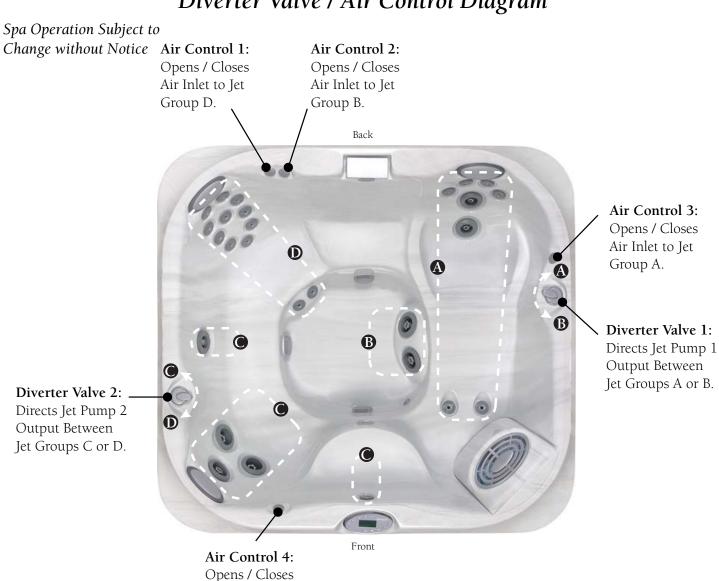




		Back
Dimensions	. 91" x 84" x 38" (231cm x 213cm x 97cm); For	4 10 -
	Complete Dimensions, See Page 34	19:00
Dry Weight	. 882 lbs (400 kg)	10,0
Filled Weight	. 3,909 lbs (1,773 kg)	0
Water Capacity (Avg. Fill)	. 363 US gallons (1,374 Liters)	0
Electronic Controls	. Solid State, LCD User Interface Displays	
	Temperature, Time, Cycles and Fingertip Jet	9
	Control. Offers Customizing of Preprogrammed	
	Filtration Cycles and Water Temperature Setting.	- 1
Pump 1 (North American)	. 2-Speed, 4.2 hp brake, 2.5 hp continuous	Front
(Export)	.2-Speed, 2.0 hp continuous	
Pump 2 (North American)	. 1-Speed, 4.2 hp brake, 2.5 hp continuous	
(Export)	.1-Speed, 2.0 hp continuous	
Circulation Pump	. 24-Hour, Programmable for Daily Start Time and	Duration
Total PowerPro Jets	. 27	
Maxx PowerPro (MX)	. 5	
PowerPro (FX2)	. 2	
PowerPro (LX)	. 1	
PowerPro (FX)	. 19	
Diverter Valves	. 2	
Air Controls	. 4, On / Off Pushbutton Type	
Total Foot Jets Therapy		
Water Management System	.Two 60 ft <sup>2</sup> Filter Cartridges; Filter 1 on 24-Hour Cir	=
	Pump 1; Optional CD Ozone Generator Ready (Fact	-
	.One Underwater ProLite with 7 Color Modes, One C	5 6
	.Synthetic Cabinet in Harvest Wheat, Autumn Red or	
Acrylic Colors	. Textured Bluegrass, Marine, Onyx, Sahara, Copper S	Sand, or Sand; Marbled Platinum,
	or Azure or Champagne	
Headrests		
	. Two with Independent Flow Rate / On-Off Adjustmen	
Electrical Requirements	.North American 60 Hz Models: 240 VAC @ 40A, 50A	
	Export 50 Hz Models: 230-240 VAC @ 20A, 30A o breaker to comply with local electrical codes. Certa	•
	power inputs; two GFCI RCD Breakers are require	
Warranty	North American 60 Hz Models: 10 Years Shell, 7 Years.	
warranty	Plumbing Component Leaks, 5 Years Equipment & C	5
	Export 50 Hz Models: 2 Years Plumbing Componer	
	Controls	======================================
Seating Capacity		
	.AM/FM/CD Stereo Receiver with Dual Pop-Up Speal	kers And Standard Wireless
	Remote	



#### Diverter Valve / Air Control Diagram



#### Seat Depths

A = 29.00" (73.6cm) B = 21.75" (55.2cm) C = 27.00" (68.6cm)

D = 22.75" (57.8cm)

E = 13.75" (34.9cm)

F = 27.50" (69.9cm) G = 26.50" (67.3cm)

Air Inlet to Jet Group C.

H = 33.25" (84.5cm)

Listed Dimensions Represent Distance from Top of Acrylic to Lowest Point in Seat.



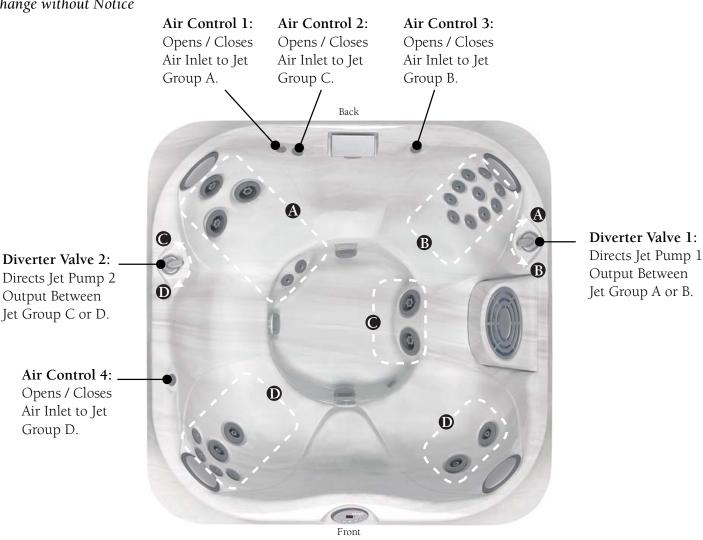


	Back
Dimensions	. 84" x 84" x 36" (213cm x 213cm x 91cm); For
	Complete Dimensions, See Page 34
Dry Weight	. 822 lbs (373 kg)
Filled Weight	3,624 lbs (1,644 kg)
Water Capacity (Avg. Fill)	. 336 US gallons (1,272 Liters)
Electronic Controls	Solid State Electronic Controls with LED Readout,
	Programmable Temperature, Filtration, and Heat
	Cycles
Pump 1 (North American)	2-Speed, 4.2 hp brake, 2.5 hp continuous
(Export)	.2-Speed, 2.0 hp continuous Front
Pump 2 (North American)	. 1-Speed, 4.2 hp brake, 2.5 hp continuous
(Export)	.1-Speed, 2.0 hp continuous
Circulation Pump	Yes, 24-hours
Total PowerPro Jets	. 25
Maxx PowerPro (MX)	.5
PowerPro (FX2)	. 2
PowerPro (LX)	. 2
PowerPro (FX)	. 16
Diverter Valves	. 2
Air Controls	4, On / Off Pushbutton Type
Total Foot Jets Therapy	. 2
Water Management System	Two 60 ft <sup>2</sup> Filter Cartridges; Filter 1 on 24-Hour Circulation Pump; Filter 2 on
	Jets Pump 1; Optional CD Ozone Generator Ready (Factory Installed Ozone
	Injector)
LED Lighting	One Underwater ProLite with 7 Color Modes, One Colored Waterfall Lights
Cabinet	Synthetic Cabinet in Harvest Wheat, Autumn Red or Silverwood Color
Acrylic Colors	Textured Bluegrass, Marine, Onyx, Sahara, Copper Sand, or Sand; Marbled
	Platinum, or Azure or Champagne
Headrests	. 4
Waterfall	One Independent Flow Rate / On-Off Adjustment; Powered by Pump 1
Electrical Requirements	North American 60 Hz Models: 240 VAC @ 40A, 50A, or 60A Export 50 Hz
•	Models: 230-240 VAC @ 20A, 30A or 40A, or suitably rated circuit breaker to
	comply with local electrical codes. Certain countries may require dual power
	inputs; two GFCI RCD Breakers are required for this configuration.
Warranty	North American 60 Hz Models: 10 Years Shell, 7 Years Shell Surface, 5 Years for
•	Plumbing Component Leaks, 5 Years Equipment & Controls; Export 50 Hz Models:
	2 Years Plumbing Component Leaks, 2 Years Equipment & Controls
Seating Capacity	
2 2	AM/FM/CD Stereo Receiver with Dual Pop-Up Speakers And Standard Wireless
· •	Remote



#### Diverter Valve / Air Control Diagram

Spa Operation Subject to Change without Notice



#### Seat Depths

$A = 25.50^{\circ} (64.8cm)$
B = 24.00" (60.1cm)
C = 28.50" $(72.4cm)$
D = 23.00" (58.4cm)
E = 27.50" (69.9cm)

F = 19.75" (50.2cm) G = 27.00" (58.6cm) H = 25.75" (65.4cm) I = 34.00" (86.4cm) Listed Dimensions Represent Distance from Top of Acrylic to Lowest Point in Seat.





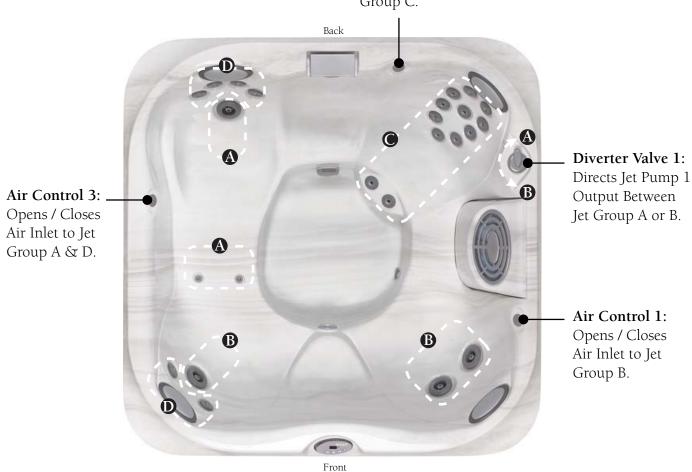
		Back
Dimensions	84" x 84" x 36" (213cm x 213cm x 91cm); For	0 1.
	Complete Dimensions, See Page 34	6000
Dry Weight	812 lbs (369 kg)	0000
Filled Weight	3,798 lbs (1,723 kg)	
Water Capacity (Avg. Fill)	358 US gallons (1,355 Liters)	
Electronic Controls	Solid State Electronic Controls with LED Readout,	
	Programmable Temperature, Filtration, and Heat	
	Cycles	10
Pump 1 (North American)	2-Speed, 4.2 hp brake, 2.5 hp continuous	0.
(Export)	2-Speed, 2.0 hp continuous	Front
Pump 2 (North American)	1-Speed, 4.2 hp brake, 2.5 hp continuous	Tione
(Export)	1-Speed, 2.0 hp continuous	
Circulation Pump	Yes, 24-hours	
Total PowerPro Jets	24	
PowerPro (FX2)	1	
PowerPro (LX)	3	
PowerPro (FX)	18	
PowerPro (SX)	2	
Diverter Valves	1	
Air Controls	3, On / Off Pushbutton Type	
Water Management System	Two 60 ft² Filter Cartridges; Filter 1 on 24-Hour Cir	rculation Pump; Filter 2 on
	Jets Pump 1; Optional CD Ozone Generator Ready (	Factory Installed Ozone
	Injector)	
LED Lighting	One Underwater ProLite with 7 Color Modes, One C	Colored Waterfall Lights
Cabinet	Synthetic Cabinet in Harvest Wheat, Autumn Red or	Silverwood Color
Acrylic Colors	Textured Bluegrass, Marine, Onyx, Sahara, Copper S	Sand, or Sand; Marbled
	Platinum, or Azure or Champagne	
Headrests	4	
Waterfall	One Independent Flow Rate / On-Off Adjustment; Po	wered by Pump 1
Electrical Requirements	North American 60 Hz Models: 240 VAC @ 40A, 50.	A, or 60A Export 50 Hz
	Models: 230-240 VAC @ 20A, 30A or 40A, or suitab	ly rated circuit breaker to
	comply with local electrical codes. Certain countries	may require dual power
	inputs; two GFCI RCD Breakers are required for this	configuration.
Warranty	North American 60 Hz Models: 10 Years Shell, 7 Yea	ırs Shell Surface, 5 Years for
	Plumbing Component Leaks, 5 Years Equipment & C	Controls; Export 50 Hz Models:
	2 Years Plumbing Component Leaks, 2 Years Equipm	ent & Controls
Seating Capacity	4	
Audio System (Optional)	AM/FM/CD Stereo Receiver with Dual Pop-Up Spea	kers And Standard Wireless
<del>-</del>	Remote	



#### Diverter Valve / Air Control Diagram

Spa Operation Subject to Change without Notice

Air Control 2: Opens / Closes Air Inlet to Jet Group C.



**Pump 1** - Powers Jet Group D at All Times, When Running. **Pump2** - Powers Jet Group C at All Times, When Running.

#### Seat Depths

A = 26.50" (67.3cm)	F = 19.75" (50.2cm)	Listed Dimensions
B = 24.00" (60.1cm)	G = 27.00" (68.6cm)	Represent Distance from
C = 28.75" $(73.0cm)$	H = 34.00" (86.4cm)	Top of Acrylic to Lowest
D = 23.00" (58.4cm)		Point in Seat.
E = 27.50" (69.9cm)		



Back

Dimensions	. 76" x 84" x 34" (193cm x 213cm x 86cm); For	васк
	Complete Dimensions, See Page 34	
Dry Weight		
Filled Weight	_	9
Water Capacity (Avg. Fill)		
	. Solid State Electronic Controls with LED Readout,	
	Programmable Temperature, Filtration, and Heat	
	Cycles	
Pumn 1 (North American)	. 2-Speed, 4.0 hp brake, 2.5 hp continuous	000
<del>-</del>	2-Speed, 2.0 hp continuous	0
Circulation Pump		Front
Total PowerPro Jets		
PowerPro (FX2)		
PowerPro (LX)		
PowerPro (FX)		
Diverter Valves		
Air Controls		
Total Foot Jets Therapy	· -	
	. – . Two 60 ft² Filter Cartridges; Filter 1 on 24-Hour C	irculation Pump: Filter 2 on
<b>3</b>	Jets Pump 1; Optional CD Ozone Generator Ready	<del>-</del>
	Injector)	
LED Lighting	. One Underwater ProLite with 7 Color Modes, One	Colored Waterfall Lights
Cabinet	. Synthetic Cabinet in Harvest Wheat, Autumn Red o	r Silverwood Color
Acrylic Colors	. Textured Bluegrass, Marine, Onyx, Sahara, Copper	Sand, or Sand; Marbled
	Platinum, or Azure or Champagne	
Headrests		
Waterfall	. One Independent Flow Rate / On-Off Adjustment; P	owered by Pump 1
Electrical Requirements	. North American 60 Hz Models: 240 VAC @ 40A, or	~
	230-240 VAC @ 20A, or 30A, or suitably rated circ	1 3
	electrical codes. Certain countries may require dual	power inputs; two GFCI RCD
	Breakers are required for this configuration.	
Warranty	. North American 60 Hz Models: 10 Years Shell, 7 Ye	
	Plumbing Component Leaks, 5 Years Equipment &	-
Santing Canada	2 Years Plumbing Component Leaks, 2 Years Equip	ment & Controls
Seating Capacity		
Audio System (Optional)	. N/A	



#### Diverter Valve / Air Control Diagram

Spa Operation Subject to Change without Notice



#### Seat Depths

A = 27.00" (68.6cm) B = 27.25" (69.2cm) C = 25.75" (65.4cm) D = 21.50" (54.6cm) E = 28.00" (71.1cm) F = 31.25" (79.4cm) Listed Dimensions Represent Distance from Top of Acrylic to Lowest Point in Seat.





		Back		
Dimensions	. 76" x 66" x 32" (193cm x 168cm x 81cm); For	010		
	Complete Dimensions, See Page 34	1	-TA	
Dry Weight	. 640 lbs (290 kg)	(00	* (6)	
Filled Weight	. 2,308 lbs (1,047 kg)	40	0	
Water Capacity (Avg. Fill)	. 200 US gallons (757 Liters)	60	0.4	
Electronic Controls	. Solid State Electronic Controls with LED	0	0 91	
	Readout, Programmable Temperature, Filtration,	1		
	and Heat Cycles			
Pump 1 (North American)	. 2-Speed, 2.0 hp brake, 1.5 hp continuous	Front		
(Export)	2-Speed, 2.0 hp continuous			
Circulation Pump	. Yes, 24-hours			
Total PowerPro Jets	. 13			
PowerPro (FX2)	. 3			
PowerPro (LX)	. 4			
PowerPro (FX)	. 6			
Diverter Valves	. 1			
Air Controls	. 2, On / Off Pushbutton Type			
Total Foot Jets Therapy	. 2			
Water Management System	. Two 60 $\mathrm{ft^2}$ Filter Cartridges; Filter 1 on 24-Hour	Circulation Pump; Filt	er 2 on	
	Jets Pump 1; Optional CD Ozone Generator Read	ly (Factory Installed O	zone	
	Injector)			
LED Lighting	. One Underwater ProLite with 7 Color Modes, On	e Colored Waterfall		
	Lights			
	. Synthetic Cabinet in Harvest Wheat, Autumn Red			
Acrylic Colors	. Textured Bluegrass, Marine, Onyx, Sahara, Copp	er Sand, or Sand; Marl	oled	
	Platinum, or Azure or Champagne			
Headrests		n 11 n 1		
•	. One Independent Flow Rate / On-Off Adjustment,		4	
Electrical Requirements	. North American 60 Hz Models: 120 VAC @ 15A			
	Export 50 Hz Models: 230-240 VAC @ 20A, or 3	•		
	breaker to comply with local electrical codes. Cer	• •		
Wassanta	power inputs; two GFCI RCD Breakers are require			
warranty	North American 60 Hz Models: 10 Years Shell, 7 Years Shell Surface, 5 Years for Plumbing Component Leaks, 5 Years Equipment & Controls; Export 50 Hz Models:			
	2 Years Plumbing Component Leaks, 2 Years Equipment	•	112 IVIUUEIS.	
Seating Capacity		pmem & Comions		
Audio System (Optional)				
0,510m (Optional)	* = 1/= =			



#### Diverter Valve / Air Control Diagram

Spa Operation Subject to Change without Notice

Jet Selector:

Directs Jet Pumpl Output Between Jet Groups A & B. Air Control 1:

Opens / Closes Air Inlet to Jet Group A.



Air Control 2: .
Opens / Closes
Air Inlet to Jet
Group B.

Seat Depths

Listed Dimensions Represent Distance from Top of Acrylic to Lowest Point in Seat.



B = 28.00" (71.1cm) C = 27.00" (68.6cm) D = 28.00" (71.1cm)

A = 26.50" (67.3cm)

E = 27.75" (70.5cm)

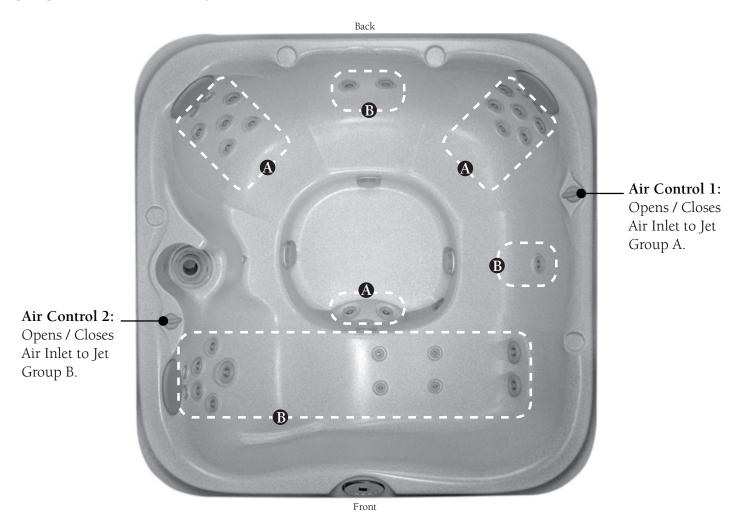


Dimensions	. 84" x 84" x 36" (213cm x 213cm x 91cm); For
	Complete Dimensions, See Page 35
Dry Weight	. 630 lbs (286 kg)
Filled Weight	
Water Capacity (Avg. Fill)	. 380 US gallons (1,438 Liters)
	. Solid State Electronic Controls with LED Readout,
	Programmable Temperature, Filtration, and Heat
	Cycles
Pump 1 (North American)	. 2-Speed, 4.2 hp brake, 2.5 hp continuous
	. 2-Speed, 3.5 hp brake, 2.0 hp continuous
Pump 2 (North American)	. 1-Speed, 4.2 hp brake, 2.0 hp continuous
Pump 2 (Export)	. 2-Speed, 3.5 hp brake, 2.0 hp continuous
Total Jets	. 33
Euro Jets	. 6
Micro Jets	. 20
Luxury Jets	. 3
Pulsator Jets	. 4
Air Controls	. 2
Total Foot Jets Therapy	
Water Management System	. One 50 ft <sup>2</sup> Filter Cartridge; Filter 1 on Jets Pump 1, Optional CD Ozone Generator
	Ready (Factory Installed Ozone Injector)
Lighting	. Underwater with Two Colored Lenses; Optional Underwater Plug-in Multi-Color
	LED Light
Cabinet	. Synthetic Cabinet in Autumn Red or Silverwood Color
Acrylic Colors	. Textured Marine, Sahara, or Marbled Platinum
Headrests	. 3
Electrical Requirements	. North American 60Hz Models: 240 VAC @ 40A, 50A or 60A
	Export 50Hz Models: 230 VAC @ 20A, 30A, or 40A, or suitably rated circuit
	breaker to comply with local electrical codes. Certain countries may require
	dual power inputs; two GFCI RCD Breakers are required for this configuration.
Warranty	. North American 60Hz Models: 5 Years Shell, 3 Years Shell Surface, 3 Years
	for Plumbing Component Leaks, 3 Years Equipment & Controls; Export 50Hz
	Models: 5 Years Shell, 3 Years Shell Surface, 1 Years for Plumbing Component
	Leaks, 1 Year Equipment & Controls
Seating Capacity	. 5
Audio System (Optional)	. N/A



#### Diverter Valve / Air Control Diagram

Spa Operation Subject to Change without Notice



Jets Groups A Powered by Jet Pump 1. Jets Groups B Powered by Jet Pump 2.

#### A = 28.0" (71.1cm)

B = 26.5" (67.3cm)

C = 26.5" (67.3cm)

D = 26.0" (66.0cm)

E = 33.0" (83.8cm)

#### Seat Depths

Listed Dimensions Represent Distance from Top of Acrylic to Lowest Point in Seat.



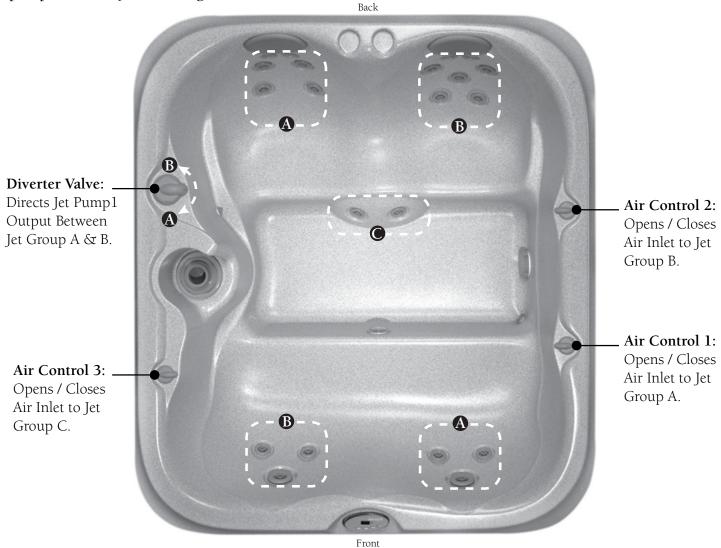


Dimensions	76" x 84" x 36" (193cm x 213cm x 91 cm); For	6006
	Complete Dimensions, See Page 35	
Dry Weight	. 530 lbs (240 kg)	1 = -
Filled Weight		
Water Capacity (Avg. Fill)	. 335 US gallons (1,268 Liters)	
Electronic Controls	Solid State Electronic Controls with LED Readout,	
	Programmable Temperature, Filtration, and Heat	
	Cycles	6/
Pump 1 (North American)	2-Speed, 2.0 hp brake, 1.5 hp continuous	
<u>-</u>	2-Speed, 2.0 hp brake, 1.5 hp continuous	
Total Jets		
Euro Jets		Front
Micro Jets	. 15	
Luxury Jets	. 2	
Diverter Valves	. 1	
Air Controls	. 3	
Total Foot Jets Therapy	. 2	
Water Management System	One 50 ft² Filter Cartridge; Filter 1 on Jets Pump 1,	Optional CD Ozone Generator
	Ready (Factory Installed Ozone Injector)	
Lighting	Underwater with Two Colored Lenses; Optional Und	lerwater Plug-in Multi-Color
	LED Light	
	. Synthetic Cabinet in Autumn Red or Silverwood Col	or
2	Textured Marine, Sahara, or Marbled Platinum	
Headrests		
Electrical Requirements	North American 60Hz Models: 120 VAC @ 15A or 2	
	Export 50Hz Models: 230 VAC @ 20A, or 30A, or	
	to comply with local electrical codes. Certain coun	
W/	inputs; two GFCI RCD Breakers are required for t	<i>v</i> 0
Warranty	North American 60Hz Models: 5 Years Shell, 3 Years	3
	for Plumbing Component Leaks, 3 Years Equipment Models: 5 Years Shell, 3 Years Shell Surface, 1 Yea	-
	Leaks, 1 Year Equipment & Controls	13 Joi 1 iumbing Component
Seating Capacity	• •	
Audio System (Optional)		



#### Diverter Valve / Air Control Diagram

Spa Operation Subject to Change without Notice



Jets Groups A - B Powered by Jet Pump 1.

#### Seat Depths

A = 27.0" (68.6cm) B = 31.3" (79.4cm) C = 24.5" (62.2cm) Listed Dimensions Represent Distance from Top of Acrylic to Lowest Point in Seat.





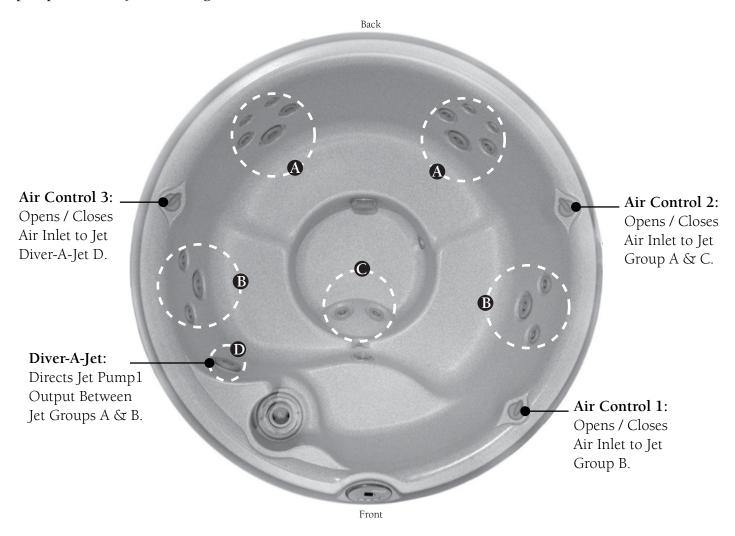
Back

Dimensions	. 78" Round x 36" Deep (198cm Round x 914cm
	Deep); For Complete Dimensions, See Page 35
Dry Weight	. 410 lbs (186 kg)
Filled Weight	
Water Capacity (Avg. Fill)	. 220 US gallons (833 Liters)
Electronic Controls	. Solid State Electronic Controls with LED Readout,
	Programmable Temperature, Filtration, and Heat
	Cycles
Pump 1 (North American)	. 2-Speed, 2.0 hp brake, 1.5 hp continuous
Pump 1 (Export)	. 2-Speed, 3.5 hp brake, 2.0 hp continuous
Total Jets	. 19
Euro Jets	
Micro Jets	. 10
Luxury Jets	. 4
Divert-A-Jet	. 1
Air Controls	. 3
Total Foot Jets Therapy	
Water Management System	. One 50 ft² Filter Cartridge; Optional CD Ozone Generator Ready (Factory
	Installed Ozone Injector)
Lighting	. Underwater with Two Colored Lenses; Optional Underwater Plug-in
	Multi-Color LED Light
	. Synthetic Cabinet in Autumn Red or Silverwood Color
	. Textured Marine, Sahara, or Marbled Platinum
Electrical Requirements	. North American 60 Hz Models: 120 VAC @ 15A or 240 VAC @ 30A or 40A,
	Export 50Hz Models: 230 VAC @ 20A or 30A, or suitably rated circuit breaker
	to comply with local electrical codes. Certain countries may require dual power
	inputs; two GFCI RCD Breakers are required for this configuration.
Warranty	. North American 60Hz Models: 5 Years Shell, 3 Years Shell Surface, 3 Years
	for Plumbing Component Leaks, 3 Years Equipment & Controls; Export 50Hz
	Models: 5 Years Shell, 3 Years Shell Surface, 1 Years for Plumbing Component
	Leaks, 1 Year Equipment & Controls
Seating Capacity	
Audio System (Optional)	. N/A



#### Diverter Valve / Air Control Diagram

Spa Operation Subject to Change without Notice



Jets Groups C Powered Continuously When Jet Pump is Running.

#### Seat Depths

A = 27.0" (68.6cm)

B = 24.5" (62.2cm)

C = 16.5" (41.9cm)

D = 24.5" (62.2cm)

E = 34.0" (86.4cm)

Listed Dimensions Represent Distance from Top of Acrylic to Lowest Point in Seat.

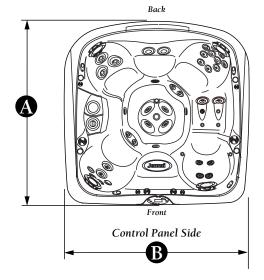




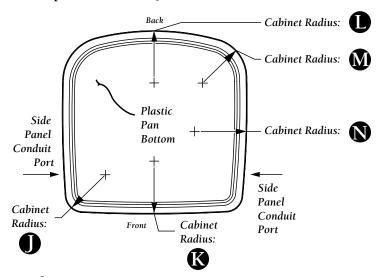
# Complete Dimensions - All 400 Series Models

Spa			DIMENSIO	NS - (A - F)			
Models	A	В	С	D	Е	F	
J-480	94" (239cm)	94" (239cm)	20.5" (52.1cm)	11" (27.9cm)	34.625" (87.9cm)	94" (239cm)	
J-470	91" (231cm)	91" (231cm)	20.5" (52.1cm)	15.75" (40.0cm)	24.25" (61.6)	91" (231cm)	
J-460	88" (224cm)	77" (196cm)	14.25" (36.2cm)	9.5" (24.1cm)	24.5" (62.2cm)	88" (224cm)	
	DIMENSIONS - (G - L)						
	G	Н	I	J	K	L	
J-480	32.5" (82.6cm)	38.75" (98.4cm)	44" (112cm)	≈ 8.25" (21.0cm)	≈ 720.75" (1830.7cm)	≈ 120.25" (305.4cm)	
J-470	32.5" (82.6cm)	38.75" (98.4cm)	44" (112cm)	≈ 8.50" (21.6cm)	≈ 900.50" (2287.3cm)	≈ 146.625" (372.4cm)	
J-460	27.25" (69.2cm)	34" (86.4cm)	34" (86.4cm)	≈ 9" (22.9cm)	≈ 384.75" (977.3cm)	≈ 144.375" (366.7cm)	
	DIMENSIONS - (M - O)						
	M	N	0	IMPORTANT! Always Measure Each Hot Tub for Exact Dimensions BEFORE Designing its Foundation Support and/or Decking.			
J-480	≈ 19.875" (50.5cm)	≈ 491.25" (1247.8cm)	Front Left				
J-470	≈ 19.875" (50.5cm)	≈ 458.5" (1164.6cm)	Front Left				
J-460	≈ 16.875" (42.9cm)	≈ 441" (1120.1cm)	Front Right				

#### Spa Top View (J-480 Illustrated)

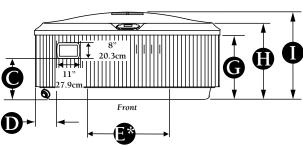


Spa Bottom View (J-480 Illustrated)



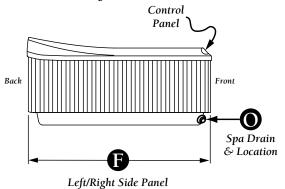
IMPORTANT! Always Measure Each Hot Tub for Exact Dimensions BEFORE Designing its Foundation Support and/or Decking.

#### Control Panel Side View (All Models)

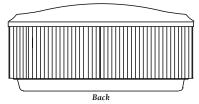


Front/Rear Panel

#### Side View (J-480 Illustrated)



#### **Important Panel Access Details**



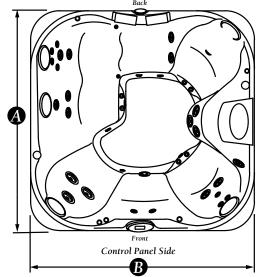
\*Note: Side Panels Utilize a Wrap-Around Design which Meets at the Back of the Spa. For Serviceability, Always Allow for Full Side and Back Panel Access.



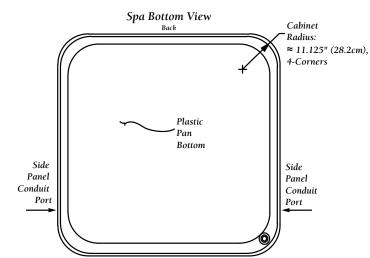
### Complete Dimensions - All 300 Series Models

Spa DIMENSIONS (A - F)						
Model	A	В	С	D	Е	F
J-385	94" (238.8cm)	94" (238.8cm)			66.75" (169.5cm)	66.75" (169.5cm)
J-375	91" (231.1cm)					
J-365		91" (231.1cm)	16.5" (41.9cm)	2.75" (7.0cm)	64.50" (163.8cm)	64.50" (163.8cm)
J-355			10.5 (41.9011)	2.73 (7.0CIII)		
J-345	84" (213.4cm)	84" (213.4cm)			57.50" (146.1cm)	57.50" (146.1cm)
J-335		0+ (213.+cm)			37.30 (140.1cm)	37.30 (1 <del>1</del> 0.1cm)
J-325		76" (193.0cm)	N/A		50.25" (127.6cm)	50.25" (127.6cm)
J-315	66" (167.6cm)	70 (193.0CIII)			49.63" (126.1cm)	49.63" (126.1cm)
			DIMENSIC	ONS (G - L)		
	G	Н	I	J	K	L
J-385			67.50" (171.5cm)	Front Left		
J-375	31.75" (80.6cm)	38" (96.5cm)	64.50" (163.8cm)	Front Left		1
J-365	J1.75 (60.0cm)	30 (90.JCIII)	57.63" (146.4cm)	Front Left		
J-355				Front Left		
J-345	30.00" (76.2cm)	36" (91.4cm)	57.50" (146.1cm)	Front Left		Measure Each Hot Tub
J-335	29.75" (75.6cm)	JU (91.TCIII)		Front Left	for Exact Dimensions I	BEFORE Designing its
J-325	28.00" (71.1cm)	34" (86.4cm)	57.38" (145.7cm)	Front Right	Foundation Support ar	ıd/or Decking.
J-315	26.00" (66.0cm)	32" (81.3cm)	39.63" (100.7cm)	Front Left		
- Dimensions Subject to Change Without Notice -						

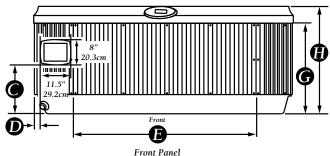
#### Spa Top View (J-385 Illustrated)



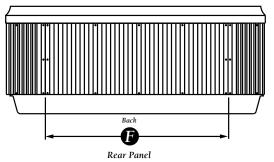
IMPORTANT! Always Measure Each Hot Tub for Exact Dimensions BEFORE Designing its Foundation Support and/or Decking.



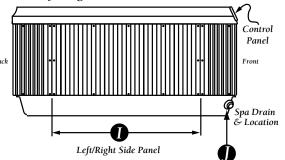
#### Control Panel Side View (All Models)



#### Rear Side View (All Models)



#### Left / Right Side View (All Models)



Note: Gaps in underlying wood frame are for ventilation purposes; not for electrical hook-ups or other uses.



### Complete Dimensions - All 200 Series Models

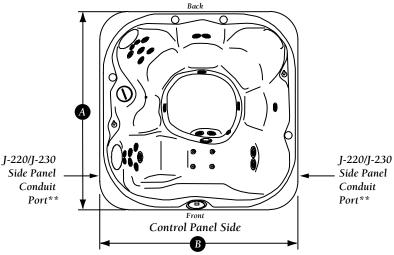
Spa	DIMENSIONS (A - F)					
Model	A	В	С	D	Е	F
J-210 (Round Spa)	78" (198.1cm) Round		77.25" (196.2cm) Round			77.25" (196.2cm) Round
J-220 (Retangular Spa)	84" (213.4cm)	76" (193.0cm)	75.25" (191.1cm)	30.25" (76.8cm)	36" (91.4cm)	83.25" (211.5cm)
J-230 (Square Spa)	84" (213.4cm)	84" (213.4cm)	83.25" (211.4cm)			83.25" (211.4cm)

- Dimensions Subject to Change Without Notice -

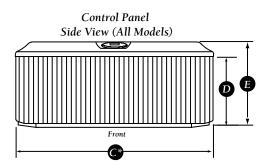


IMPORTANT! Always Measure Each Hot Tub for Exact Dimensions BEFORE Designing its Foundation Support and/or Decking.

Spa Top View (J-230 Illustrated)



\*\*Single Conduit Port Available on Round J-210 Models at Front Panel Side of Spa.

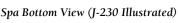


Equipment Access Panel (Spa Drain Hose Located Behind Front Panel)

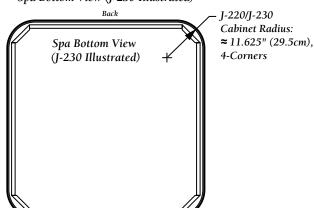
\*Panels C & F: Always Design Surround or Decking to Allow Removal of Entire Side Skirt on All Sides of Spa for Drain / Repair Access.

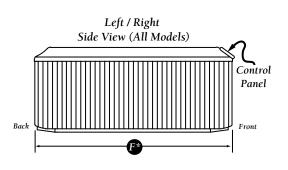


IMPORTANT! Always Measure Each Hot Tub for Exact Dimensions BEFORE Designing its Foundation Support and/or Decking.



Front





Note: Gaps in underlying wood frame are for ventilation purposes; not for electrical hook-ups or other uses.



### NOTES:



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